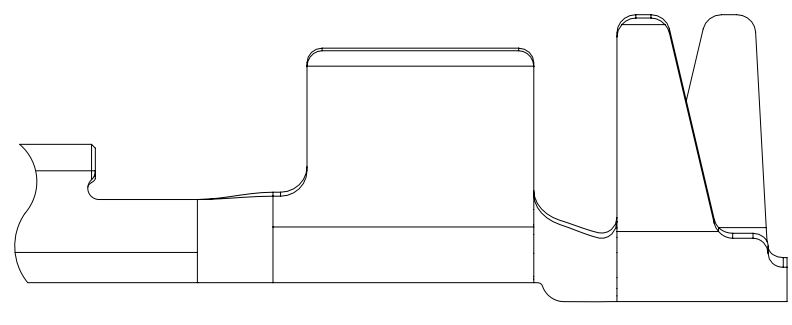
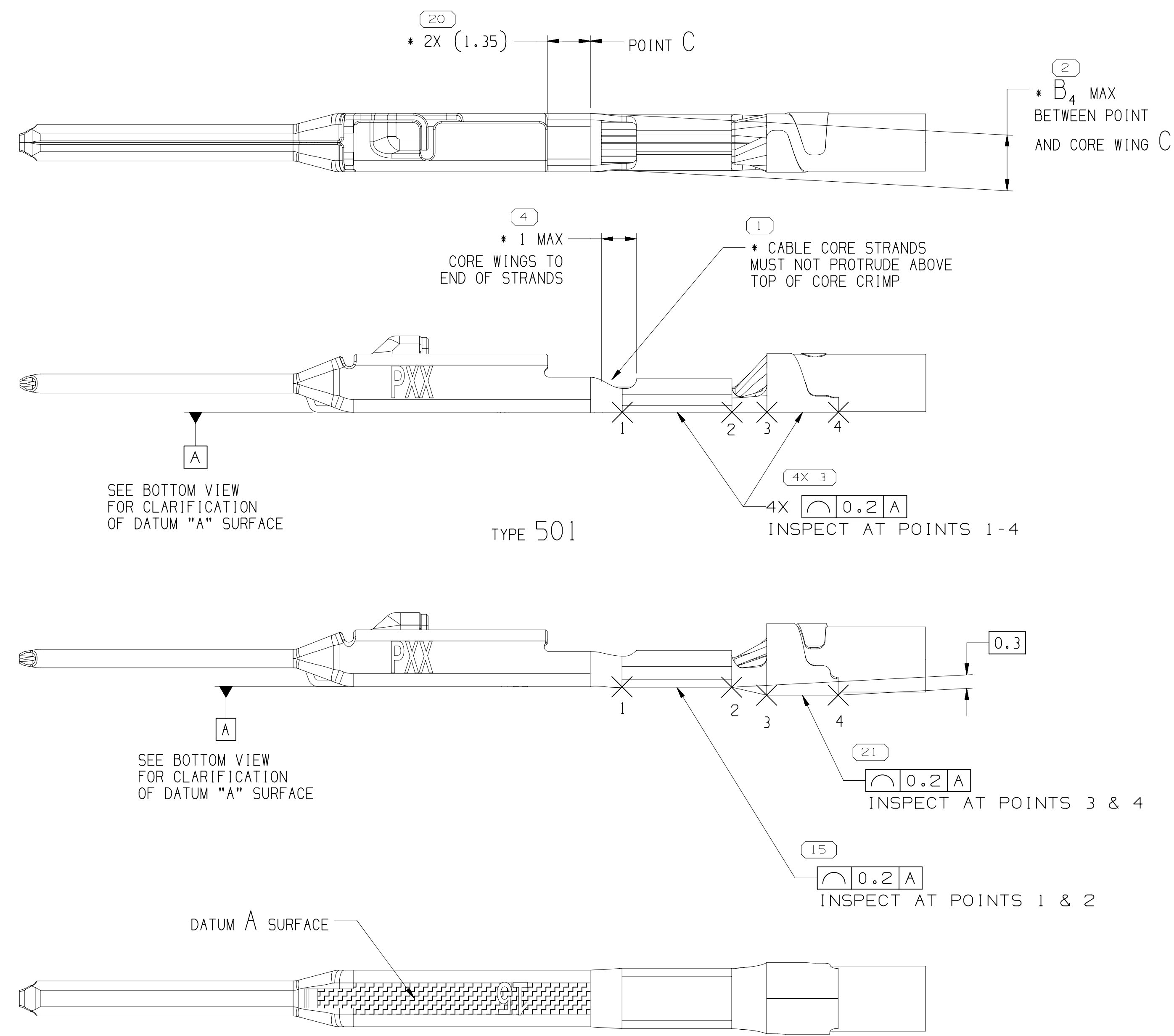
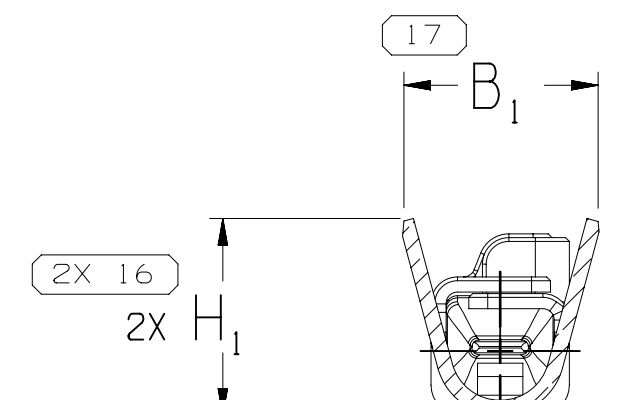
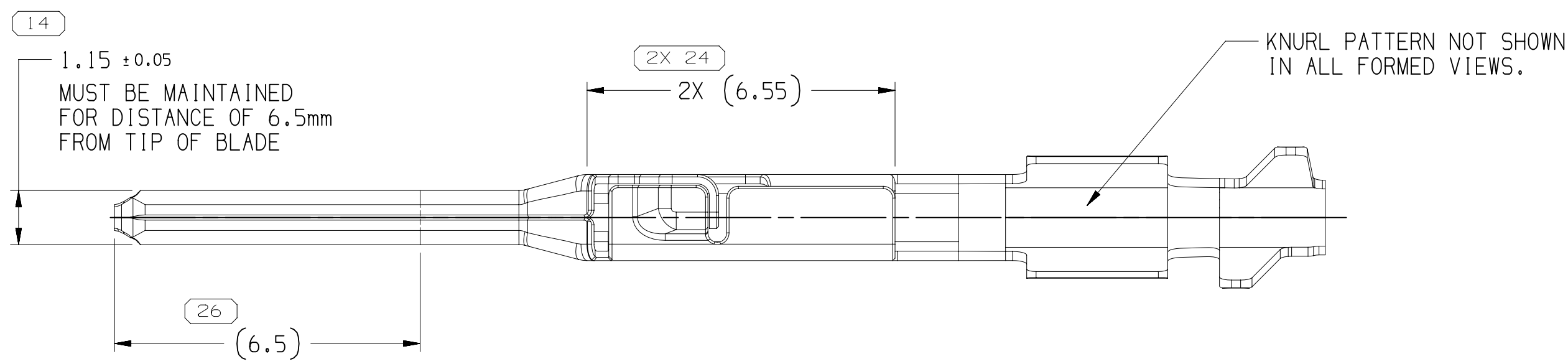
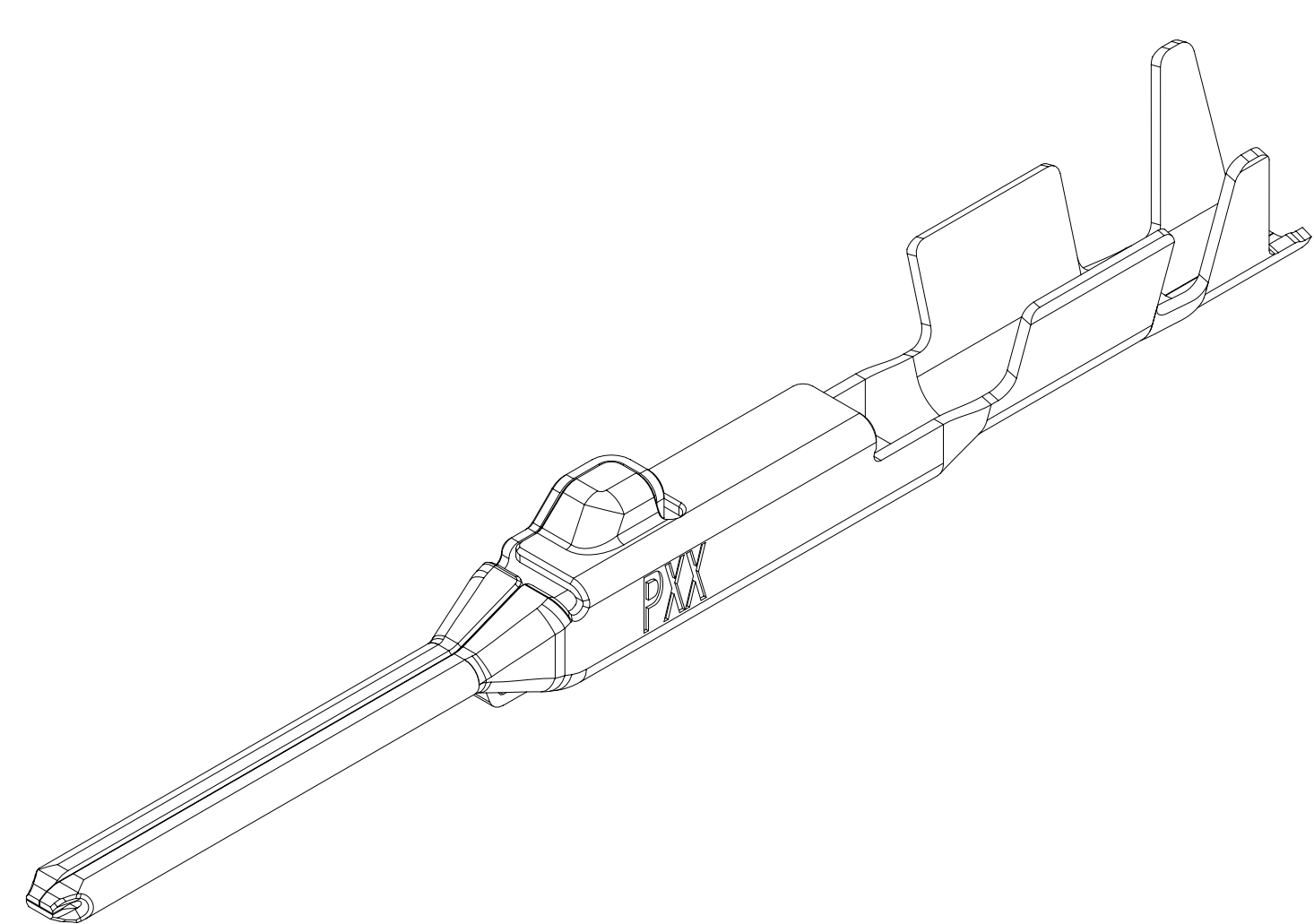


SYMBOL DEFINITION			MISSING SYMBOLS	
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.			NO MISSING SYMBOL NUMBER	
TOTAL NO OF INSPECTIONS REQUIRED			32	
LAST NO. USED			26	

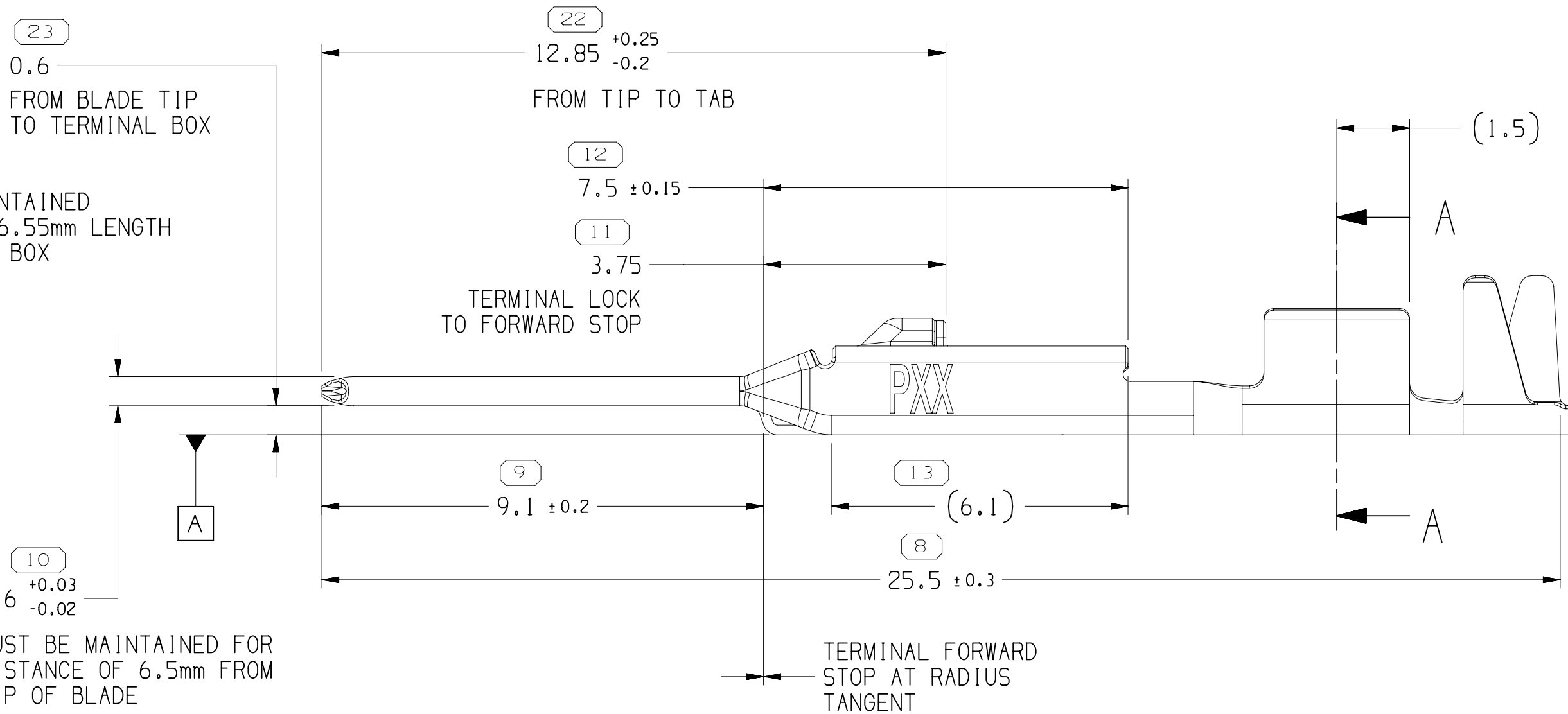
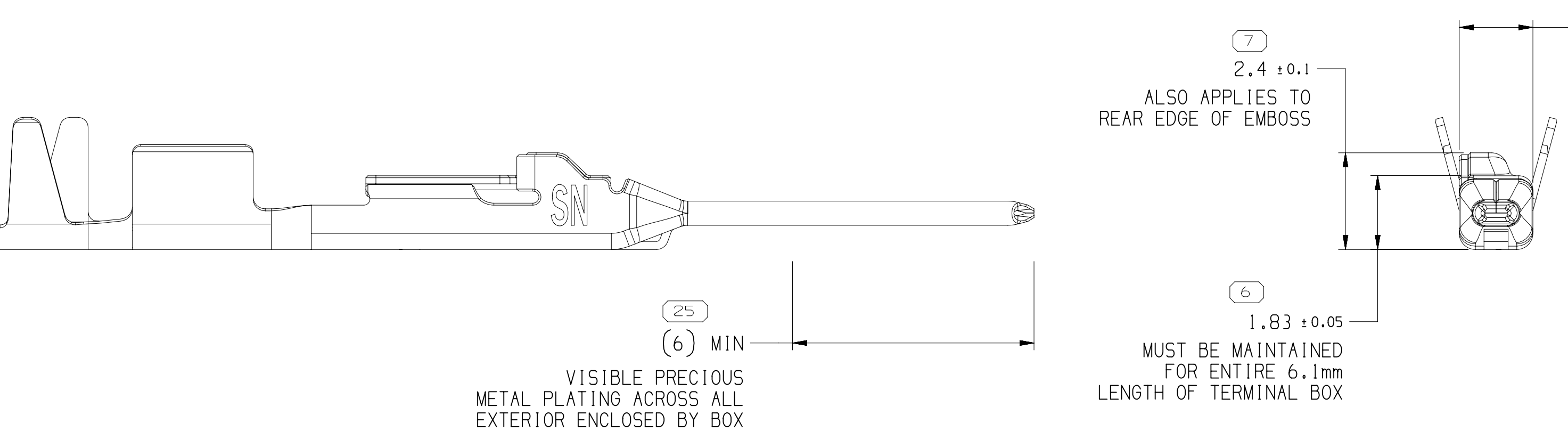
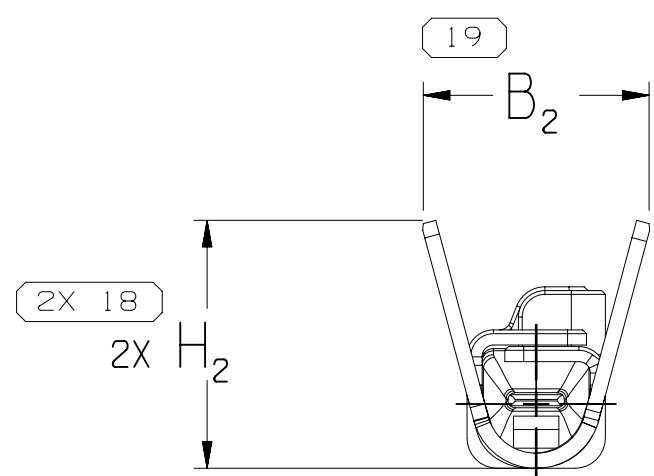
DWG STATUS				ZONE				REVISION HISTORY				AUTH		DR		APVD		APVD	
DATE	STG	REV	N/P	CHG															
02AP18	R	01	-	-				ALL PARTS - RELEASED PART DRAWING				439407	AGC	AGC	RBS				
05JN18	R	02	-	-				ALL PARTS - UPDATED PART AVAILABILITY				440057	LES	LES	VMR				
22JN18	R	03	-	-				35091060 - "TYPE 502 SAME AS TYPE 501" WAS "TYPE 402 SAME AS TYPE 401"; 35091061-63 - REMOVED "Z SURFACES" LABEL ON DIM #3; ALL PARTS - REVISED TYPES ON "CRIMP CONFIGURATION" NOTE				440154	LXA	JAA	RBS				
02AU18	R	04	-	-				ALL PARTS - UPDATED PDM ATTRIBUTES; 35091061-62 - UPDATED VALUES ON B ₄ COLUMN				440513	DAV	JAA	LES				
10FE20	R	05	-	-				35412744 - RELEASED; 35091062 - CABLE SIZE WAS 0.35 - 0.5 AND CABLE DIAMETER 1.2 - 1.83				550796	JGO	GLG	RBS				
04JN20	R	06	-	-				35412744 - B ₂ WAS 1.8 AND (H ₂) WAS 1.8				551618	LGD	JAA	RBS				
15JL20	R	07	-	-				35412744 - UPDATED PART AVAILABILITY				551994	JLL	JAA	RBS				



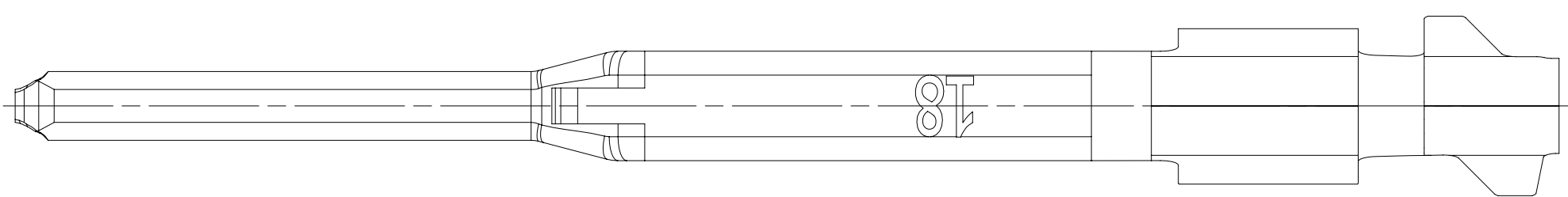
TYPE 502
SAME AS TYPE 501
EXCEPT AS SHOWN



SECTION A-A



TYPE 501



NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. FOR TYPE 501 WITH CABLE SIZES UP TO 1.9mm O.D.; MAXIMUM INSULATION CRIMP WIDTH OF 1.9mm AND HEIGHT 1.9mm; MAXIMUM CORE CRIMP WIDTH IS 1.9mm.

FOR TYPE 501 WITH CABLE SIZES GREATER THAN 1.9mm BUT LESS THAN 2.34mm O.D.; MAXIMUM INSULATION CRIMP WIDTH OF 2.25mm AND HEIGHT 2.35mm; MAXIMUM CORE CRIMP WIDTH IS 1.9mm

FOR TYPE 502 WITH CABLE SIZES UP TO 2.4mm O.D.; MAXIMUM INSULATION CRIMP WIDTH OF 2.6mm AND HEIGHT 2.6mm; MAXIMUM CORE CRIMP WIDTH IS 1.9mm

3. PLATING TYPE:

I. REFLOW TIN 1.9 - 3.3 MICROMETERS THICK OVER NICKEL UNDERPLATE 0.13 - 0.5 MICROMETERS THICK.

II. SILVER 1.0 - 2.0 MICROMETERS THICK OVER NICKEL UNDERPLATE 0.127 - 0.254 MICROMETERS THICK.

III. MATTE TIN 1.9 - 7.0 MICROMETERS THICK OVER NICKEL UNDERPLATE 0.127 - 0.254 MICROMETERS THICK. (FOR USE WITH SELECTIVE SILVER PLATING SPECIFICATION)

PLATING TYPE INFORMATION SHOWN ABOVE IS REFERENCE ONLY. PLATING REQUIREMENTS ARE CONTAINED IN APPLICABLE MATERIAL SPECIFICATION.

4. MAXIMUM CURRENT CAPACITY AS DEFINED BY USCAR-2 R6 SECTION 5.3.3 IS 16.5 AMPS WITH 1.5mm² COPPER CABLE.

5. * DENOTES DIMENSIONS MADE AT CUT-OFF AND CRIMP DIE

6. REFERENCE MATING COMPONENTS OR EQUIVALENTS: TERMINAL 35072409

7. PARTS MEET THE PERFORMANCE REQUIREMENTS OF GWM3191 JUNE 2012 AND SAE/USCAR-2 R6 REVISION FOR THE FOLLOWING CLASSIFICATIONS:

TEMPERATURE CLASS 3 (-40° TO 125° C)
VIBRATION CLASS 1 (ON BODY OR CHASSIS)
SEALING CLASS 1 (UNSEALED) FOR CABLE I.D. 25 & 15
SEALING CLASS 2 OR 3 (SEALED CONNECTOR DEPENDENT) FOR CABLE I.D. 21 & 18

8. FOR TERMINALS PACKAGED & STORED IN THE APPROVED MANNER, TARNISH ON SILVER PLATED SURFACES WILL NOT AFFECT THE PERFORMANCE OF THE PART.

9. 15 CABLE I.D. P/N IS NOT APPROVED FOR USE IN SUMITOMO CONNECTOR HOUSINGS - THE TERMINAL-CONNECTOR POLARIZATION FEATURE IN THE CONNECTOR CAVITY DOES NOT MEET REQUIREMENTS.

PART NUMBER	REV	N/P	CABLE I.D. STATUS	TYPE	MATERIAL SPECIFICATION	MATERIAL SIZE	CONTACT AREA PLATING TYPE (SEE NOTE 3)	CRIMP AREA PLATING TYPE (SEE NOTE 3)	CONTACT PLATING I.D.	CABLE I.D.	CABLE SIZE (mm ²)	CABLE DIAMETER	B ₁ ±0.15	B ₂ ±0.25	B ₄	(H ₁)	(H ₂)
35091063	01	AC	-	501	TIN PLATED COPPER ALLOY	0.2 X 29.5	I	I	SN	25	0.13 - 0.22	0.81 - 1.2	1.5	1.8	1.88	1.4	1.8
35412744	01	AB	-	501	TIN PLATED COPPER ALLOY	0.2 X 23.5	I	I	SN	22	0.35	1.2 - 1.7	1.85	2.85	1.88	1.75	3.15
35091062	01	AD	-	501	TIN PLATED COPPER ALLOY	0.2 X 29.5	I	I	SN	21	0.5	1.4 - 1.9	2.1	2.85	1.88	2.05	3.15
35091061	01	AC	-	501	TIN PLATED COPPER ALLOY	0.2 X 29.5	I	I	SN	18	0.75 - 1.0	1.7 - 2.34	2.6	3	1.88	2.6	3.3
35091060	01	AC	SEE NOTE #9	502	TIN PLATED COPPER ALLOY	0.2 X 29.5	I	I	SN	15	1.25 - 1.5	1.8 - 2.4	3.1	3.9	2.2	3.1	3.8

5		PROCESS SENSITIVE DIMENSION	
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED			
DIMENSIONAL RANGE (MM)		CHART D	
FROM	0		
TO	12	> 12	
TOLERANCE UNLESS OTHERWISE SPECIFIED			
	±0.1	±0.2	
ANGULAR TOLERANCE		±2'	

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