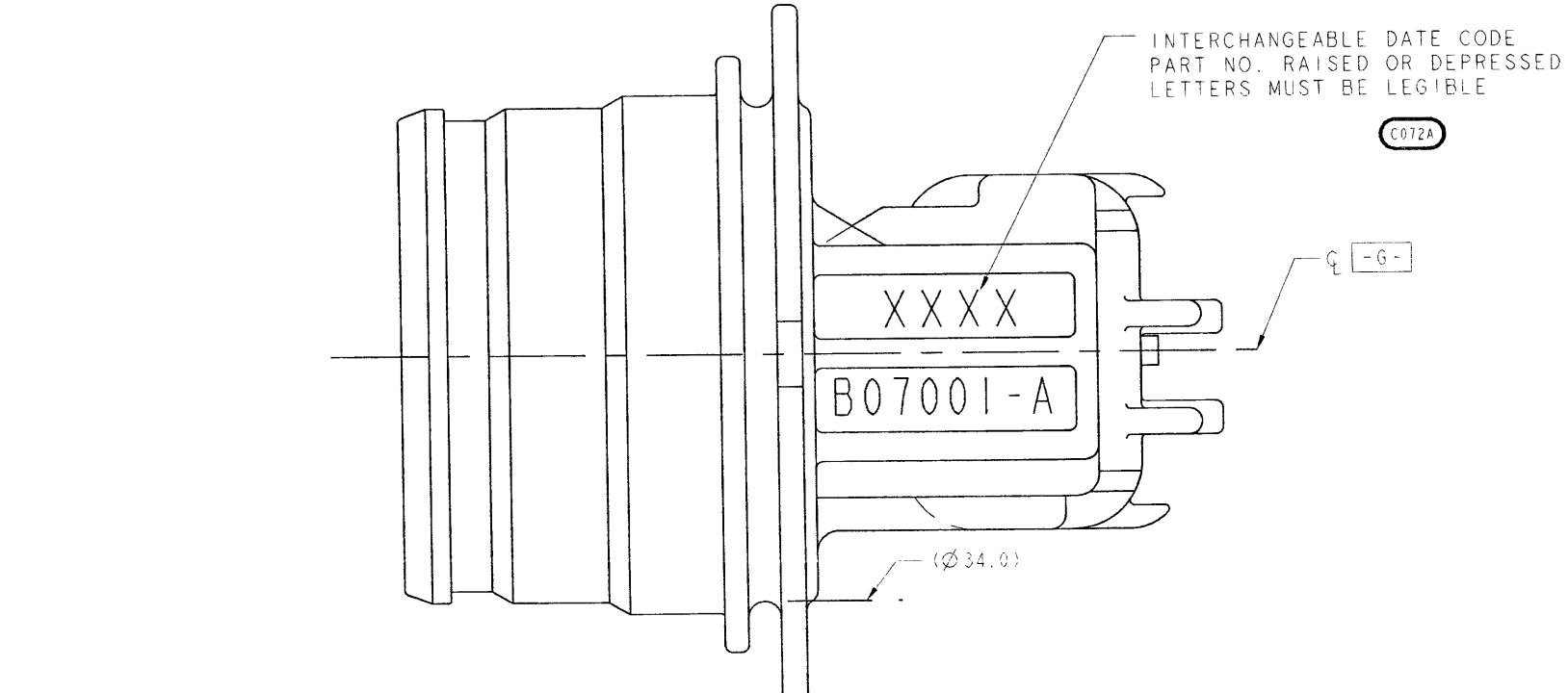
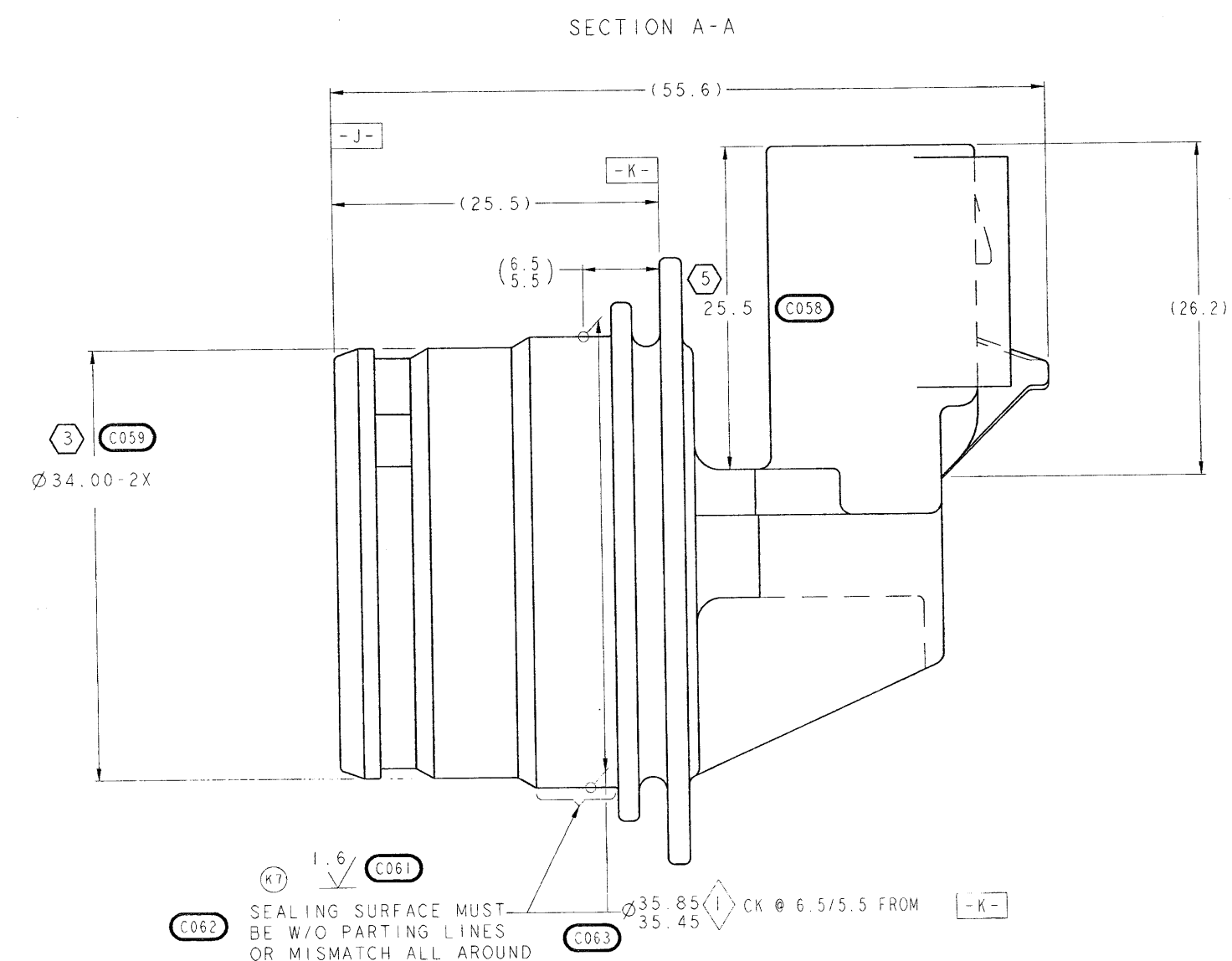
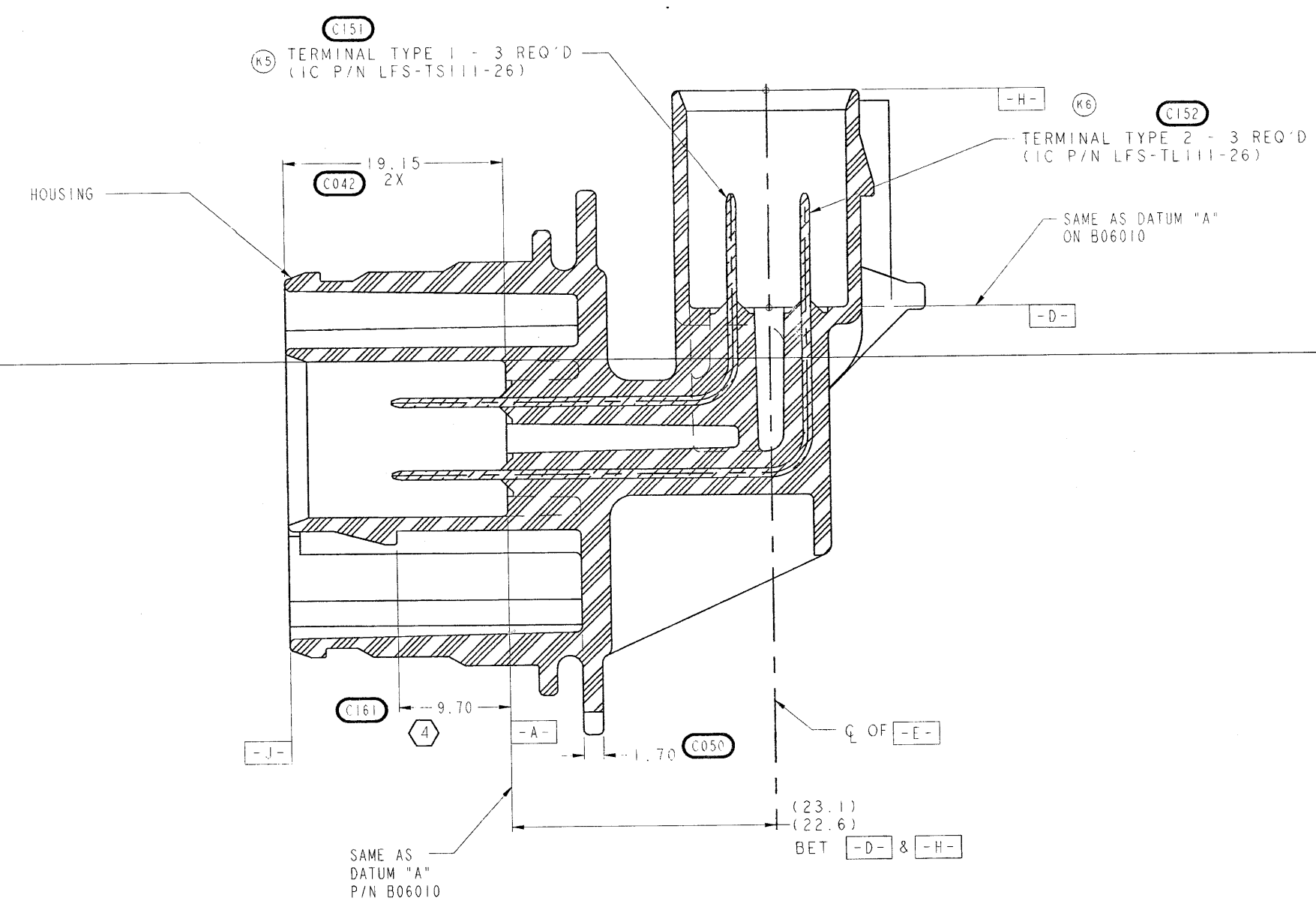
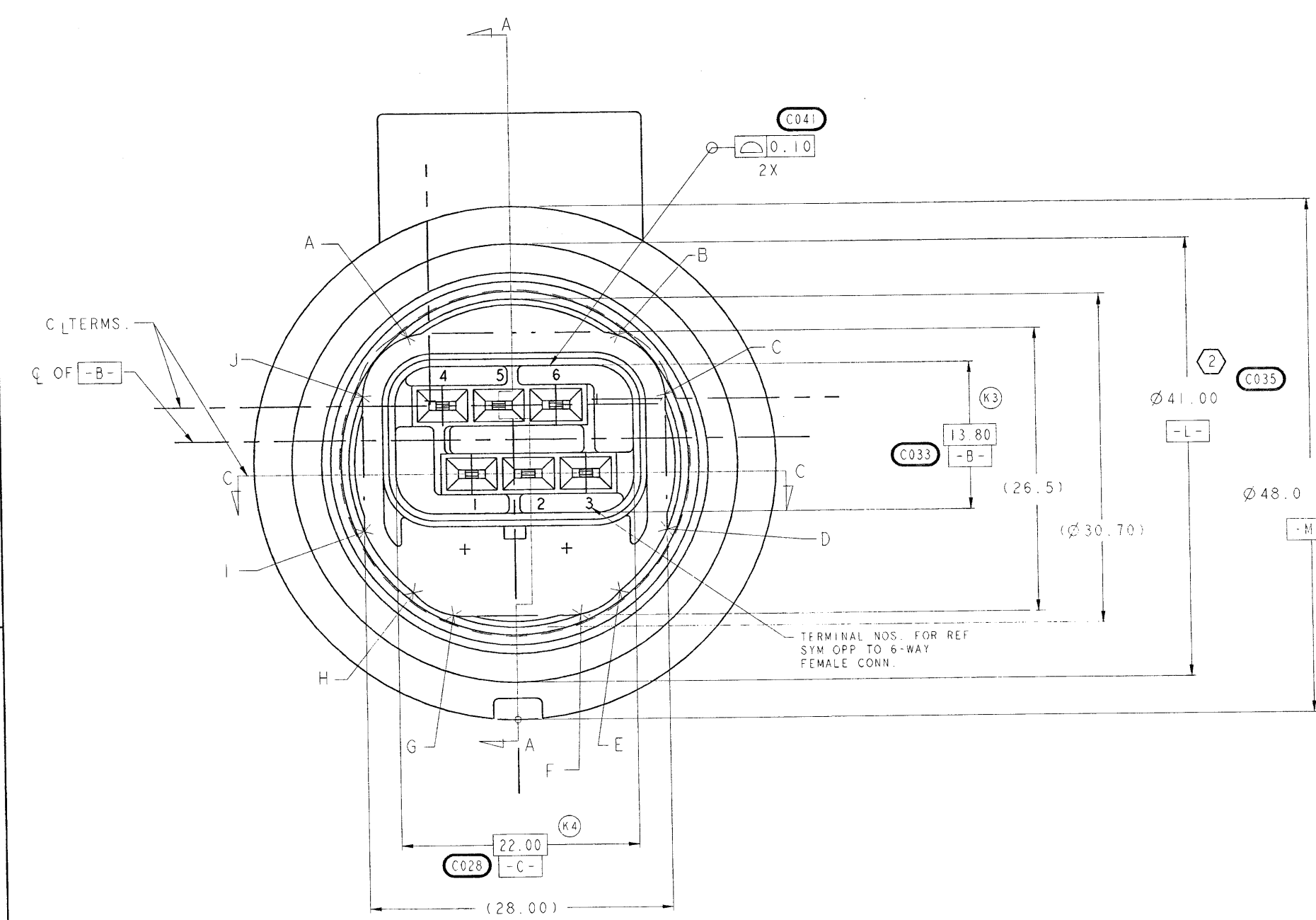
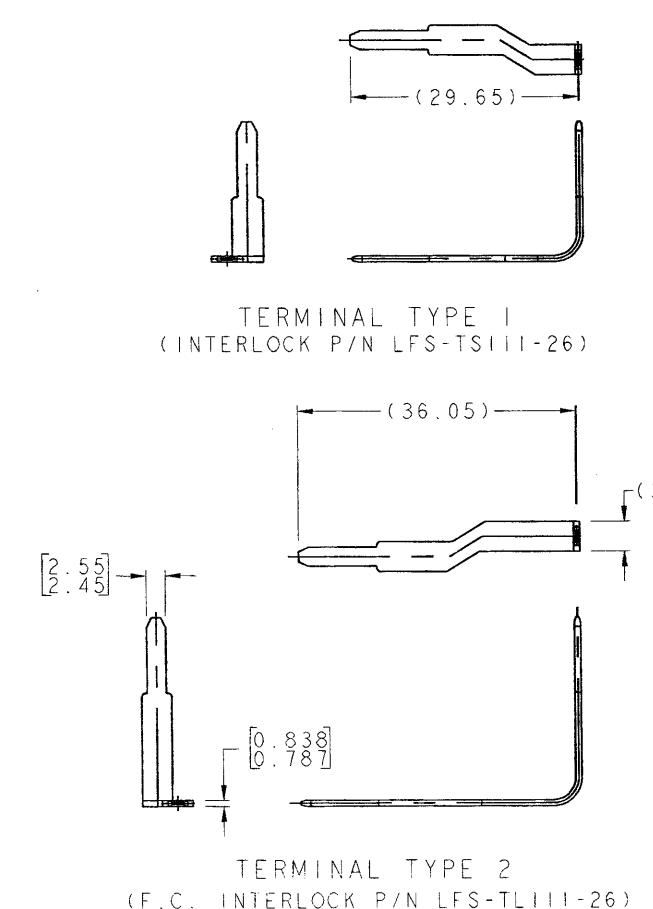
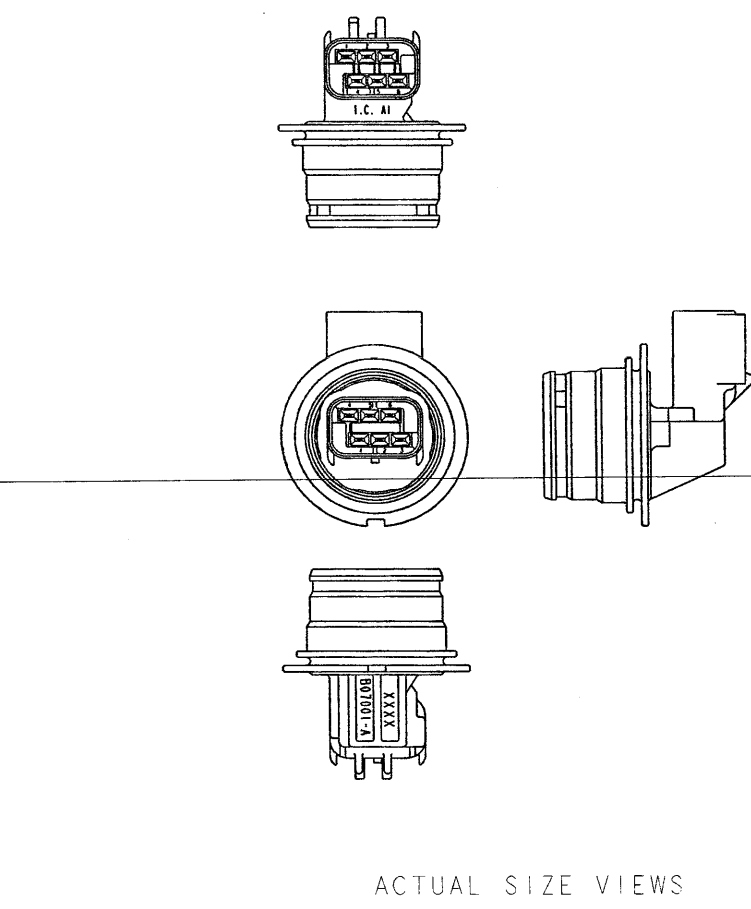
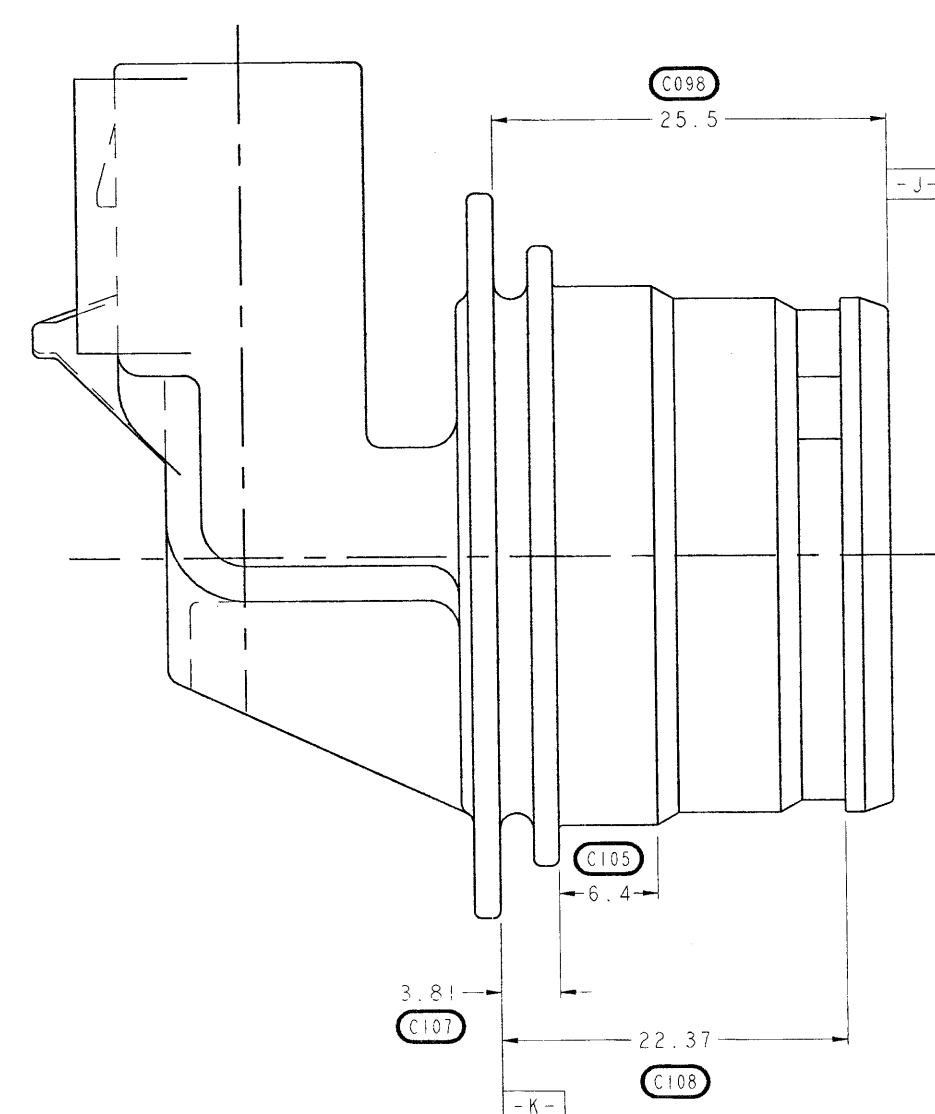
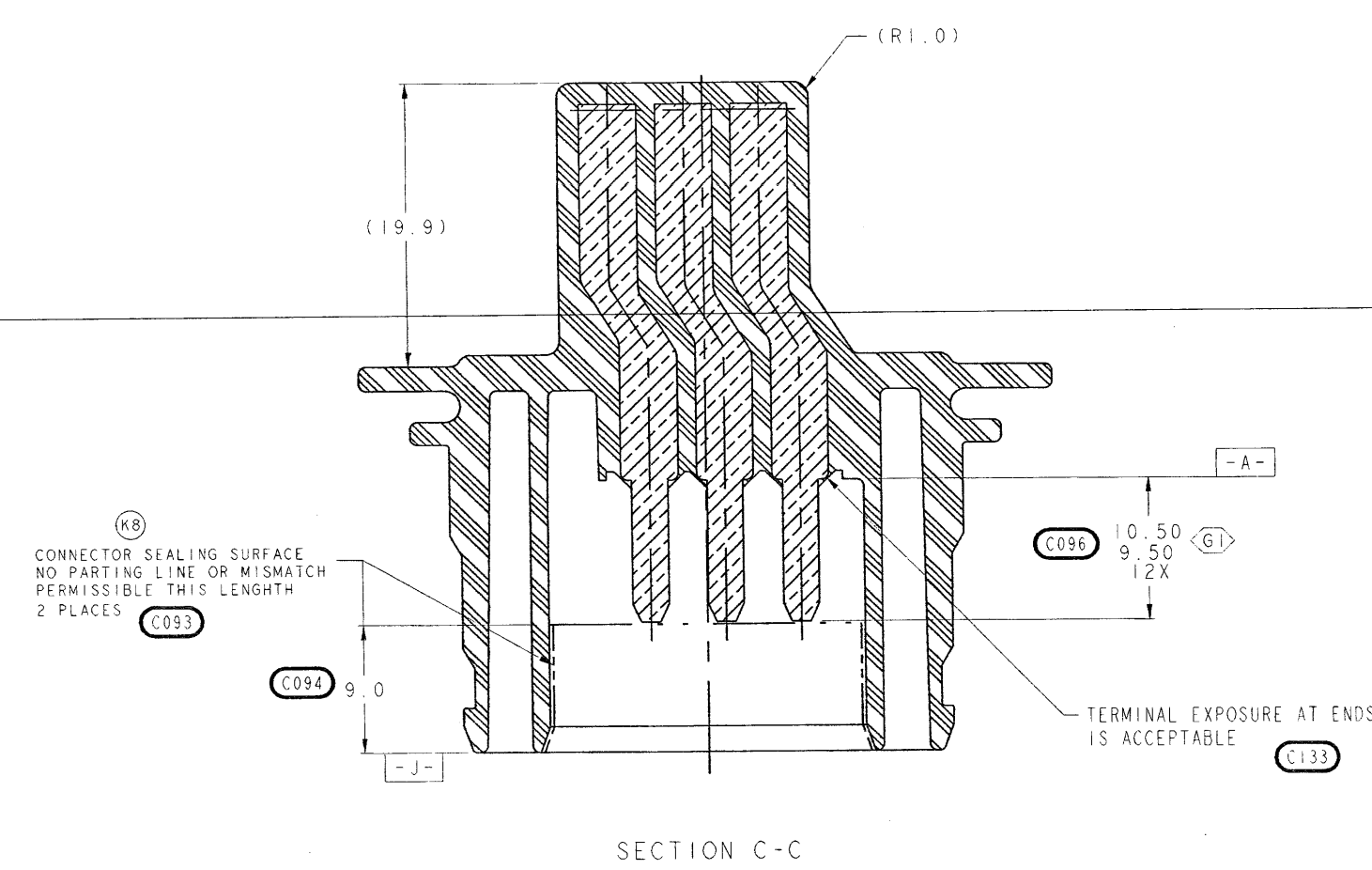
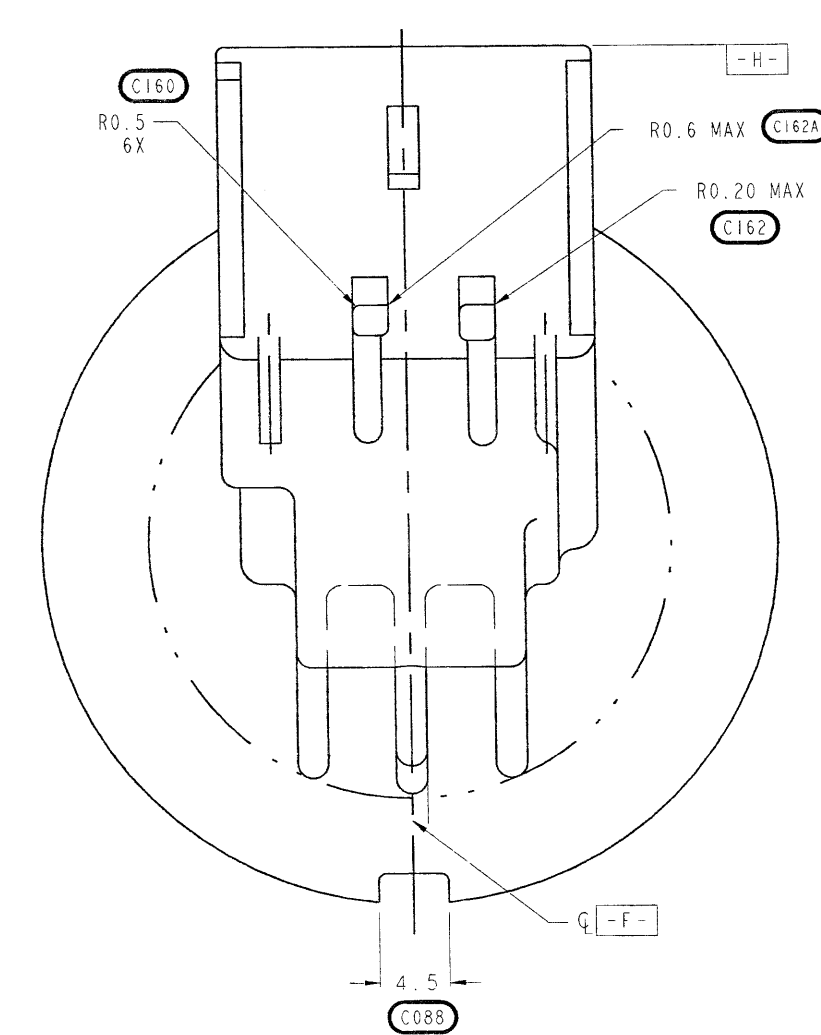




F C I	11	16.20	16.20 + 0.15 / 0.25
	10	13.80	13.80 + 0.15 / 0.25
	9		
	8		
	7		
	6		
	5	25.5 ± 0.25	25.5 + 0.35 - 0.35
	4	9.70 ± 0.10	9.70 + 0.20 - 0.10
	3	0.34.00 ± 0.10	0.34.00 ± 0.20
	2	0.41.00 ± 0.10	0.41.00 ± 0.20
	1		
VENDOR		ORIGINAL DIM	ALLOWANCE DIM
ALLOWANCE CHART			



QUALITY ASSURANCE REQUIREMENTS

1.  INDICATES CRITICAL INSPECTION POINT OR SPECIFICATION. * VENDOR MUST SUBMIT FOR APPROVAL, LOCATION AND TYPES OF PULLER RINGS, GATING, PARTING LINES AND EJECTION PRIOR TO CONSTRUCTION OF DIE.
2. TO BE USED WITH: BORODI - CHART, INSULATOR 6-WAY FEMALE
- UNLESS OTHERWISE SPECIFIED TOLERANCE ON:
- 2 PLACE DIMENSIONS ± 0.10
1 PLACE DIMENSIONS ± 0.25
ANGULAR $\pm 1^\circ$
- NO FREE AIR BUBBLES IN WATER WITH 41KPS [EPS] @ 100 PSI AIR PRESSURE FOR 2 SECONDS
- (INSULATOR 6-WAY FEMALE OR 6-WAY OPTION "A" UNLESS OTHERWISE SPECIFIED)
3.  EDGES THAT MAY BE DETRIMENTAL TO SATISFACTORY ASSEMBLY, SAFE HANDLING, OR FUNCTION OF PART
4.  PART TO BE MOLDED FREE FROM FLASH, VOIDS, STRESSES, IMPERFECTIONS, AND TOOL MARKS, THAT AFFECT FUNCTION, OR HANDLING OF THE PART
5.  DENOTES GAGE REQUIREMENTS FOR USER & MANUFACTURER 1:
- MATERIAL:
- RODING - ACETAL DUPONT
DELIN SOOT
COLOR: BLACK
TERMINAL C19700 EXTRA HARD
FINISH: PBE HOT DIP
6.  INTERFERES WITH
7.  NO FREE AIR BUBBLES IN WATER WITH 41KPS [EPS] @ 100 PSI AIR PRESSURE FOR 2 SECONDS
8.  INSULATOR 6-WAY FEMALE OR 6-WAY OPTION "A" UNLESS OTHERWISE SPECIFIED

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JUL 31 2002

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