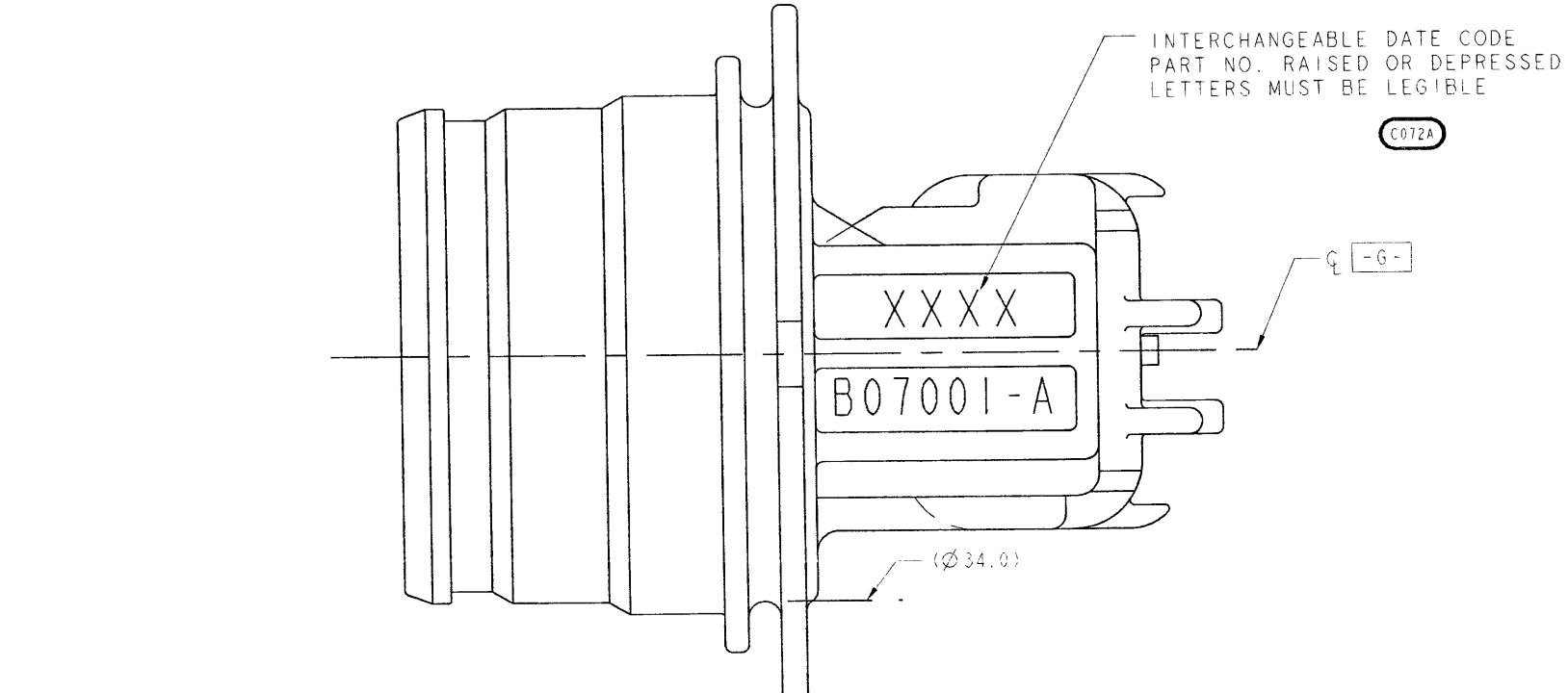
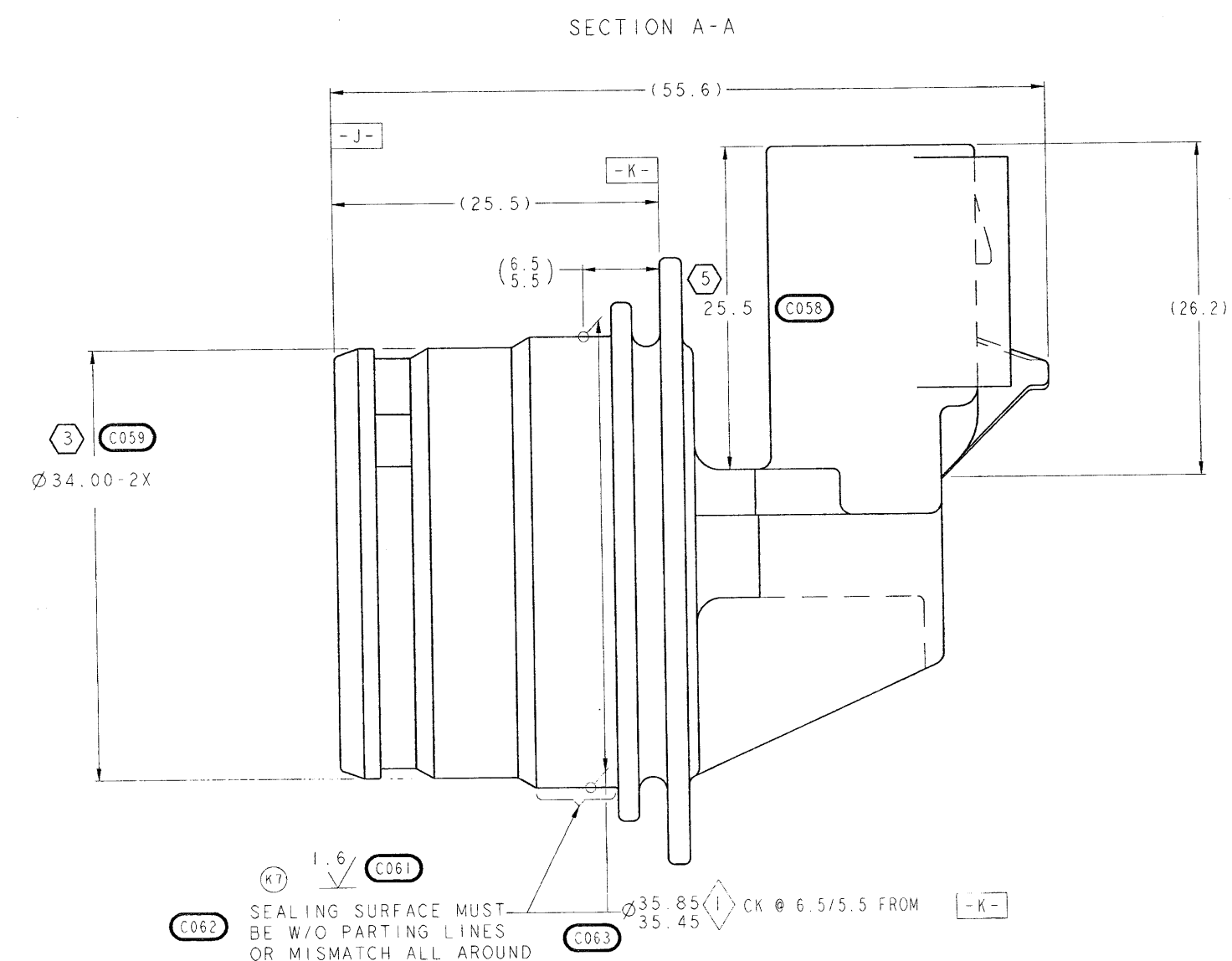
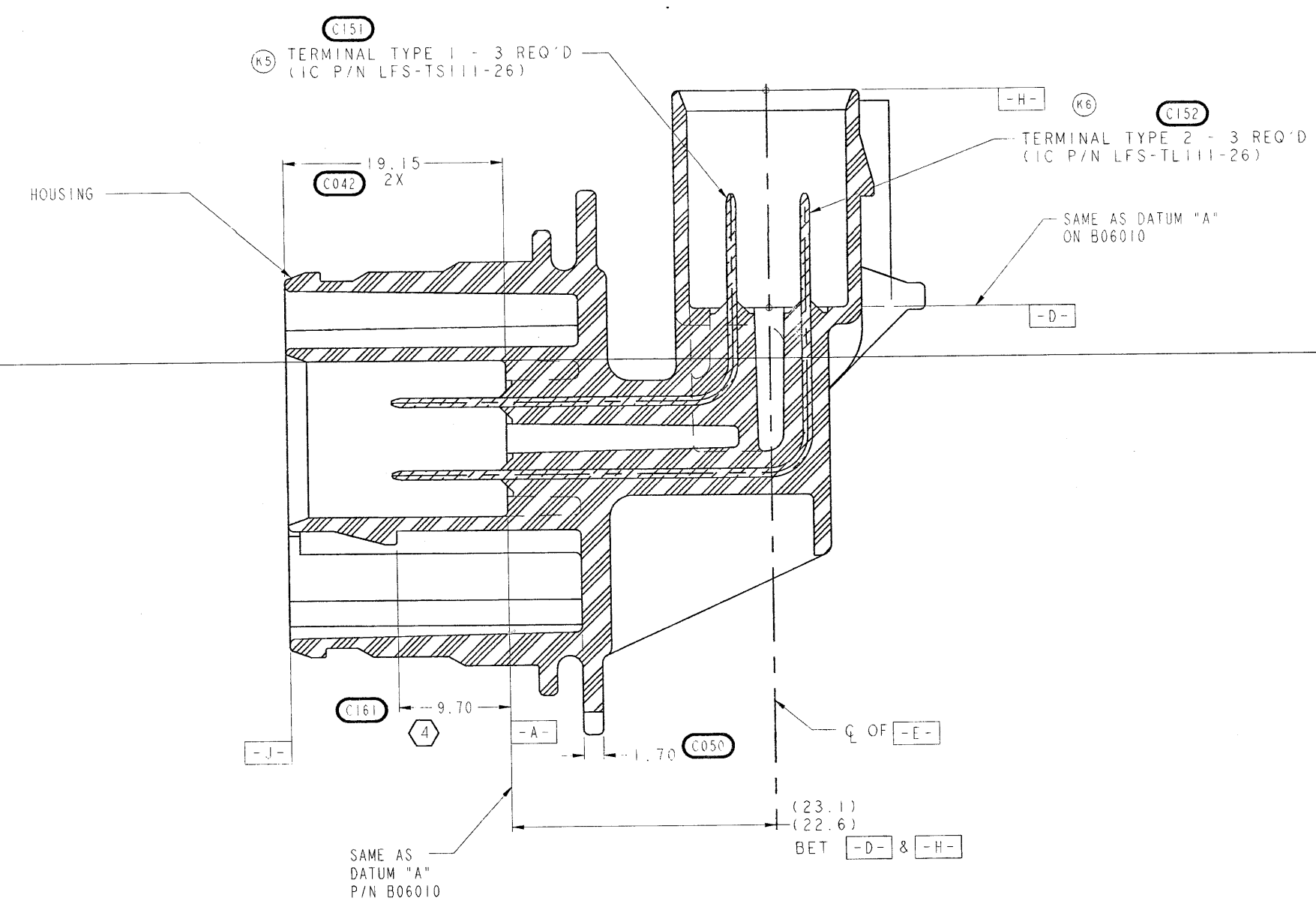
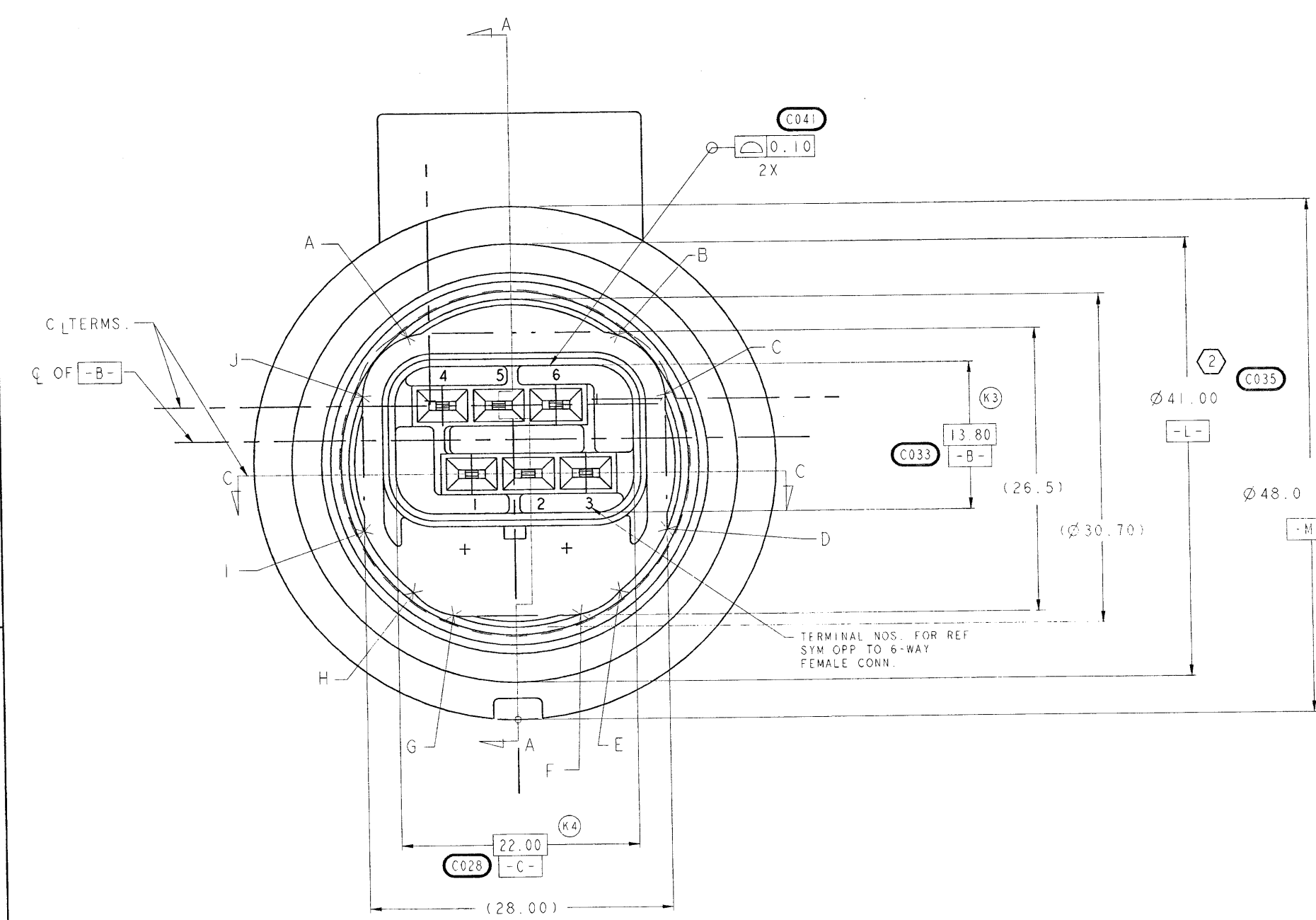
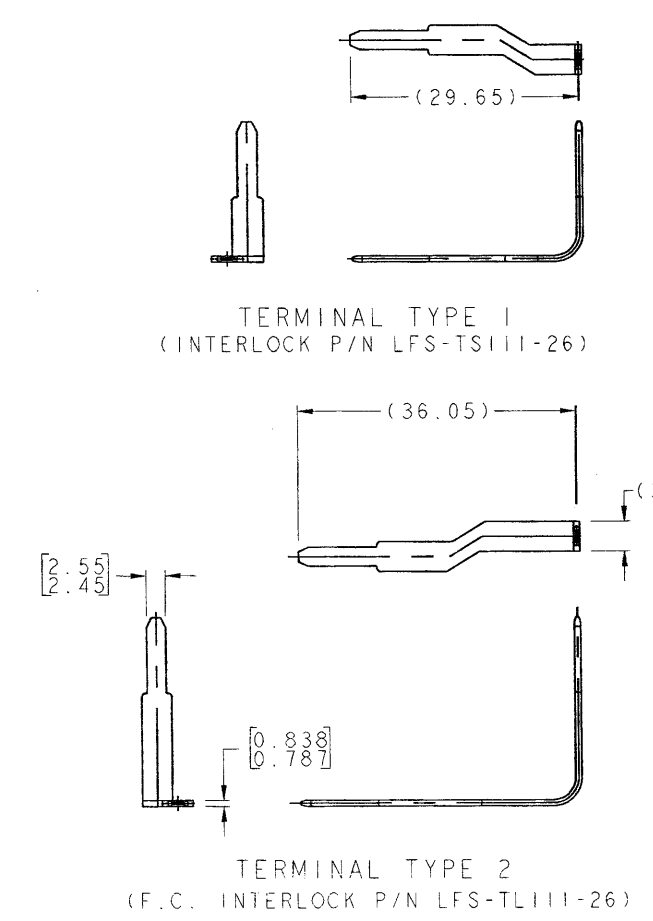
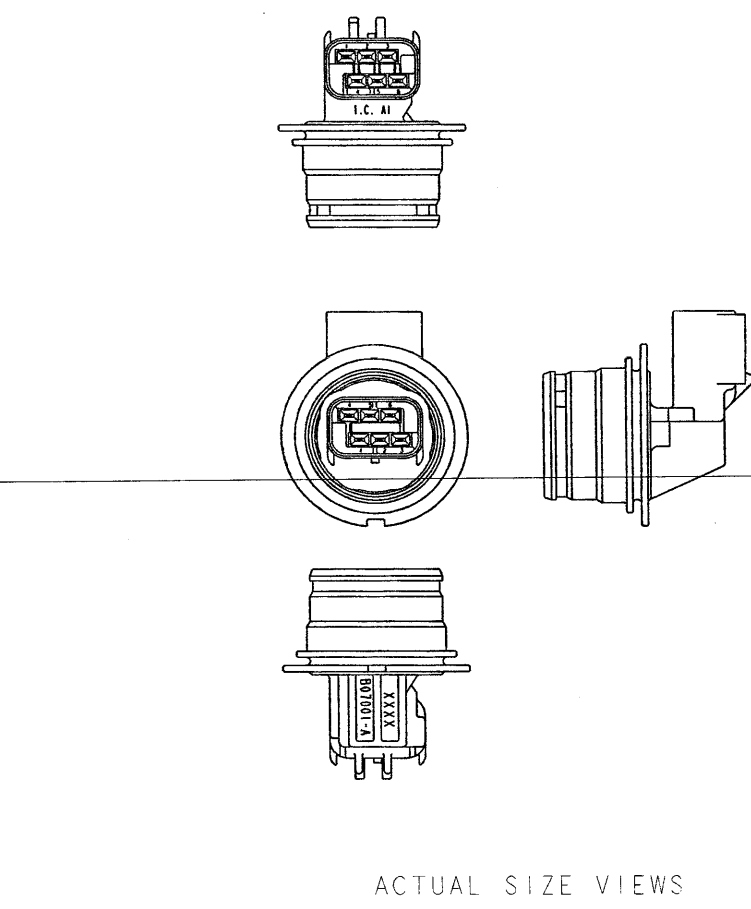
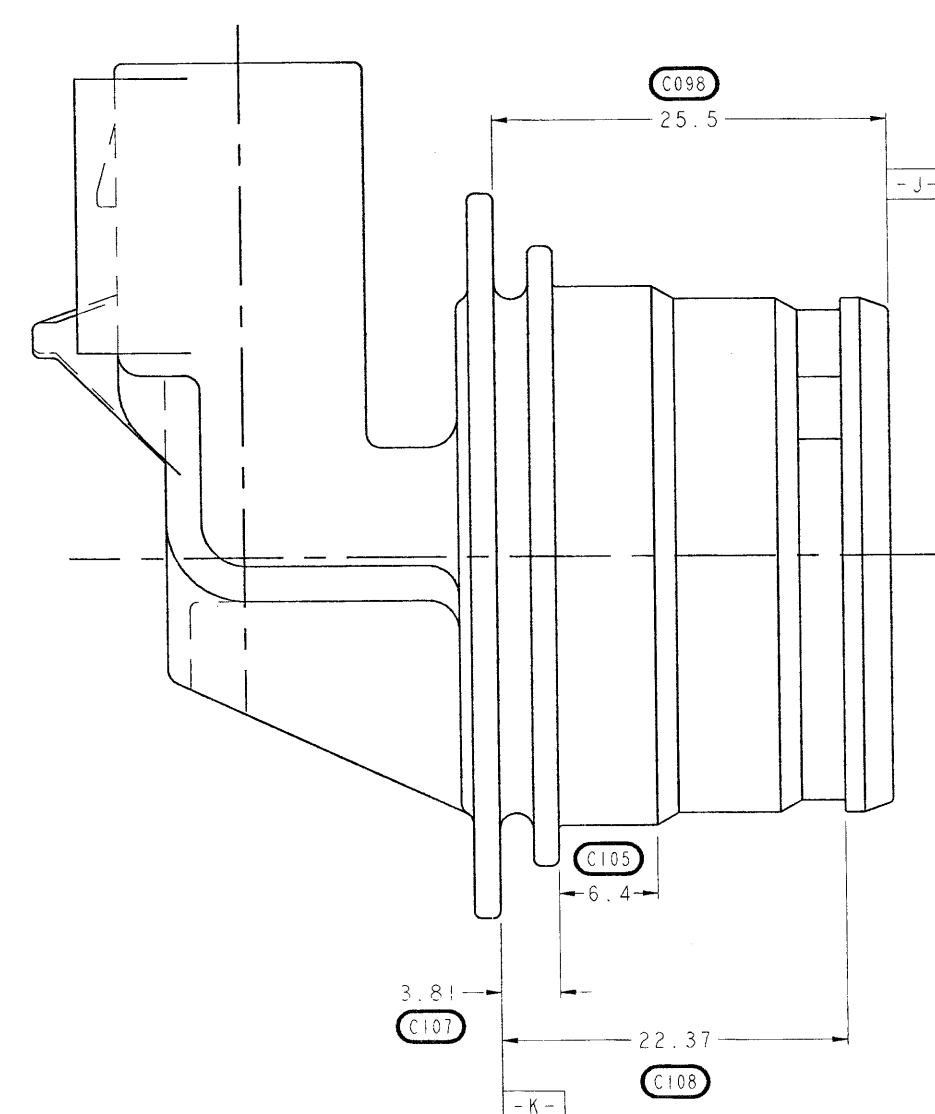
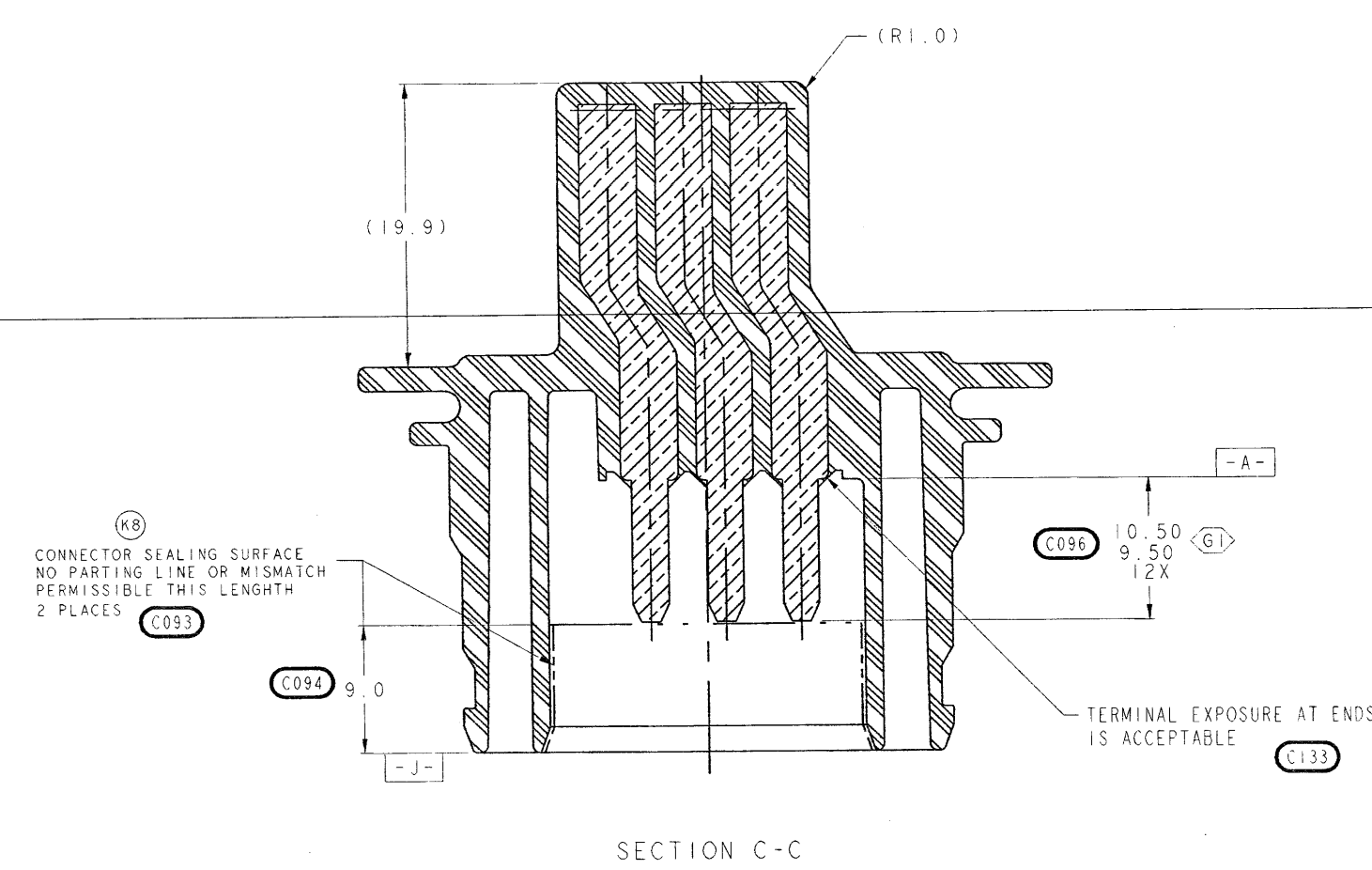
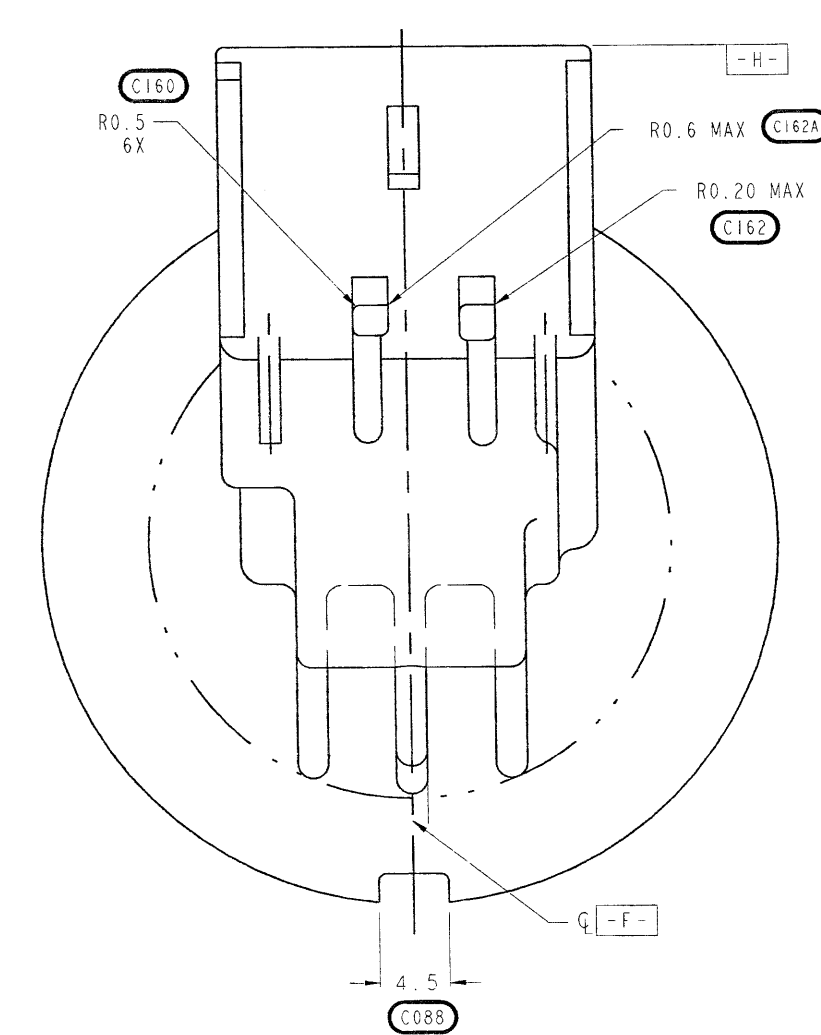




|                 |                                                                                       |                 |                                        |
|-----------------|---------------------------------------------------------------------------------------|-----------------|----------------------------------------|
| F<br>C<br>I     | 11                                                                                    | 16.20           | 16.20 +0.15 / 0.25                     |
|                 | 10                                                                                    | 13.80           | 13.80 +0.17 / 0.2                      |
|                 | 9                                                                                     |                 |                                        |
|                 | 8                                                                                     |                 |                                        |
|                 | 7                                                                                     |                 |                                        |
|                 | 6                                                                                     |                 |                                        |
|                 | 5                                                                                     | 25.5±0.25       | 25.5 <sup>+0.35</sup> <sub>-0.35</sub> |
|                 | 4                                                                                     | 9.70±0.10       | 9.70 <sup>+0.20</sup> <sub>-0.10</sub> |
|                 | 3                                                                                     | 0.34.00±0.10    | 0.34.00±0.20                           |
|                 | 2                                                                                     | 0.41.00±0.10    | 0.41.00±0.20                           |
|                 | 1                                                                                     |                 |                                        |
| VENDOR          |  | ORIGINAL<br>DIM | ALLOWANCE<br>DIM                       |
| ALLOWANCE CHART |                                                                                       |                 |                                        |



### QUALITY ASSURANCE REQUIREMENTS

- INDICATES CRITICAL INSPECTION  
DIMENSION OR SPECIFICATION
- VENDOR MUST SUBMIT FOR INSPECTION  
APPROVAL, LOCATION AND TYPES OF  
PULLER RINGS, GATING, PARTING LINES  
AND EJECTION PRIOR TO CONSTRUCTION  
OF DIE.
- TO BE USED WITH:  
BOBODI - CHART, INSULATOR 6-WAY FEMALE  
UNLESS OTHERWISE SPECIFIED TOLERANCE  
ON:  
2 PLACE DIMENSIONS  $\pm 0.10$   
1 PLACE DIMENSIONS  $\pm 0.25$   
ANGULAR  $\pm 2^\circ$
- NO FREE AIR BUBBLE IN WATER WITH 4IN/PSI PRESSURE FOR 5 SECONDS  
(INSULATOR 6-WAY FEMALE PER BOBODI OPTION "A")  
UNLESS OTHERWISE SPECIFIED

(C114) PART MUST BE FREE OF BURRS OR SHARP EDGES THAT MAY BE DETRIMENTAL TO SATISFACTORY ASSEMBLY, SAFE HANDLING, OR FUNCTION OF PART

**CIIT** PART TO BE MOLDED FREE FROM FLASH, VOIDS, STRESSES, IMPERFECTIONS, AND TOOL MARKS, THAT AFFECT FUNCTION, OR HANDLING OF THE PART

(G) DENOTES GAGE REQUIREMENTS FOR USER  
 & MANUFACTURER : 1  
 MATERIAL :  
 HOUSING : ACETAL DURENT

HOUSING - ACETRE DUPONT  
DELRIIN 500T  
COLOR: BLACK  
TERMINAL - C19700 EXTRA HARD  
FINISH: PRE HOT TIN DIP

JUL 31 2000

FCI  
MASTER C

## #G:INTERBLOCK 11

JUL 31 2002

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EDUARDO J. MORALES

DATE: \_\_\_\_\_

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