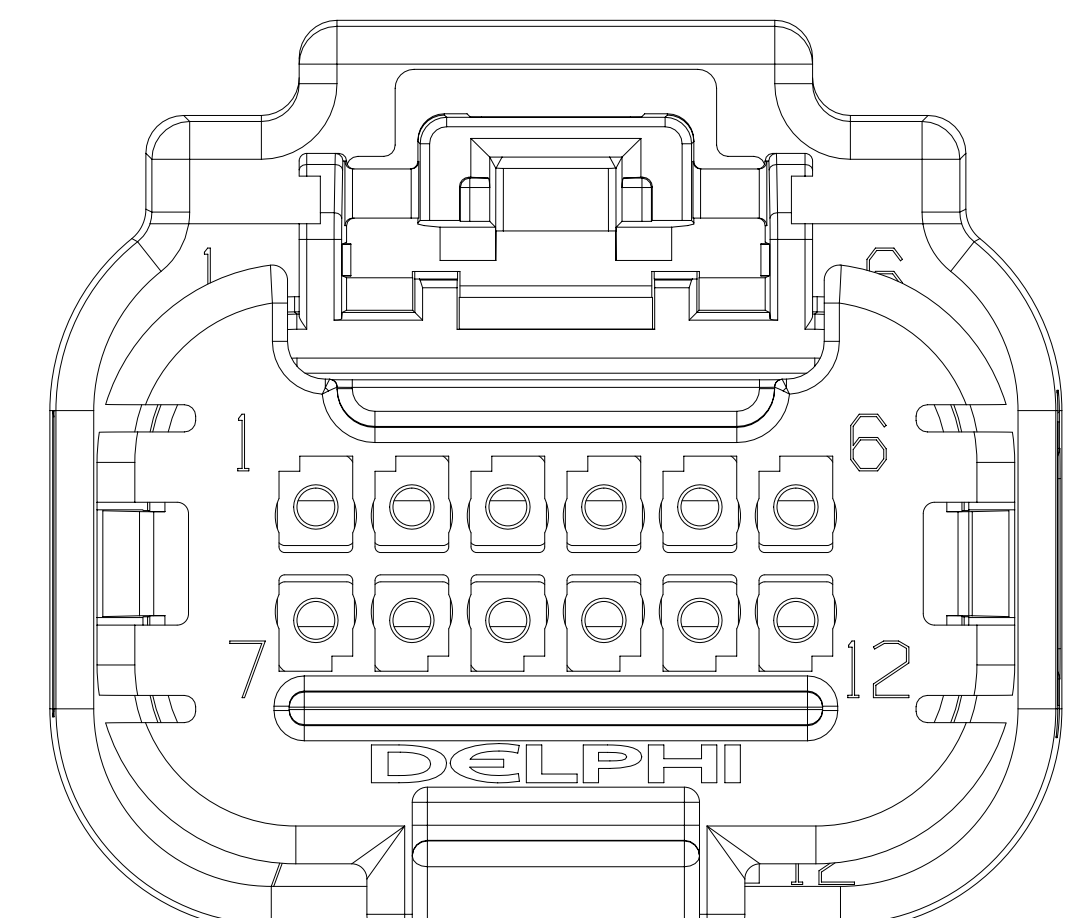
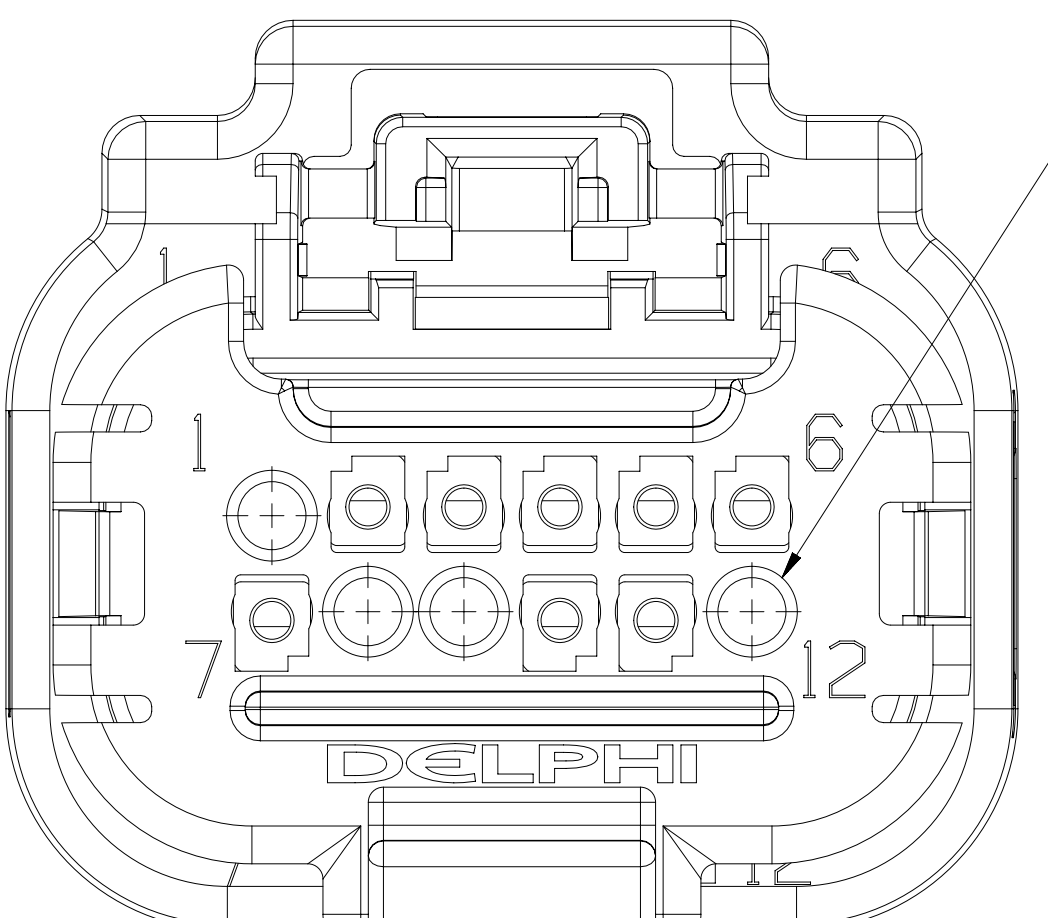
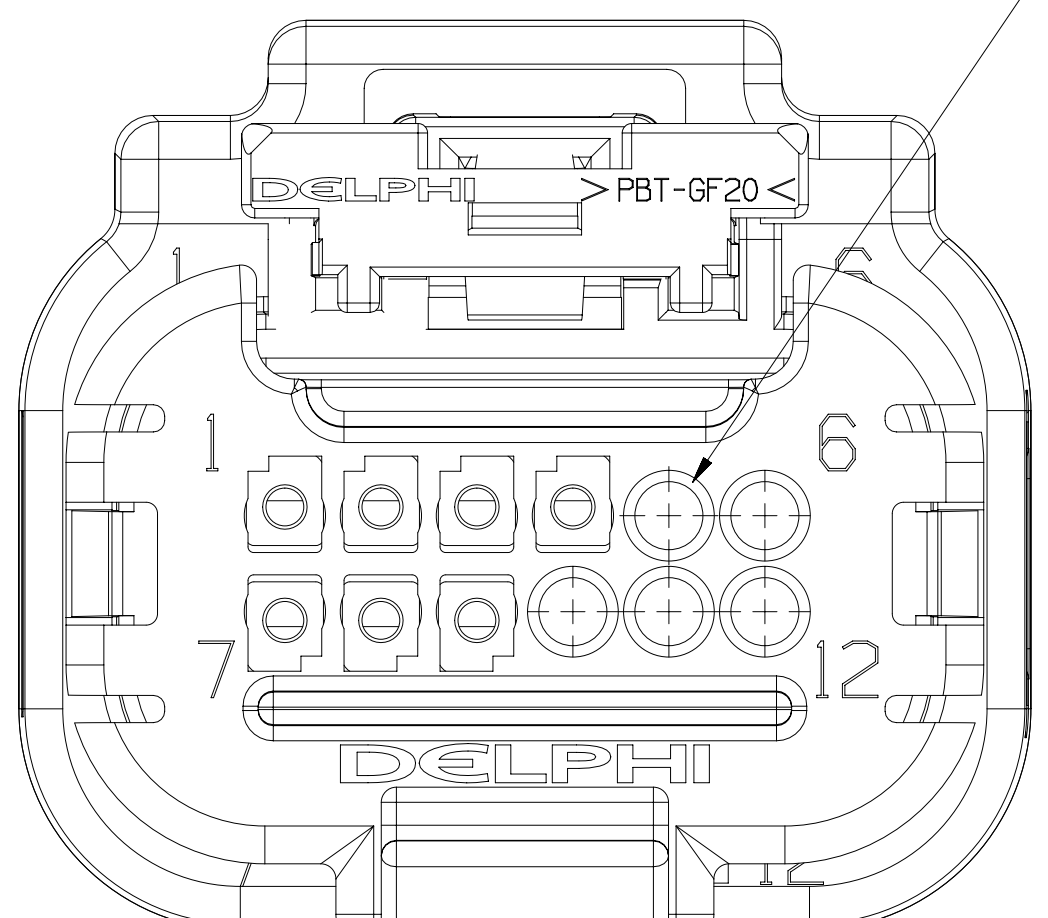




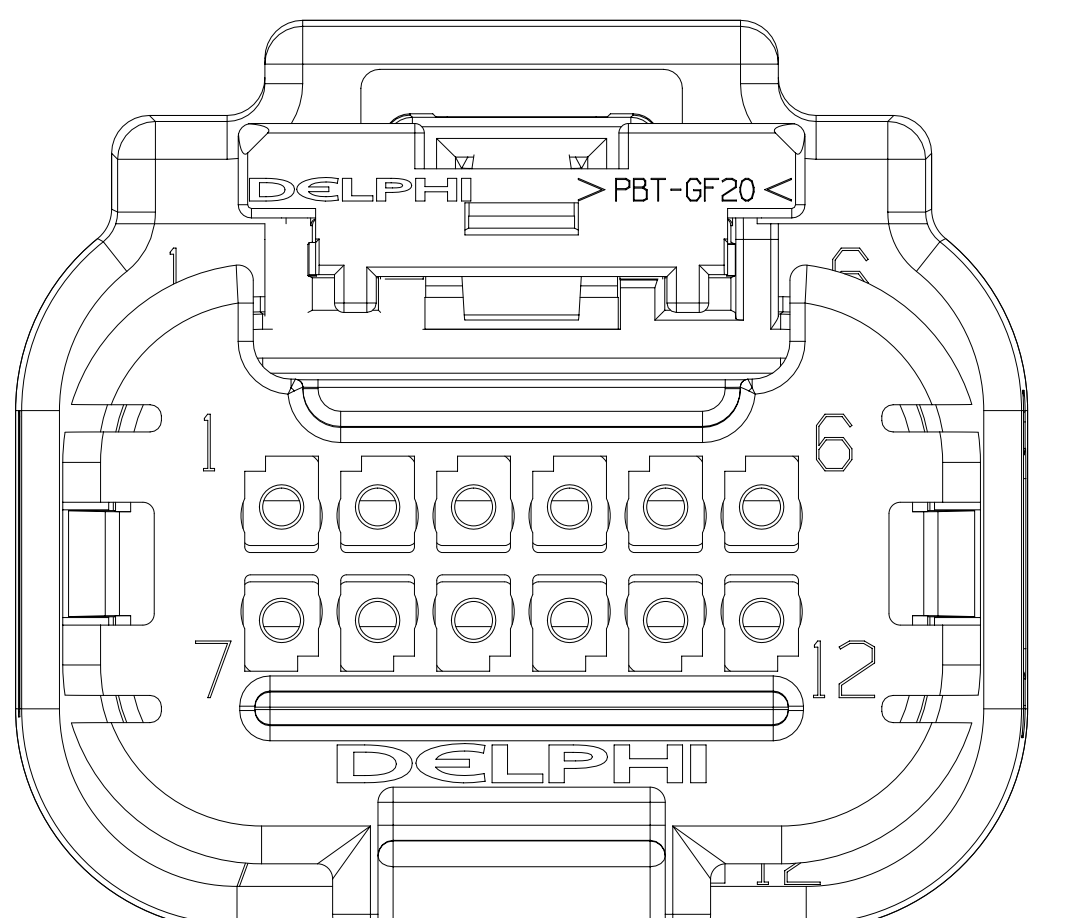
TYPE 102
SAME AS TYPE
EXCEPT AS SH
WITHOUT CP



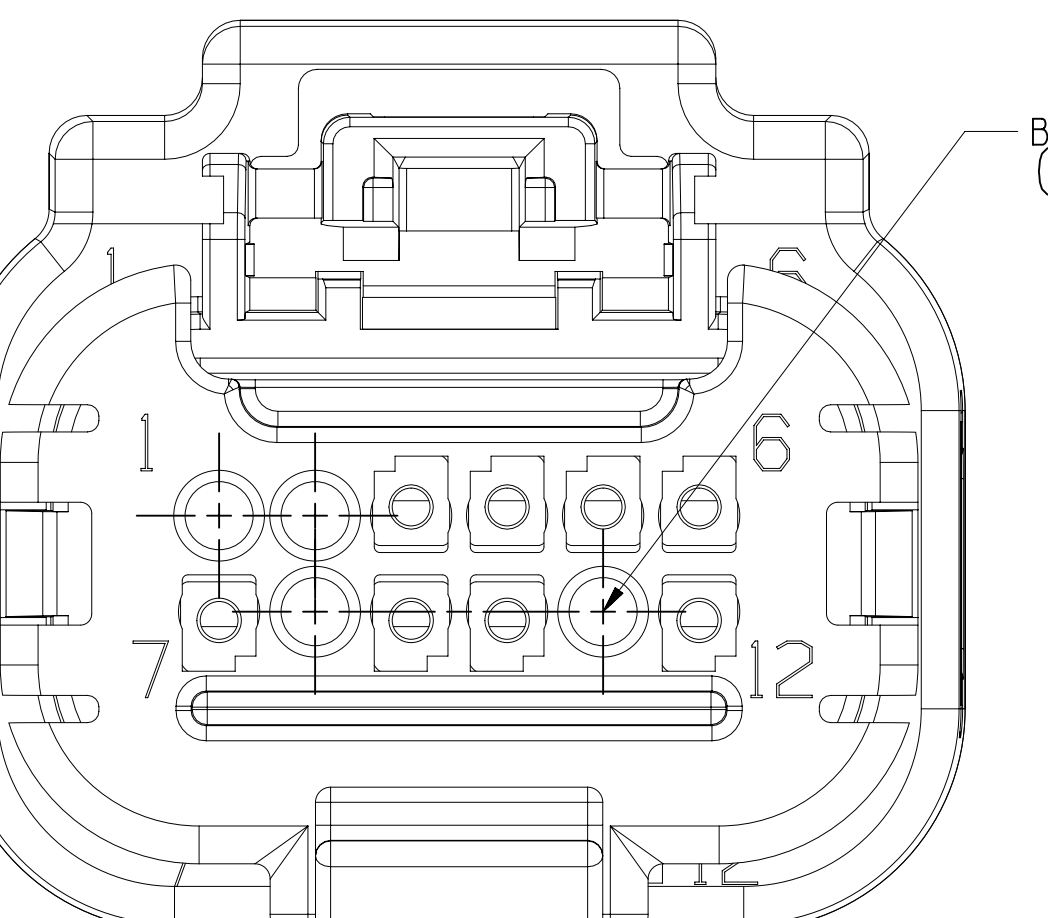
TYPE 106
SAME AS TYPE 105
EXCEPT AS SHOWN
WITHOUT CPA



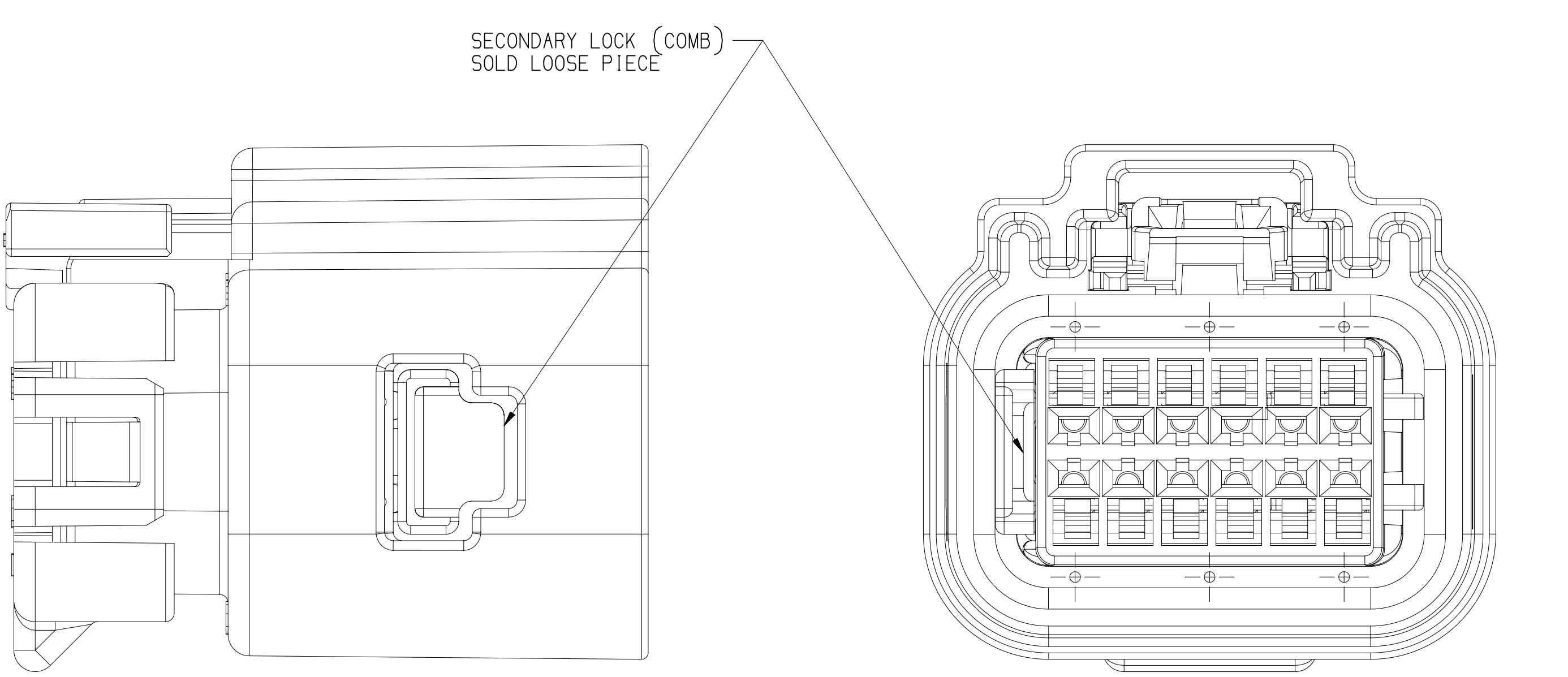
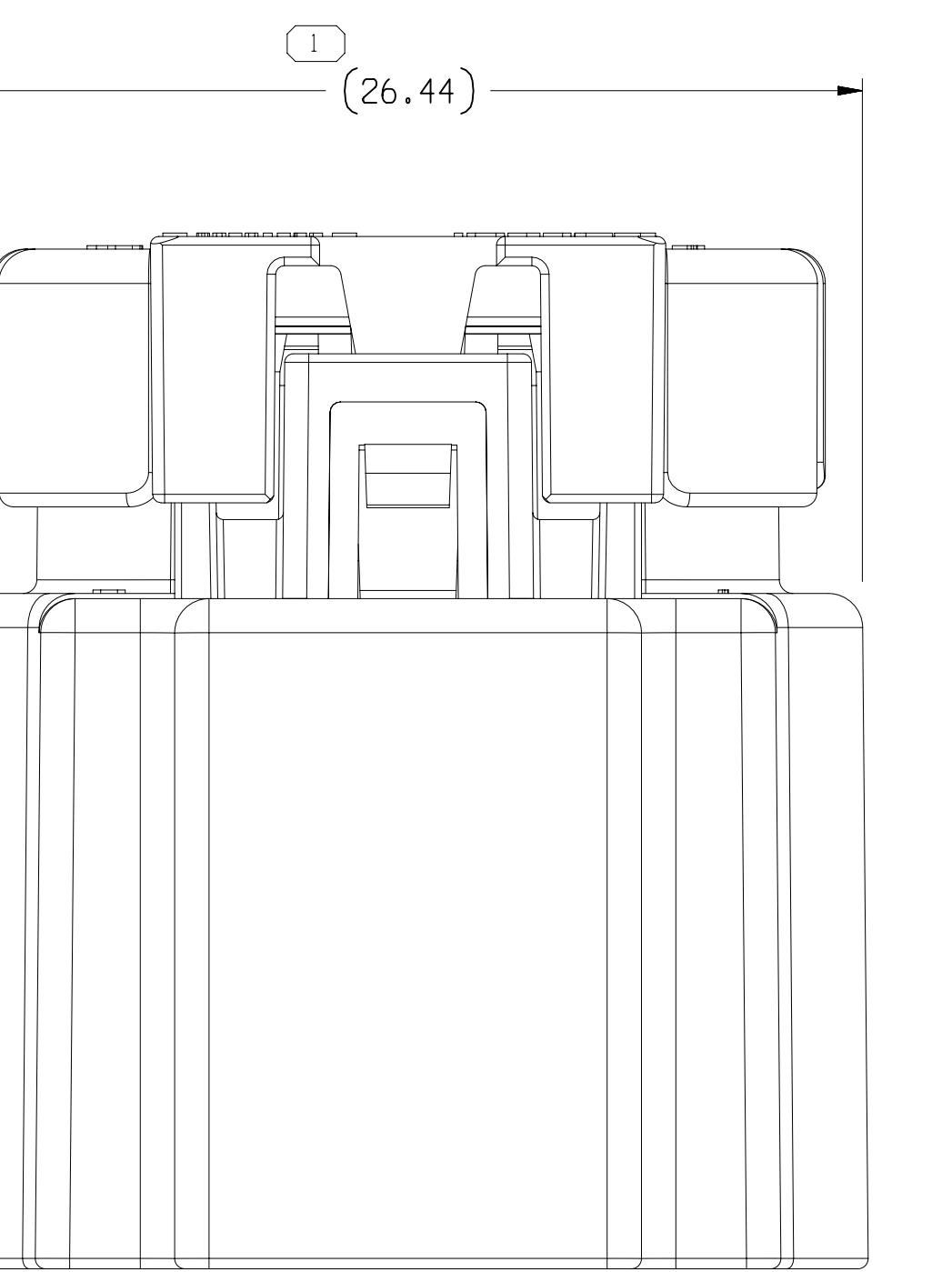
TYPE 110
SAME AS TYPE 101
EXCEPT AS SHOWN



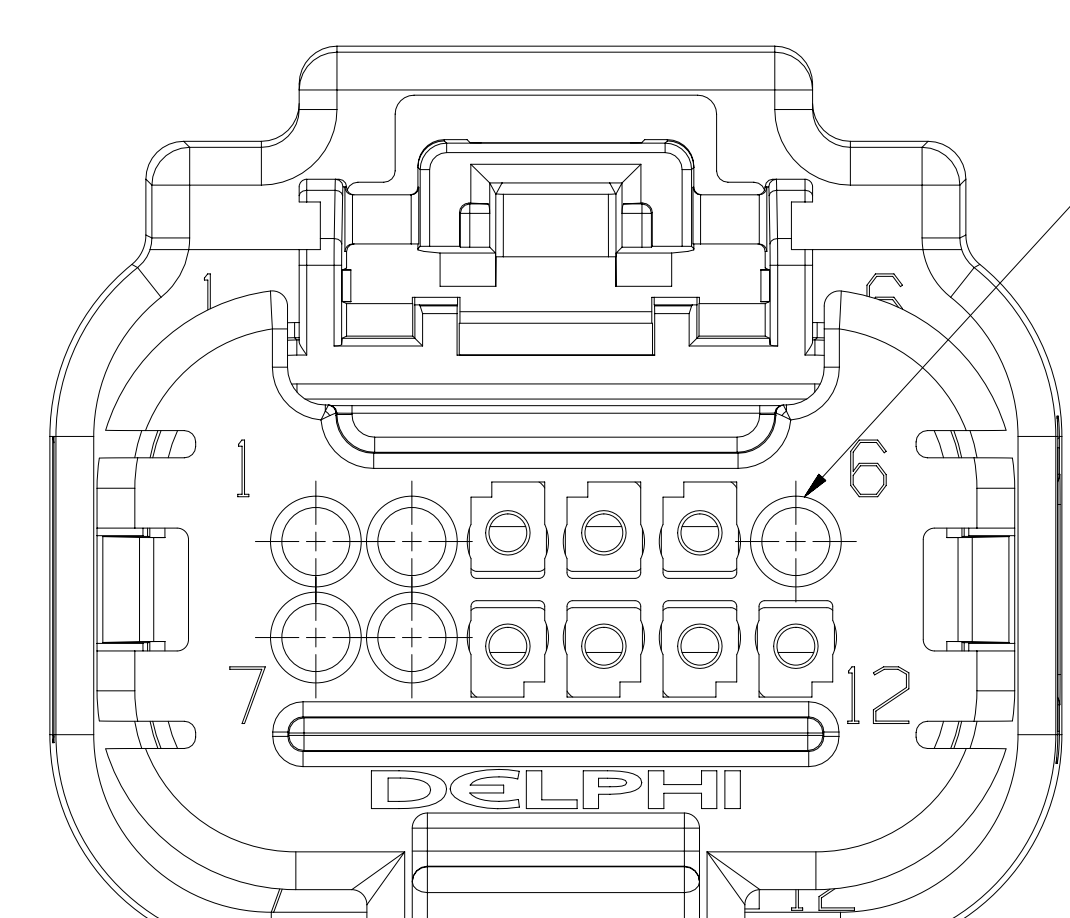
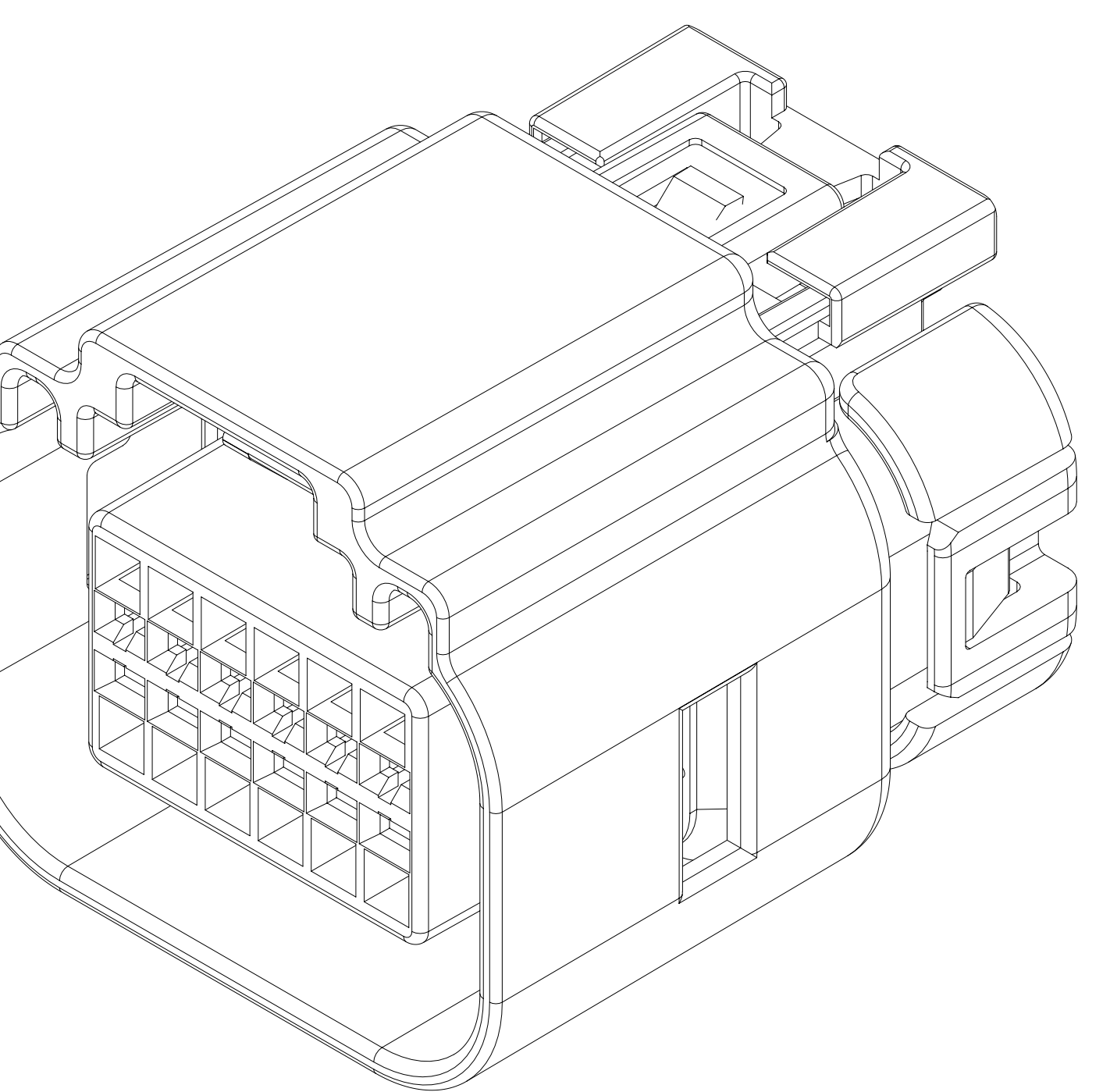
TYPE 114
SAME AS TYPE 101
EXCEPT AS SHOWN



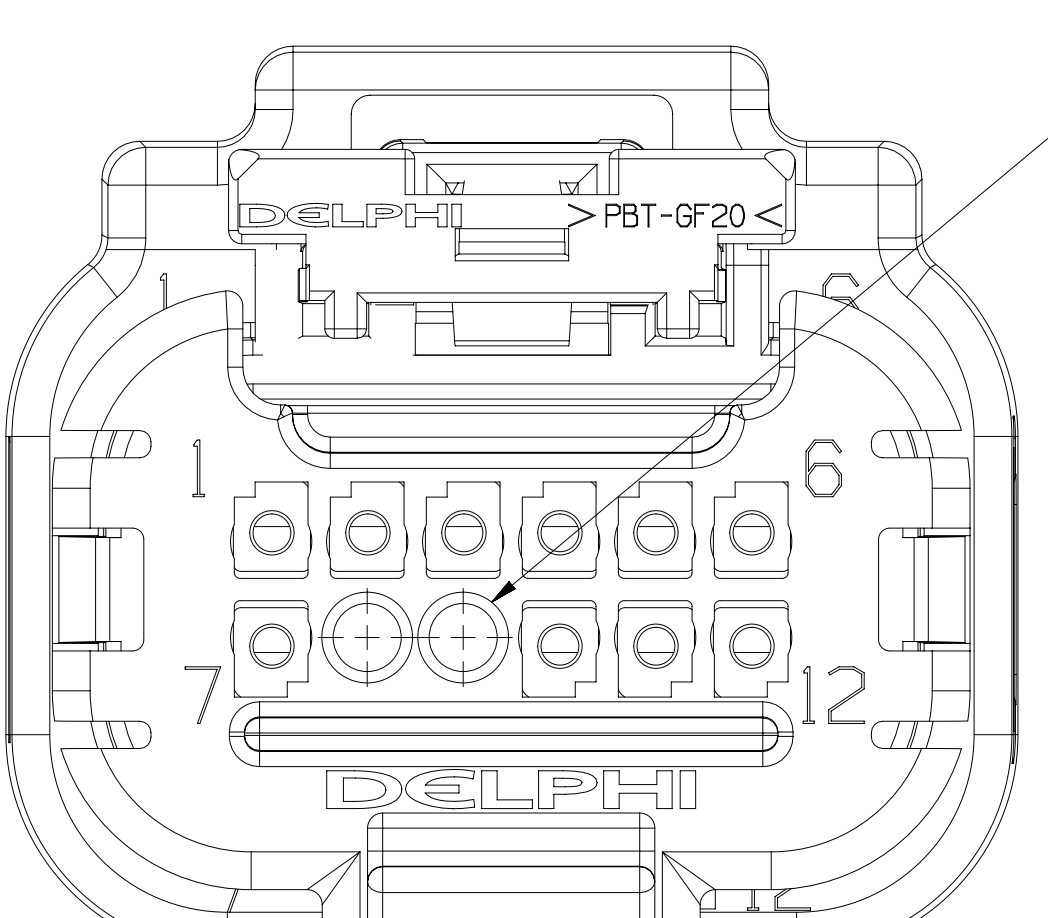
TYPE 118
SAME AS TYPE 101
EXCEPT AS SHOWN
WITHOUT CPA



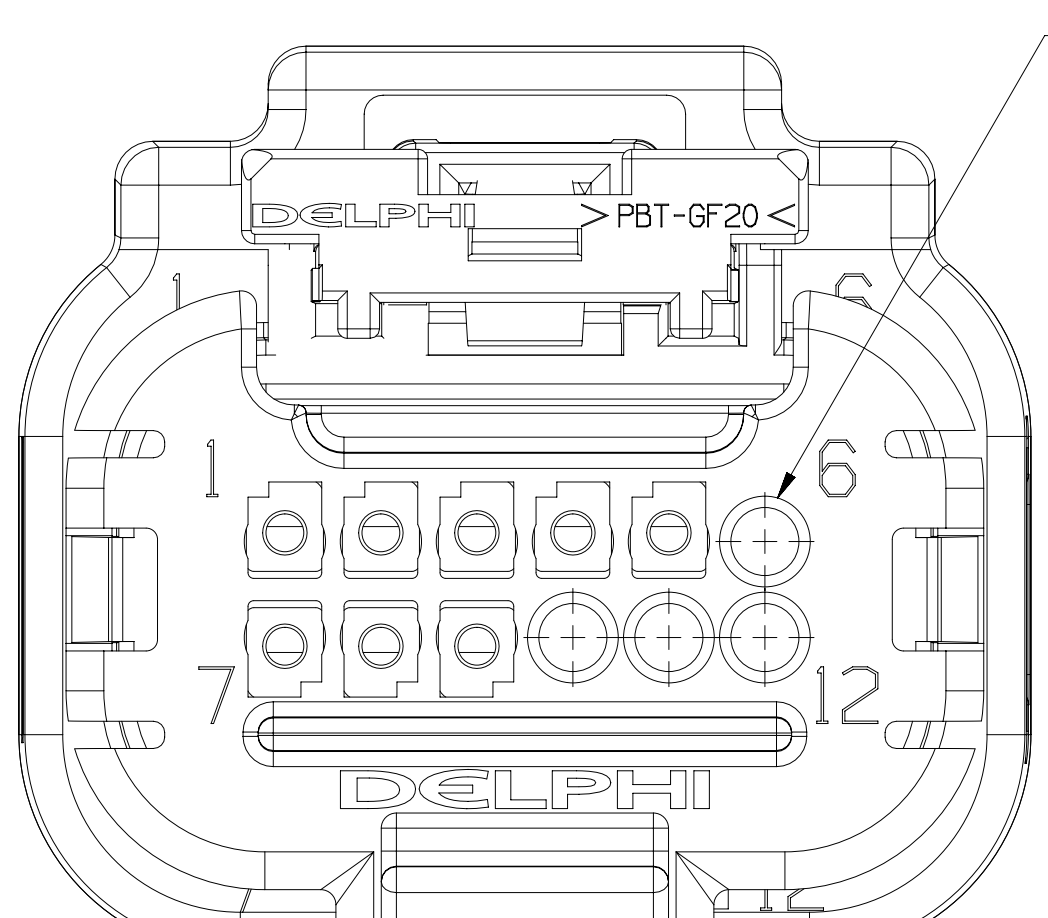
ASSEMBLY VIEW
FOR REFERENCE ONLY



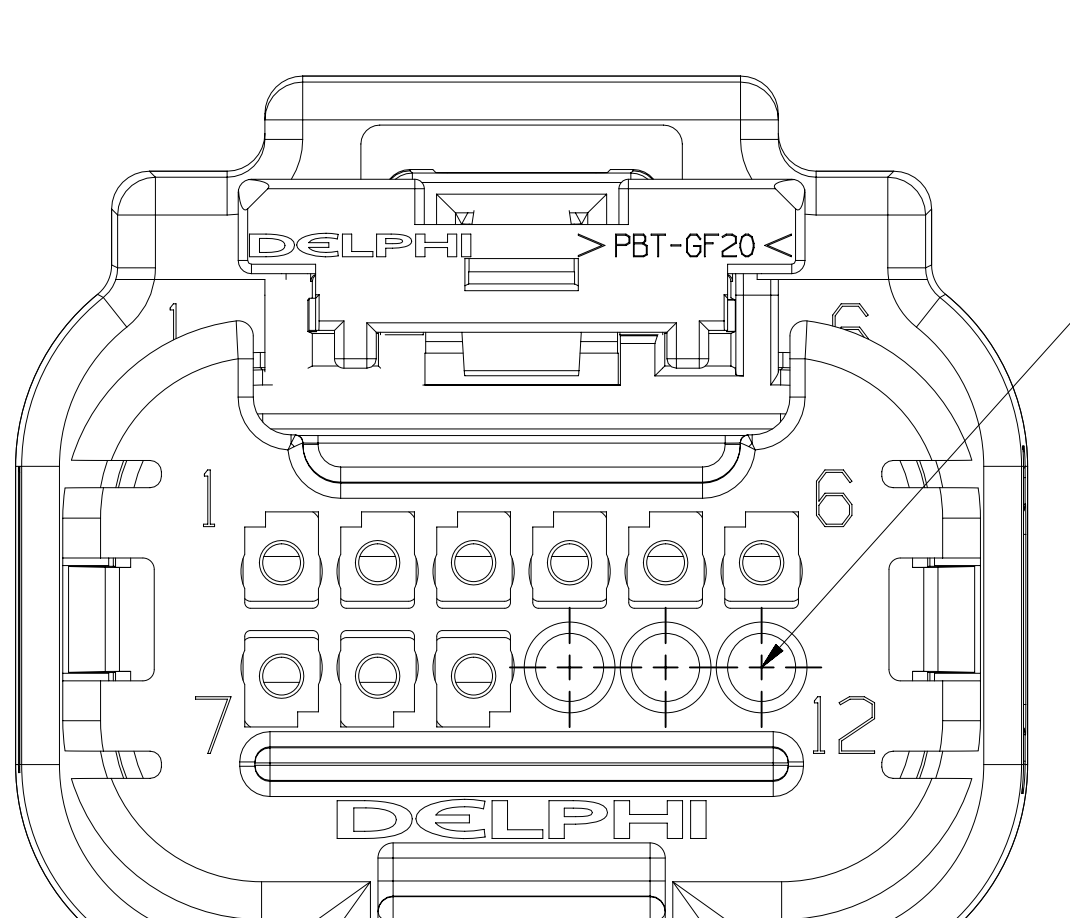
TYPE 103
SAME AS TYPE
EXCEPT AS SH
WITHOUT CR



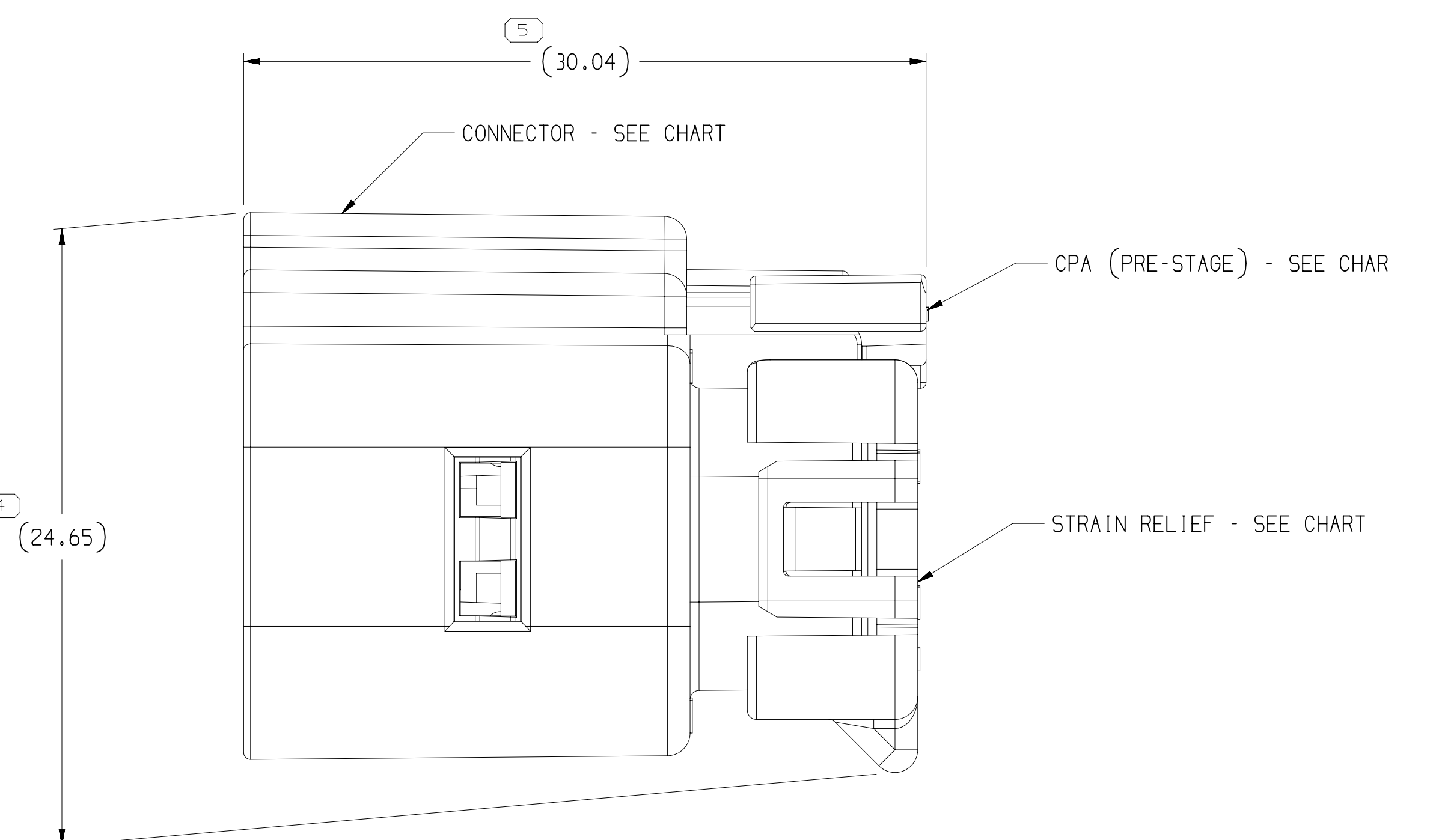
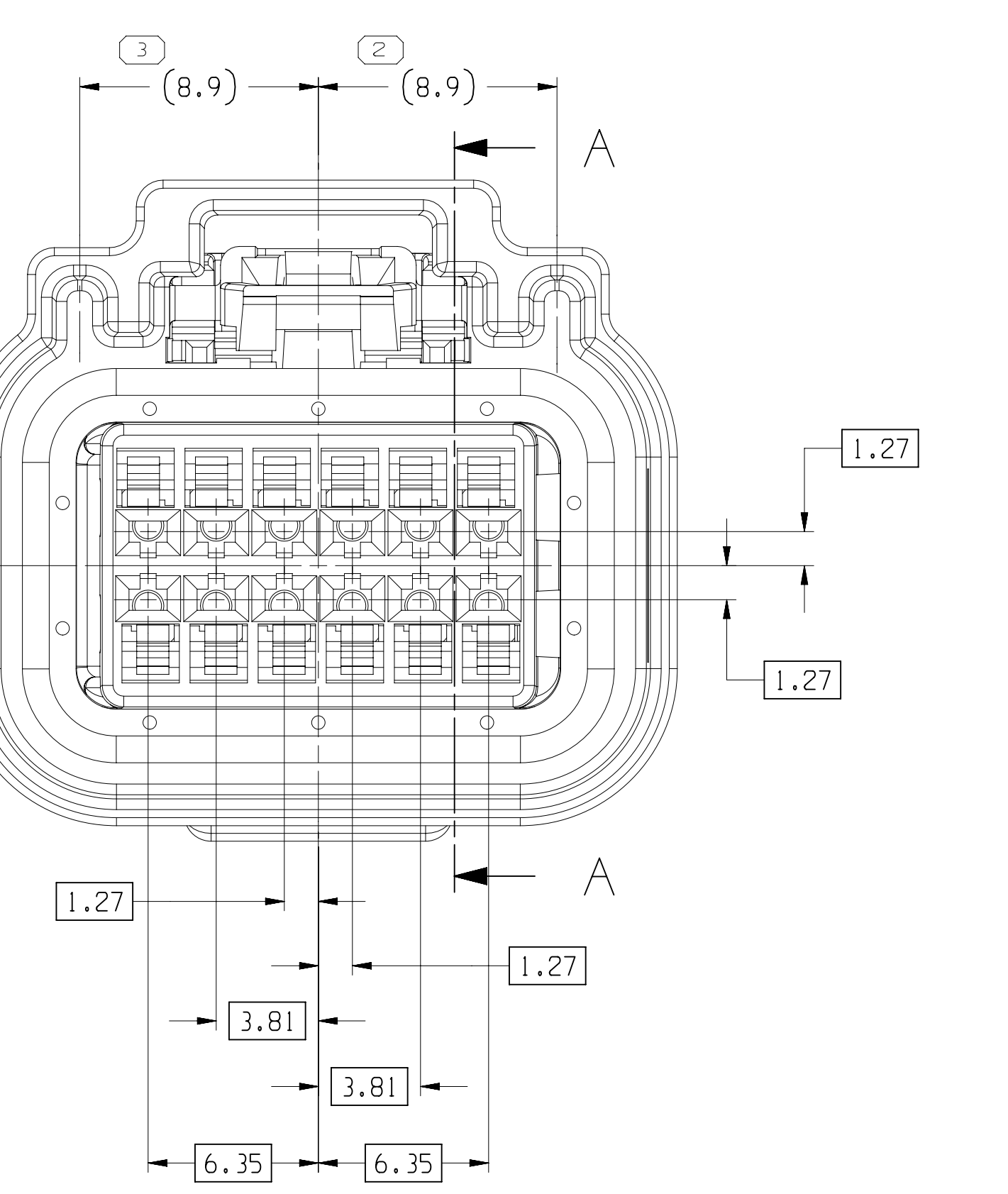
TYPE 107
SAME AS TYPE 1
EXCEPT AS SHOWN



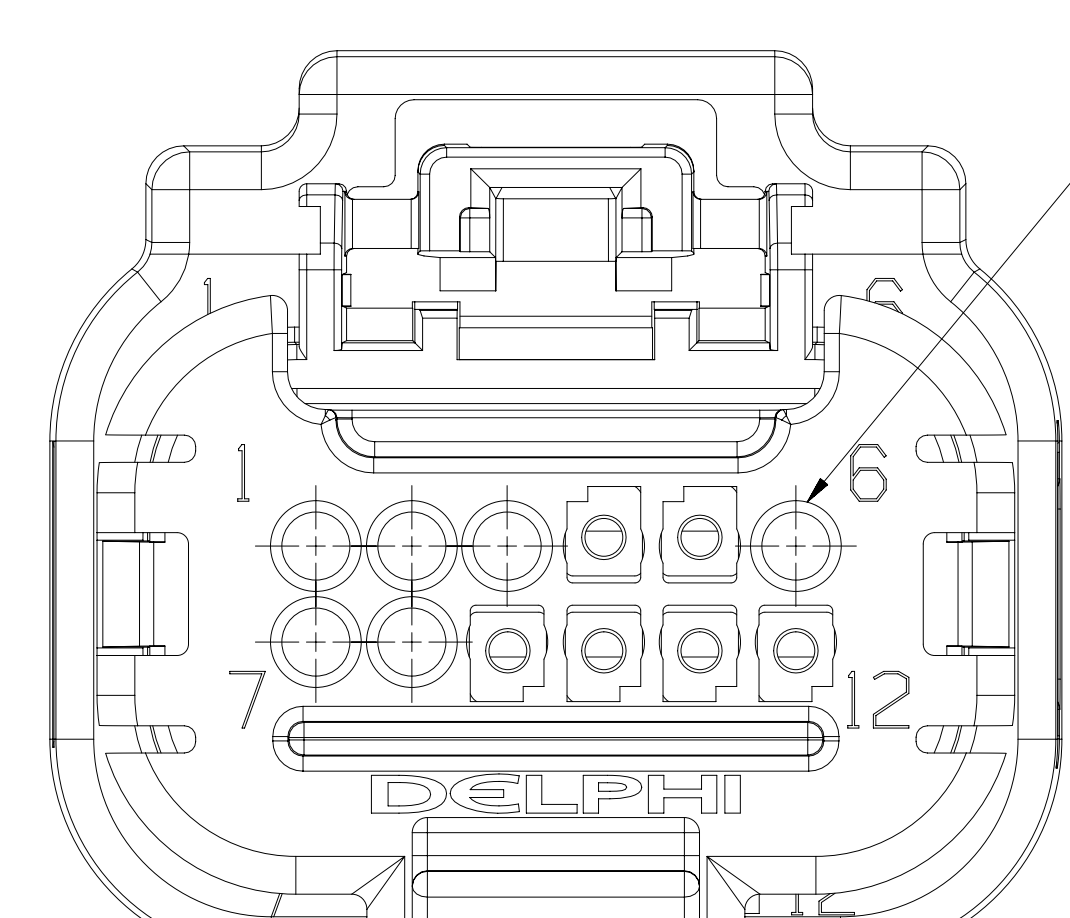
TYPE 111
SAME AS TYPE 101
EXCEPT AS SHOWN



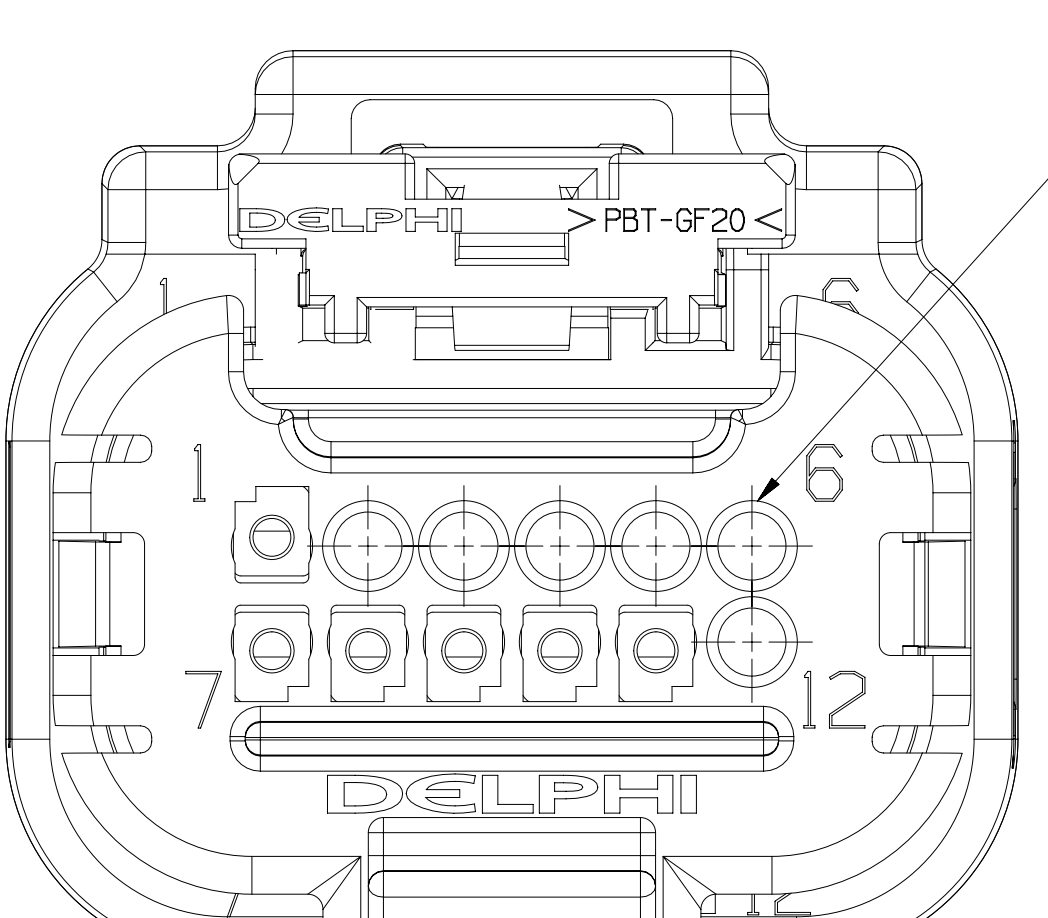
TYPE 115
SAME AS TYPE 101
EXCEPT AS SHOWN



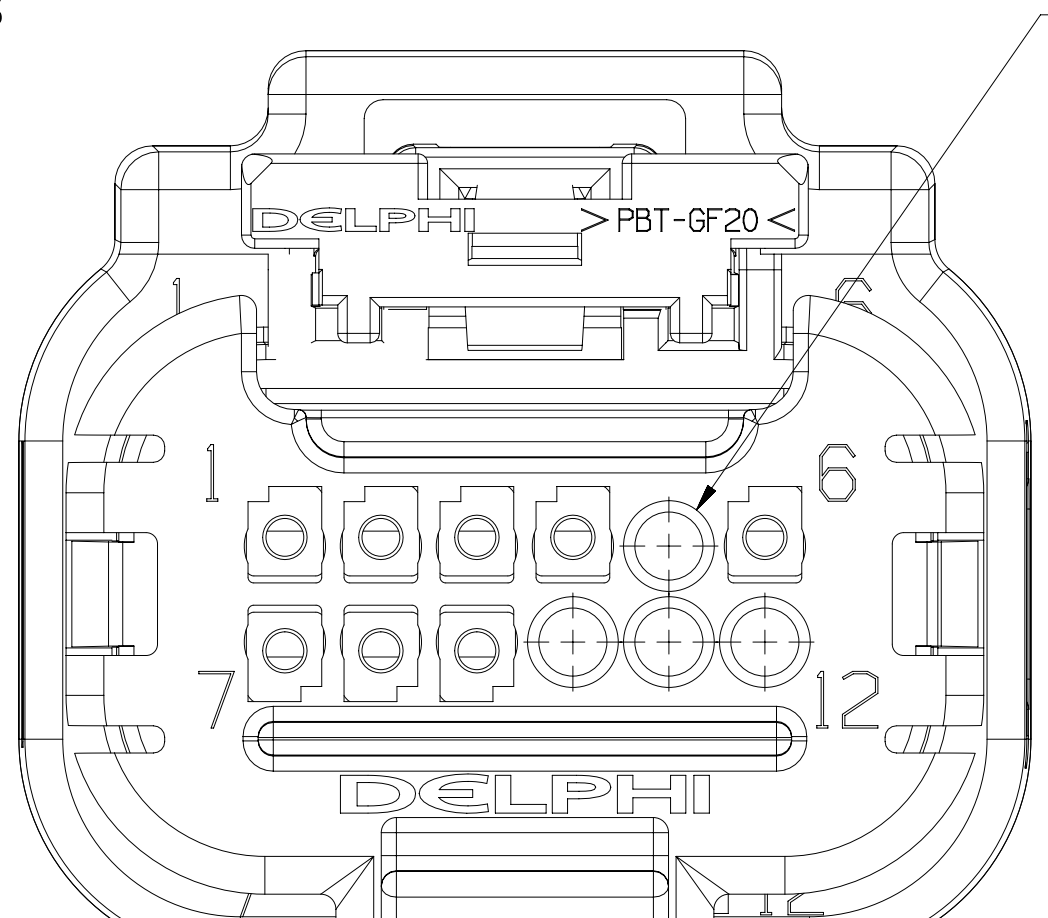
TYPE 101



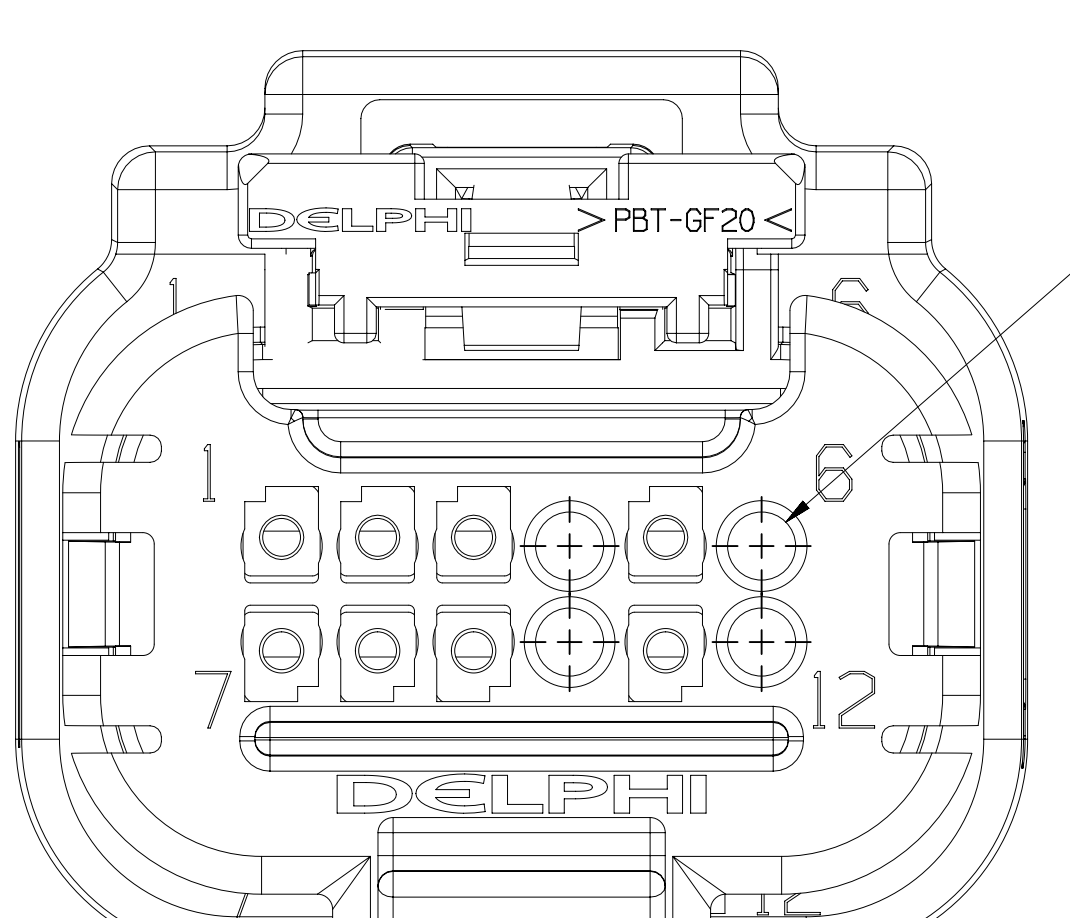
TYPE 104
SAME AS TYPE
EXCEPT AS SHOWN
WITHOUT CO



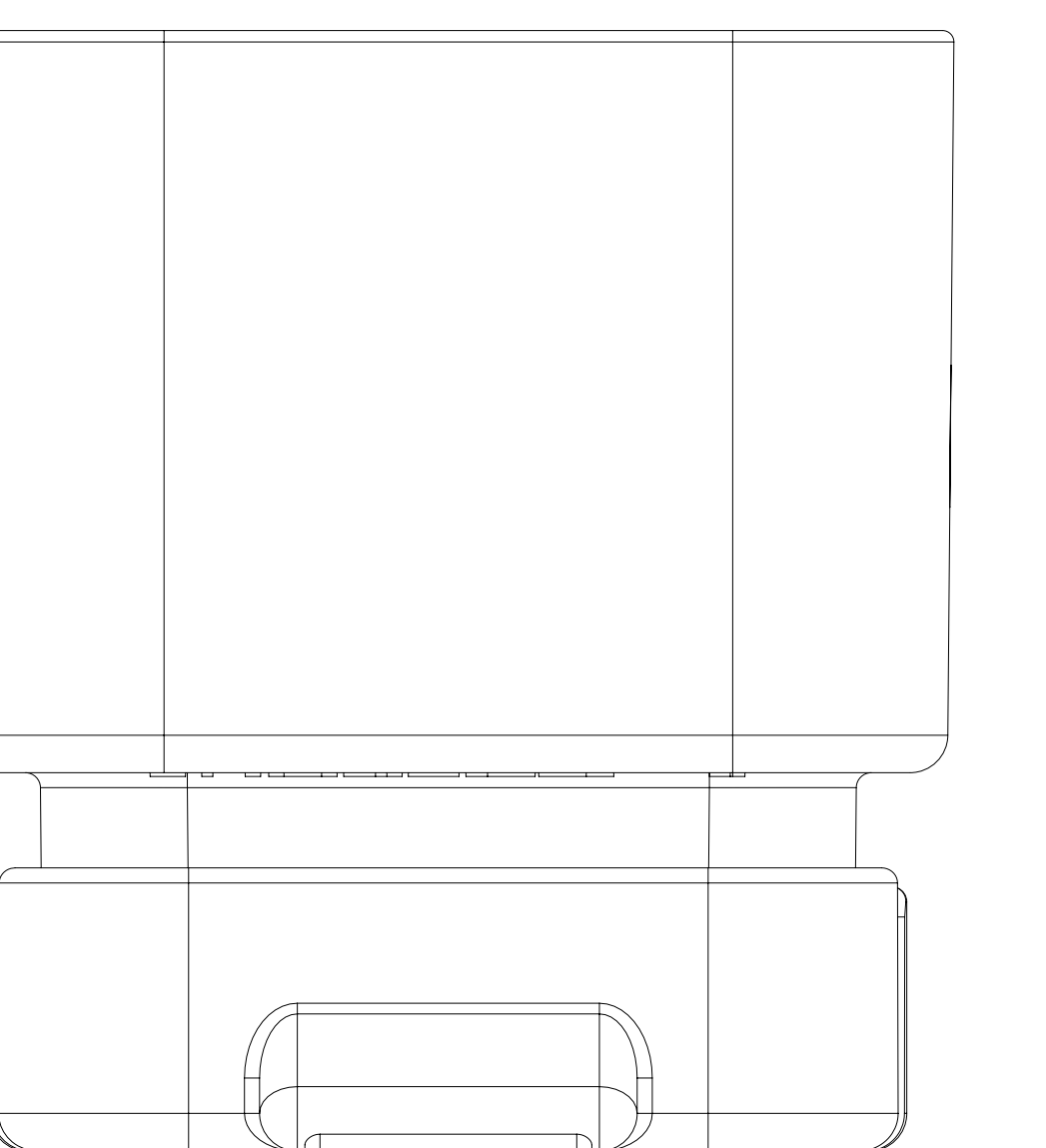
TYPE 108
SAME AS TYPE 107
EXCEPT AS SHOWN



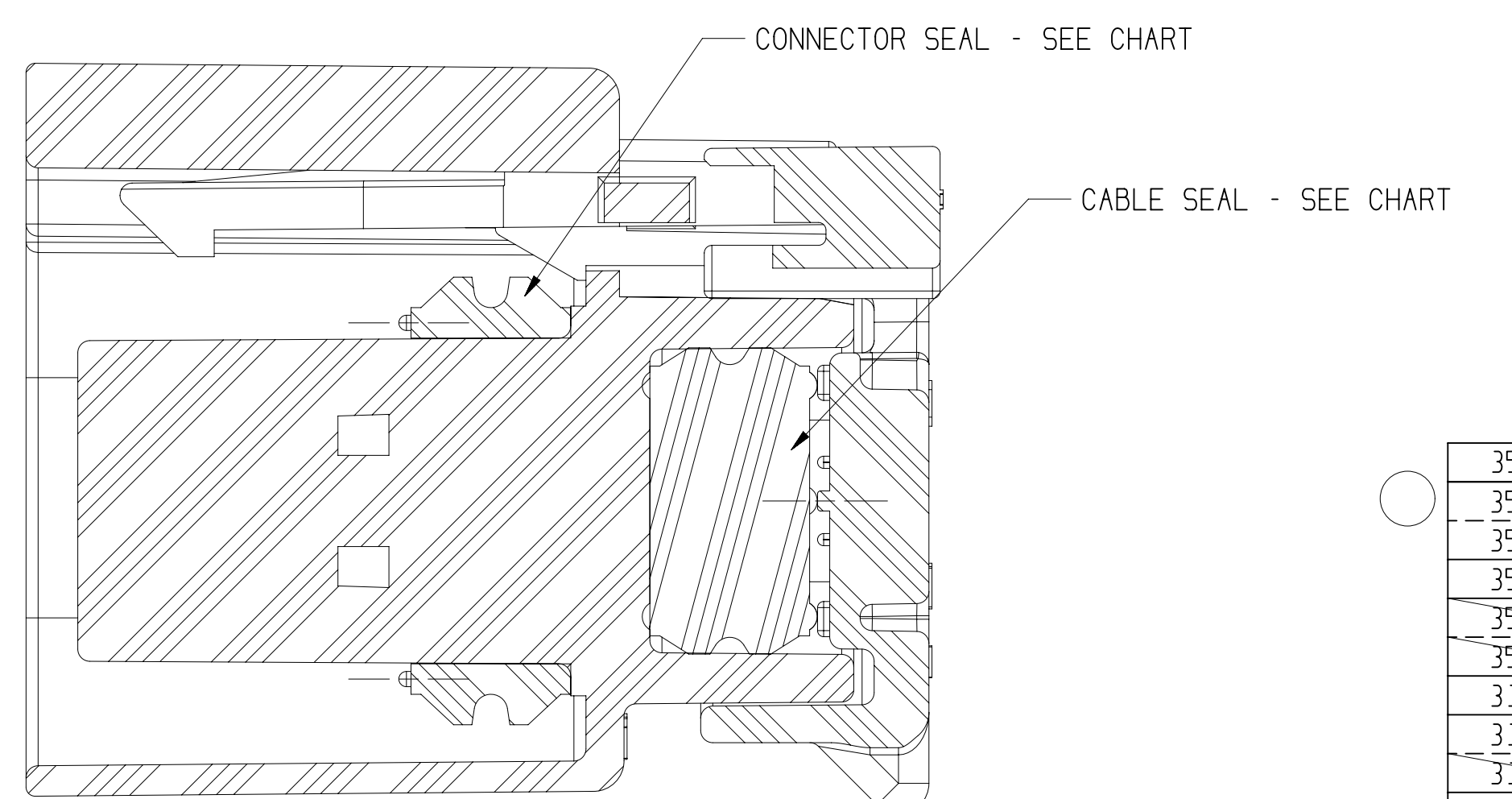
TYPE 112
SAME AS TYPE 101
EXCEPT AS SHOWN



TYPE 116
SAME AS TYPE 101
EXCEPT AS SHOWN



SECTION A - A



DIRECTOR SEAL - SEE CHART

- SEE CHART

[illegible][illegible]

A. LINE GRAPH SHOWS A 20% LOSS IN INDICATES THAT PHYSICAL PARTS ARE NOT FOR PRODUCTION.

PART NUMBERS THAT DO NOT HAVE A LINE FOR PHYSICAL PARTS ARE AVAILABLE FOR ONE CONTACT WITH SALES TO ASSESS AVAILABILITY OF PARTS.

Q4 TYPE

PART DRAWING

STAR

VOLUME (MT) DISTR CODE

UNLESS OTHERWISE SPECIFIED
THIS DOCUMENT IS IN ACCORDANCE WITH ASME
AN APPROVED BY THE ISO DIMENSIONAL CONFORMING
TOLERANCING AGREEMENT (ST). SEPARATE PART
FEATURES MAY BE JAWED SEPARATELY READING
REFERENCES.

ALL DIMENSIONS ARE IN MILLIMETERS

REFERENCE

INDICATE 1
NO TOLERANCE

UNIT	IN	MM
1	1	25.4
2	2	50.8
3	3	76.2
4	4	101.6
5	5	127.0
6	6	152.4
7	7	177.8
8	8	203.2
9	9	228.6
10	10	254.0
11	11	279.4
12	12	304.8
13	13	330.2
14	14	355.6
15	15	381.0
16	16	406.4
17	17	431.8
18	18	457.2
19	19	482.6
20	20	508.0
21	21	533.4
22	22	558.8
23	23	584.2
24	24	609.6
25	25	635.0
26	26	660.4
27	27	685.8
28	28	711.2
29	29	736.6
30	30	762.0
31	31	787.4
32	32	812.8
33	33	838.2
34	34	863.6
35	35	889.0
36	36	914.4
37	37	939.8
38	38	965.2
39	39	990.6
40	40	1016.0
41	41	1041.4
42	42	1066.8
43	43	1092.2
44	44	1117.6
45	45	1143.0
46	46	1168.4
47	47	1193.8
48	48	1219.2
49	49	1244.6
50	50	1270.0
51	51	1295.4
52	52	1320.8
53	53	1346.2
54	54	1371.6
55	55	1397.0
56	56	1422.4
57	57	1447.8
58	58	1473.2
59	59	1498.6
60	60	1524.0
61	61	1549.4
62	62	1574.8
63	63	1600.2
64	64	1625.6
65	65	1651.0
66	66	1676.4
67	67	1701.8
68	68	1727.2
69	69	1752.6
70	70	1778.0
71	71	1803.4
72	72	1828.8
73	73	1854.2
74	74	1879.6
75	75	1905.0
76	76	1930.4
77	77	1955.8
78	78	1981.2
79	79	2006.6
80	80	2032.0
81	81	2057.4
82	82	2082.8
83	83	2108.2
84	84	2133.6
85	85	2159.0
86	86	2184.4
87	87	2209.8
88	88	2235.2
89	89	2260.6
90	90	2286.0
91	91	2311.4
92	92	2336.8
93	93	2362.2
94	94	2387.6
95	95	2413.0
96	96	2438.4
97	97	2463.8
98	98	2489.2
99	99	2514.6
100	100	2540.0

THIRD ANGLE
PROJECTION

DO NOT
SCALE

USE MATH
CALCULATOR

08 09 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 00	01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 00	01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 00	01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 00
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