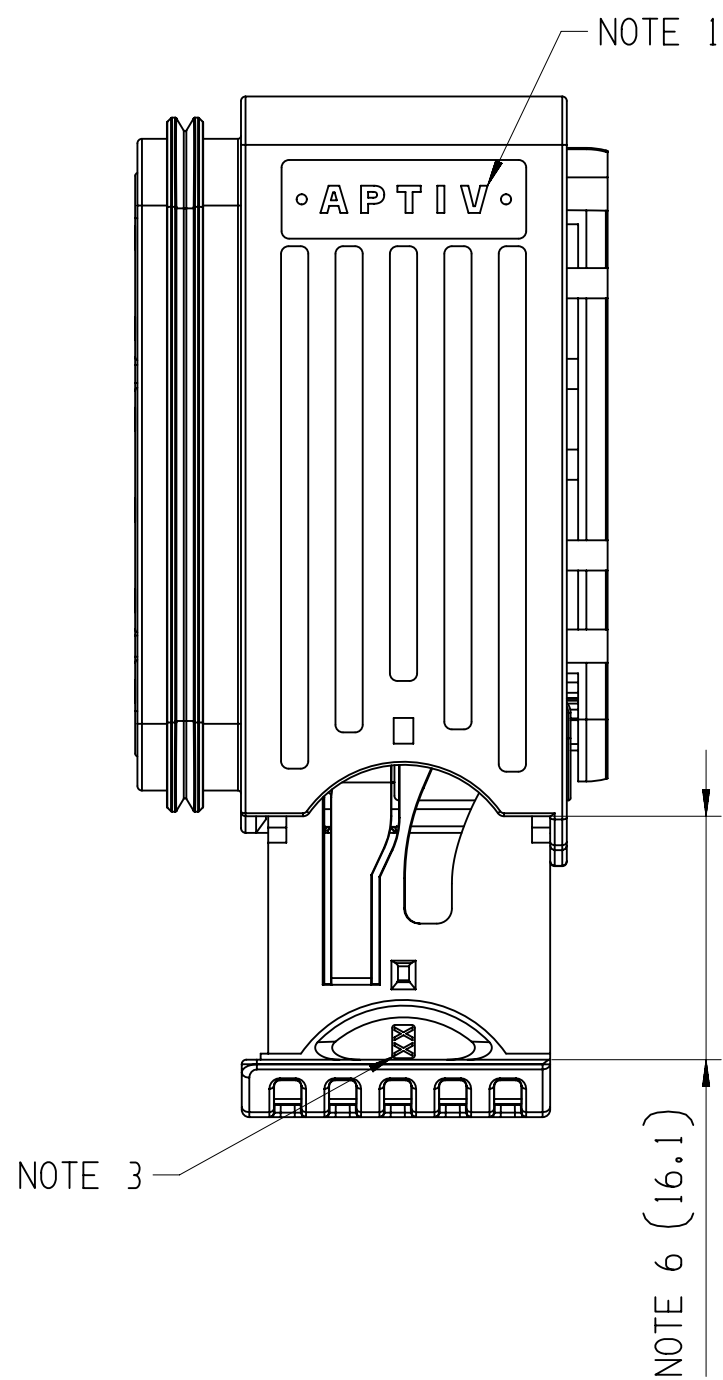
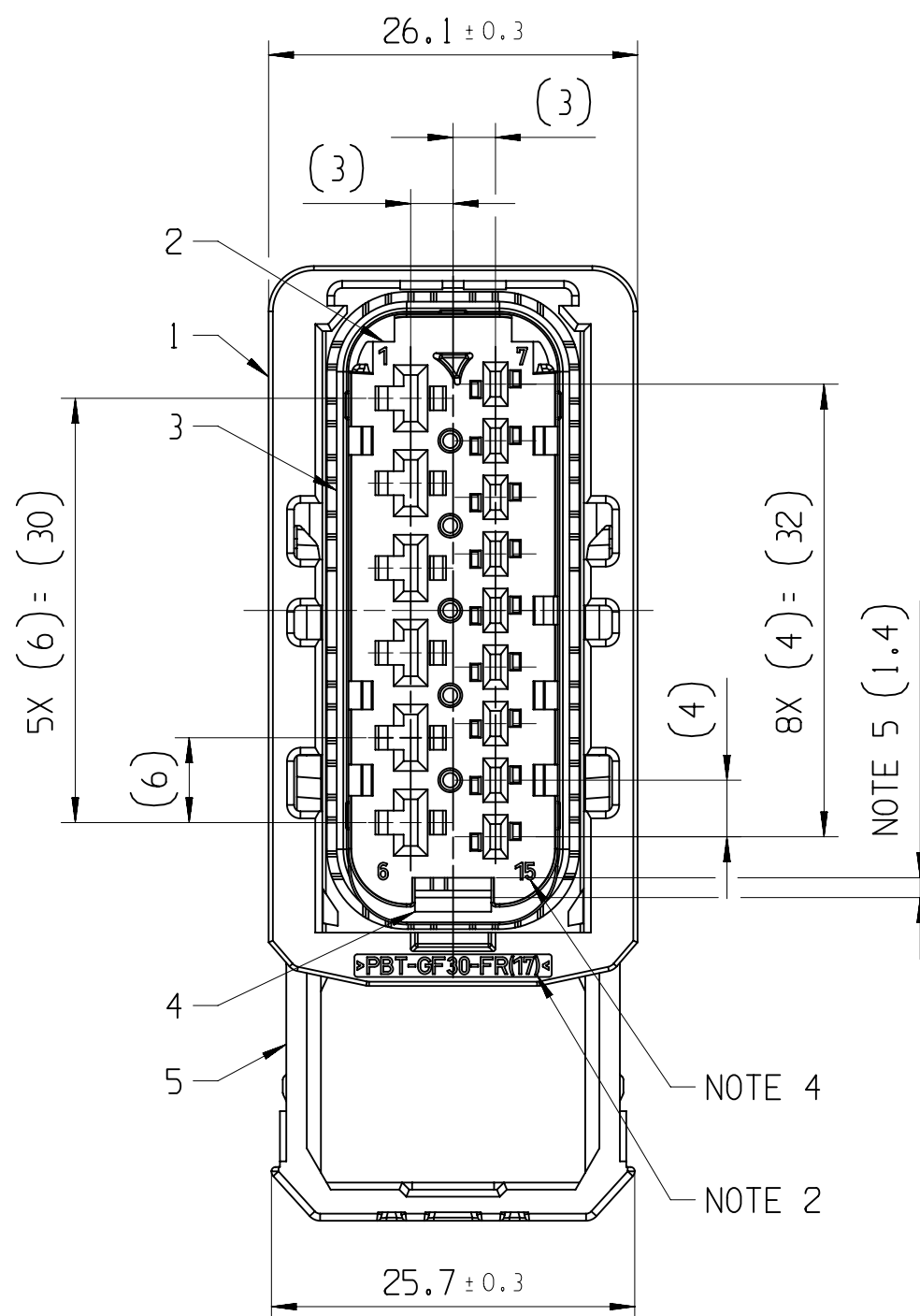
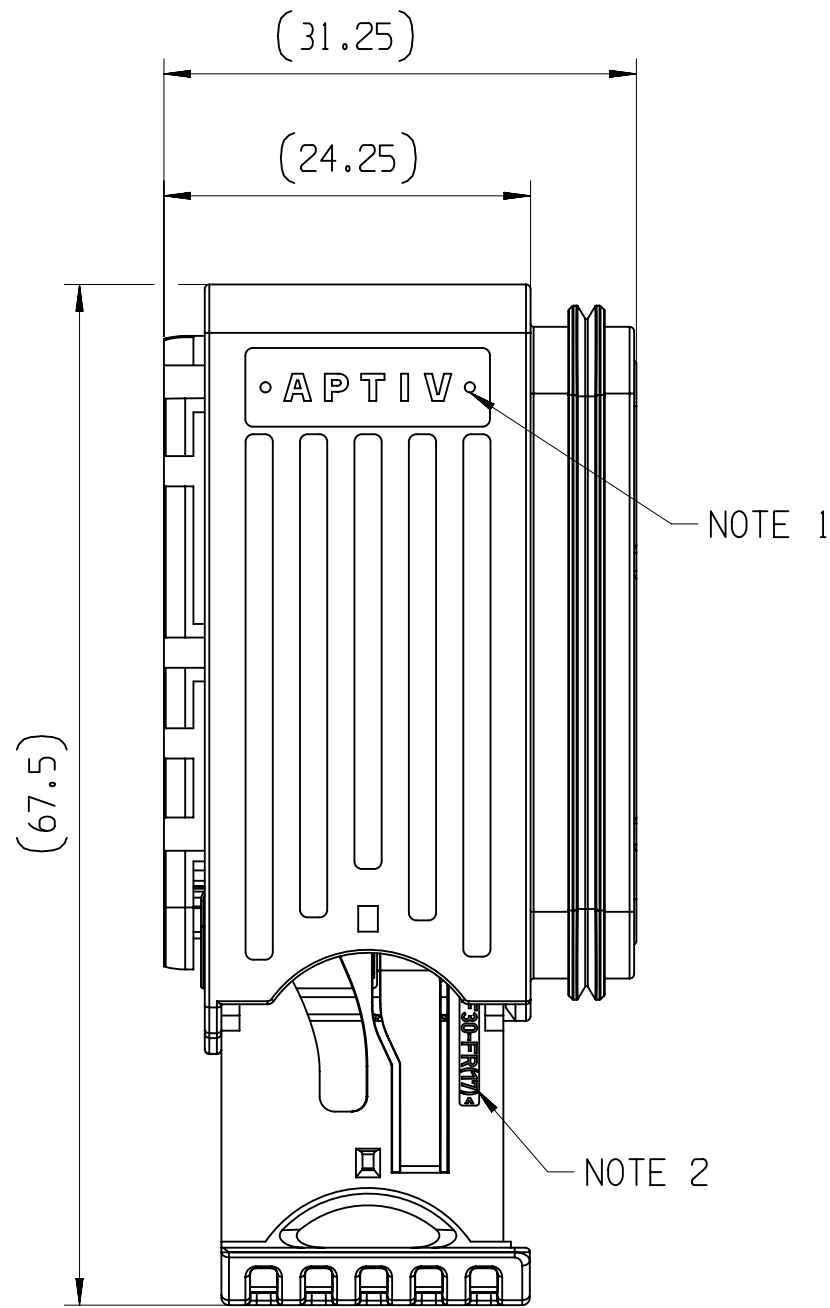
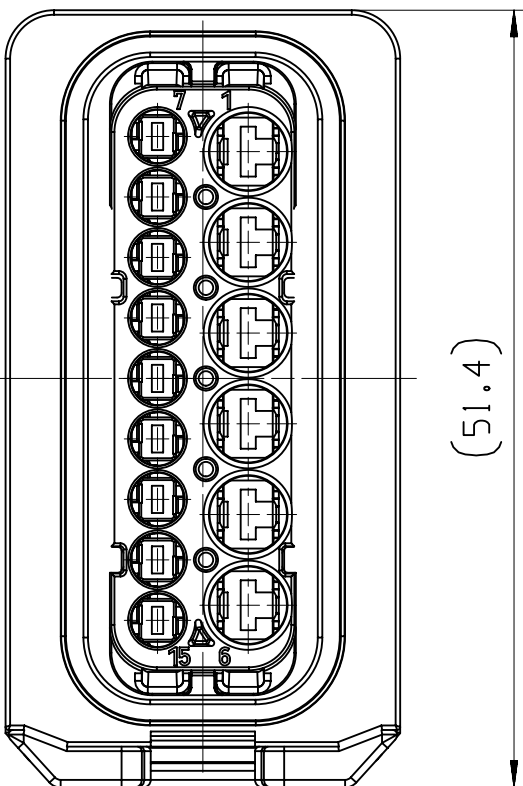


ASSEMBLY-NO.:	PART-REV	CODING	MATERIAL/WEIGHT
33344005	01	CODE A	ALL PARTS VO / 33,3
33344006	01	CODE B	
33344007	01	CODE C	
33348730	01	CODE D	
33347873	01	CODE A	ALL PARTS NVO / 32,3
33349153	01	CODE B	
33349154	01	CODE C	
33349669	01	CODE D	

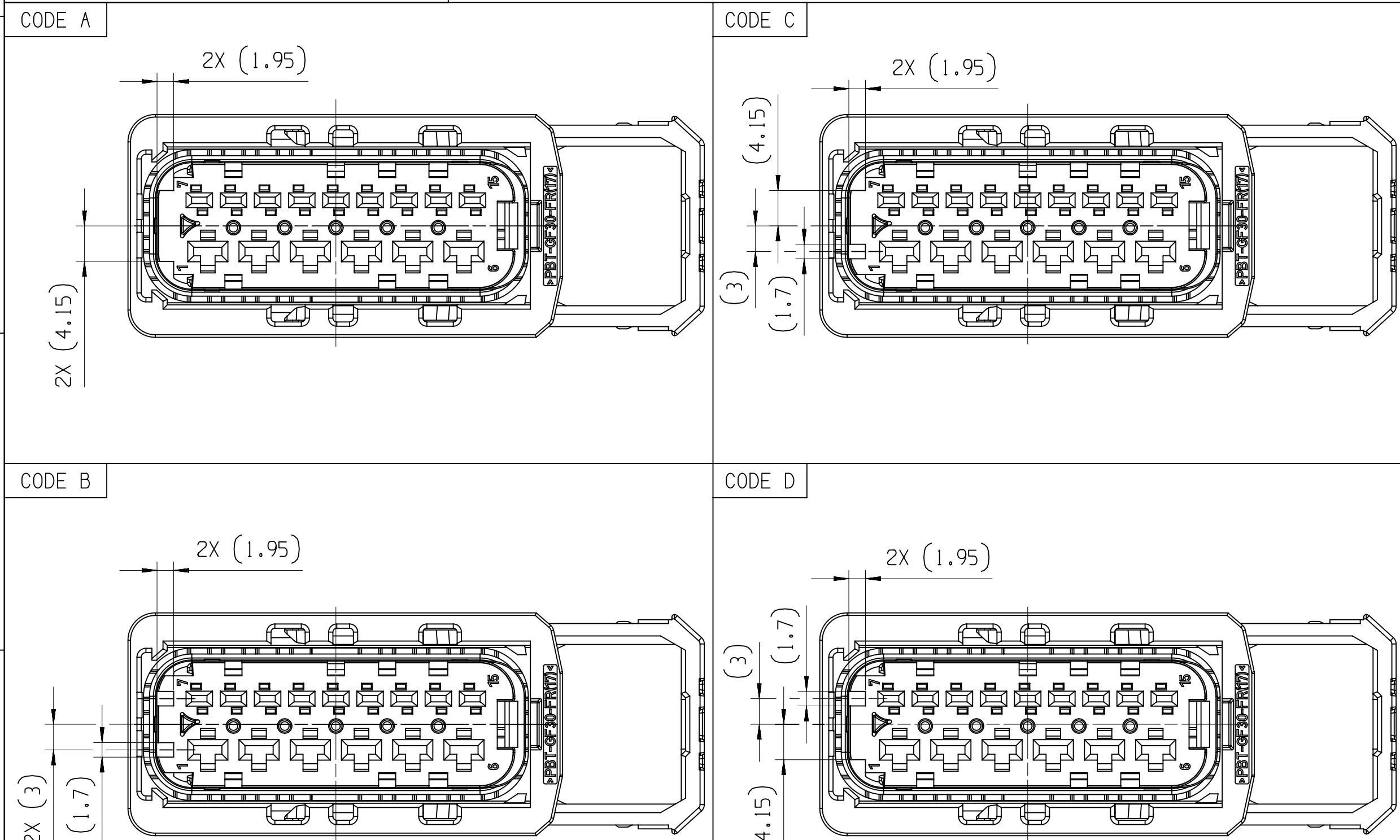
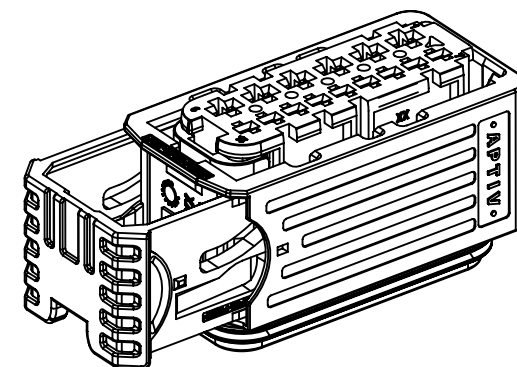
POSITION	1		2								3	4		5	
NAME	HOUSING		INSERT								HOUSING SEAL	SECONDARY LOCK		SLIDER	
MATERIAL	PBT GF30 FR17	PBT GF30	PBT GF30 FR17				PBT GF30				LSR 50 SHORE	PBT GF30 FR17	PBT GF30	PBT GF30 FR17	PBT GF30
COLOR:	BLACK	BLACK	BLACK	GRAY	GREEN	BLUE	BLACK	GRAY	GREEN	BLUE	REDDISH-BROWN	ORANGE	YELLOW	ORANGE	YELLOW
PART-NO.:	33283299	33347534	33343454	33343456	33343458	33348120	33346534	33348111	33348115	33348123	33285522	33357150	33357152	33283297	33347474
-	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---
-	1	---	1	---	---	---	---	---	---	---	1	1	---	1	---
-	1	---	---	1	---	---	---	---	---	---	1	1	---	1	---
-	1	---	---	---	1	---	---	---	---	---	1	1	---	1	---
-	1	---	---	---	---	1	---	---	---	---	1	1	---	1	---
-	---	1	---	---	---	---	1	---	---	---	1	---	1	---	1
-	---	1	---	---	---	---	---	1	---	---	1	---	1	---	1
-	---	1	---	---	---	---	---	---	1	---	1	---	1	---	1
-	---	1	---	---	---	---	---	---	---	1	1	---	1	---	1

DWG STATUS					ZONE		REVISION HISTORY		AUTH	DR	APVD 1	APVD 2
DATE	STG	REV	N/P	CHG			INITIAL RELEASE			P.BAL	P.NAJ	M.GRU
28N018	R	01					INITIAL RELEASE					
15MR19	R	01	AA		B6		REFERENCE HELLERMANN TYTON DWG-NO. ADDED			K.FAR	M.GRU	K.PIT
270C20	R	01	AB		G11 B6 C6		PART AVAILABILITY FOR PART NUMBERS 33347873, 33349153, 33349154, 33349669 UPDATED NOTES UPDATED MATING PART ADDED			P.NAJ	M.GRU	

CLOSED POSITION

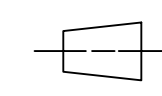
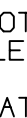
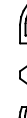
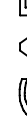


SCALE
1:1



NOTES	
-	ON MAIN VIEW ASSEMBLY 33344005 SHOWN (CODE A)
-	DELIVERED CONDITION AS ON MAIN VIEWS - SECONDARY LOCK AND SLIDER IN OPEN POSITION
ASSEMBLY INSTRUCTION NO.:	
-	35269106-CUS71 - PRELIMINARY ASSEMBLY
-	35269106-CUS72 - HARNESS ASSEMBLY
-	35269103-CUS73 - CAR ASSEMBLY
-	35269102-CUS73 - CAR ASSEMBLY
MATING PARTS:	
-	15 WAY 1.5/2.8 MALE PANEL MOUNT ASM DWG-NO.: 35195555
-	15 WAY 1.5/2.8 MALE STRAP MOUNT ASM DWG-NO.: 35309678
-	BACKSHELL 90 DEG APTIV DWG-NO.: 35024552
-	(HT DWG-NO.: 17-2277-001-CSG)
-	BACKSHELL 180 DEG APTIV DWG-NO.: 35024553
-	(HT DWG-NO.: 17-1491-001-CSG)
-	PROTECTION CAP APTIV DWG-NO.: 35149890
-	(HT DWG-NO.: 17-2268-001-CSG)
MATING TERMINAL SYSTEM:	
-	1.5 TERMINAL DWG-NO.: 15432214
MAX WIRE CROSS SECTION: 1.0MM ²	
RECOMMENDATION FOR 1.5 TERMINAL WITH WIRE CROSS SECTION 1.5MM ² - USE COMBINATION:	
-	TE TERMINAL: MCP 1.5, DWG NO.: 1418884-3
SEAL: 964972-1	
MAX INSULATION CRIMP DIMENSIONS:	
HEIGHT: 3.40; WIDTH: 3.30	
-	2.8 TERMINAL DWG-NO.: 15446676
MAX WIRE CROSS SECTION: 2.5MM ²	
1	APTIV LOGO
2	MATERIAL NAME ACCORDING TO VDA 260
3	TOOL CAVITY NUMBER
4	PART CAVITY NUMBER
5	MOVING DISTANCE OF SECONDARY LOCK
6	MOVING DISTANCE OF SLIDER

DIM TO CHECK		DIMENSIONAL RANGE (MM)										CHART E1	
		FROM	> 0	> 20	> 30	> 70	> 100	> 150	> 200	> 250	> 300	> 400	
DIM FOR HELP		TOLERANCE UNLESS OTHERWISE SPECIFIED											
			±0.15	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8	±1	±1.2		
THEORETIC DIM		ANGULAR TOLERANCE ±2°											

DWG TYP		PART DRAWING		DISTR CODE	
WEIGHT (GR)		SEE CHART		D	
VOLUME (CM ³)					
ROUTING					
UNLESS OTHERWISE SPECIFIED					
GENERAL TOLERANCES ACCORDING TO:					
SEE CHART					
GD&T ACCORDING TO:					
ISO 1101					
REFERENCE					
FIRST ANGLE PROJECTION					
					
DO NOT SCALE					
USE MATH DATA					

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CONNECTION SYSTEMS KRAKOW, POLAND	
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DR	P.BALAJI
APVD1	P.NAJDUCH
APVD2	M.GRUDZEWSKI
APVD3	
APVD4	
APVD5	
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER APTIV 10949001 SUBSTANCJE NIEBEZPIECZNE I POWTÓRNIIE PRZETWORZONE OKRESLA APTIV 10949001	
MATERIAL	
SEE CHART	
DRAWING NAME	
15 WAY 1.5/2.8 CTCS FEMALE ASSEMBLY	
DRAWING NUMBER	
35195560	
SIZE	A1
SCALE	2:1
FRAME NO	1 OF 1
SHEET NO	1 OF 1
STG	R
REV	01
N/P	AB

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