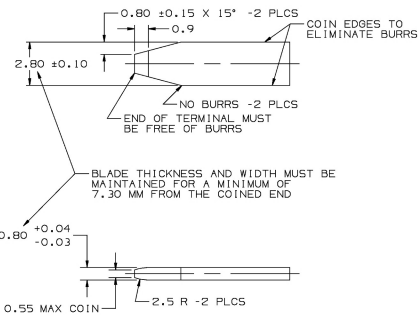




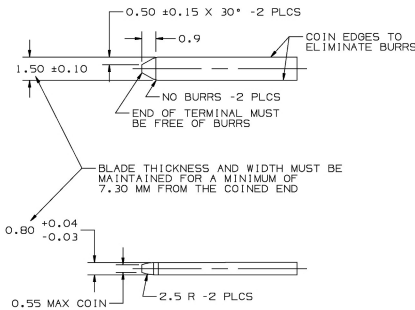
MATERIAL SPECIFICATIONS

RECOMMENDED
BASE METAL - CDA-210, EXTRA SPRING TEMPER
PLATING - 0.0025±0.0005 MM THICK REFLOWED TIN
MINIMUMS

ELECTRICAL CONDUCTIVITY - ≥28% IACS AT 20°C. USE OF A MATERIAL WITH CONDUCTIVITY < 28% IACS MUST BE APPROVED BY DELPHI PACKARD ELECTRIC MATERIALS ENGINEERING.
TENSILE STRENGTH - 430-480 MPa
PLATING - FOR MATERIALS CONTAINING 10% OR MORE ZINC, AN UNDERPLATE OF COPPER 0.0025 MM MIN THICK IS REQUIRED.

MATING BLADE INFORMATION

SCALE 8:1



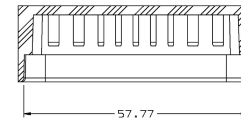
MATERIAL SPECIFICATIONS

RECOMMENDED
BASE METAL - CDA-210, EXTRA SPRING TEMPER
PLATING - 0.0025±0.0005 MM THICK REFLOWED TIN
MINIMUMS

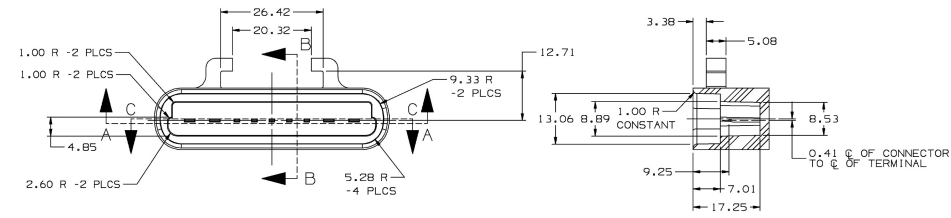
ELECTRICAL CONDUCTIVITY - ≥28% IACS AT 20°C. USE OF A MATERIAL WITH CONDUCTIVITY < 28% IACS MUST BE APPROVED BY DELPHI PACKARD ELECTRIC MATERIALS ENGINEERING.
TENSILE STRENGTH - 430-480 MPa
PLATING - FOR MATERIALS CONTAINING 10% OR MORE ZINC, AN UNDERPLATE OF COPPER 0.0025 MM MIN THICK IS REQUIRED.

MATING BLADE INFORMATION

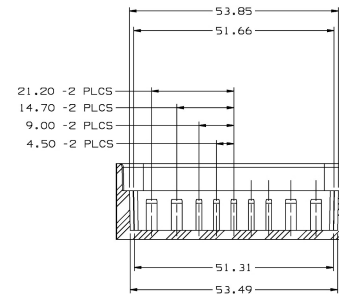
SCALE 8:1



SECTION C-C



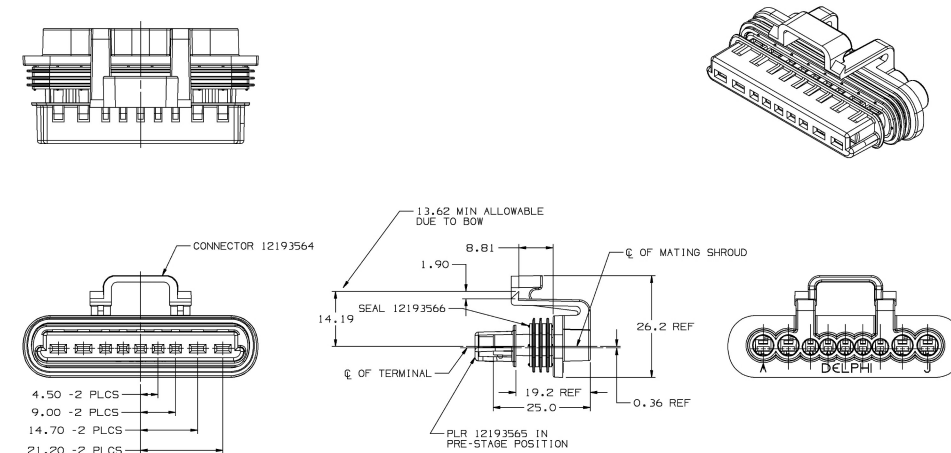
SECTION B-B



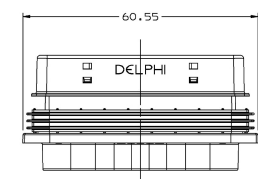
SECTION A-A

MATING CONNECTOR INFORMATION

NOTES:
 1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED: DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION. (SEE MATH MODEL FOR PRECISE DIMENSION) FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA. DRAFT IS 1" ON ALL INSIDE SURFACES



NOTES:
 1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED: DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION. (SEE MATH MODEL FOR PRECISE DIMENSION) FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
 2. THIS ASSEMBLY CONSISTS OF CONNECTOR 12193564, SEAL 12193566 AND PLR 12193565.
 3. THIS ASSEMBLY TO MATE TO NAVISTAR VALVE COVER GASKET P/N 1826703C1.PART IS EXCLUSIVE TO NAVISTAR ENGINE ASSEMBLIES
 4. DIMENSIONS MARKED "REF" ARE FOR REFERENCE ONLY, AND NO TOLERANCE LIMITS ARE ESTABLISHED



DATE	BY	REVISION	RECORD
27MY97	A	WAS	PC059362 & RELEASE
19NO97	A		REVISED

PART NO
1219

PART NO
1219

DRAWING TYPE DETAIL/CPAD/PID	OTHER DATA
UgraphicsII	M S V S T O T H E R
THIRD ANGLE PROJECTION	ONE PL TWO PL
DATE 6900	SCALE 2:1
DWG DATE 27MY97	REFERENCE NO
SCALE 2:1	MATERIAL SPEC
REFERENCE NO	NAME
	ASM CONN 9F 8T 150
	PART NUMBER
	1219 356

Mouser Electronics

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