

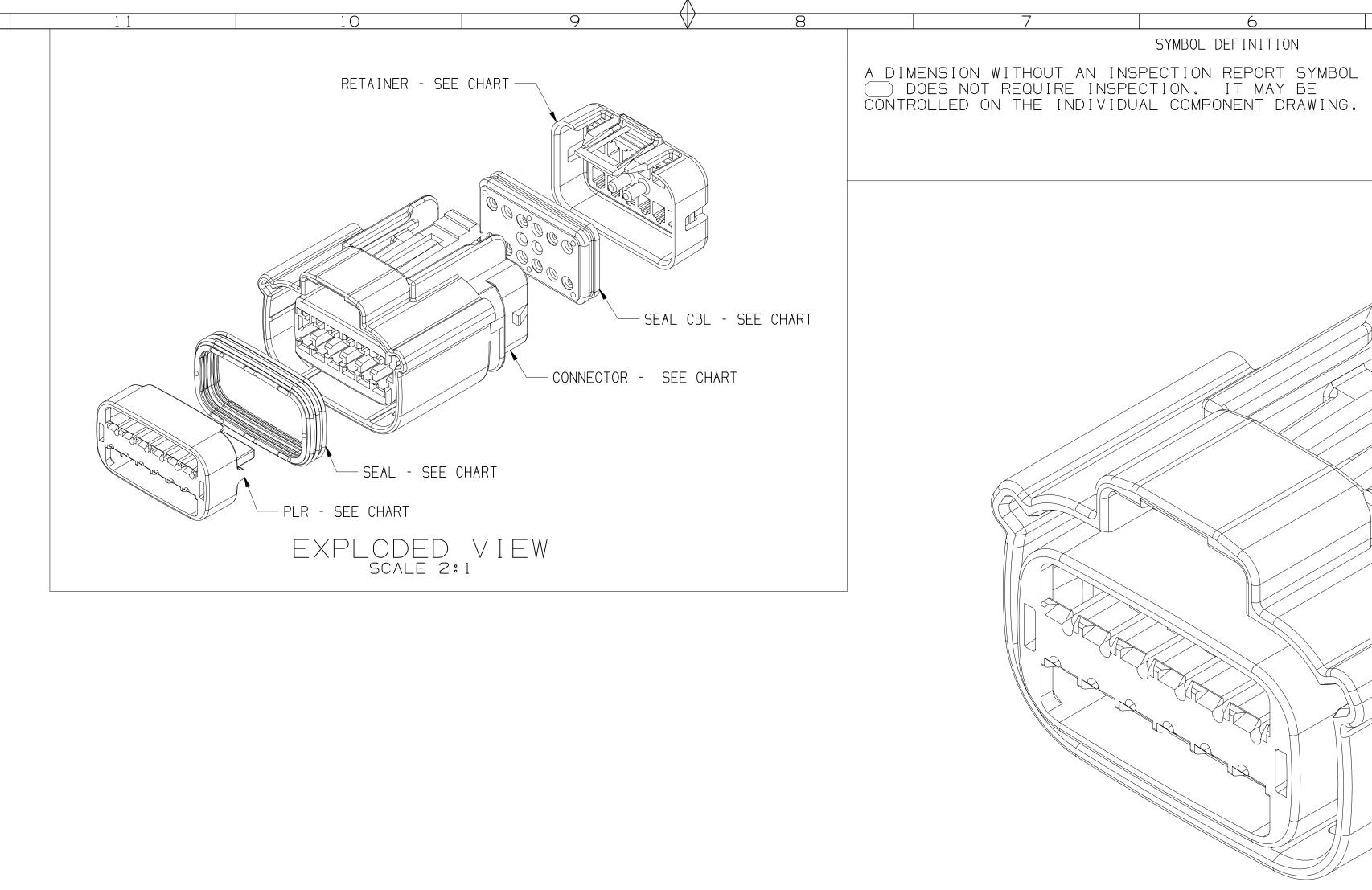
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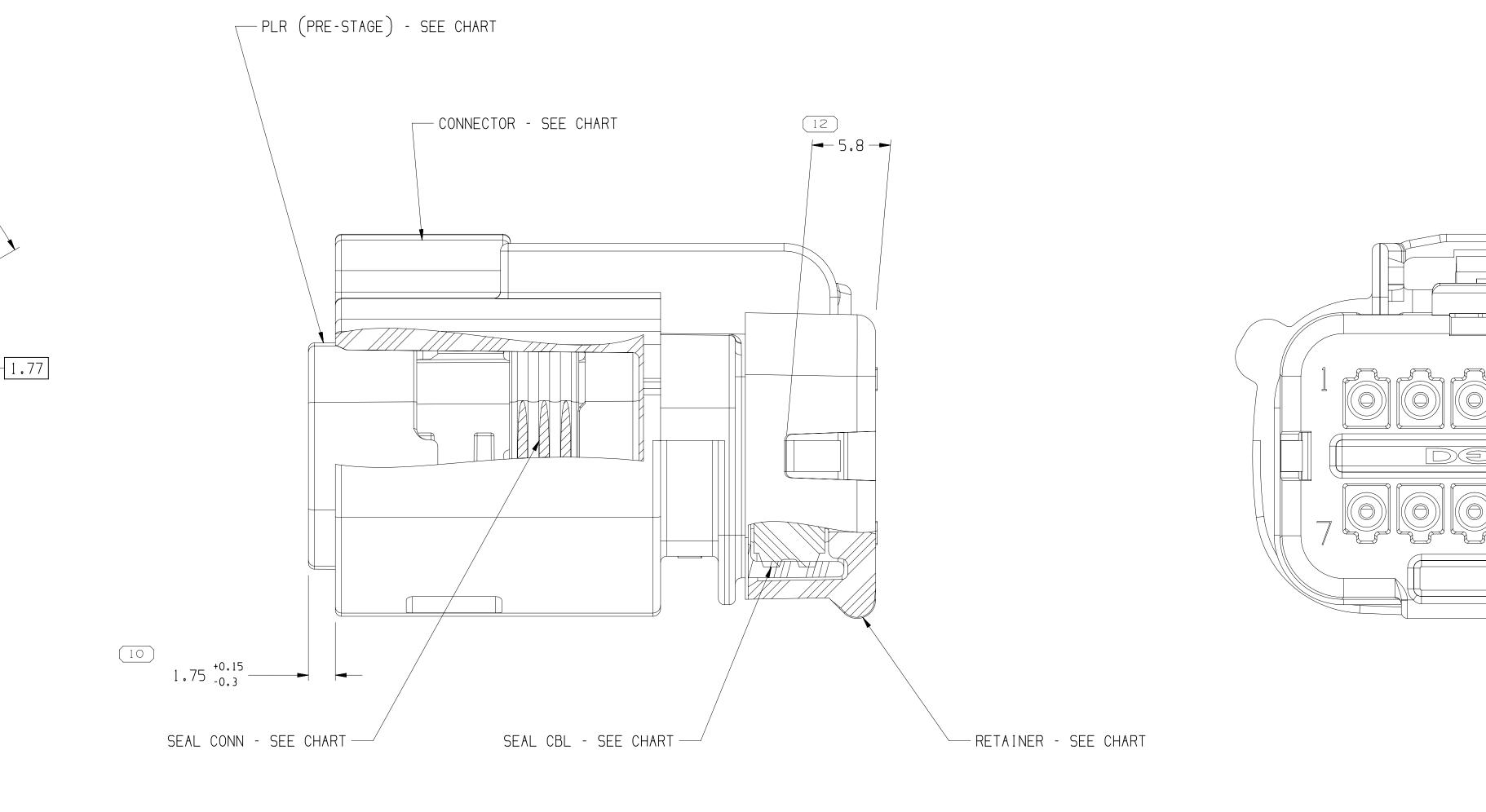
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15532142 03 AC 105 15514615 15514640 13968655 15521155 15514637 15532141 03 AC 104 15514613 15514640 13968655 15521155 15514637 15532140 03 AC 103 15514610 15514640 13968655 15521155 15514637 15532139 03 AC 102 15514608 15514640 13968655 15521155 15514637	USCAR
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	E
15532143 03 AC 106 15514618 15514640 13968655 15521155 15514637	F

(36.8)

1.77

DRAWING NUMBER									
15532137									
	SIZE	SCALE	FRAME NO	SHEET NO	STG REV	N/P			
	$A1 \times 3$	5:1	2 OF 2	1 OF 2	R 08	-			
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1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

- DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- 2. PART IS MANUFACTURED TO GEOMETRIC TOLERANCES. CENTERLINE DIMENSIONS ARE FOR REFERENCE ONLY.
- 3. SEALING CODE 4 DESIGN WILL MEET REQUIREMENTS OF SAE/USCAR-2 CONNECTOR SYSTEM ENVIRONMENTAL TEST FLOWCHART (PRESSURE/VACUUM AND SUBMERSION).
- 4. THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM, MINOR IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR BLEMISHES, GATE VESTIGE, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER EANP_4-3_CS_01_F
- 5. FOR APPLICATION DATA SEE THE INDIVIDUAL APPLICATION DRAWINGS.
- 6. ASSEMBLY TO BE USED WITH APPROPRIATE APTIV HOLDER DESIGN.
- 7. ASSEMBLY TO BE PROCESSED USING APTIV CONNECTION SYSTEMS BEST PRACTICE METHODS AND/OR CONNECTOR ASSEMBLY INSTRUCTIONS AND APPLICABLE REPAIR PROCEDURES.
- 8. BEFORE TERMINAL ASSEMBLY; VERIFY THAT PLR IS IN THE PRE-STAGE POSITION ON THE CONNECTOR. IF NOT; RETURN PLR TO PRE-STAGE POSITION.
- 9. FOR DIFFERENT PUNCH PATTERNS (IF AVAILABLE) SEE SHEET 2
- 10. FOR ASSEMBLIES WITH CPA SEE DRAWING 15514632

	5		4		3 DWG STATUS			2) -			1		
_	TOTAL NO OF INSPECTIONS	17	MISSING SYMBOLS NO MISSING SYMBOL NUMBER		STG REV N/P	CHG ZONE	ALL PARTS -	- RELEASE			AUTH 422469	JTV J		
0	REQUIRED	16		1 3AP16 05MY16		-	ALL PARTS - SEAL CBL & ALL PARTS -				, 432697 432974			4
	LAST NO. USED	12		21JL16	R 04 -	-	INSTEAD OF	15521555 - PSD WAS	10 AND AD	DED DIM#12	433754	EVV EV	/V DGL	-
				260C16 21FE17		-	ALL PARTS - WAS 1.75 ± (15532139- U	0.15 JPDATED P	ART AVAILA	BILITY; ALL	434727			
				190C17	R 07 -	-	PARTS- ADDE ALL PARTS -	ED ASSEMB - ADDED "	LY REQUIRE SHT 1 OF 2	MENT NOTES	438050	IMF IN	IF MJN	-
		R		19JN19	R 08 -	-	ALL PARTS - PATTERN CON WITH CPA" N	NFIGURATI			443337	JLL DS	SP DSP	
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				THAT PHYSIC	RS THAT DO NOT H CAL PARTS ARE AV TIV SALES TO ASS	AILABLE FOR (COPYRIGHT 2	WARREN, OH 2013 APTIV. ALL R	IGHTS RESER			
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ILE				REFERENCES	AY BE GAGED SEP °	ARATELY REGAH	PATTERNS OF RDLESS OF DATUM	MATERIA SEE CH	CONTE	NT PER APTIV	10949001			
ON		D	12 PROCESS SENSITIVE DIMENSION IMENSIONS ENCLOSED IN () INDICATE EFERENCE DIMENSIONS AND NO TOLERANCE IMITS ARE ESTABLISHED	ALL DIMENS	IONS ARE IN MIL	LIME TERS		prawing T <i>A</i>		ONN 12 F C	OCS 1.5	SLD		
		1) 30 > 70 70 10	CHART E D >100 >150 >200 >250 >300			DO NOT SCALE		DRAWING	15	532	137	7		A
	±0.15 ±0.2 ±0).3 ±0.	4 ±0.5 ±0.6 ±0.8 ±1 ±1.2 TOLERANCE ±2° 4			JSE MATH DATA		Alx3 2			HEET NO OF 2	stg re R 01 1		

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Mouser Electronics

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