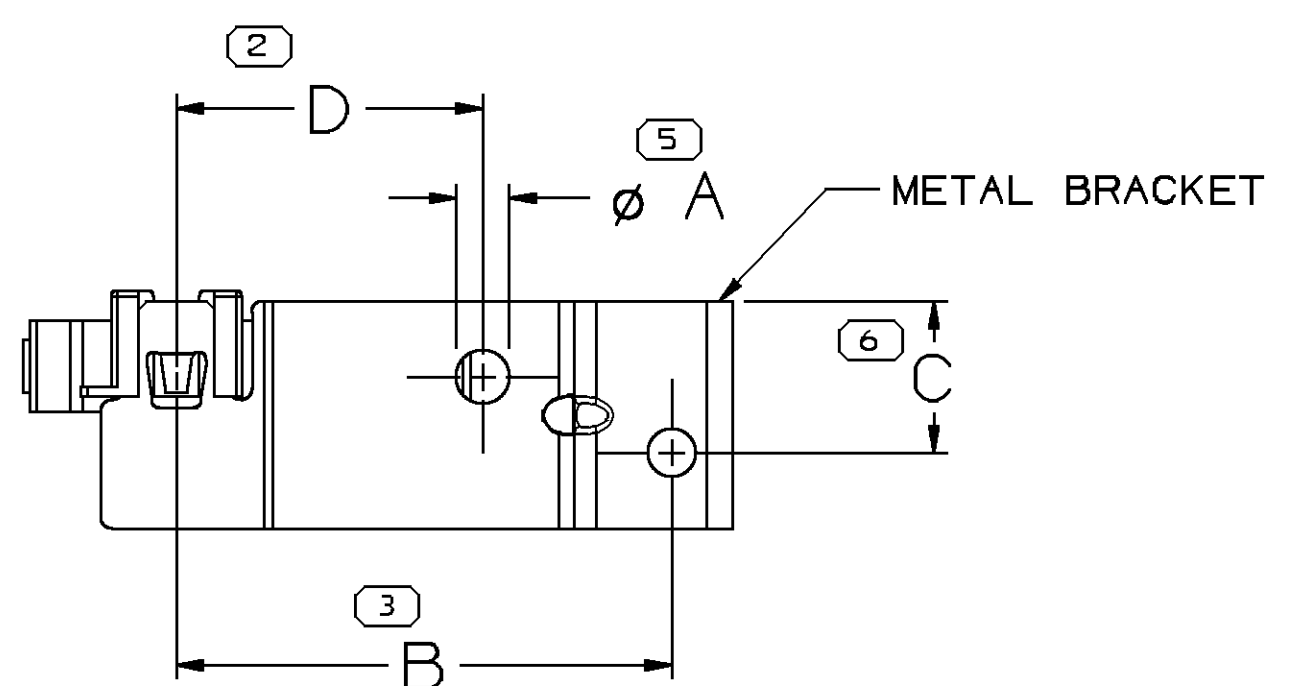
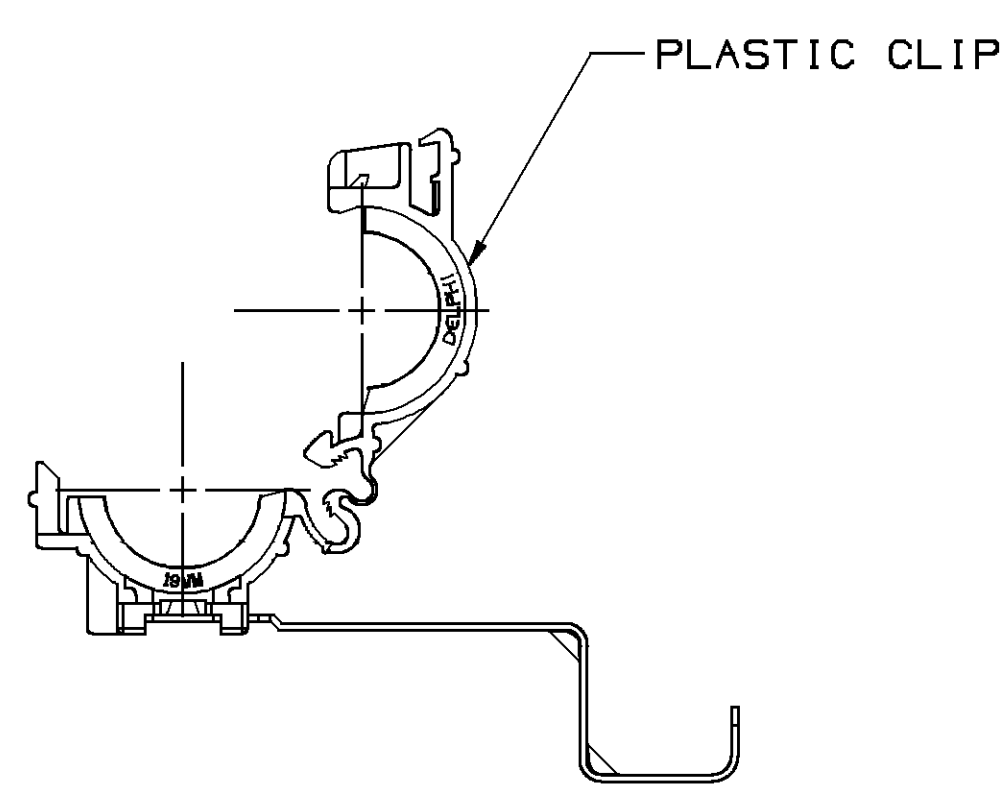
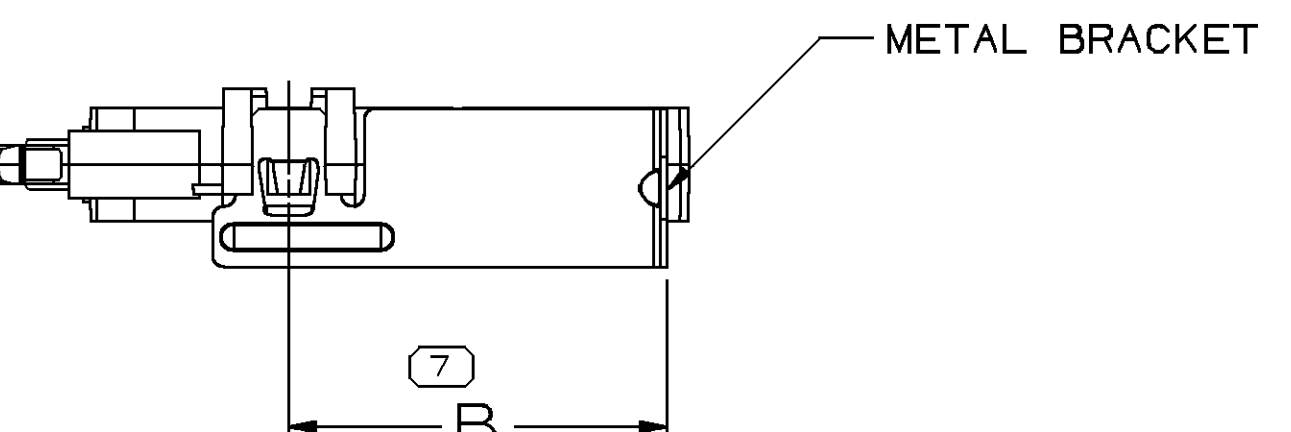
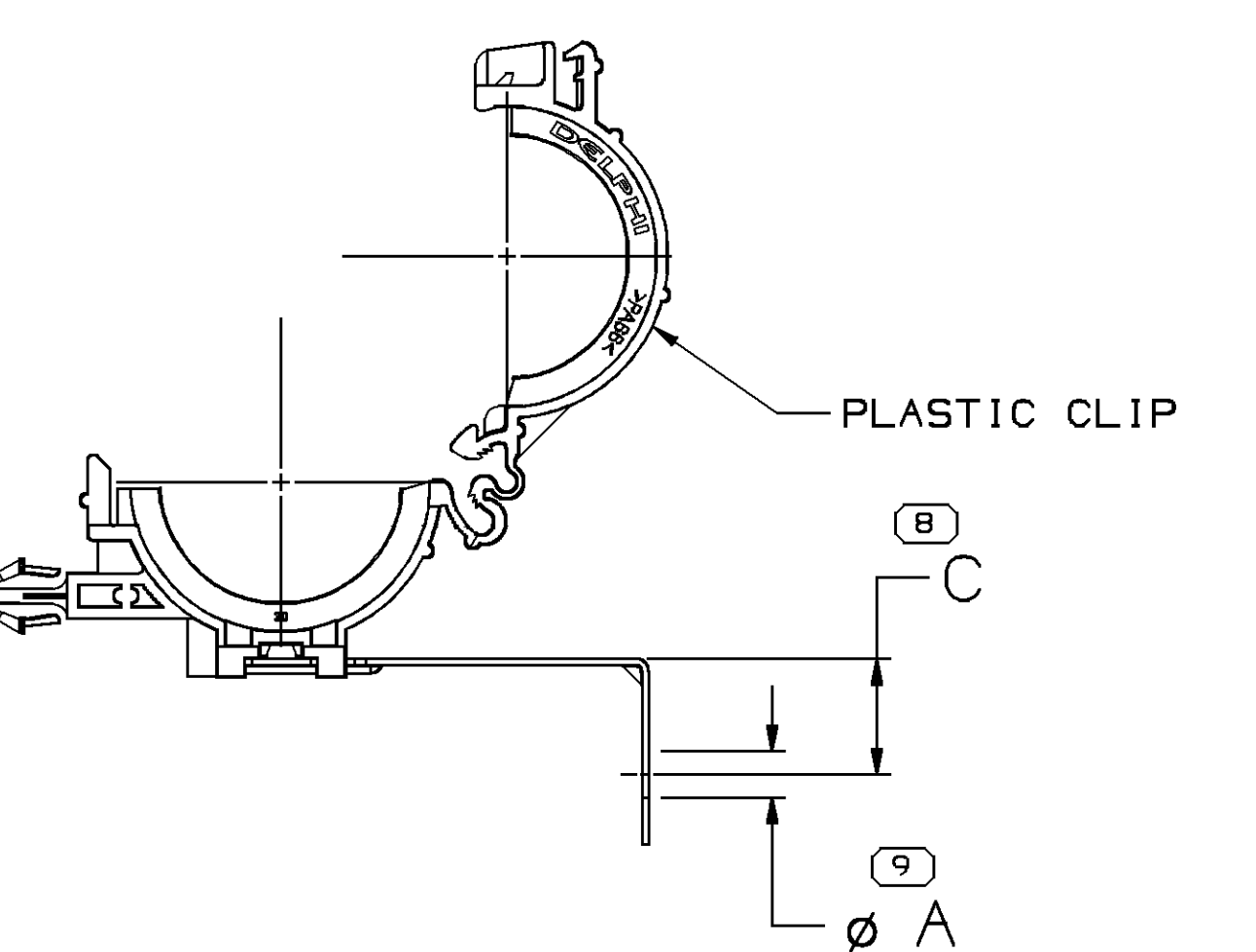


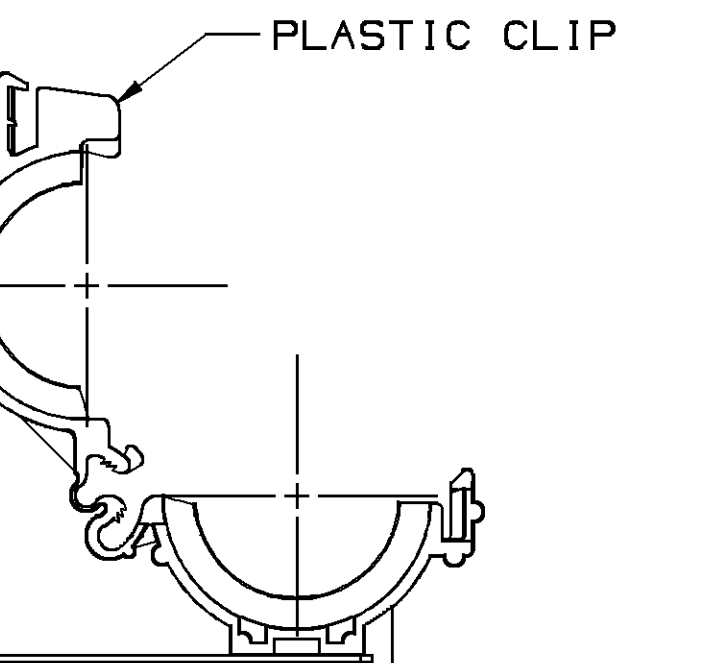
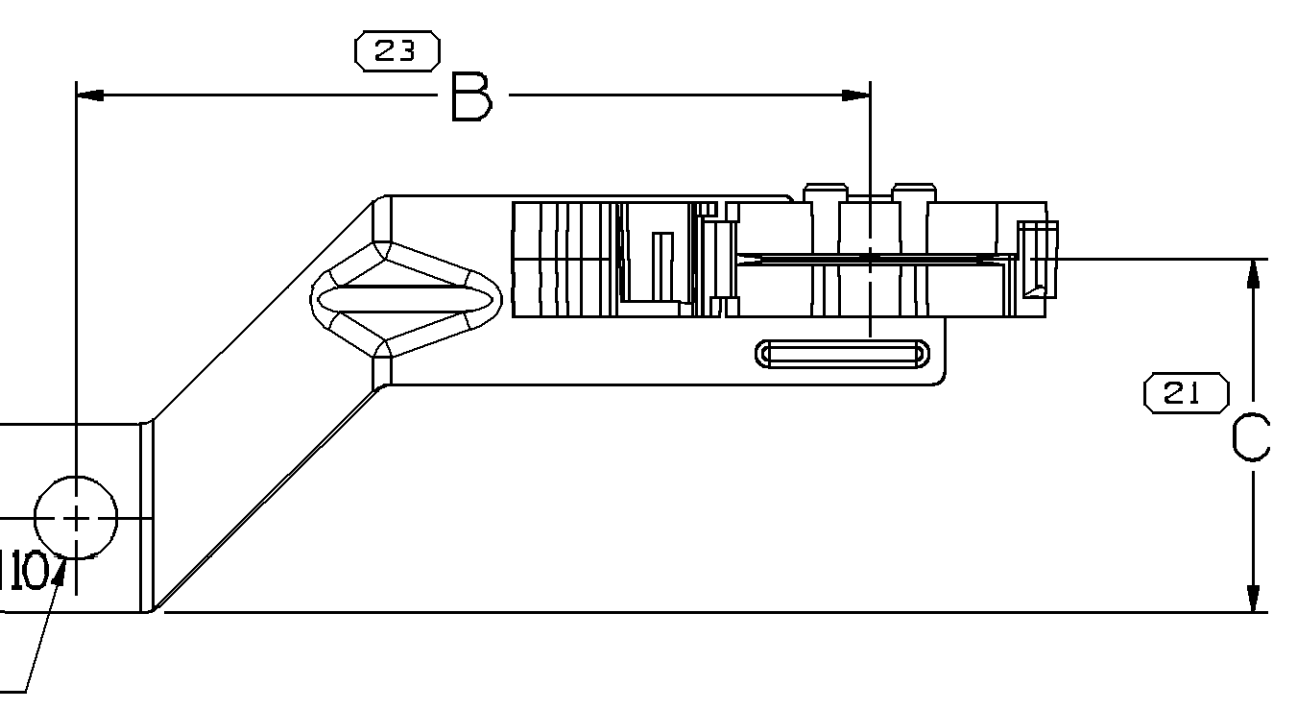
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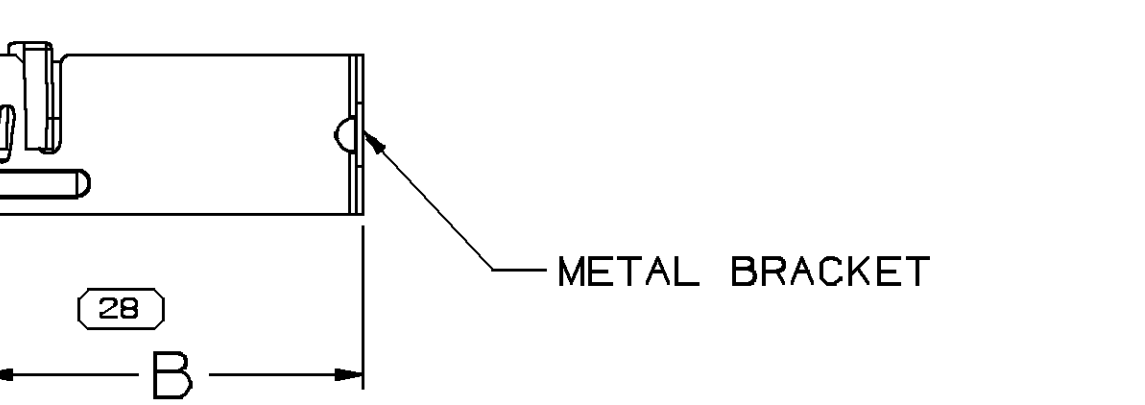
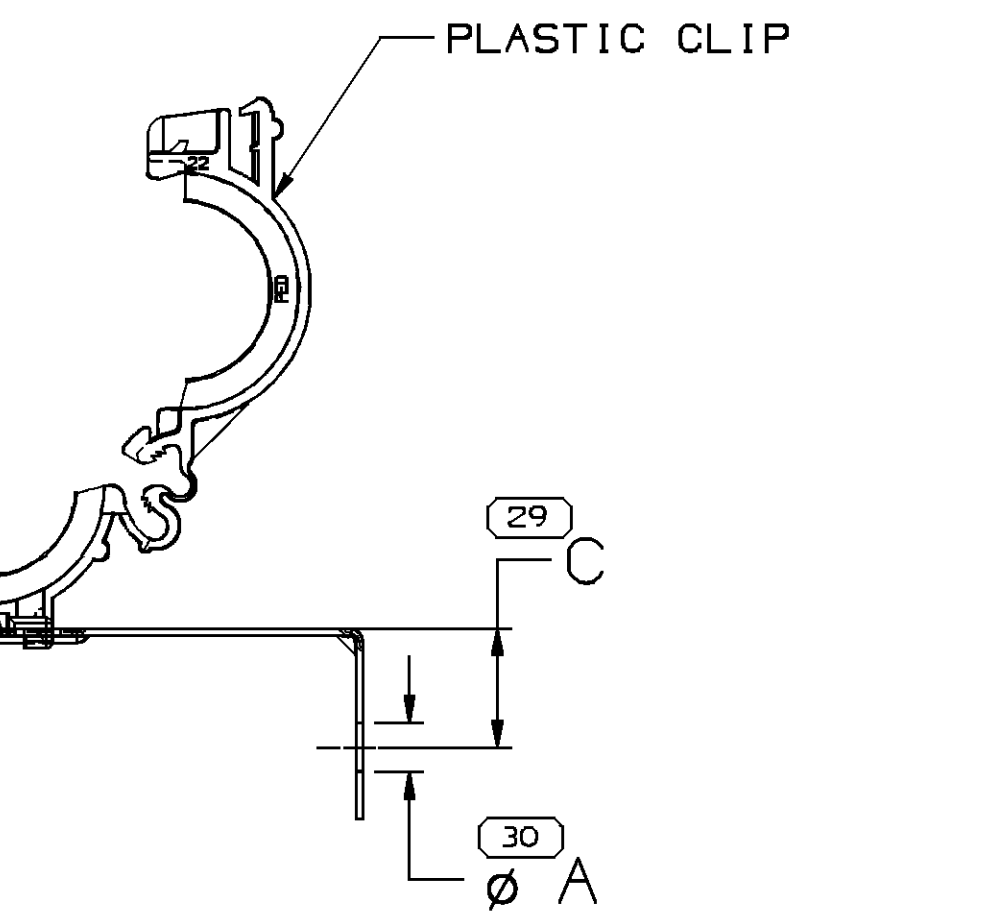
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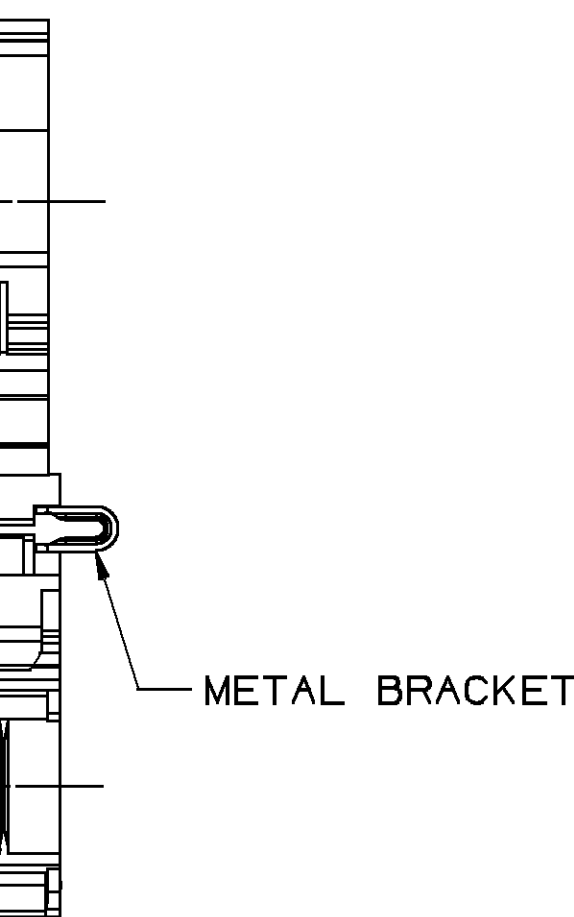
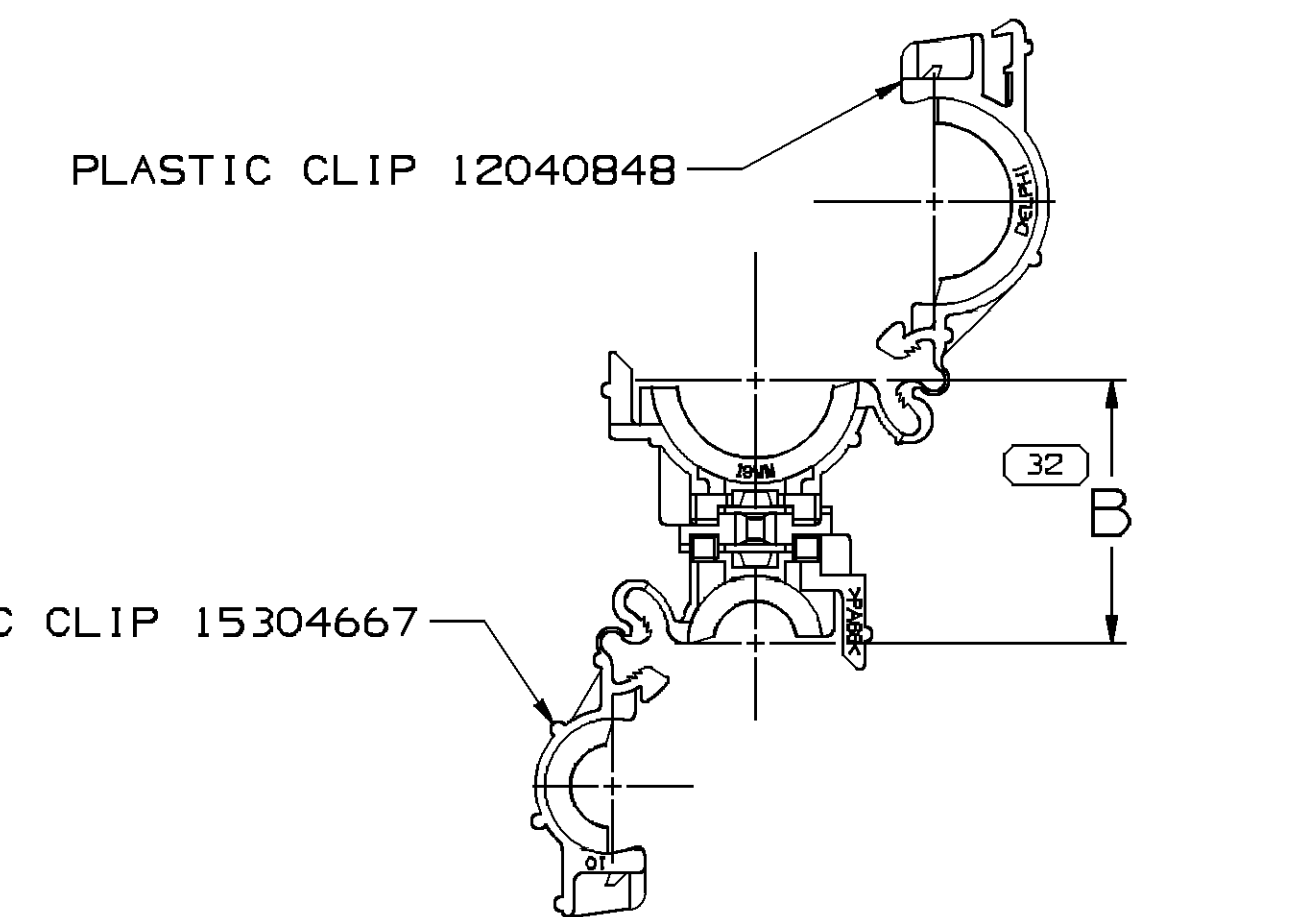
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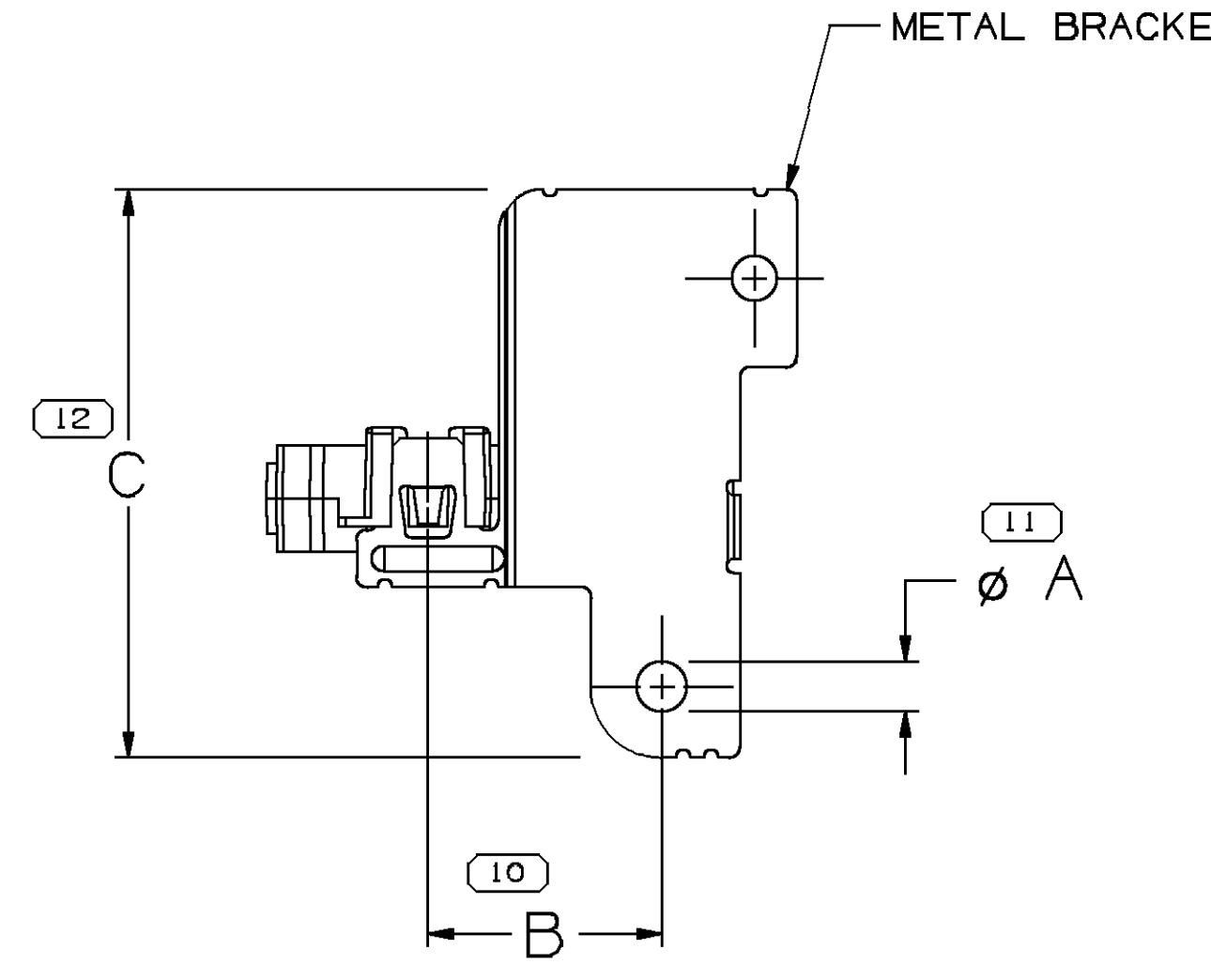
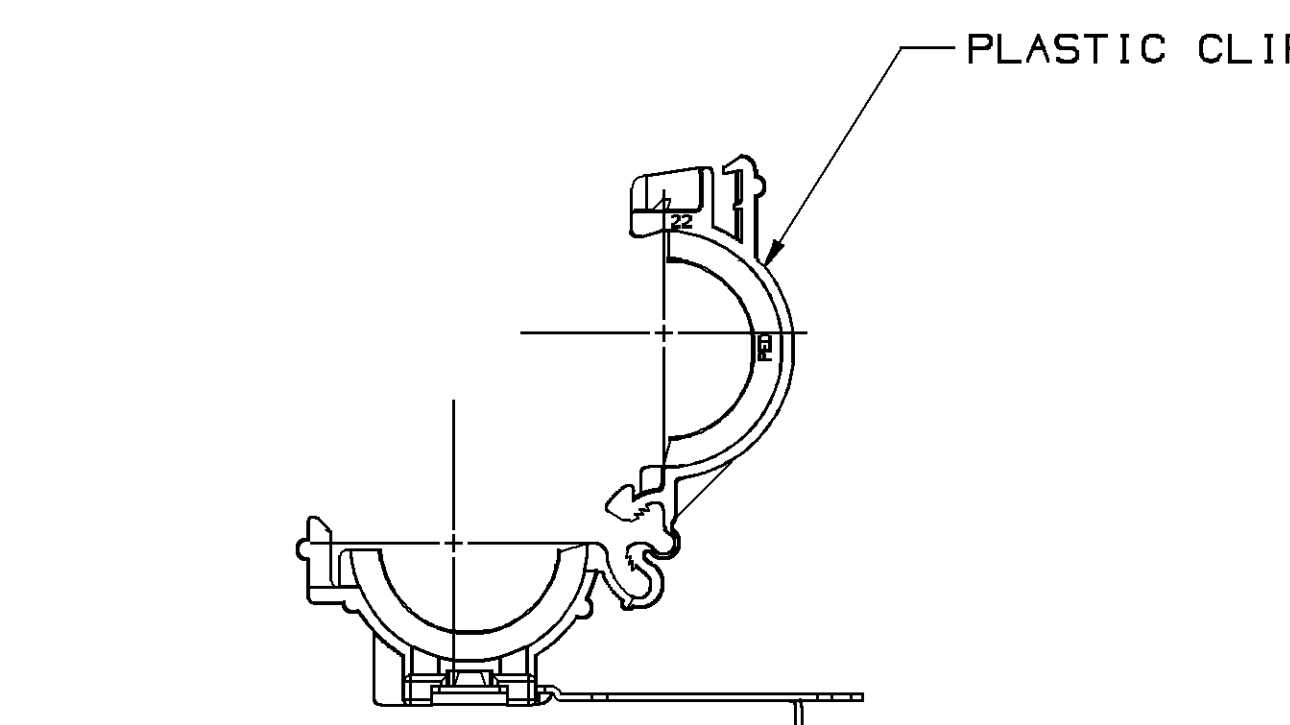
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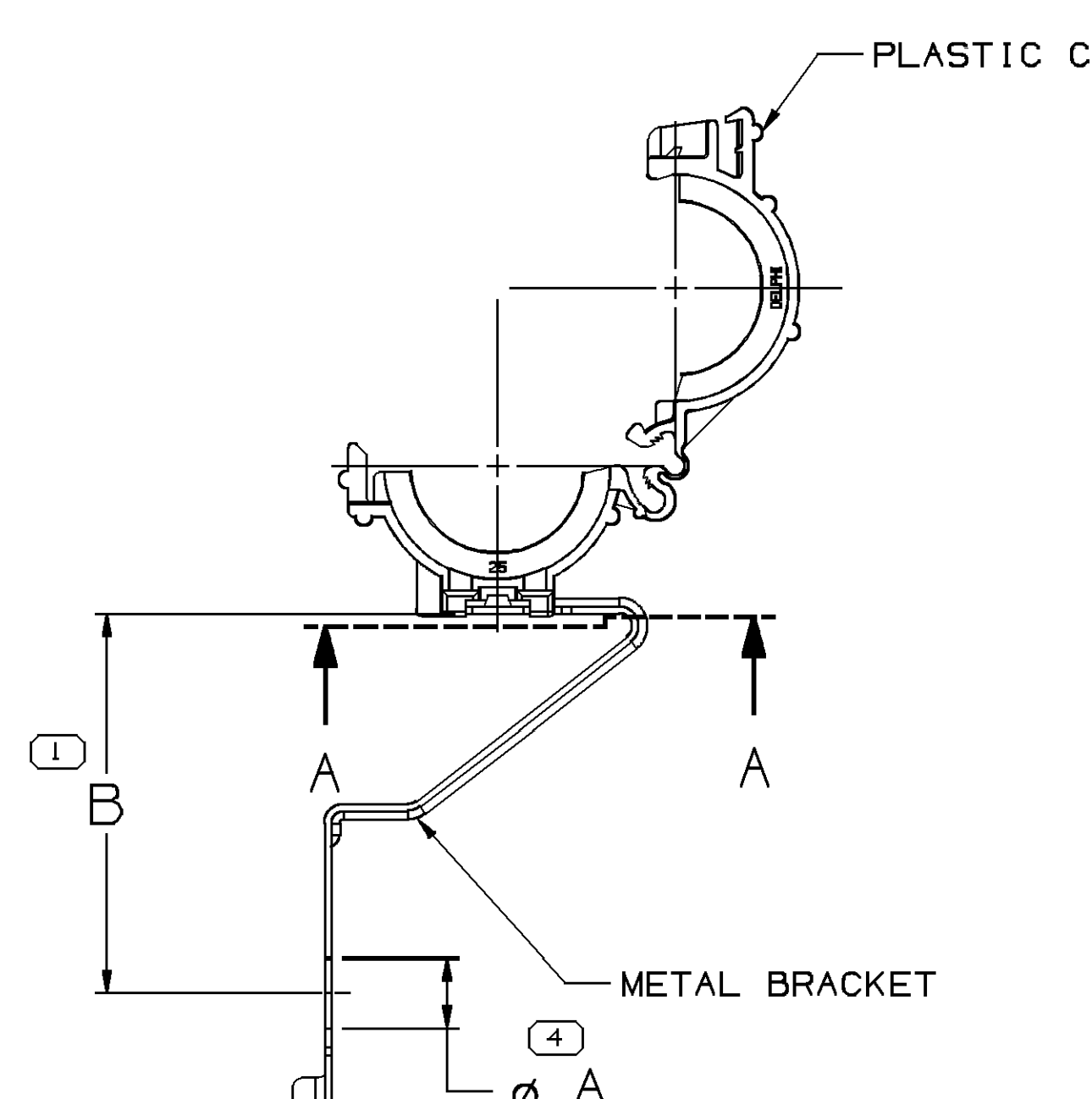
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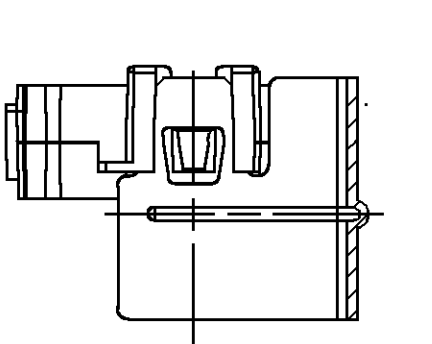
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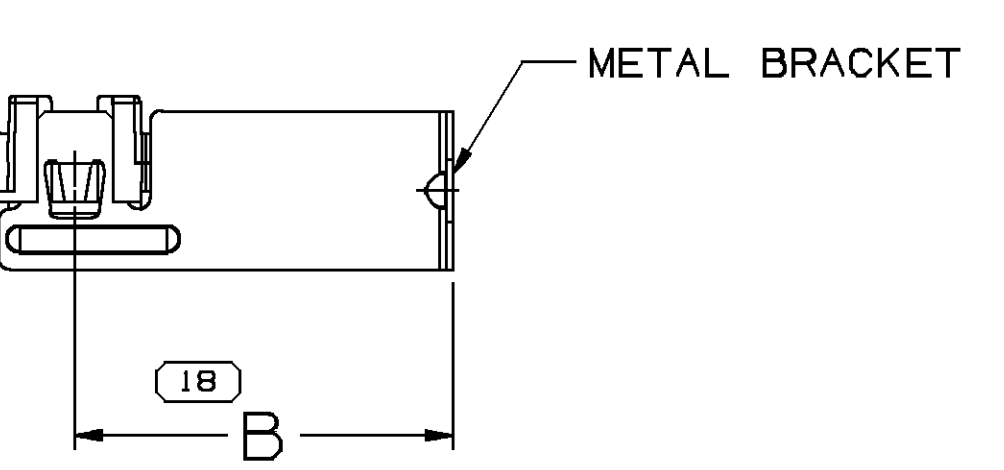
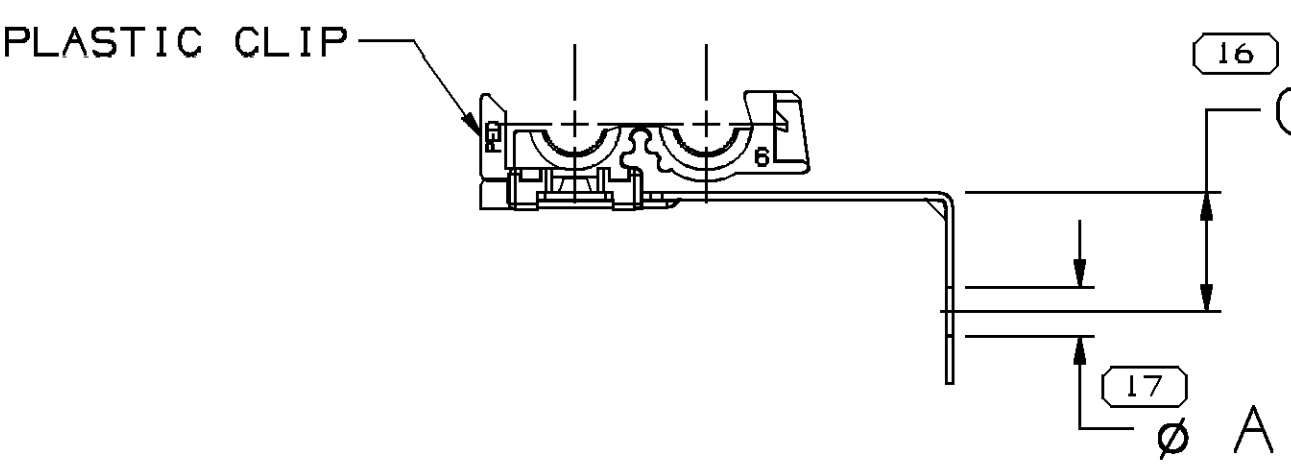
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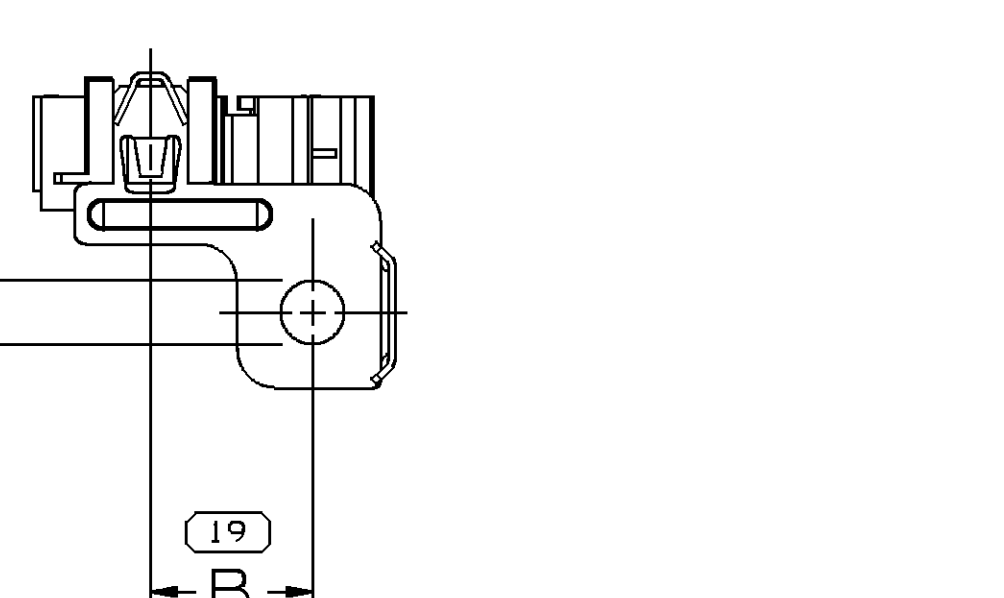
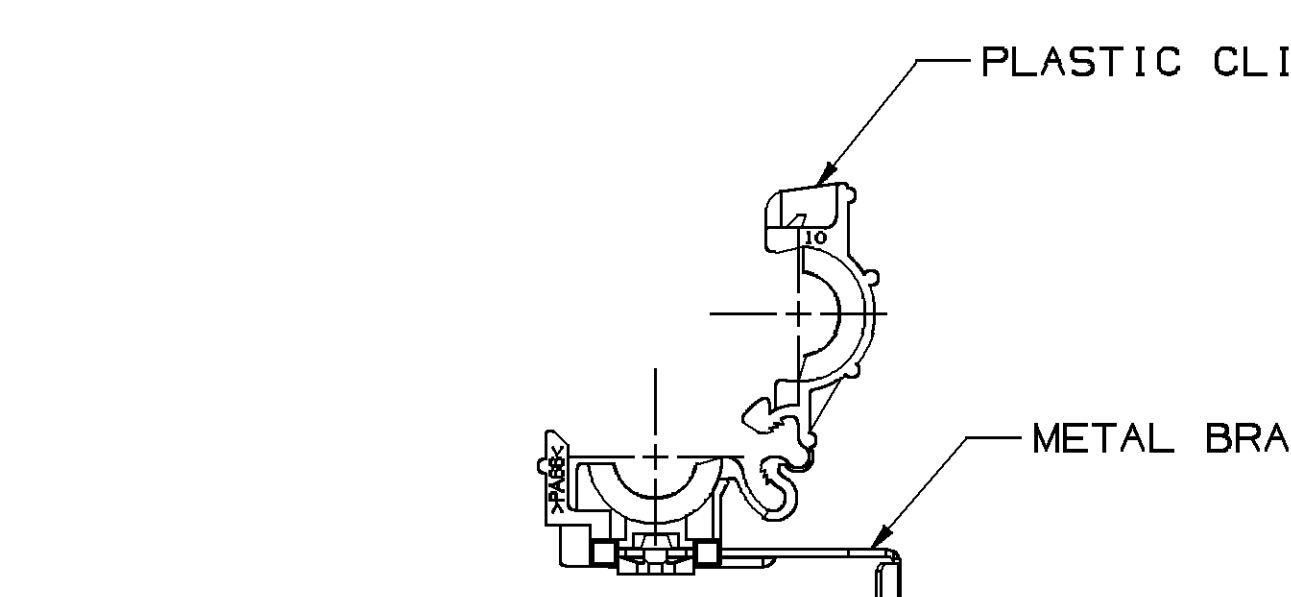
SECTION A - A



TYPE 405



PE 406



PE 407

13802701	O1	AB	-	411	12040848	15355555	8	19	-	-	(34,72)	(25,22)	-
13734550	O1	AA	OBSELETE	410	12033964	15477667	5	22	M6	6,5 ±0,1	(50)	(15,75)	-
13680303	O2	-	-	409	12040848	13665375	1	19	M5	4,5	(65,9)	(30,57)	(12,5)
13641350	O1	AA	OBSELETE	408	12033957	13641301	5	25	M10	10,1 ±0,15	(104,98)	(46,72)	(44,58)
13495835	O1	AA	-	407	12040848	15477667	5	19	M6	8,5 ±0,1	(201)	(15,75)	-
13513944	O1	-	-	406	12092324	15477667	5	6	M6	6,5 ±0,1	(50)	(15,75)	-
15495779	O1	AA	OBSELETE	403	12040848	15495706	5	19	M6	7 ±0,3	(65,5)	(20)	(40,5)
15495775	O1	AA	-	402	12033964	15499702	5	22	M6	10,5	(33)	(80)	-
15495769	O1	AA	-	404	12146493	15477667	5	30	M6	6,5 ±0,1	(50)	(15,75)	-
15430625	O2	AA	-	401	12040848	15326394	5	19	M10	10,55	(58)	(19)	-
15326372	O2	AA	OBSELETE	404	12040848	15326394	5	22	M10	10,55	(58)	(19)	-
12162641	O2	AA	OBSELETE	404	12146493	15479729	6	30	M10	10,6 ±0,1	(50)	(15,75)	-
12162637	A1	-	OBSELETE	405	12033478	12146812	13	13	M10	11 ±0,3	(65,5)	(20)	(40,5)
12162178	A1	-	OBSELETE	403	12040848	12129973	2	19	M6	7 ±0,3	(65,5)	(20)	(40,5)
12146820	A1	-	OBSELETE	405	12033957	12146819	4	25	M10	11 ±0,3	(59,5)	-	-
12146494	A1	-	OBSELETE	404	12146493	12146502	3	30	M6	6,5 ±0,1	(50)	(15,75)	-
12129978	A1	-	OBSELETE	403	12033957	12129973	2	25	M6	7 ±0,3	(65,5)	(20)	(40,5)
12129072	B2	-	OBSELETE	402	12033957	12129070	6	20	M6	7 ±0,3	(33)	(80)	-
12129071	B2	-	OBSELETE	402	12033964	12129070	6	25	M6	7 ±0,3	(33)	(80)	-
12066578	A1	-	OBSELETE	401	12033957	12066505	1	22	M10	10,55	(58)	(19)	-

2. 6M-4345-9D 240/B ZINC IRON ALLOY.

3. NIZN-COTE CHROMATE PLATE PER 6M
-000150 IN. MIN. THICKNESS.

4. ZINC PLATE AND BLACK CHROMATE
PER 6M-4342-M CODE 10624.

5. PRE-PLATED G-90 BLACK PER MATERIAL
SPEC M486BXXX, PLATING TO WITHSTAND
400 HRS NEUTRAL SALT SPRAY WITH NO
RED RUST ON ANY SIGNIFICANT SURFACE.

6. ZINC ALUMINUM/NICKERONIC
TYPE PLATE PER 6M-6173-M BLACK.

7. PLATING PER DXX5318-P ZINC NICKEL WITH CLEAR TRIVALENT
CHROME & TOPCOAT. FINISH MUST WITHSTAND 400 HRS. MIN TO
RED RUST IN NEUTRAL SALT FOG, EXCEPT FOR SHARP EDGES.

8. PRE-PLATED G-90 BLACK.
PLATING TO WITHSTAND 240 HRS NEUTRAL
SALT SPRAY WITH NO RED RUST ON ANY
SIGNIFICANT SURFACE.

DIMENSIONAL RANGE (MM)	
FROM	TO
100	150
150	200
200	250
250	300
300	350
350	400
400	450
450	500
500	550
550	600
600	650
650	700
700	750
750	800
800	850
850	900
900	950
950	1000
1000	1050
1050	1100
1100	1150
1150	1200
1200	1250
1250	1300
1300	1350
1350	1400
1400	1450
1450	1500
1500	1550
1550	1600
1600	1650
1650	1700
1700	1750
1750	1800
1800	1850
1850	1900
1900	1950
1950	2000
2000	2050
2050	2100
2100	2150
2150	2200
2200	2250
2250	2300
2300	2350
2350	2400
2400	2450
2450	2500
2500	2550
2550	2600
2600	2650
2650	2700
2700	2750
2750	2800
2800	2850
2850	2900
2900	2950
2950	3000
3000	3050
3050	3100
3100	3150
3150	3200
3200	3250
3250	3300
3300	3350
3350	3400
3400	3450
3450	3500
3500	3550
3550	3600
3600	3650
3650	3700
3700	3750
3750	3800
3800	3850
3850	3900
3900	3950
3950	4000
4000	4050
4050	4100
4100	4150
4150	4200
4200	4250
4250	4300
4300	4350
4350	4400
4400	4450
4450	4500
4500	4550
4550	4600
4600	4650
4650	4700
4700	4750
4750	4800
4800	4850
4850	4900
4900	4950
4950	5000
5000	5050
5050	5100
5100	5150
5150	5200
5200	5250
5250	5300
5300	5350
5350	5400
5400	5450
5450	5500
5500	5550
5550	5600
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5800	5850
5850	5900
5900	5950
5950	6000
6000	6050
6050	6100
6100	6150
6150	6200
6200	6250
6250	6300
6300	6350
6350	6400
6400	6450
6450	6500
6500	6550
6550	6600
6600	6650
6650	6700
6700	6750
6750	6800
6800	6850
6850	6900
6900	6950
6950	7000
7000	7050
7050	7100
7100	7150
7150	7200
7200	7250
7250	7300
7300	7350
7350	7400
7400	7450
7450	7500
7500	7550
7550	7600
7600	7650
7650	7700
7700	7750
7750	7800
7800	7850
7850	7900
7900	7950
7950	8000
8000	8050
8050	8100
8100	8150
8150	8200
8200	8250
8250	8300
8300	8350
8350	8400
8400	8450
8450	8500
8500	8550
8550	8600
8600	8650

UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

PROCESS OPERATIONS TO BE PERFORMED IN SEQUENCE SHOWN IN CHART.

THE PROCESS NOTES SHOWN BELOW ALSO APPEAR ON THE METAL BRACKET PART! DRAWING NO. 12034026.

OBSCLETE TABLET(S) CONTAIN A HEXAVALENT CHROME COATING. DO NOT USE THIS TABLET ON NEW APPLICATIONS. HEXAVALENT CHROME IS A BANNED SUBSTANCE IF THIS PART IS REQUIRED FOR CURRENT OR FUTURE BUSINESS OR FOR SERVICE REQUIREMENTS. CONTACT THE PRODUCT LINE ENGINEER OR MATERIALS ENGINEERING TO GET A NEW PART THAT IS FREE FROM HEXAVALENT CHROME. THE EXISTING INVENTORY OF THIS PART MAY BE USED UNTIL JULY 1, 2007 FOR SERVICE REQUIREMENTS.

THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM, MINOR IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR BLEMISHES, GATE VESICLE, AND SOFT FLASK THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER NAP 4.10-18.

METAL BRACKET
PROCESS NOTES

1. ZINC PLATE AND GOLD CHROMATE PER 6M-4342-M CODE 10D24.
2. 6M-4345-9D 240/B ZINC IRON ALLOY.
3. NIZN-COTE CHROMATE PLATE PER 6M .000150 IN. MIN. THICKNESS.
4. ZINC PLATE AND BLACK CHROMATE PER 6M-4342-M CODE 10D24.
5. PRE-PLATED G-90 BLACK PER MATERIAL SPEC M86B6XXX, PLATING TO WITHSTAND 400 HRS NEUTRAL SALT SPRAY WITH NO RED RUST ON ANY SIGNIFICANT SURFACE.
6. ZINC ALUMINUM/INORGANIC TYPE PLATE PER 6M-6173-M BLACK.
7. PLATE PER D6551318-P ZINC NICKEL WITH CLEAR TRIVALENT TOP COAT. FINISH MUST WITHSTAND 400 HRS. MIN TO RED RUST IN NEUTRAL SALT FOG, EXCEPT FOR SHARP EDGES.
8. PRE-PLATED G-90 BLACK, PLATING TO WITHSTAND 240 HRS NEUTRAL SALT SPRAY WITH NO RED RUST ON ANY SIGNIFICANT SURFACE.

(14) PROCESS SENSITIVE

DIMENSIONS ENCLOSED IN () IN
PARENTHESES (INCHES) AND NO
LIMITS ARE ESTABLISHED

(continued) PAGE TWO

CLS	DOW STATUS			ZONE	REVISION HISTORY	AUTH	DP	PPV/POV	2
	DATE	STO	REV						
08JUL02	R	01	-	-	CLEARED REV. COL. AND 15430625 - RELEASED	227550	ARA	JAN	FR
13AUG03	R	02	-	-	15326372 & 15430625 - ADDED NOTE #51 15430641 & 15326372 - ADDED NOTE #61 15290717, 793, 15262041, 15326372 & 15430625 - REMOVED NOTE#ALL ACTIVE PARTS - RELEASED CHART	244579	ARA	JAN	FR
03OCT03	R	03	-	-	15216241 - METAL BRACKET WAS 12089771	246495	ARA	GEG	FR
14JUN04	R	04	-	-	15219070, 152129972, 152146820, 152162287, 15216241 & 15326372 - OBSOLETE AND RELEASED	253207	JBD	JAN	SAN
11OCT04	R	05	-	-	15495769, 15495775, 15495779 - ADDED & REVISED NOTE #5	257796	HAM	HAM	SAN
03NOV04	R	06	-	-	15513944 - RELEASED	260376	JTV	PKV	JRS
24OCT05	R	07	-	-	15219071, 152146494 & 152162178 - OBSOLETE	273280	HCG	FR	PSD
06FEB07	R	08	-	-	15495835 & WAS SEPARATE DRAWING 15430625 & 15495775 - REVISED GRAPHICS	404024	ECG	FR	TPD
21AUG07	R	09	-	-	13641300 - RELEASED	402212	JBD	JAN	TPD
14JAN08	R	10	-	-	13640303 - RELEASED	403544	JTV	JAN	TPD
27FEB08	R	11	-	-	13680303 - UPDATED PDM ATTRIBUTES	404763	JBD	JAN	TPD
27MAY08	R	12	-	-	13641300 - RELEASED	404961	JTZ	JAN	TPD
06AUG08	R	13	-	-	13680303 & 01W "CC" WAS (31.86)	405664	ECG	BO	BO
02OCT08	R	14	-	-	13734950 - RELEASED	406302	JLT	JAN	TPD
01APR09	R	15	-	-	13734950 - OBSOLETE	407713	LJT	JAN	JAN
16OCT09	R	16	-	-	13802701 - RELEASED	409665	ESJ	WAC	ESJ
05JAN10	R	17	-	-	13802701 - REVISED GRAPHICS	409715	ESJ	WAC	ESJ
01APR10	R	18	-	-	13802701 - REVISED GRAPHICS	410472	ESJ	JAN	ESJ
23FEB11	R	19	-	-	15495779 - OBSOLETE	413415	CBO	CBO	DGR

J
I
H
G

DATE TIME

TITLE

VOLUME (OF)

SHEET CODE

PART DRAWING

DR

NP/01 J. PARKER

NP/02 T. WUDREY

NP/03 B. PARKER

DELPHI

DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
WINNI, IN

DR	DATE
NP/01 J. PARKER	10FEB87
NP/02 T. WUDREY	20FEB87
NP/03 B. PARKER	24FEB87

THIS DOCUMENT IS IN ACCORDANCE WITH AISC 134-1994 AS AMENDED BY THE AISC 134-2000. DIMENSIONS NOT LISTED ARE TO BE TAKEN FROM THE AISC 134-1994 AND 134-2000. DIMENSIONS NOT LISTED ARE TO BE TAKEN FROM THE AISC 134-1994 AND 134-2000. DIMENSIONS NOT LISTED ARE TO BE TAKEN FROM THE AISC 134-1994 AND 134-2000. DIMENSIONS NOT LISTED ARE TO BE TAKEN FROM THE AISC 134-1994 AND 134-2000. DIMENSIONS NOT LISTED ARE TO BE TAKEN FROM THE AISC 134-1994 AND 134-2000.		SENSITIVITY OF CONNECTION AND WELDED CONNECTIONS TO BE TAKEN FROM THE AISC 134-1994 AND 134-2000. DIMENSIONS NOT LISTED ARE TO BE TAKEN FROM THE AISC 134-1994 AND 134-2000.	
MATERIAL SEE SHEET		DRAWING NUMBER TAXI ASM MOUN CLIP COT BRACKET	
DIMENSION REFERENCE THIRD ANGLE PROJECTION DO NOT SCALE USE MATH                                		DRAWING NUMBER 12034064	
SIZE SCALE PHONE NO SHEET NO S10 REV N/P		SIZE SCALE PHONE NO SHEET NO S10 REV N/P	

460430S

Mouser Electronics

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