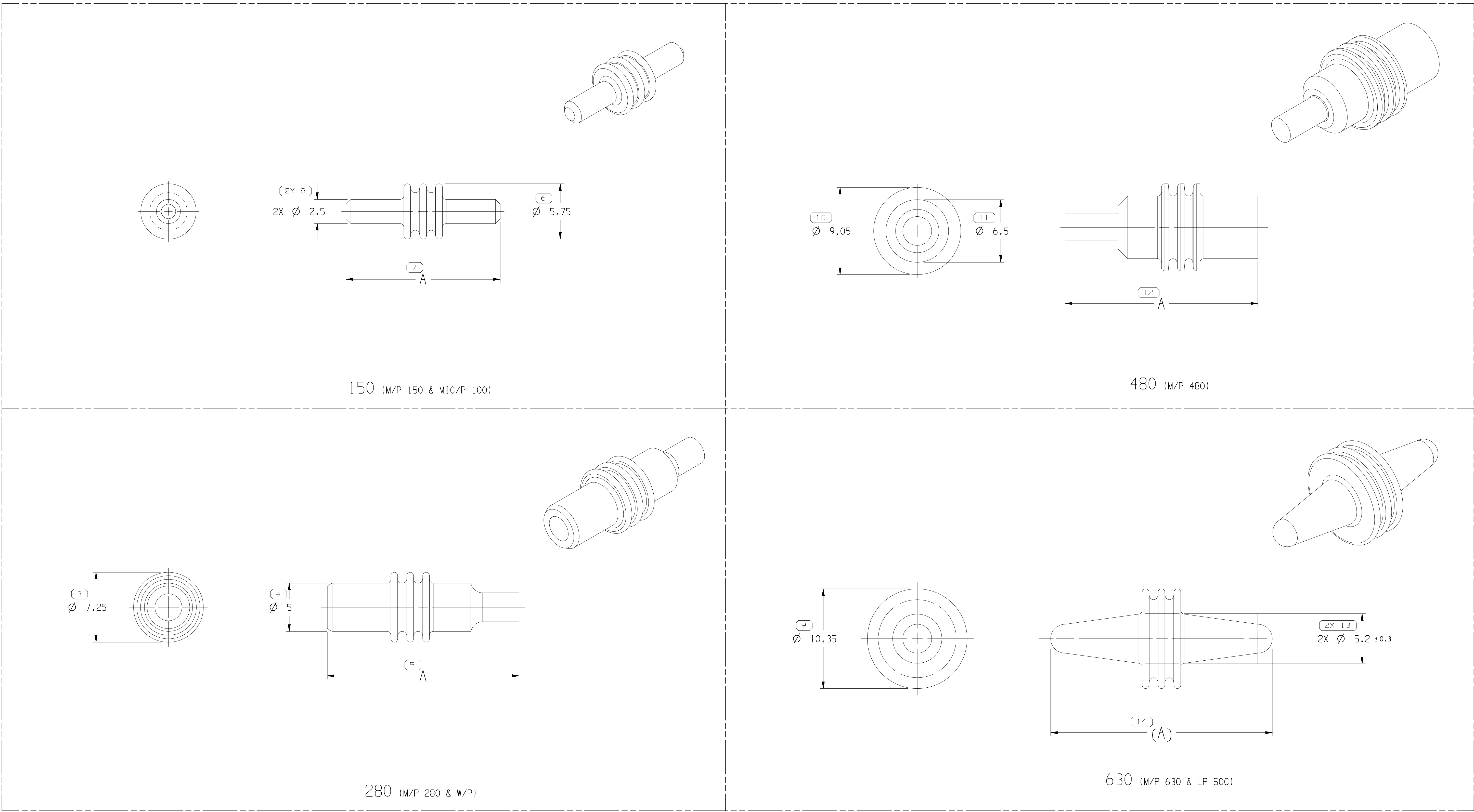


SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ○ DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	15
	LAST NO. USED	15

MISSING SYMBOLS				REVISION HISTORY				AUTH			
DATE	STG	REV	N/P	CHG	ZONE	REVISED PD					
27FE04	R	02	-	-		REVISED PD		252119	MJM	MJM	MR
07SE04	R	03	-	-		12010300 - REVISED PER NIN EWO BGLTS ALL PARTS - REVISED T0D		252892	MJM	MJM	MPP
120C04	R	04	-	-		12059168, 12059255 & 12066082 - REVISED NON PHYSICAL ECL TO AGREE WITH 1MSTR0318		259625	RTV	JVM	MPP
03SE07	R	05	-	-		ALL PARTS - REMOVED OPTIONAL CONSTRUCTIONS VIEWS & CONSTRUCTION LINE ALLOWABLE VIEWS; ADDED SEALING RIBS NOTE, SEALING RIBS VIEWS, COLUMN "A" AND DIMS (2 PLCS)		402207	JBD	JVM	MPP
29SE08	R	06	-	-		13713913 - RELEASED		406277	RRR	AGN	RRR
15JA09	R	07	-	-		13750421 - RELEASED		407099	JBD	AUG	MPP
18MY09	R	08	-	-		13713913 - OBSOLETE		407723	RRR	JVM	RRR
03JA11	R	09	-	-		12059168 - ADDED ALTERNATE MATERIAL SPEC		412958	MAL	MAL	HAD
28JL17	R	10	-	-		35094687 - RELEASED		437361	JVM	JVM	CFH
03JA18	R	11	-	-		35094687 - REMOVED PART AVAILABILITY LINE & ADDED PART NUMBER TO NOTE 5.		438701	CFH	CFH	CFH
04JA18	R	12	-	-		35094687 - ADDED NOTE ON CHART		438708	CFH	CFH	CFH
22JA18	R	13	-	-		ADDED CHART REPLACED BY 12066082 - WILL BE REPLACED BY 35094687		438756	CFH	CFH	CFH
15FE18	R	14	-	-		12066082 - OBSOLETE; 12059255 - UPDATED PDM ATTRIBUTES		439057	LXA	JVM	CFH
29JN18	R	15	-	-		35232480 - RELEASED		440295	CGD	CGD	CEL
14JA19	R	16	-	-		35094687-OBSOLETE AND ADDED "REPLACED BY" INFO: 12066082-UPDATED "REPLACED BY" INFO (NO REV UPDATE REQ'D)		442075	JLL	JAA	CFH
26JL19	R	17	-	-		35241578 - RELEASED		444084	MH	SNS	KST



NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. SEALING RIBS ARE IDENTICAL, EXCEPT AS SHOWN.

3. THIS PART IS NOT CONTROLLED FOR AUTOMATIC FEEDING.

4. THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM, MINOR IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR BLEMISHES, GATE VESTIGE, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER EANP-4-3-CS-01-EN.

5. P/N 13713913 & 35094687 MUST BE POST-BAKED FOR 4 HOURS AT 400° F.

SEALING RIBS MAY DIFFER AS SHOWN

35241578	01	-	-	SILICONE METHYL/VINYL BLUE	BLU	-	150	16 ±0.3	5.2	0.135	-	-	-
35232480	01	-	-	SILICONE METHYL/VINYL GRAY	GRA	-	480	20 +0.45/-0.3	8.5	0.510	-	-	-
35094687	01	AC	-	SILICONE METHYL/VINYL GREEN	GRN	-	480	20 +0.45/-0.3	8.5	0.510	SEE NOTE 5	35232480	-
13750421	01	-	-	SILICONE METHYL/VINYL BLUE	BLU	-	280	19.9 ±0.4	6.7	0.311	-	-	-
13713913	01	AA	-	SILICONE METHYL/VINYL GREEN	GRN	-	150	16 ±0.3	5.2	0.135	SEE NOTE 5	-	-
12066082	B9	-	-	SILICONE METHYL/VINYL GREEN	GRN	-	480	20 +0.45/-0.3	8.5	0.510	-	35232480	-
12059255	A8	-	-	SILICONE METHYL/VINYL GREEN	GRN	-	630	(23)	9.8	0.507	-	-	-
12059168	A9	-	-	SILICONE METHYL/VINYL RED	RED DK	M3469037	150	16 ±0.3	5.2	0.135	-	-	-
12010300	08	AA	-	SILICONE METHYL/VINYL GREEN	GRN	M2261001	280	19.9 ±0.4	6.7	0.311	-	-	-
PART NO	REV	N/P		MATERIAL SPEC	COLOR (REF ONLY)	ALTERNATE MATERIAL SPEC	TYPE	A	ID CAVITY	VOLUME	NOTES	REPLACED BY	

DIMENSIONAL RANGE (MM)						CHART E			
FROM	> 0	> 20	> 30	> 70	> 100	> 150	> 200	> 250	> 300
TO	20	30	70	100	150	200	250	300	400
TOLERANCE UNLESS OTHERWISE SPECIFIED									
	±0.15	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8	±1	±1.2
ANGULAR TOLERANCE ±2°									

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