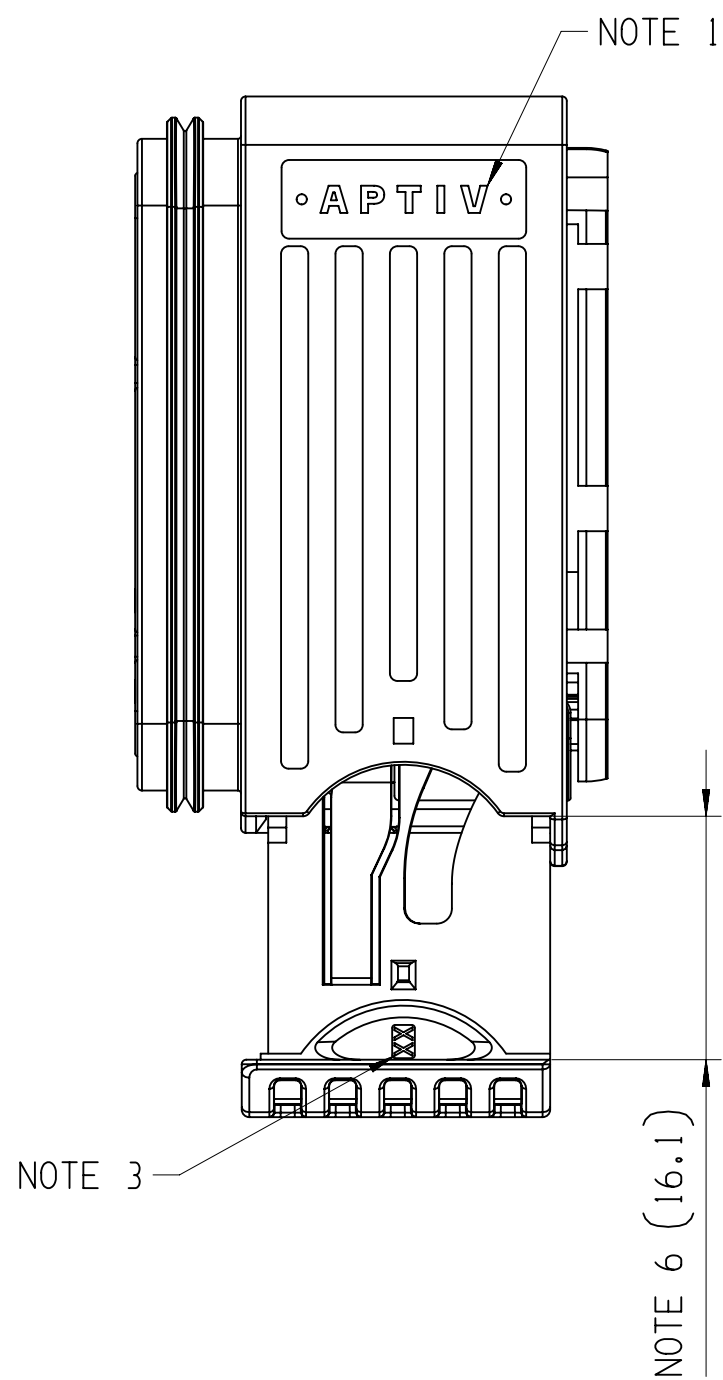
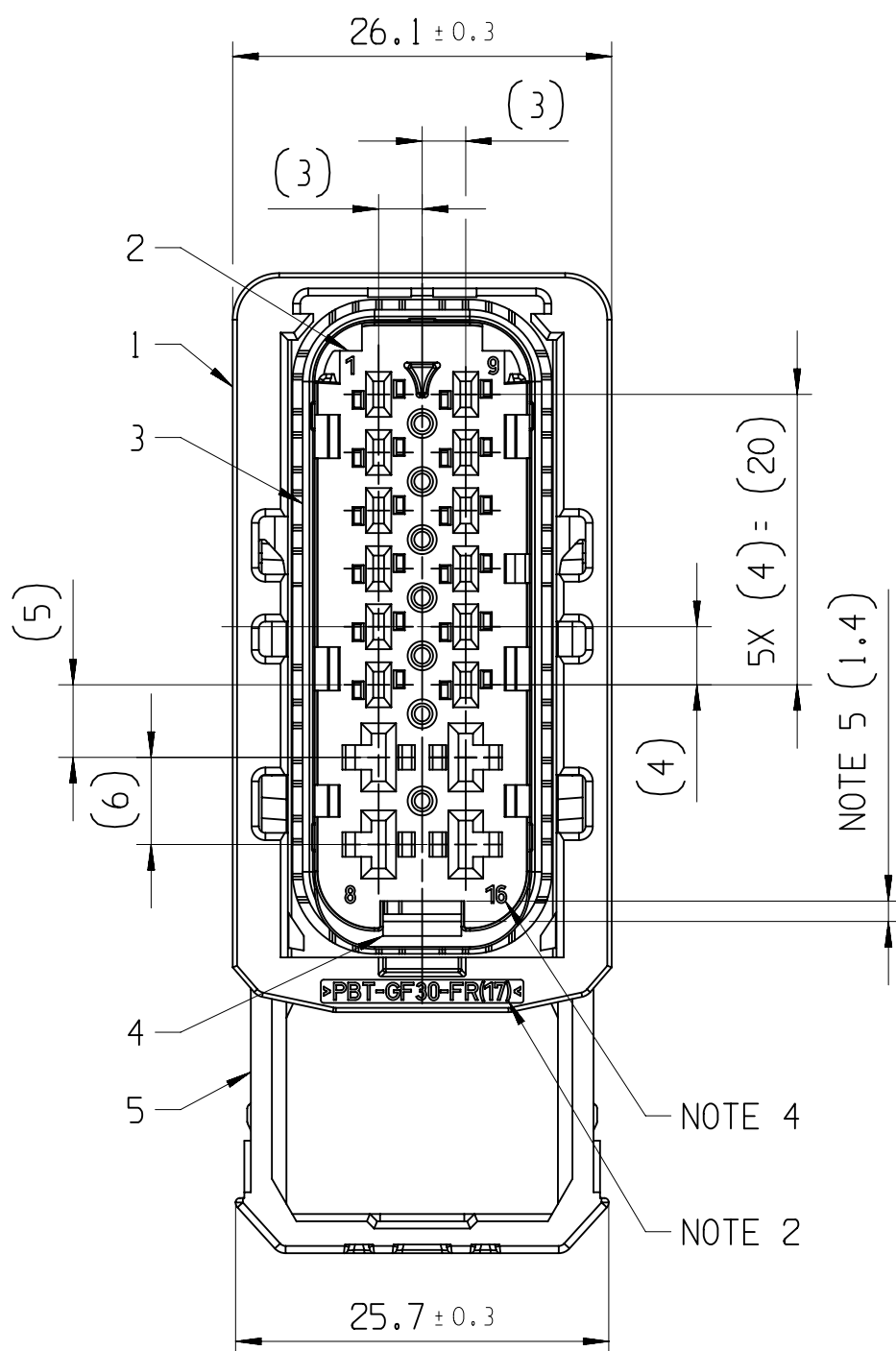
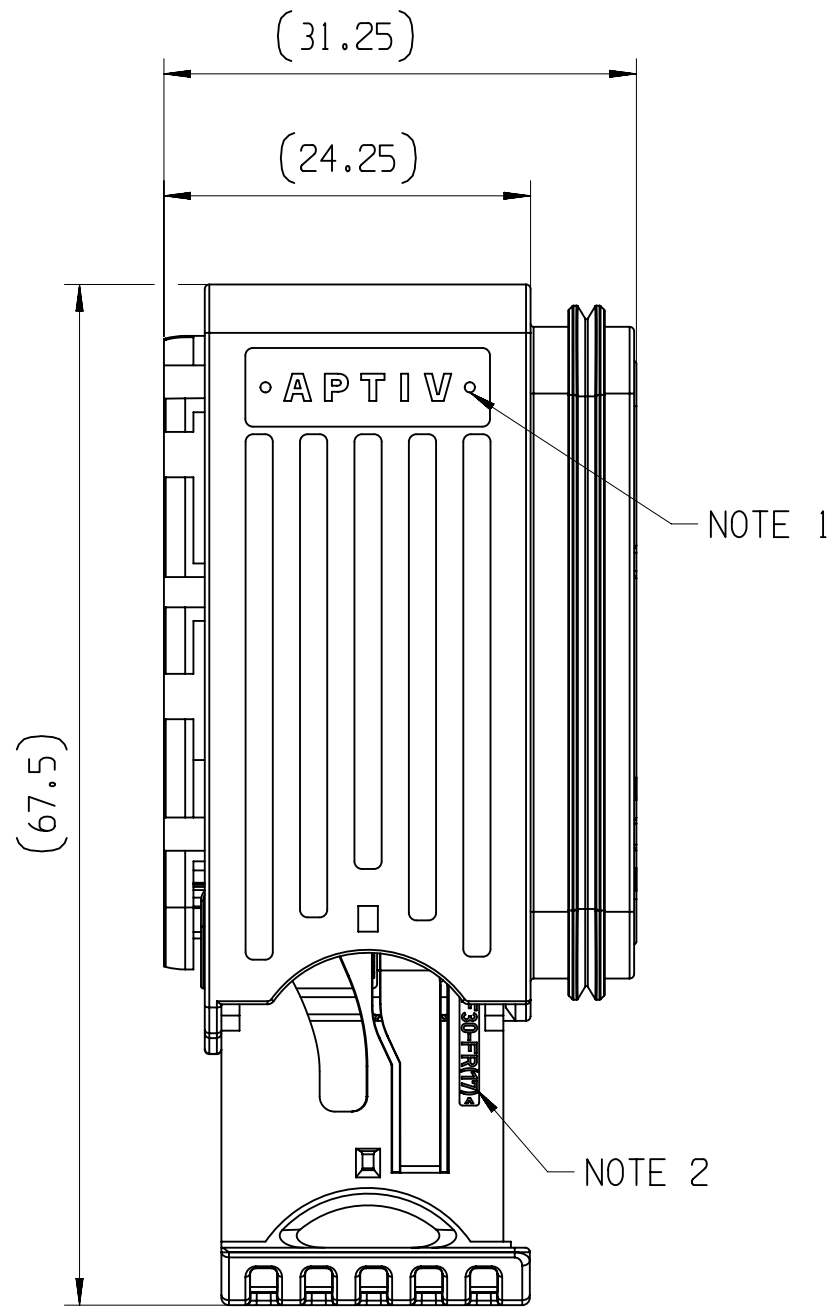
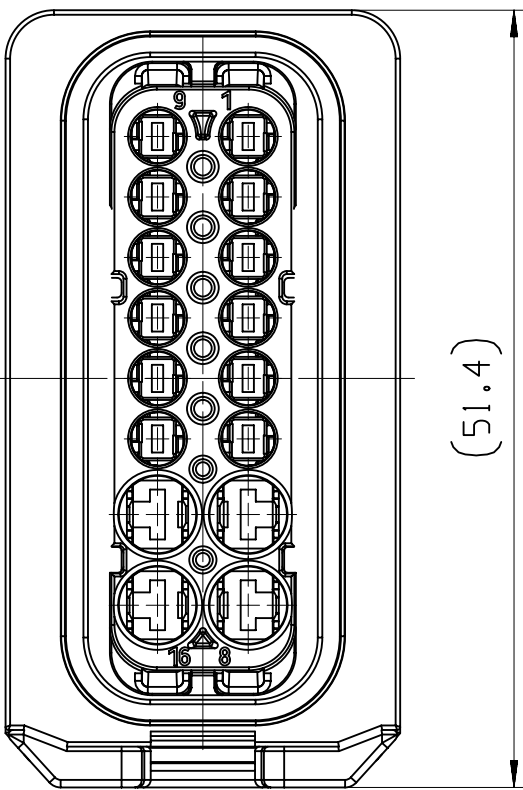


ASSEMBLY-NO.:	PART-REV	CODING	MATERIAL/WEIGHT
33285172	01	CODE A	ALL PARTS VO / 33,3
33342239	01	CODE B	
33342249	01	CODE C	
33342262	01	CODE D	
33347875	01	CODE A	ALL PARTS NVO / 32,3
33349150	01	CODE B	
33349606	01	CODE C	
33349607	01	CODE D	

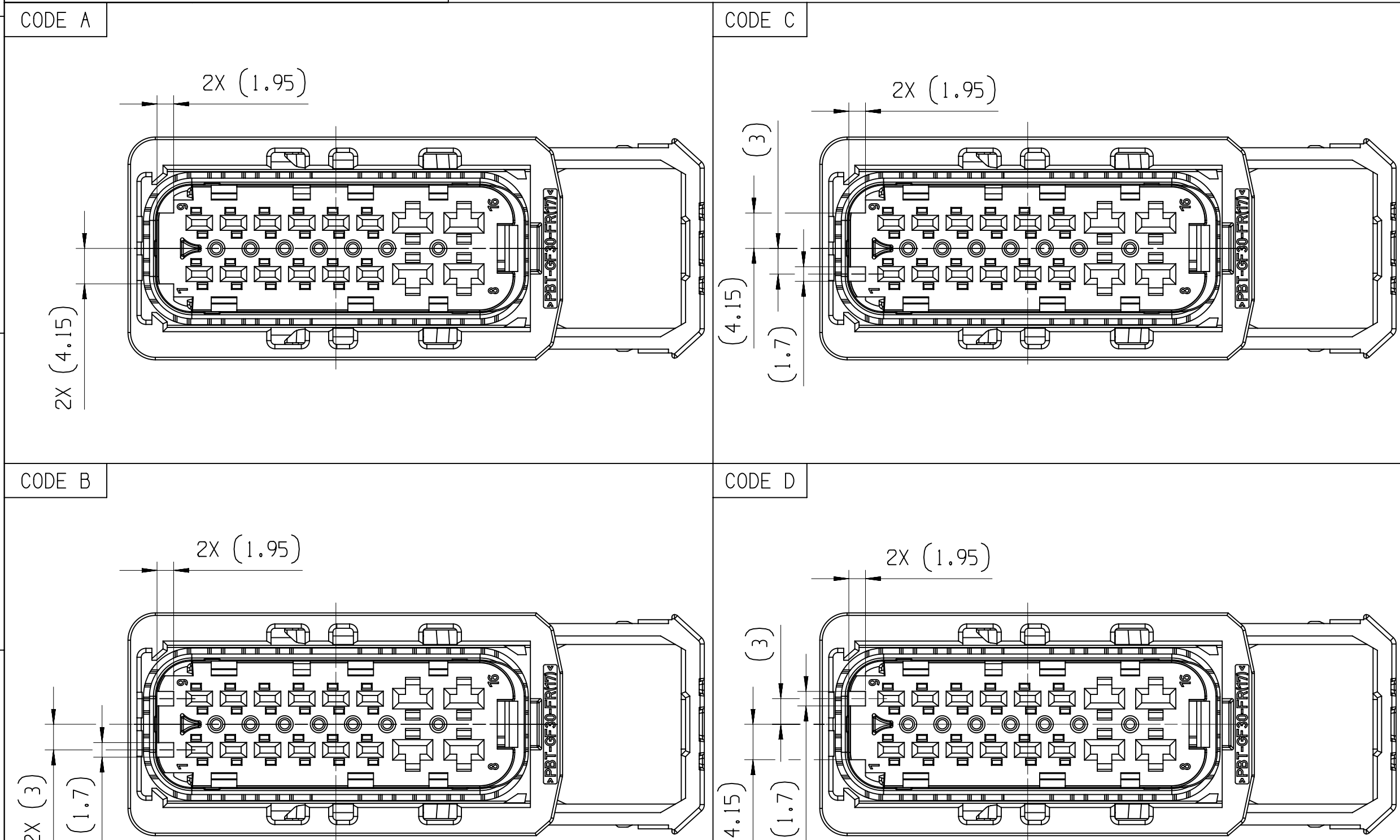
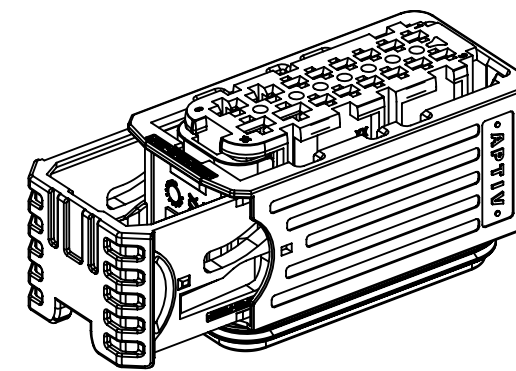
POSITION	1		2								3	4		5	
NAME	HOUSING		INSERT								HOUSING SEAL	SECONDARY LOCK		SLIDER	
MATERIAL	PBT GF30 FR17	PBT GF30	PBT GF30 FR17				PBT GF30				LSR 50 SHORE	PBT GF30 FR17	PBT GF30	PBT GF30 FR17	PBT GF30
COLOR:	BLACK	BLACK	BLACK	GRAY	GREEN	BLUE	BLACK	GRAY	GREEN	BLUE	REDDISH-BROWN	ORANGE	YELLOW	ORANGE	YELLOW
PART-NO.:	33283299	33347534	33283301	33295627	33295530	33295527	33347475	33348056	33348110	33348114	33285522	33283298	33347488	33283297	33347474
-	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---
-	1	---	1	---	---	---	---	---	---	---	1	1	---	1	---
-	1	---	---	1	---	---	---	---	---	---	1	1	---	1	---
-	1	---	---	---	1	---	---	---	---	---	1	1	---	1	---
-	1	---	---	---	---	1	---	---	---	---	1	1	---	1	---
-	---	1	---	---	---	---	1	---	---	---	1	---	1	---	1
-	---	1	---	---	---	---	---	1	---	---	1	---	1	---	1
-	---	1	---	---	---	---	---	---	1	---	1	---	1	---	1
-	---	1	---	---	---	---	---	---	---	1	1	---	1	---	1

DWG STATUS				ZONE		REVISION HISTORY		AUTH	DR	APVD 1	APVD 2
DATE	STG	REV	N/P	CHG							
28NO18	R	01				INITIAL RELEASE			P.BAL	P.NAJ	M.GRU
15MR19	R	01	AA		B6	REFERENCE HELLERMANN TYTON DWG-NO. ADDED			K.FAR	M.GRU	K.PIT
27OC20	R	01	AB		G11 B6	PART AVAILABILITY FOR PART NUMBERS 33347875, 33349150, 33349606, 33349607 UPDATED NOTES UPDATED			P.NAJ	M.GRU	

CLOSED POSITION

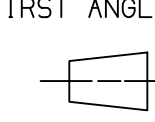


SCALE
1:1



NOTES	
-	ON MAIN VIEW ASSEMBLY 33285172 SHOWN (CODE A)
-	DELIVERED CONDITION AS ON MAIN VIEWS - SECONDARY LOCK AND SLIDER IN OPEN POSITION
ASSEMBLY INSTRUCTION NO.:	
35269106-CUS71 - PRELIMINARY ASSEMBLY	
35269106-CUS72 - HARNESS ASSEMBLY	
35269103-CUS73 - CAR ASSEMBLY	
35269102-CUS73 - CAR ASSEMBLY	
MATING PARTS:	
- 16 WAY 1.5/2.8 MALE PANEL MOUNT ASM DWG-NO.: 35195561	
- 16 WAY 1.5/2.8 MALE STRAP MOUNT ASM DWG-NO.: 35195554	
- BACKSHELL 90 DEG APTIV DWG-NO.: 35024552	
- (HT DWG-NO.: 17-2277-001-CSG)	
- BACKSHELL 180 DEG APTIV DWG-NO.: 35024553	
- (HT DWG-NO.: 17-1491-001-CSG)	
- PROTECTION CAP APTIV DWG-NO.: 35149890	
- (HT DWG-NO.: 17-2268-001-CSG)	
MATING TERMINAL SYSTEM:	
- 1.5 TERMINAL DWG-NO.: 15432214	
MAX WIRE CROSS SECTION: 1.0MM ²	
RECOMMENDATION FOR 1.5 TERMINAL WITH WIRE	
CROSS SECTION 1.5MM ² - USE COMBINATION:	
- TE TERMINAL: MCP 1.5, DWG NO.: 1418884-3	
SEAL: 964972-1	
MAX INSULATION CRIMP DIMENSIONS:	
HEIGHT: 3.40; WIDTH: 3.30	
- 2.8 TERMINAL DWG-NO.: 15446676	
MAX WIRE CROSS SECTION: 2.5MM ²	
1	APTIV LOGO
2	MATERIAL NAME ACCORDING TO VDA 260
3	TOOL CAVITY NUMBER
4	PART CAVITY NUMBER
5	MOVING DISTANCE OF SECONDARY LOCK
6	MOVING DISTANCE OF SLIDER

DIM TO CHECK		DIMENSIONAL RANGE (MM)									
FROM	TO	> 0	> 20	> 30	> 70	> 100	> 150	> 200	> 250	> 300	> 400
1	1	±0.15	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8	±1	±1.2	
THEORETIC DIM		TOLERANCE UNLESS OTHERWISE SPECIFIED									
		ANGULAR TOLERANCE ±2°									

DWG TYP		PART DRAWING		DISTR CODE	
WEIGHT (GR)		SEE CHART		D	
VOLUME (CM ³)					
ROUTING					
UNLESS OTHERWISE SPECIFIED					
GENERAL TOLERANCES ACCORDING TO:					
SEE CHART					
GD&T ACCORDING TO:					
ISO 1101					
REFERENCE					
FIRST ANGLE PROJECTION					
					
DO NOT SCALE		CAD			
USE MATH DATA		C		NIX	

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CONNECTION SYSTEMS KRAKOW, POLAND	
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TEN RYSUNEK JEST WLASNOSCIA APTIV I ZAWIERA POUFNE INFORMACJE POWELANE, ROZPOWISZCZANIE I WYKORZYSTYWANIE TEGO DOKUMENTU LUB ZWIĄZANYCH Z NIM DANYCH CAD, JAK RÓWNIEM PRZEKAZYWANIE INNYM JAKIEKOLWIEK ICH ZAWARTOSCI BEZ NADANIA WYRAZNYCH UPRAWNIEN, JEST ZABRONIONE	
DR	P.BALAJI
APVD1	P.NAJDUCH
APVD2	M.GRUDZEWSKI
APVD3	
APVD4	
APVD5	
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER APTIV 10949001 SUBSTANCJE NIEBEZPIECZNE I POWTORNIE PRZETWORZONE OKRESLA APTIV 10949001	
MATERIAL	
SEE CHART	
DRAWING NAME	
16 WAY 1.5/2.8 CTCS FEMALE ASSEMBLY	
DRAWING NUMBER	
35195556	
SIZE	A1
SCALE	2:1
FRAME NO	1 OF 1
SHEET NO	1 OF 1
STG	R
REV	01
N/P	AB

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