

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
 - DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
2. PART IS MANUFACTURED TO GEOMETRIC TOLERANCES. CENTERLINE DIMENSIONS ARE FOR REFERENCE ONLY.
3. SEALING CODE 4 - DESIGN WILL MEET REQUIREMENTS OF SAE/USCAR-2 CONNECTOR SYSTEM ENVIRONMENTAL TEST FLOWCHART (PRESSURE/VACUUM AND SUBMERSION).
4. THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM. MINOR IMPERFECTIONS INCLUDING SURFACE DISCOLORATIONS, COLOR BLEMSHES, SCALE VESTIGES, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER ENP4-3.CS.01.EN.
5. FOR APPLICATION DATA SEE THE INDIVIDUAL APPLICATION DRAWINGS.
6. ASSEMBLY TO BE USED WITH APPROPRIATE APTIV CONNECTION SYSTEMS HOLDER DESIGN
7. ASSEMBLY TO BE PROCESSED USING APTIV CONNECTION SYSTEMS BEST PRACTICE METHODS AND/OR CONNECTOR ASSEMBLY INSTRUCTIONS AND APPLICABLE REPAIR PROCEDURES.
8. BEFORE TERMINAL ASSEMBLY; VERIFY THAT PLR IS IN THE PRE-STAGE POSITION ON THE CONNECTOR. IF NOT; RETURN PLR TO PRE-STAGE POSITION.
9. FOR ASSEMBLIES WITH CPA SEE DRAWING 15513510.
10. FOR ALL OPEN Cavity VERSIONS SEE SHEET 1.

[illegible]

DIMENSIONAL RANGE (MM)								CHART	
FROM	> 0	> 20	> 30	> 70	> 100	> 150	> 200	> 250	> 300
TOLERANCE UNLESS OTHERWISE SPECIFIED									
	+0.15	+0.2	+0.3	+0.4	+0.5	+0.6	+0.8	+1	+1.2
ANGULAR TOLERANCE ±2°									

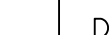
THIRD ANGLE
PROJECTION

DO NOT
SCALE

USE MATH
DATA













DRAWING NUMBER							
15532382							
SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P	
A1x3	5:1	1 OF 2	2 OF 2	R	16	-	

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