

32 31 30 29 28 27 26 25 24

MOUNTING HOLE INFORMATION

SEALING SURFACE MUST BE HELD WITHIN SPECIFIED FLATNESS AND CENTERED WITH MOUNTING HOLE

69 MIN

Ø OF [C]

SEE DETAIL A

4X R 7.5 ±0.15

11.5

87.1 ±0.2

11.5

105 MIN

Ø OF [B]

11.5

SEE DETAIL B

NO BURRS OR FLARED EDGES AROUND ENTIRE PROFILE OF HOLE.

2X 47.6 ±0.3
Φ 0.100 [A][B][C]

52.6 ±0.2

[C]

TYPE 101
CODE A

3X (2.5) TYP

3X B ±0.15 TYP
Φ 0.100 [A][B][C]

DETAIL B
SCALE 5:1

12X R 0.8 ±0.15 TYP

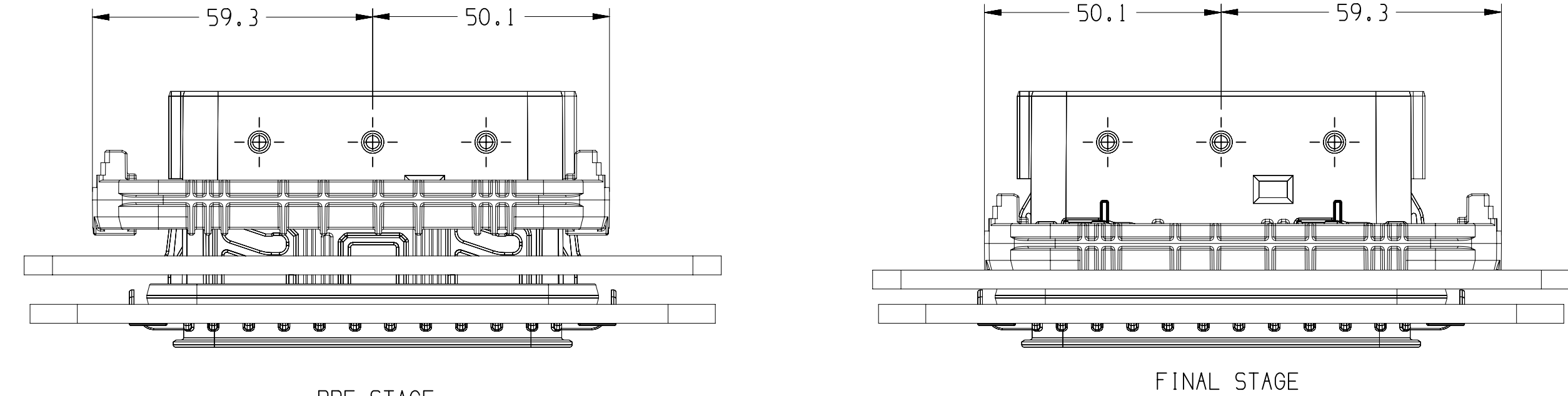
3X TABS ARE OPTIONAL CONSTRUCTION

2X 10 TYP

2X 10 TYP

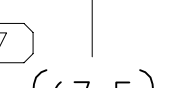
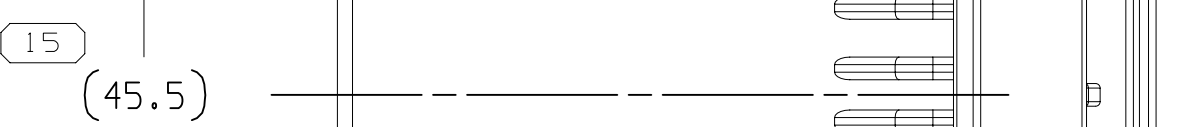
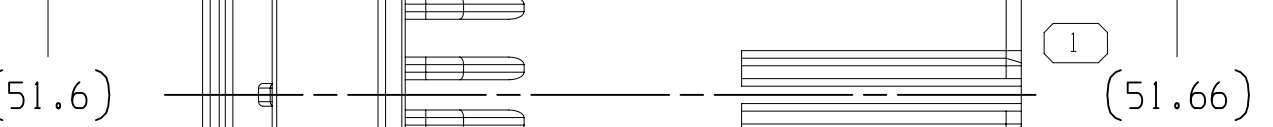
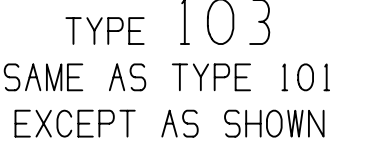
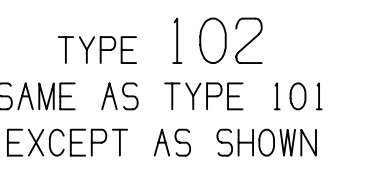
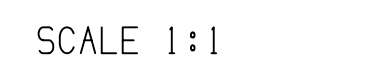
DETAIL A
SCALE 2:1

65.1



1. MAX PAINT THICK MUST BE CONTROLLED WITHIN SHEET METAL AND FLATNESS TOLERANCE DEFINED BY MOUNTING HOLE.
2. ANY PUNCHING OR PIERCING OPERATION OF PROFILE HOLE SHOULD BE COMPLETED OPPOSITE SIDE OF THE SEAL SURFACE TO MAINTAIN SEALING INTEGRITY.
3. MOUNTING HOLE FLATNESS SPEC MUST BE MAINTAINED AFTER FASTENED TO SUPPORTING PANEL.
4. PER CUSTOMER USE RECOMMENDED 4B-00005-70B MATERIAL SPECIFICATION
5. FUNCTIONAL, DIMENSIONAL & MANUFACTURING NOT CONTROLLED BY AP/IV

DRAWING NUMBER						
35240508						
SIZE	SCALE	FRAME NO	SHEET NO	STD	REV	N
A1x4	2:1	2 OF 2	1 OF 2	R	08	



- NOTES
1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND
AUTOMATICALLY ROUNDED UP TO NEXT DIMENSION FOR FABRICATION
(SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL
OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL
BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
 2. THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM, MINOR
IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO: FLOW MARKS, COLOR
BLEMSHES, GATE VESTIGES, AND SPLIT FLASH THAT DO NOT AFFECT THE
FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER EEMP-4-3.CS.DI.01EN.
 3. FOR APPLICATION DATA SEE THE INDIVIDUAL APPLICATION DRAWINGS.
 4. FOR ASSEMBLY REFER TO MANUAL ASSEMBLY 35368747

		N/A PROCESS SENSITIVE DIMENSION									
		DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED									
DIMENSIONAL RANGE (MM)		CHART									
FROM	> 0	> 20	> 30	> 70	> 100	> 150	> 200	> 250	> 300	> 400	
TO	20	30	70	100	150	200	250	300	400		
TOLERANCE UNLESS OTHERWISE SPECIFIED											
	+0.15	+0.2	+0.3	+0.4	+0.5	+0.6	+0.8	+1	+1	+1	
ANGULAR TOLERANCE 42°											

REFERENCE		TAXI ASM CONN 104 M CTS 120 280 MODULAR							
THIRD ANGLE PROJECTION	DO NOT SCALE	DRAWING NUMBER 35240508							
	USE MATH DATA	<table><tr><td>SIZE A1x4</td><td>SCALE 2:1</td><td>FRAME NO 1 OF 2</td><td>SHEET NO 1 OF 2</td><td>STD R</td><td>REV 08</td></tr></table>		SIZE A1x4	SCALE 2:1	FRAME NO 1 OF 2	SHEET NO 1 OF 2	STD R	REV 08
SIZE A1x4	SCALE 2:1	FRAME NO 1 OF 2	SHEET NO 1 OF 2	STD R	REV 08				

[illegible]

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