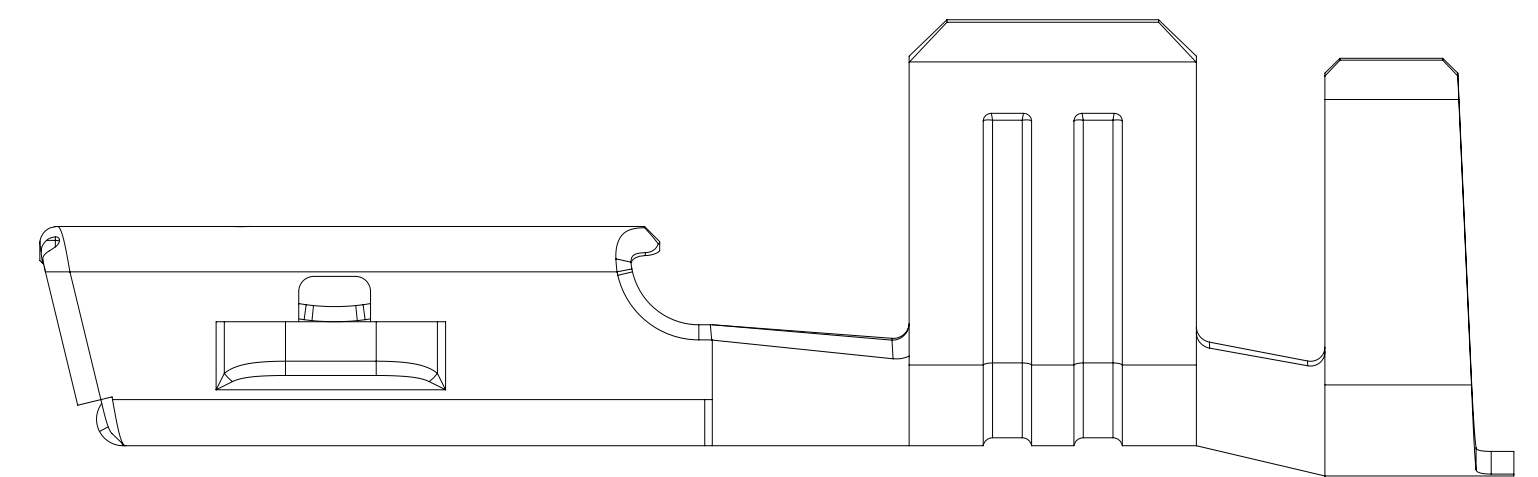


QUALITY CUSTOMER INTERFACE (QC1)	
DIMENSIONS LISTED BELOW (BY INSPECTION SYMBOL NUMBER) MUST BE INCLUDED IN THE PROCESS CONTROL PLAN FOR THIS PART	
INSPECTION SYMBOL	ZONE
6	G17
24	D10
30	G10

		MISSING SYMBOL
TOTAL NO OF INSPECTIONS REQUIRED	51	NO MISSING SYMBOL NUMBER
LAST NO. USED	37	



Technical drawing of a coin slot assembly, showing side and front views with dimensions.

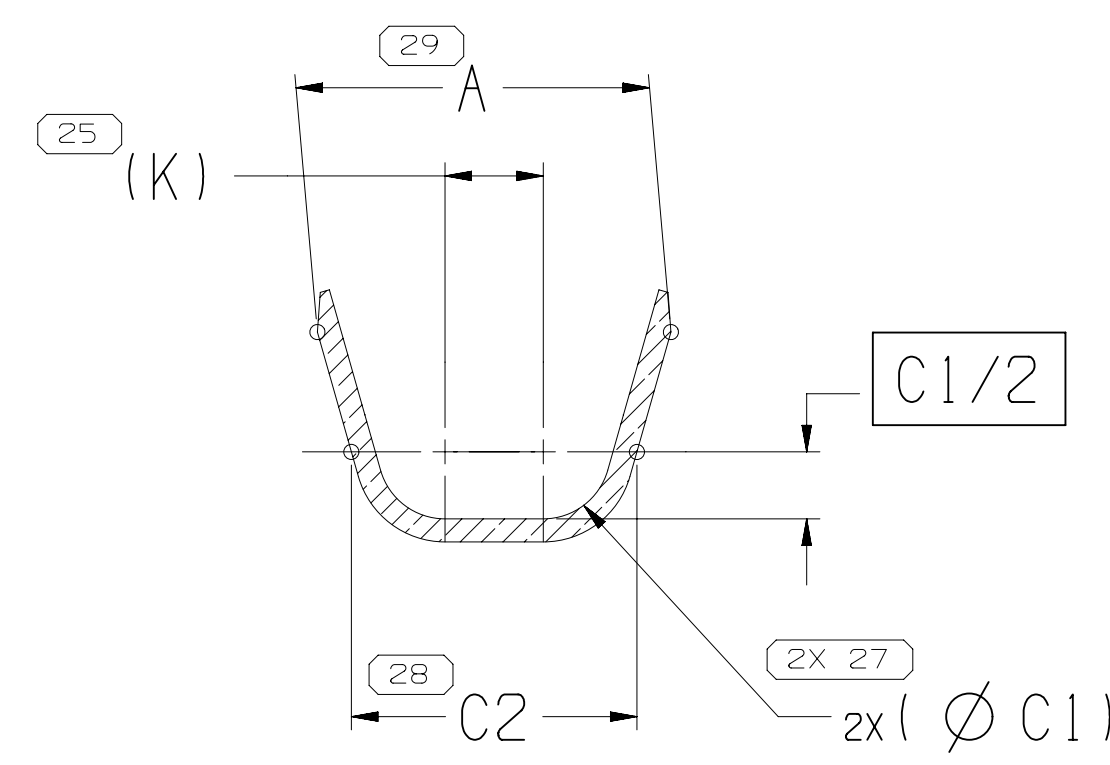
Side View Dimensions:

- Total width: $2X$ (V)
- Top section width: $2X \pm 0.25$ BEFORE COIN
- Middle section width: $2X \pm 1.7$
- Bottom section width: $2X \pm 1$
- Bottom section height: $2X \pm 0.25$ BEFORE COIN

Front View Details:

- Feature 8: WEEK CODE STAMP
- Feature 9: VENDOR I.D. STAMP SEE NOTE #3
- Feature 19: STAMP CABLE I.D. (SEE CHART) ON UNDERSIDE IN THIS AREA WITH 0.8 MM MIN HIGH NUMBERS
- Stamp "X" on underside in this area per note #2

Section Line A-A: Indicated by arrows pointing through the center of the assembly.

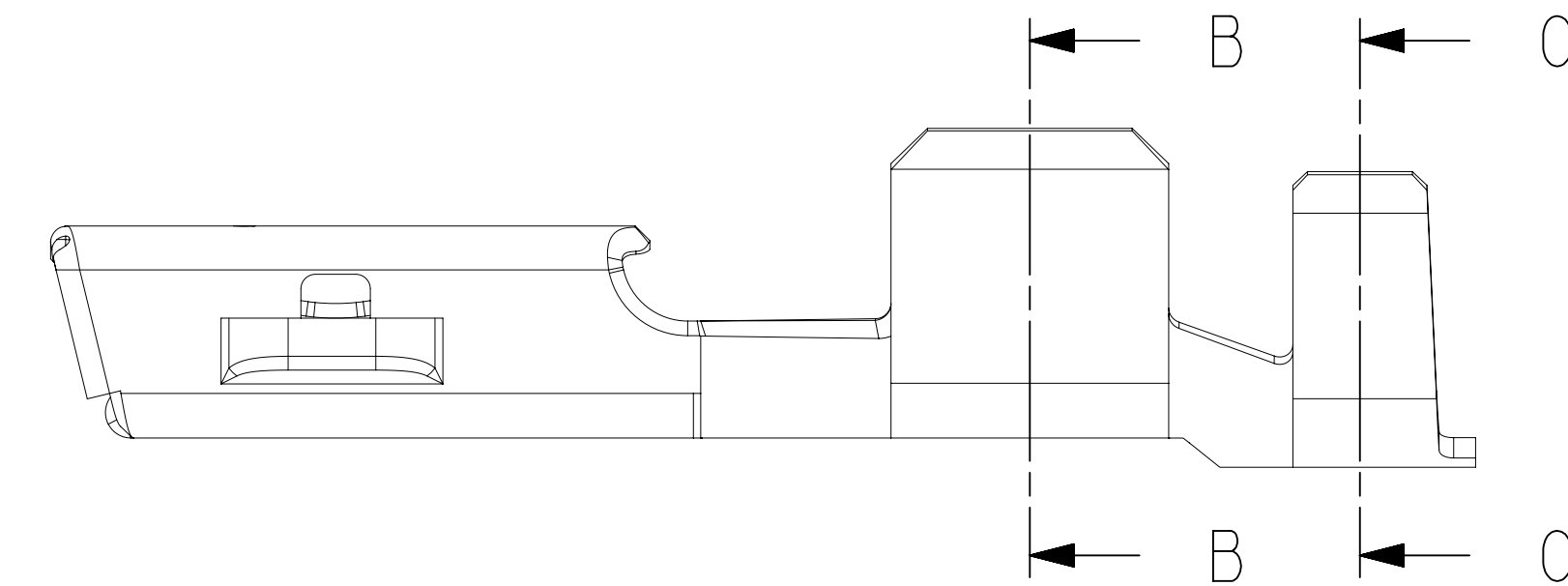


Technical drawing of a U-shaped component. The drawing shows a cross-section of the component with the following dimensions and labels:

- Top Width:** 26
- Inner Width:** 37
- Inner Radius:** (J)
- Bottom Width:** 36
- Bottom Radius:** D1/2
- Side Wall Thickness:** 2X 35
- Bottom Thickness:** 2X $\varnothing D1$

Technical drawing of a diamond saw blade assembly. The drawing shows a cross-section of the blade with various dimensions and callouts:

- 1**: Diamond segment (indicated by a diamond symbol).
- 2**: Blade body (indicated by a diamond symbol).
- 3**: Blade thickness dimension.
- 4**: Blade width dimension.
- 5**: Blade height dimension.
- 6**: Corner seam on top, both sides must be closed (indicated by a circle).
- 7**: Blade width dimension.
- 8**: Blade height dimension.
- 9**: Blade width dimension.
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- 97**: Blade width dimension.
- 98**: Blade height dimension.
- 99**: Blade width dimension.
- 100**: Blade height dimension.



Technical drawing of a V-shaped part. The drawing shows a cross-section of a V-groove. The top width is labeled $\varnothing C1$. The depth of the V-groove is labeled A . The bottom width is labeled $C2$. The angle of the V-groove is labeled $4X$. The surface finish is indicated as 0.125 ± 0.075 TYP. The drawing also includes a dimension 3.2 for the top width and a dimension 32 for the bottom width. A note $C1/2$ is present in the bottom right corner.

Technical drawing of a V-shaped groove. The drawing shows a cross-section of a V-groove. The top width is labeled B . The depth of the groove is labeled 24 . The outer diameter of the part is labeled $\varnothing D1$. The inner diameter of the groove is labeled $D2$. The radius of the bottom of the groove is labeled $D1/2$.

Diagram illustrating four types of reel configurations:

- REWIND A**: Shows a reel with a central hub and radial spokes. Arrows indicate the direction of tape feed and rewind.
- STANDARD REELING**: Shows a reel with a central hub and radial spokes. Arrows indicate the direction of tape feed and rewind.
- DETAIL W**: A close-up view of the reel's internal structure, showing the tape edge and the reel's internal components. Scale 2:1.
- REWIND D**: Shows a reel with a central hub and radial spokes. Arrows indicate the direction of tape feed and rewind.

SPLICE AND REEL SPECIFICATIONS

Technical drawing of a bearing housing cross-section. The drawing includes the following dimensions and labels:

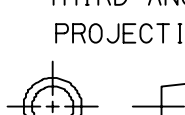
- 2X 16**: Dimension across the top of the housing.
- 2X 11.5 ± 0.25 TYP**: Dimension across the top of the housing, slightly offset from the center.
- 2X 15**: Dimension across the top of the housing, slightly offset from the center.
- 2X 8.2 ± 0.25 TYP**: Dimension across the top of the housing, slightly offset from the center.
- (3.9) C₁ OF SPRING**: Dimension indicating the contact point of the spring.
- 2X 1.3**: Dimension across the top of the housing, slightly offset from the center.
- 2X 3.35 ± 0.15 TYP**: Dimension across the top of the housing, slightly offset from the center.
- SEE DETAIL Y**: Label pointing to a specific detail of the housing.
- SPRING - SEE CHART**: Label pointing to the spring component.
- GREASE OVERFLOW PERMISSIBLE**: Label indicating the area where grease overflow is allowed.
- 2.6 ± 0.25**: Dimension across the bottom of the housing.
- 14**: Label pointing to the contact point of the spring.
- 12**: Label pointing to the pressure fill area.
- 11**: Label pointing to the bottom of the housing.
- 10**: Label pointing to the grease overflow area.
- 9**: Label pointing to the top of the housing.

PRESSURE FILL FOR GREASE PER MISC SPEC CHART: Label indicating the area where pressure fill for grease is required.

33305987	01	AB	102	-	-	-	33305988	01	AA	17672802	M6552-H80	0.305 X 29.46	4	-	6	10	4.3	-	5.2	6.5	2.3	3.2	3.2	4	-	-	0.8	19	7.5	M5797004	1	1						
33305995	01	AC	102	-	-	-	33305996	01	AA	15422738	M6552-H80	0.305 X 29.46	3	12	3.4	-	3	5.2	6.2	3	3.2	3	3.8	-	-	0.4	19	7.5	M5797004	1	1							
33305990	01	AB	101	33305992	01	AB	33305993	01	AA	17628033	M6552-H80	0.305 X 29.46	2.5	-	1.5	14	2.8	-	2.1	3.8	4.7	1.45	2.3	2.25	3.2	-	-	0.4	19	7.5	M5797004	1	1					
33305993	01	AC	101	-	-	-	33305994	01	AB	10757690	M6552-H80	0.305 X 29.46	1	-	0.5	18	2.2	-	1.4	3	3.8	1	1.9	1.75	2.7	-	-	0	19	7.5	M5797004	1	1					
33305997	01	AD	101	-	-	-	33305998	01	AB	10757689	M6552-H80	0.305 X 29.46	211	-	0.51	13	2.2	-	1.4	4.6	6.6	1.5	3.7	2.55	6	2.55	1.3	0.6	19	7.5	M5797004	1	1					
33305999	01	AD	101	33351001	01	AB	33351002	01	AB	10757691	M6552-H80	0.305 X 29.46	2.1	-	0.5	12	1.8	-	1.2	2.6	3.2	0.76	1.74	2.5	-	-	0	19	7.5	M5797004	1	1						
													PART NO		REV	N/P	TYPE	PART NO		REV	N/P	TYPE	PART NO		REV	N/P	TYPE											

DRAWING NUMBER							
33353479							
SIZE	SCALE	FRAME NO	SHEET NO	STD	REV	N/P	
A1x3	10:1	2 OF 2	1 OF 1	R	09	-	

4		PROCESS SENSITIVE DIMENSION	
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED			
DIMENSIONAL RANGE (MM)		CHART	
FROM	0		
TO	12	> 12	
TOLERANCE UNLESS OTHERWISE SPECIFIED			
	+0.1	+0.2	
ANGULAR TOLERANCE		±2°	

LINE DRAWING THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING. PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING. CONTACT ANY SALES TO ASSURE AVAILABILITY OF PARTS.	
REV: TYPE PART DRAWING	
STYLE	
VOLUME (CM3)	DISTR CODE
UNLESS OTHERWISE SPECIFIED THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 THIS DOCUMENT IS IN ACCORDANCE WITH ISO 15774-1:2004 AND TOLERANCE MAGNITUDE (2011). SEPARATE PARAMETERS OF DATA REFERENCES.	
ALL DIMENSIONS ARE IN MILLIMETERS	
REFERENCE	
UNSEALED	
THIRD ANGLE PROJECTION 	DO NOT SCALE USE MATH DATA 

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APV04	JOSE O. GALLEGOS						28 JUN 16			
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