

DO NOT SCALE

D

H

G

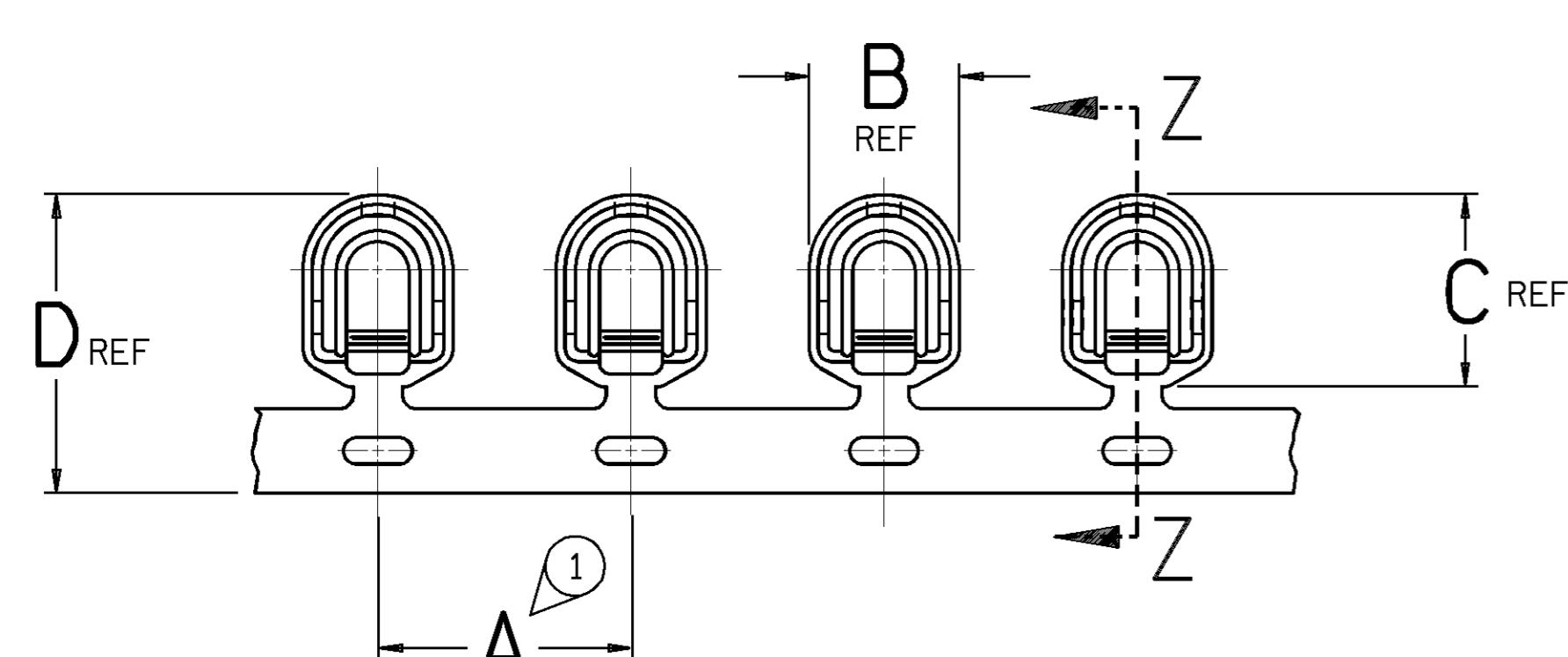
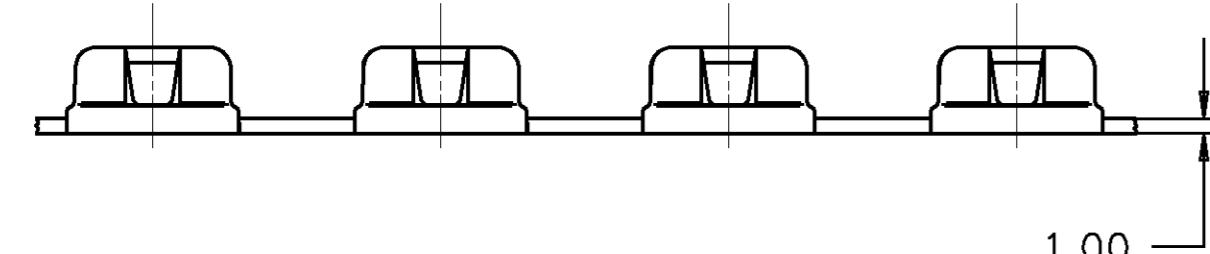
F

E

C

B

A



SECTION Z-Z

NOTES

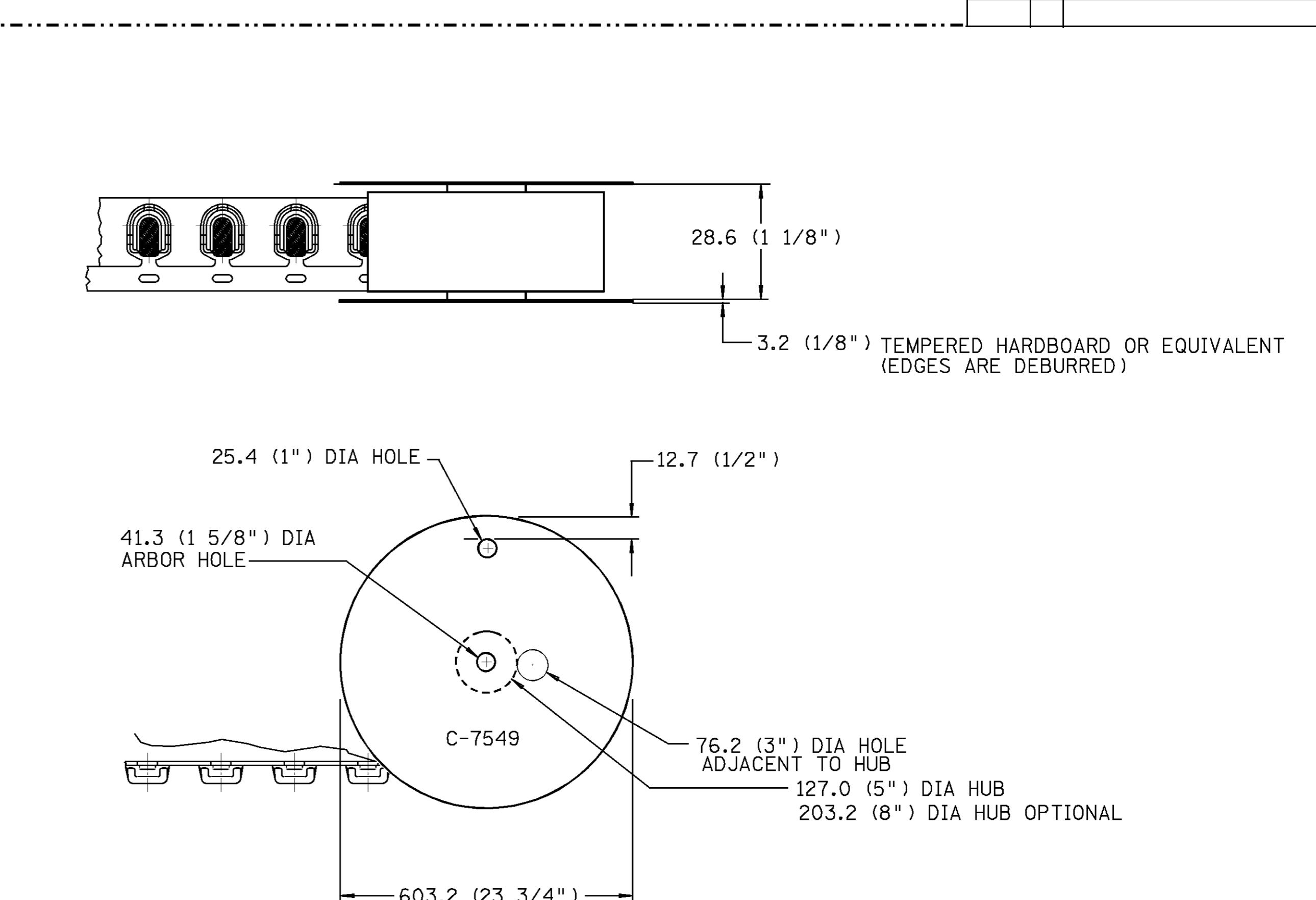
1. "O" DENOTES DIMENSIONS AND CHARACTERISTICS THAT ARE IMPORTANT TO THE FUNCTION AND/OR PROCESSING OF THE PART. IT DOES NOT NECESSARILY INDICATE AN SPC DIMENSION. THIS DRAWING HAS TWO (2) SNOWCONES.
2. SEALING CODE 2.
3. EXTERNAL SURFACE OF TPA/COVER MUST BE FREE OF ANY SEALANT MATERIAL AFTER SEALANT PROCESSING.
4. SEALANT MUST BE CLEAR AND FREE OF ANY FOREIGN MATERIAL (SUCH AS DUST, DIRT, FIBERS) OR AIR BUBBLES AFTER SEALANT PROCESSING.
5. ALTERNATE SEALANT GEL TO BE M351305

12092408	E2	12092407	PART A:M-3513 PART B:M-3514	19.05	11.3	14.5	22.5	12092404	0.14g
ASSEMBLY PART NUMBER	REV	STATUS	TPA/COVER PART NUMBER	PART A: PART B 56:44 SEALANT SPEC	A REF	B REF	C REF	D REF	MATING SENSOR CONN SEALANT WEIGHT +0.00g -0.02g

PART NO. 1209 2438

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DATE	SYM	REVISION RECORD	AUTHORITY	DR	CK
08FE89	—	REVISED & REDRAWN FROM D SIZE	124629	JR	—
28FE89	—	12092408 WAS PE014914 AND RELEASED			
	—	TO REV. "B"	890005	FEM FEM	
08MY89	—	12092408 - REVISED CARRIER, COVER &			
	—	REEL; REV. LEVEL ADV. TO C	125857	JEH JEH	
20JN89	—	12092408 - REVISED COVER			
	—	REV. LEVEL ADVANCED TO D	127700	JMS TN	
26SE89	—	12092408 - REVISED FRONT LOCK &			
	—	UPDATED REEL SPECIFICATION; REV			
	—	LEVEL ADVANCED TO "E"	129314	AL AL	
24JL91	—	12092408 - REVISED NOTES 1,2, & 4;			
	—	AND SEALANT SPEC. ADDED REF TO			
	—	DIM. "B"; AND SEALANT WEIGHT COLUMN			
	—	- NO REV UPDATE REQ'D.	143731	9PM 9PM	
22AP94	—	CORRECTED PACKAGING VIEW TO SHOW			
	—	RIGHT TO LEFT, NO REV UPDATE REQ'D	160490	HH HH	
02JA97	—	12092408 - REVISED NOTE #4 - NO			
	—	REVISION UPDATE REQ'D	175676	GLH GLH	
07AU07	09	12092408 - REVISED DIM "A" LOCATION	402042	WW GB	
13MY13	10	12092408 - ADDED ALTERNATE GEL NOTE	422502	JFF FO	



PACKAGING NOTES

1. REEL DIMENSIONS ARE REFERENCE ONLY.
2. TPA/COVER MUST BE SINGLE-WRAPPED ON ADJUSTABLE-WIDTH REELS WITH A PASSIVATED SEPARATING MATERIAL.
3. TPA COVER MUST FLOW OFF BOTTOM OF REEL FROM RIGHT TO LEFT AS SHOWN.
4. REEL MATERIALS SPECIFIED (C-7549) MUST INSURE PARTS REMAIN CLEAN THROUGHOUT MATERIAL HANDLING AND PROCESSING.
5. REELS MUST BE PLACED IN CLEAN POLYETHYLENE BAGS AFTER PROCESSING. BAGS MUST BE CLOSED DURING STORAGE AND SHIPMENT.
6. COMPLETED REELS MUST BE LESS THAN 30 LBS IN WEIGHT.

P&ED/INERGRAPH EMS		FILE #***USER*** SPEC: DGN SPECIFICATION ***SYTIME***
THIRD ANGLE PROJECTION		
		METRIC
DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED.		
CODE NO. 6900		TOLERANCE UNLESS OTHERWISE SPECIFIED DECIMAL: ONE PLACE $\pm 0.3$ TWO PLACE $\pm 0.15$
D.C.-C-5183		ANGULAR $\pm 30^\circ$
DWG. DATE 10MY88	SCALE 2:1	DR. J. THOMAS 10MY88
EST. NO.		CK. TOM M'KEE 5MR89
REFERENCE NO.		APPR. JOSEPH M. SENK 5MR89
		APPR. JOHN A. YURTIN 5MR89
MATERIAL SPEC. SEE CHART		
NAME ASM-TPA COVER & SEALANT		
PART NO. 1209 2438	SIZE D	

# Mouser Electronics

Authorized Distributor

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