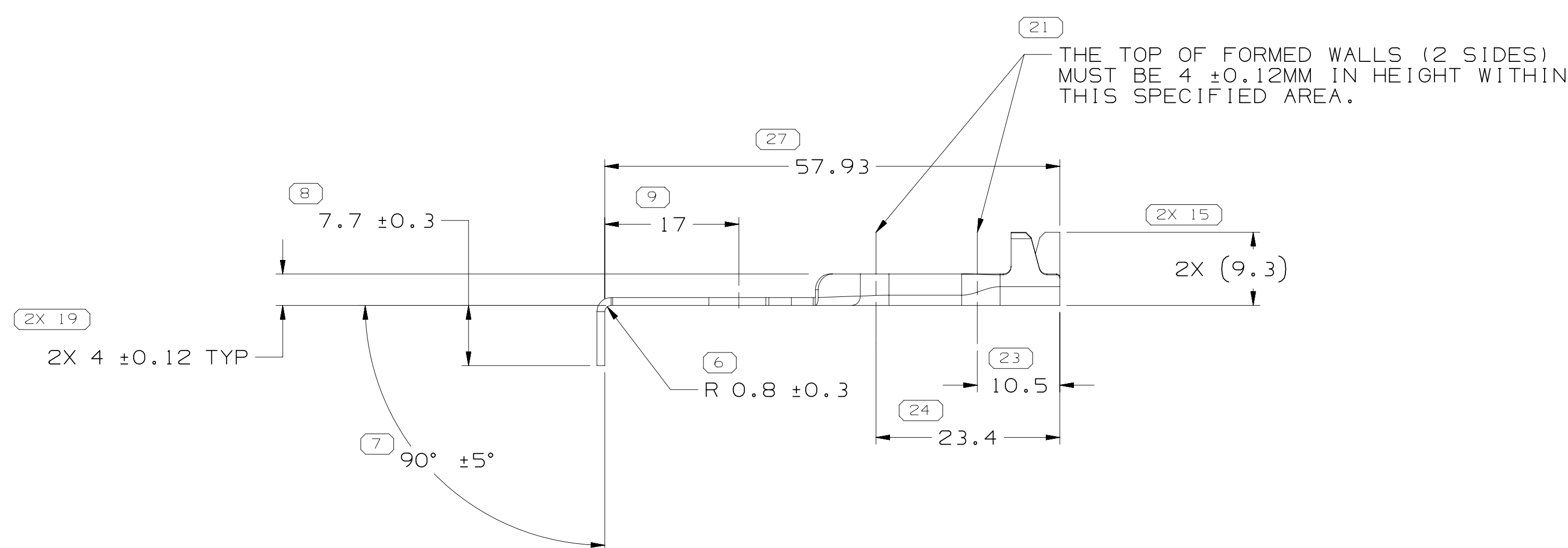


VIEW TO X-X



TYPE 101

NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
 - DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- TERMINAL MUST BE MADE USING FIN-LUBE 0177 STAMPING LUBE OIL. ANY OTHER LUBRICANT MUST BE APPROVED BY PRODUCT ENGINEERING.
- TERMINALS ARE TO BE SINGULATED FROM CARRIER AND PLACED IN CLEAN CLOSED PLASTIC BAG PRIOR TO STORAGE AND SHIPMENT.
- SONIC WELD AREA AS DEFINED ON DRAWING MUST BE KEPT FREE OF TIN PLATING OR OTHER COATING/PLATING.
- PARTS MUST BE KEPT THE SONIC WELDING AREA DRY PRIOR TO THE WELDING PROCESS.
- PARTS RESTRICTED FOR USE IN LEAR ONLY. REFER TO CHART FOR SPECIFIC RESTRICTED PART NUMBERS.


PROCESS NOTE

- PARTS SHALL BE FREE OF DEBRIS; RESIDUAL ABRASIVE MATERIALS; CORROSION PRODUCTS; OIL/LUBRICANT AND ANY EXTERNAL RESIDUE.

PART NO	REV	N/P	MAT'L SIZE	MATERIAL SPECIFICATION	TYPE	ANTI-ROTATION	BUNDLE SIZE MM²	NO. OF WIRES (MIN-MAX)	RESTRICTED USAGE	PROCESS NOTE
33270287	01	AA	1.0 X 55	COPPER ALLOY	105	YES	2.5-6.5	1-8	SEE NOTE 6	1
13918209	01	AD	1.0 X 55	COPPER ALLOY	107	NO	2.5-6.5	1-8	-	-
15485964	02	AL	1.0 X 55	COPPER ALLOY	106	NO	2.5-6.5	1-8	-	-
15485962	02	AL	1.0 X 55	COPPER ALLOY	105	YES	2.5-6.5	1-8	-	-
15485960	02	AL	1.0 X 55	COPPER ALLOY	104	NO	2.5-6.5	1-8	-	-
15476583	03	AJ	1.0 X 70	COPPER ALLOY	103	YES	2.5-6.5	1-8	-	-
15482714	03	AJ	1.0 X 70	COPPER ALLOY	102	YES	2.5-6.5	1-8	-	-
15482716	03	AJ	1.0 X 70	COPPER ALLOY	101	YES	2.5-6.5	1-8	-	-

SYMBOL DEFINITION			MISSING SYMBOLS	
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.			12-14	
TOTAL NO. OF INSPECTIONS REQUIRED			27	
LAST NO. USED			27	

18 PROCESS SENSITIVE DIMENSION	
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSING AND NO TOLERANCE LIMITS ARE ESTABLISHED.	
FROM 0 TO 12	CHART D
TOLERANCE UNLESS OTHERWISE SPECIFIED	> 12
±0.1	±0.2
ANGULAR TOLERANCE	±2°

THIRD ANGLE PROJECTION	DO NOT SCALE	CAD NX
	USE MATH DATA	

NX	
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FRAME NO 1	SHEET NO 1 OF 7
STG REV N/P	R 20

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