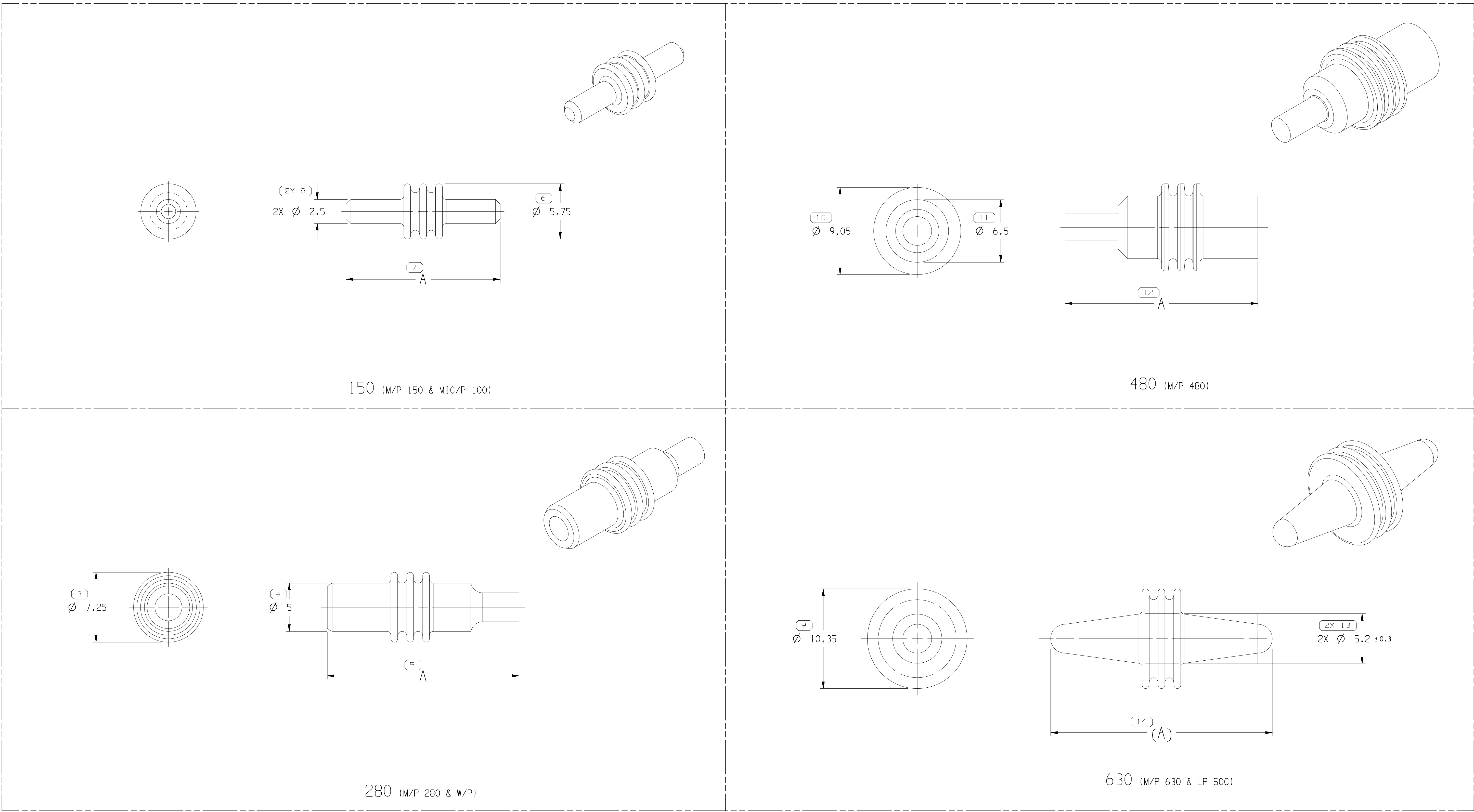


SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ⌀ DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	15
	LAST NO. USED	15

MISSING SYMBOLS					DWG STATUS		ZONE	REVISION HISTORY		AUTH	DR		APPROV	
DATE	STG	REV	N/P	CHG	REVISED PD			1	2					
1 - 2														
27FE04	R	02	-	-		REVISED PD		252119	MJM	MJM	MR			
07SE04	R	03	-	-		12010300 - REVISED PER NIN EWO BGLTS ALL PARTS - REVISED T0D		252892	MJM	MJM	MPP			
120C04	R	04	-	-		12059168, 12059255 & 12066082 - REVISED NON PHYSICAL ECL TO AGREE WITH 1MSTR0318		259625	RTV	JVM	MPP			
03SE07	R	05	-	-		ALL PARTS - REMOVED OPTIONAL CONSTRUCTIONS VIEWS & CONSTRUCTION LINE ALLOWABLE VIEWS; ADDED SEALING RIBS NOTE, SEALING RIBS VIEWS, COLUMN "A" AND DIMS (2 PLCS)		402207	JBD	JVM	MPP			
29SE08	R	06	-	-		13713913 - RELEASED		406277	RRR	AGN	RRR			
15JA09	R	07	-	-		13750421 - RELEASED		407099	JBD	AUG	MPP			
18MY09	R	08	-	-		13713913 - OBSOLETE		407723	RRR	JVM	RRR			
03JA11	R	09	-	-		12059168 - ADDED ALTERNATE MATERIAL SPEC		412958	MAL	MAL	HAD			
28JL17	R	10	-	-		35094687 - RELEASED		437361	JVM	JVM	CFH			
03JA18	R	11	-	-		35094687 - REMOVED PART AVAILABILITY LINE & ADDED PART NUMBER TO NOTE 5.		438701	CFH	CFH	CFH			
04JA18	R	12	-	-		35094687 - ADDED NOTE ON CHART		438708	CFH	CFH	CFH			
22JA18	R	13	-	-		ADDED CHART REPLACED BY 12066082 - WILL BE REPLACED BY 35094687		438756	CFH	CFH	CFH			
15FE18	R	14	-	-		12066082 - OBSOLETE; 12059255 - UPDATED PDM ATTRIBUTES		439057	LXA	JVM	CFH			
29JN18	R	15	-	-		35232480 - RELEASED		440295	CGD	CGD	CEL			
14JA19	R	16	-	-		35094687-OBSOLETE AND ADDED "REPLACED BY" INFO: 12066082-UPDATED "REPLACED BY" INFO (NO REV UPDATE REQ'D)		442075	JLL	JAA	CFH			
26JL19	R	17	-	-		35241578 - RELEASED		444084	MH	SNS	KST			



NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

DIMENSIONS ARE TO FACE OF VIEW SHOWN AND
AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION
(SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL
OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL
BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. SEALING RIBS ARE IDENTICAL, EXCEPT AS SHOWN.

3. THIS PART IS NOT CONTROLLED FOR AUTOMATIC FEEDING.

4. THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM, MINOR
IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR
BLEMISHES, GATE VESTIGE, AND SOFT FLASH THAT DO NOT AFFECT THE
FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER EANP-4-3-CS-01-EN.

5. P/N 13713913 & 35094687 MUST BE POST-BAKED FOR 4 HOURS AT 400° F.

SEALING RIBS MAY DIFFER AS SHOWN

35241578	01	-	-	SILICONE METHYL/VINYL BLUE	BLU	-	-	150	16 ±0.3	5.2	0.135	-	-	-
35232480	01	-	-	SILICONE METHYL/VINYL GRAY	GRA	-	-	480	20 +0.45/-0.3	8.5	0.510	-	-	-
35094687	01	AC	-	SILICONE METHYL/VINYL GREEN	GRN	-	-	480	20 +0.45/-0.3	8.5	0.510	SEE NOTE 5	35232480	-
13750421	01	-	-	SILICONE METHYL/VINYL BLUE	BLU	-	-	280	19.9 ±0.4	6.7	0.311	-	-	-
13713913	01	AA	-	SILICONE METHYL/VINYL GREEN	GRN	-	-	150	16 ±0.3	5.2	0.135	SEE NOTE 5	-	-
12066082	B9	-	-	SILICONE METHYL/VINYL GREEN	GRN	-	-	480	20 +0.45/-0.3	8.5	0.510	-	35232480	-
12059255	A8	-	-	SILICONE METHYL/VINYL GREEN	GRN	-	-	630	(23)	9.8	0.507	-	-	-
12059168	A9	-	-	SILICONE METHYL/VINYL RED	RED DK	M3469037	-	150	16 ±0.3	5.2	0.135	-	-	-
12010300	08	AA	-	SILICONE METHYL/VINYL GREEN	GRN	M2261001	-	280	19.9 ±0.4	6.7	0.311	-	-	-
PART NO	REV	N/P		MATERIAL SPEC	COLOR (REF ONLY)	ALTERNATE MATERIAL SPEC	TYPE		A	ID CAVITY	VOLUME	NOTES	REPLACED BY	

DIMENSIONAL RANGE (MM)		TOLERANCE		CHART	
FROM	TO	±	±	1	2
0	20	> 0	> 20	1	2
20	30	> 30	> 70	1	2
30	70	> 70	> 100	1	2
70	100	> 100	> 150	1	2
100	150	> 150	> 200	1	2
150	200	> 200	> 250	1	2
200	250	> 250	> 300	1	2
250	300	> 300	> 400	1	2
300	400	> 400	> 500	1	2
400	500	> 500	> 600	1	2
500	600	> 600	> 700	1	2
600	700	> 700	> 800	1	2
700	800	> 800	> 900	1	2
800	900	> 900	> 1000	1	2
900	1000	> 1000	> 1100	1	2
1000	1100	> 1100	> 1200	1	2
1100	1200	> 1200	> 1300	1	2
1200	1300	> 1300	> 1400	1	2
1300	1400	> 1400	> 1500	1	2
1400	1500	> 1500	> 1600	1	2
1500	1600	> 1600	> 1700	1	2
1600	1700	> 1700	> 1800	1	2
1700	1800	> 1800	> 1900	1	2
1800	1900	> 1900	> 2000	1	2
1900	2000	> 2000	> 2100	1	2
2000	2100	> 2100	> 2200	1	2
2100	2200	> 2200	> 2300	1	2
2200	2300	> 2300	> 2400	1	2
2300	2400	> 2400	> 2500	1	2
2400	2500	> 2500	> 2600	1	2
2500	2600	> 2600	> 2700	1	2
2600	2700	> 2700	> 2800	1	2
2700	2800	> 2800	> 2900	1	2
2800	2900	> 2900	> 3000	1	2
2900	3000	> 3000	> 3100	1	2
3000	3100	> 3100	> 3200	1	2
3100	3200	> 3200	> 3300	1	2
3200	3300	> 3300	> 3400	1	2
3300	3400	> 3400	> 3500	1	2
3400	3500	> 3500	> 3600	1	2
3500	3600	> 3600	> 3700	1	2
3600	3700	> 3700	> 3800	1	2
3700	3800	> 3800	> 3900	1	2
3800	3900	> 3900	> 4000	1	2
3900	4000	> 4000	> 4100	1	2
4000	4100	> 4100	> 4200	1	2
4100	4200	> 4200	> 4300	1	2
4200	4300	> 4300	> 4400	1	2
4300	4400	> 4400	> 4500	1	2
4400	4500	> 4500	> 4600	1	2
4500	4600	> 4600	> 4700	1	2
4600	4700	> 4700	> 4800	1	2
4700	4800	> 4800	> 4900	1	2
4800	4900	> 4900	> 5000	1	2
4900	5000	> 5000	> 5100	1	2
5000	5100	> 5100	> 5200	1	2
5100	5200	> 5200	> 5300	1	2
5200	5300	> 5300	> 5400	1	2
5300	5400	> 5400	> 5500	1	2
5400	5500	> 5500	> 5600	1	2
5500	5600	> 5600	> 5700	1	2
5600	5700	> 5700	> 5800	1	2
5700	5800	> 5800	> 5900	1	2
5800	5900	> 5900	> 6000	1	2
5900	6000	> 6000	> 6100	1	2
6000	6100	> 6100	> 6200	1	2
6100	6200	> 6200	> 6300	1	2
6200	6300	> 6300	> 6400	1	2
6300	6400	> 6400	> 6500	1	2
6400	6500	> 6500	> 6600	1	2
6500	6600	> 6600	> 6700	1	2
6600	6700	> 6700	> 6800	1	2
6700	6800	> 6800	> 6900	1	2
6800	6900	> 6900	> 7000	1	2
6900	7000	> 7000	> 7100	1	2
7000	7100	> 7100	> 7200	1	2
7100	7200	> 7200	> 7300	1	2
7200	7300	> 7300	> 7400	1	2
7300	7400	> 7400	> 7500	1	2
7400	7500	> 7500	> 7600	1	2
7500	7600	> 7600	> 7700	1	2
7600	7700	> 7700	> 7800	1	2
7700	7800	> 7800	> 7900	1	2
7800	7900	> 7900	> 8000	1	2
7900	8000	> 8000	> 8100	1	2
8000	8100	> 8100	> 8200	1	2
8100	8200	> 8200	> 8300	1	2
8200	8300	> 8300	> 8400	1	2
8300	8400	> 8400	> 8500	1	2
8400	8500	> 8500	> 8600	1	2
8500	8600	> 8600	> 8700	1	2
8600	8700	> 8700	> 8800	1	2
8700	8800	> 8800	> 8900	1	2
8800	8900	> 8900	> 9000	1	2
8900	9000	> 9000	> 9100	1	2
9000	9100	> 9100	> 9200	1	2
9100	9200	> 9200	> 9300	1	2
9200	9300	> 9300	> 9400	1	2
9300	9400	> 9400	> 9500	1	2
9400	9500	> 9500	> 9600	1	2
9500	9600	> 9600	> 9700	1	2
9600	9700	> 9700	> 9800	1	2
9700	9800	> 9800	> 9900	1	2
9800	9900	> 9900	> 10000	1	2
9900	10000	> 10000	> 10100	1	2
10000	10100	> 10100	> 10200	1	2
10100	10200	> 10200	> 10300	1	2
10200	10300	> 10300	> 10400	1	2
10300	10400	> 10400	> 10500	1	2
10400	10500	> 10500	> 10600	1	2
10500	10600	> 10600	> 10700	1	2
10600	10700	> 10700	> 10800	1	2
10700	10800	> 10800	> 10900	1	2
10800	10900	> 10900	> 11000	1	2
10900	11000	> 11000	> 11100	1	2
11000	11100	> 11100	> 11200	1	2
11100	11200	> 11200	> 11300	1	2
11200	11300	> 11300	> 11400	1	2
11300	11400	> 11400	> 11500	1	2
11400	11500	> 11500	> 11600	1	2
11500	11600	> 11600	> 11700	1	2
11600	11700	> 11700	> 11800	1	2
11700	11800	> 11800	> 11900	1	2
11800	11900	> 11900	> 12000	1	2
11900	12000	> 12000	> 12100	1	2
12000	12100	> 12100	> 12200	1	2
12100	12200	> 12200	> 12300	1	2
12200	12300	> 12300	> 12400	1	2
12300	12400	> 12400	> 12500	1	2
12400	12500	> 12500	> 12600	1	2
12500	12600	> 12600	> 12700	1	2
12600	12700	> 12700	> 12800	1	2
12700	12800	> 12800	> 12900	1	2
12800	12900	> 12900	> 13000	1	2
12900	13000	> 13000	> 13100	1	2
13000	13100	> 13100	> 13200	1	2
13100	13200	> 13200	> 13300	1	2
13200	13300	> 13300	> 13400	1	2
13300	13400	> 13400	> 13500	1	2

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