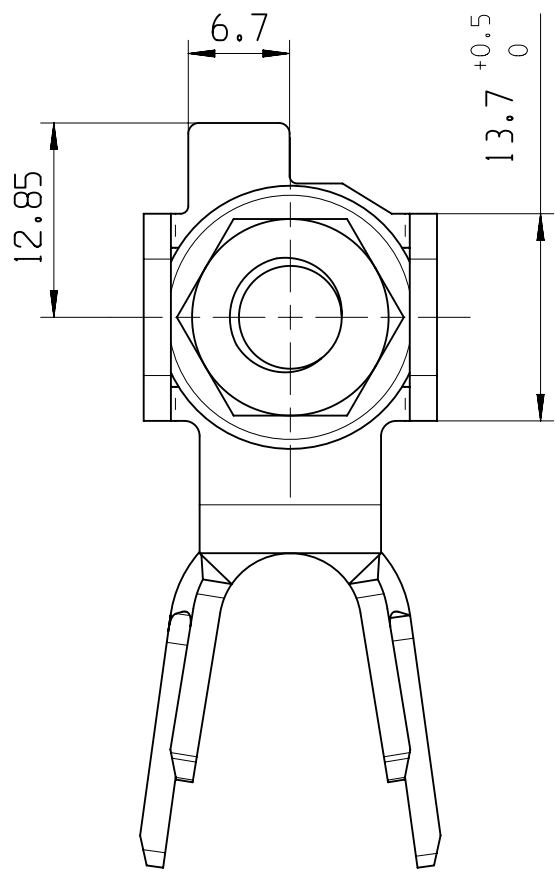
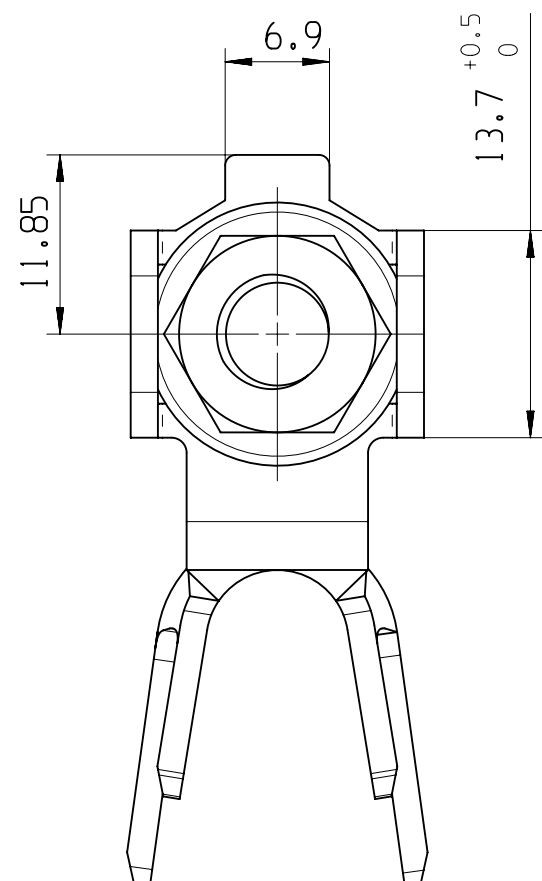


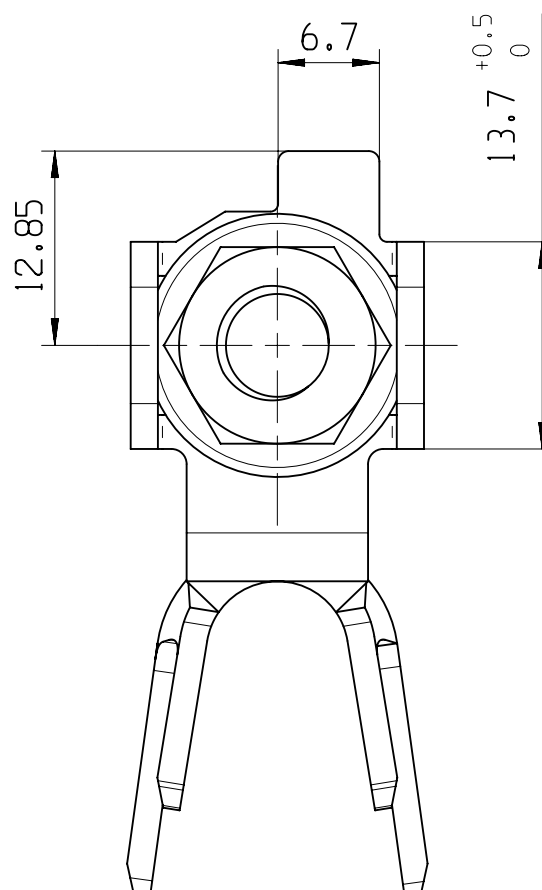
NO.	WEIGHT [Kg]	APTIV PART NO.	PART REV.	DATE	CODING	CROSS SECTION	MATERIAL	SURFACE	MATERIAL THICKNESS	WIRE TYPE	PART NO. FLANGE NUT	L ₃ ± 0.4	L ₂ ± 0.4	L ₁ ± 0.4	R ₂ ± 0.2	R ₁ ± 0.2	H ₂ ± 0.4	H ₁ ± 0.4	B ₂ ± 0.4	B ₁ ± 0.4
1	0.027	35269989	01	26JN18	CODE 1	35-50mm²	CuSn6	gal. min 3µm Sn	1.8	FLY	35289906	22.0	8.0	9.0	8.0	6.5	23.6	16.95	19.9	15.9
2	0.027	35269992	01	11SE18	CODE 2	35-50mm²	CuSn6	gal. min 3µm Sn	1.8	FLY	35289906	22.0	8.0	9.0	8.0	6.5	23.6	16.95	19.9	15.9
3	0.027	35269991	01	26JN18	CODE 3	35-50mm²	CuSn6	gal. min 3µm Sn	1.8	FLY	35289906	22.0	8.0	9.0	8.0	6.5	23.6	16.95	19.9	15.9



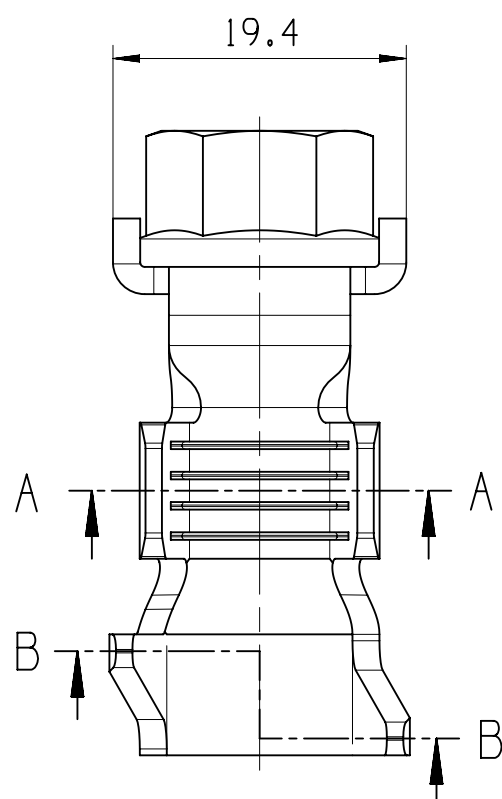
CODE 1
35269989



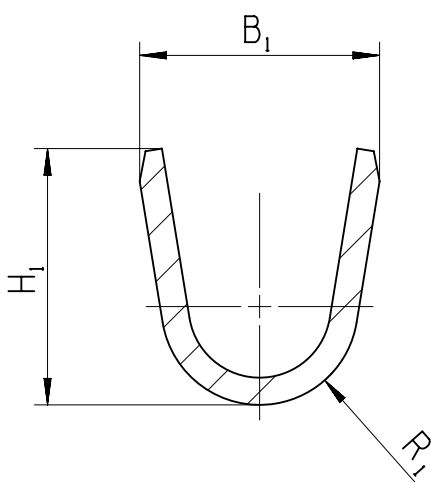
CODE 2
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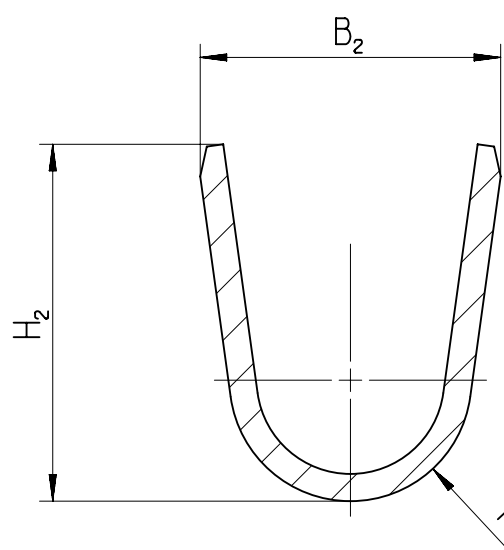
CODE 3
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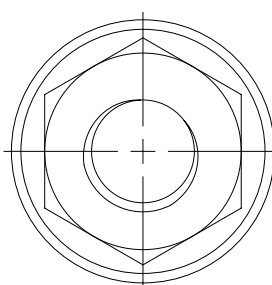
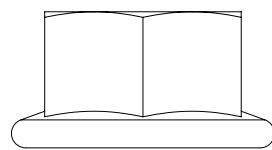
A - A



B - B



FLANGE NUT M8
35289906
FREE SPINNING



BEMERKUNGEN / COMMENTS

- THE CABLE LUGS ARE BULK GOODS
- DIMENSIONS MARKED WITH  ARE DOCUMENTED IN THE INITIAL SAMPLE INSPECTION REPORT (ISIR)
- DIMENSIONS MARKED WITH >K< ARE USED FOR MACHINE CAPABILITY EVIDENCE IN THE CONTEXT OF THE ISIR
- DIMENSIONS MARKED WITH () ARE FOR REFERENCE
- CRIMP MANUFACTURING PARAMETERS AND TOOLING ACCORDING APTIV-SPECIFICATION FOR RESPECTIVE COMPONENT PART (APTIV PART NO.: SEE CHART)
- FLANGE NUT M8 - FREE SPINNING
MATERIAL: DIN EN ISO 989-2
SURFACE: GMW 4700 TYPE B CODE G

CRIMP MANUFACTURING PARAMETERS AND TOOLING
ACCORDING TO DELPHI-SPECIFICATION

CRIMPVERARBEITUNGSPARAMETER UND WERKZEUGE
GEMAESS DELPHI-SPECIFICATION

DIM TO CHECK
PRUEFMASSE
() DIM FOR HELP
HILFSMASSE
THEORETIC DIM
THEORE. MASSE

R 0.1 MAX
R 0.2 MAX
SHARP CORNER TOLERANCE

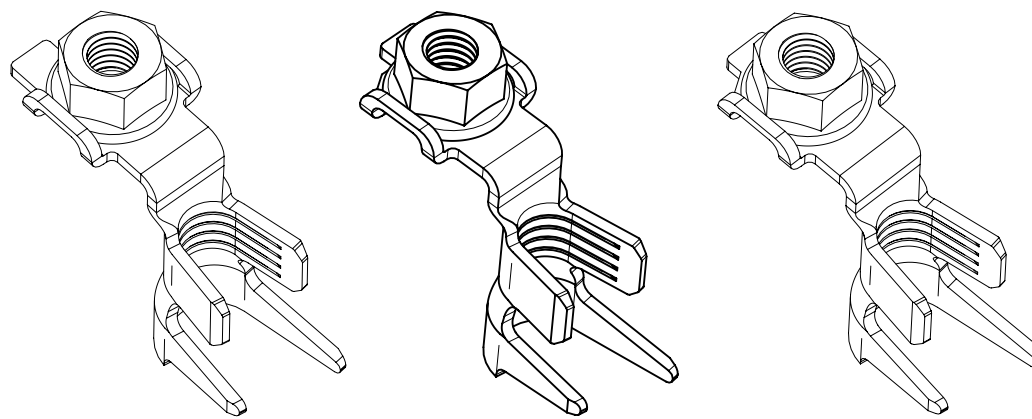
KEY PRODUCT CHARACTERISTICS

 SAFETY/COMPLIANCE		 FIT/FUNCTION		TOTAL ON DRAWING	0
 S/C CHECKPOINTS		 F/F CHECKPOINTS		LAST NO. USED	0
NO & TYPE	DESCRIPTION	RATIONALE		PTS	ZONE

DWG STATUS					ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
DATE	STG	REV	N/P	CHG						
20MY19	R	01				INITIAL RELEASE / ERSTFREIGABE		PHIL	R.GUT	SYS

SCALE/MASSSTAB

1 : 1



• APTIV •

CONNECTION SYSTEMS
D-42119 WUPPERTAL

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BERECHTIGUNGSPRUEFUNG DURCH DIE DELPHI CORPORATION UNZULAESSIG

DR	PHILIPPS	DATE	20MY19
APVD1	GUTENSCHWAGER	20MY19	
APVD2	SYS	20MY19	
APVD3			
APVD4			
APVD5			

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER APTIV 10949001
POTENTIELL GEFÄHRLICHE STOFFE UND REZYKLATANTEIL
GEMAESS DELPHI 10949001

SEE CHART/SIEHE TABELLE

DRAWING NAME
RING TERMINAL Ø 8.4
WITH FLANGE NUT M8

DRAWING NUMBER									
1 3535875									
SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P			
A1	2:1	1 OF 1	1 OF 1	R	01				

• APTIV •
D-42119 WUPPERTAL

Mouser Electronics

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