

SYMBOL DEFINITION		MISSING SYMBOLS	
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL () DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	7	NO MISSING SYMBOL NUMBER
	LAST NO. USED		
	5		

DWS STATUS				ZONE	REVISION HISTORY		AUTH	DR	APV	APV2
DATE	STG	REV	N/P	CHG					1	2
23JUL02	R	08	-	-	CLEARED REV COL: 15393982 - OBSOLETE	225182	AFM	JAN	JR	
030C06	R	09	-	-						
					ALL ACTIVE PARTS - REMOVED A,C,F,G & TYPE COLUMNS FROM CHART, TYPE 702. OPTIONAL CONSTRUCTION FOR TYPE 701 & 702 VIEWS. MAT'L SPEC NOTE AND DIMS (1 PLCS) ; ADDED MAT'L SPEC NUMBER TO CHART. ALTERNATE MAT'L SPEC. SEALING RIBS LABEL. OVERALL LENGTH LABEL. SEALING RIBS VIEWS & NOTE, DIMS (2 PLCS) AND ANTI-STICK RING OPTIONAL CONSTRUCTION VIEWS. DIM Ø 6.5 WAS Ø C, DIM 8.5 WAS F, DIM Ø 13.5 WAS Ø B; 12129381 & 15336703 - RESTRICTED		285230		JBD	
25SEP08	R	10	-	-	13727919 - RELEASED	406199	MMC	MSM	MMC	
25JUN09	R	11	-	-	15393982, 15336703, 15324999, 15324998, 12129381 - MATERIAL CALL OUT CORRECTED	408319	MSM	MSM	MSM	

OPTIONAL CONSTRUCTION 1
(ANTI-STICK RING)

OPTIONAL CONSTRUCTION 2
THIS IS THE PREFERRED CONSTRUCTION FOR NEW TOOL BUILDS
(ANTI-STICK RING)

SEALING RIBS MUST BE FREE OF SINKS, VOIDS, KNIT LINES AND FLASH, IN THE AREA SHOWN ALL AROUND PART.
SEE VPS A-121 FOR ADDITIONAL INFORMATION

OVERALL LENGTH WILL INCREASE BY 0.2 MM (NOMINAL) IF OPTIONAL CONSTRUCTION 2 IS USED

NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED: DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION. (SEE MATH MODEL FOR PRECISE DIMENSIONS.) FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
SEALING RIBS MAY DIFFER AS SHOWN.
- PARTS ARE TO BE PACKAGED IN SEALED PLASTIC BAGS. GROSS WEIGHT INCLUDING CARTON IS NOT TO EXCEED 34 POUNDS.
- PART NO 12129381 ASSEMBLES TO TERMINAL & SPRING ASSEMBLY 12129414 OR EQUIVALENT.
- CABLE SEAL DESIGNED FOR CABLE CRIMPED TO 800 SERIES TERMINALS.
- P/N 13727919 MUST BE POST-BAKED FOR 4 HOURS AT 400° F.
- THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM. MINOR IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR BLEMISHES, GATE VESTIGE, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER NAP 4.10-18.

-	-	-	-	13727919	Q1	-	-	SILICONE METHYL/VINYL BLUE	BLUE	4.5-3.61	SILICONE METHYL/VINYL	12.5	0.593	15336703	SEE NOTE 5
-	-	-	-	15393982	Q1	AE	OBSOLETE	SILICONE METHYL/VINYL TAN	TAN	4.7-4.54	-	12.5	0.479	-	-
-	-	-	-	15336703	A4	-	RESTRICTED	SILICONE METHYL/VINYL BLUE	BLUE	4.5-3.61	-	12.5	0.593	15324999	-
-	-	-	-	15324999	Q1	AF	-	SILICONE METHYL/VINYL BLUE	BLUE	4.5-3.61	M3466008	12.5	0.593	15336703	-
-	-	-	-	15324998	Q1	AF	-	SILICONE METHYL/VINYL RED	DARK RED	4.7-4.54	M3466037	12.5	0.560	12129381	-
-	-	-	-	12129381	F6	-	RESTRICTED	SILICONE METHYL/VINYL RED	DARK RED	4.7-4.54	-	12.5	0.560	15324998	-
PART NO	REV N/P	STATUS	PART NO	REV N/P	STATUS	MATERIAL SPEC		COLOR	CABLE O.D.	ALTERNATE MATERIAL SPEC	CAVITY ID	VOL CM³	EQUIVALENT CABLE SEAL	NOTES	
MYLAR & CABLE SEALS ASM			CABLE SEALS												
			14		13	12		11	10	1	10	9	8	7	

		4		PROCESS SENSITIVE DIMENSION	
		DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED			
DIMENSIONAL RANGE (MM)		CHART E1			
FROM	TO	> 20	> 30	> 70	> 100
		> 150	> 200	> 250	> 300
TOLERANCE UNLESS OTHERWISE SPECIFIED					
		±0.15	±0.2	±0.3	±0.4
		±0.5	±0.6	±0.8	±1
		ANGULAR TOLERANCE ±2°			

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[Aptiv:](#)

[15324999](#) [15324998](#) [15324999-B](#) [15324998-B](#)