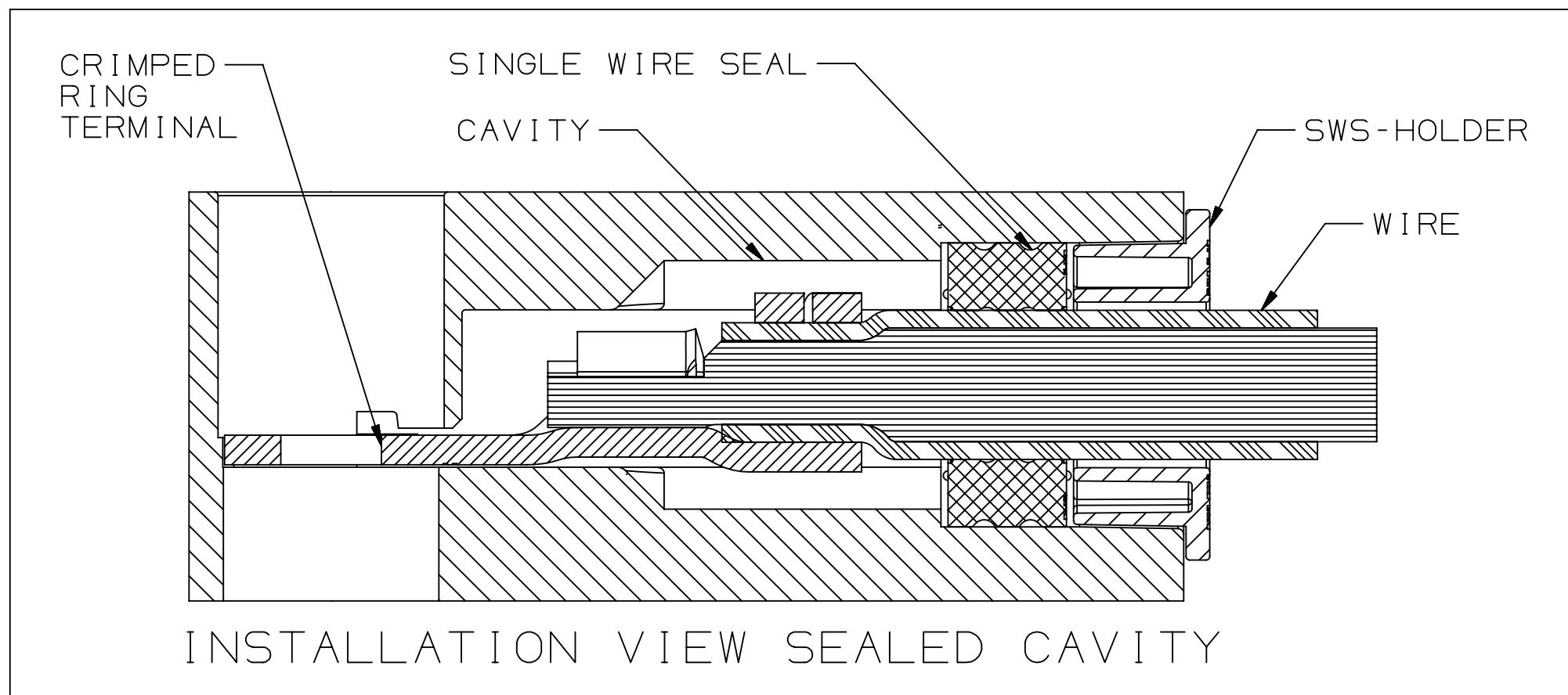
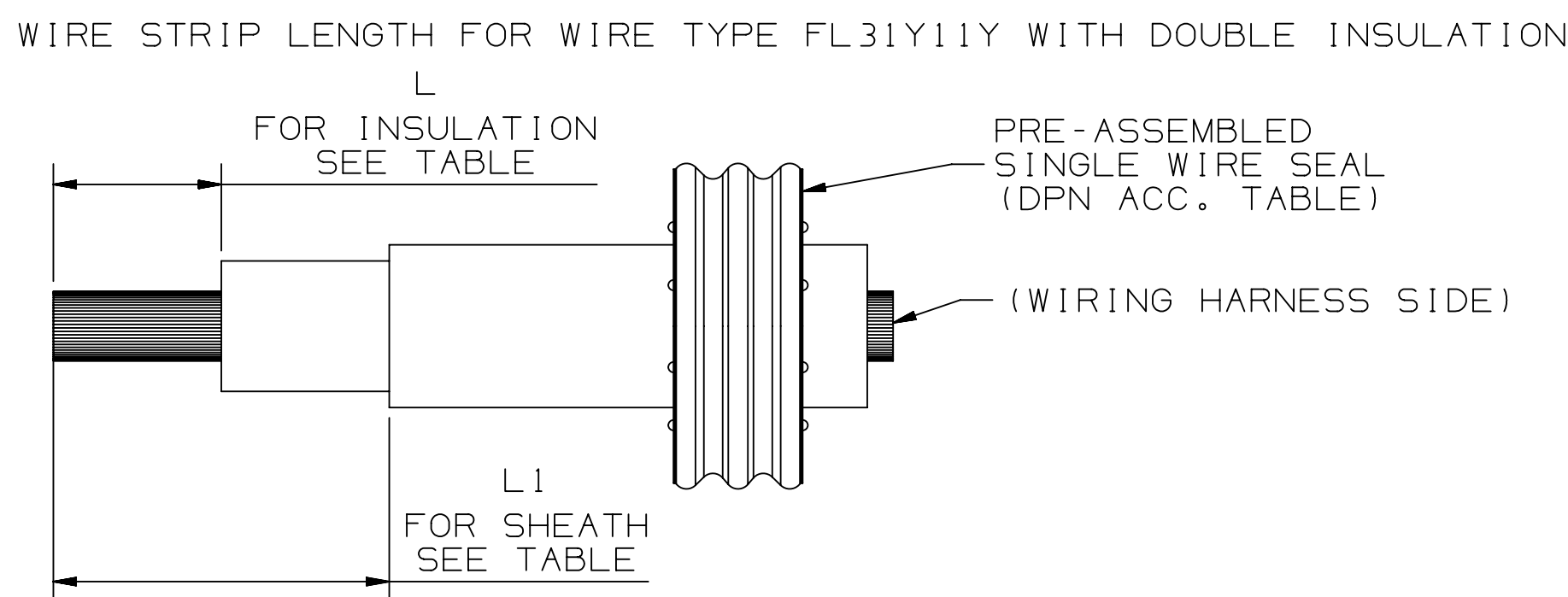
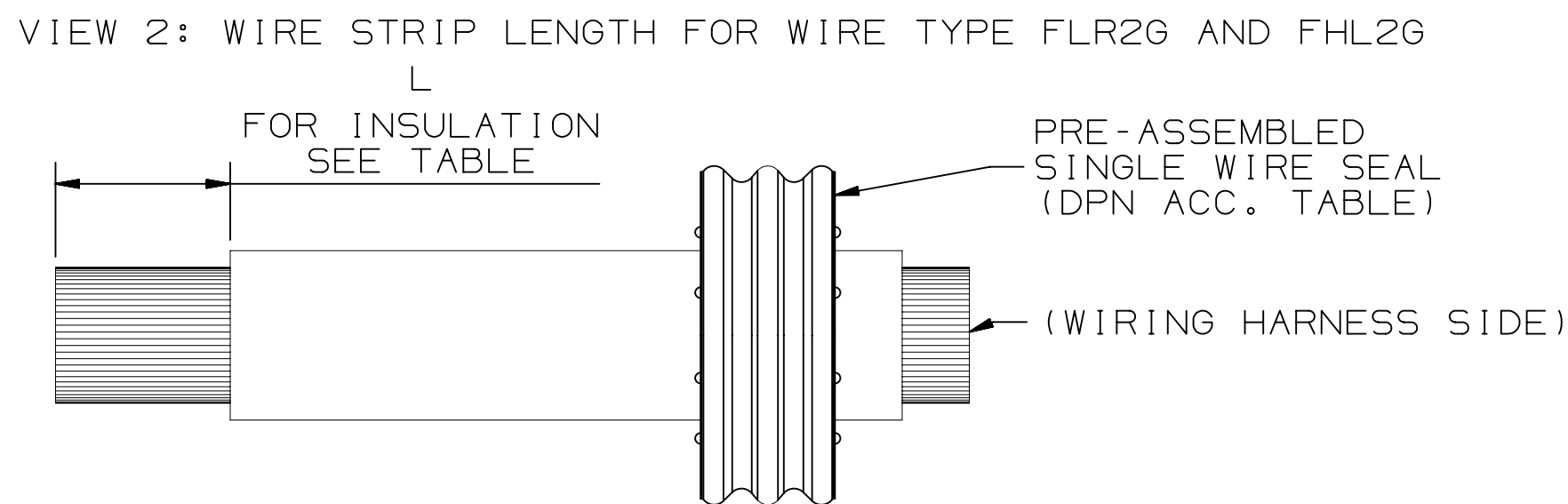
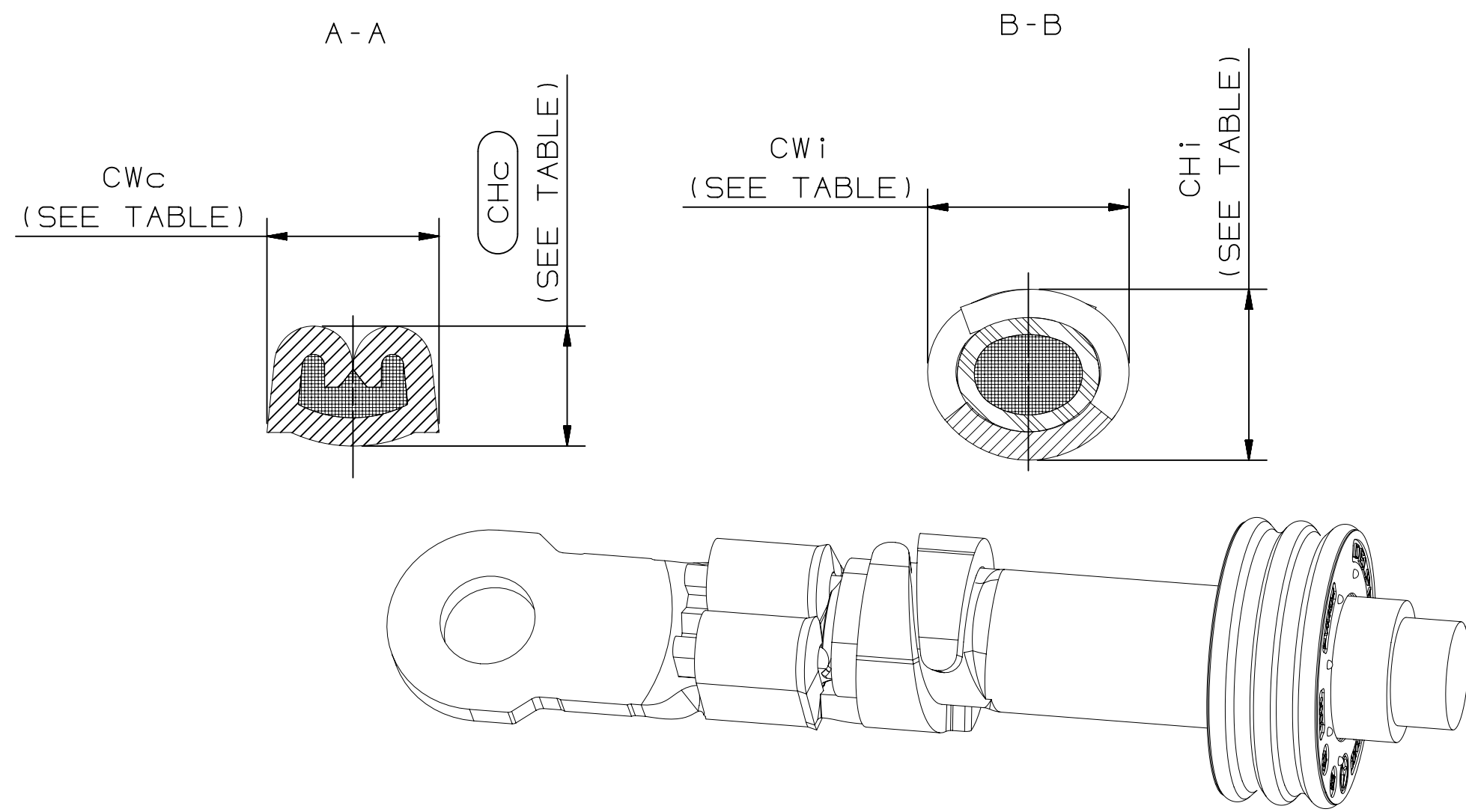




3					2		1	APVD		
DWG STATUS					ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
DATE	STG	REV	N/P	CHG						
09FE16	R	01	--			INITIAL RELEASE ETC.		PN	StM	RR
17JN16	R	01	AA	--		TABLE: ITEMS CHANGED ETC.		PN	StM	RR
25JL17	R	01	AB	--	AB-B8	TABLE ITEM CHG OF WIRE SIZE 16-25qmm CHANGED		PN	TG	RR
24AU17	R	01	AC		D5	PRE-ASSEMBLED SMS VISIBLE IN VIEW 2		PN	TG	RR
22JA18	R	01	AD			NOTE 4) TYPING ERROR CORRECTED ETC.		PN	TG	RR
19FE18	R	01	AE		A9-H10	INSULATION END VARIABLE L2 ADDED ETC.		PN	TG	RR
14AU18	R	01	AF			TABLE: NEW VERSION FOR WIRE SIZE 6qmm ETC.		PNue	MPor	RRReg
16MY19	R	01	AG		A9	TABLE ITEM CHG OF WIRE SIZE 4qmm WAS 2,5		PNue	MPor	RRReg
24NO20	R	01	AH		B4-12	TABLE: VERSION FOR WIRE SIZE 10-12qmm ADDED AND UPDATED		PNue	CZo1	MPor

NOTES/BEMERKUNGEN

WIRES ACC./LEITUNGEN NACH: SEE TABLE/SIEHE TABELLE

EXTRACTION FORCE OF WIRE OUT THE CRIMP SEE:
AUSREISSKRAFT DES LEITERS AUS DEM CRIMP SIEHE:
LV215-1 REVISION 02.2009

CHC/CWC/CHI/CWI = EFF. CRIMP DIMENSIONS/EFFEKTIVE CRIMPMASSE

GENERAL GUIDELINES FOR THE APPLICATION OF CONTACTS WITH
OPEN CRIMP BARRELS ARE VALID TO SPECIFICATION:
9 902 00 20 EXCEPT CRIMP 6gmm WITH WIRE TYPE FL31Y11Y,
WHICH DOES NOT MEET THE CONDITION OF THE SIDE-BY-SIDE CRIMP
(PAGE 20: "CRIMP BARRELS HAVE TO SPAN THE INSULATION COMPLETELY").
ES GELTEN DIE ALLGEMEINEN RICHTLINIEN FÜR VERARBEITUNG VON
KONTAKTEN MIT OFFENEN CRIMPHÜLSEN NACH SPEZIFIKATION:
9 902 00 20 MIT AUSNAHME VON CRIMP 6gmm AN KABEL TYPE FL31Y11Y,
DER DIE BEDINGUNG FUER DEN UMFANGSSCRIMP NICHT ERFÜLLT
(SEITE 20: "CRIMP MUSS DABEI DIE ISOLATION KOMPLETT UMFASSEN").

THE USED CRIMP PRESS SHOULD REALIZE A CRIMP FORCE
OF MIN.10 t.
DIE VERWENDETE CRIMPPRESSE SOLLTE EINE CRIMPKRAFT
VON MIN.10 t. AUFBRINGEN

IT IS RECOMMENDED TO USE DELPHI CRIMP APPLICATORS
ES WIRD EMPFOHLEN DELPHI-CRIMP-APPLIKATOREN ZU VERWENDEN

CHC SIGNIFICANT CONTROLL DIMENSION
SIGNIFIKANTE KENNDAZEN

DESIGNATED CHARACTERISTICS						QCI	KPC	
0		LAST NO USED		K, OR Q IN SYMBOL INDICATES CHECKPOINT	FIT/FUNCTION	 CI	 FF	
0	0	TOTAL ON DRAWING				SAFETY/COMPLIANCE	 SC	
KPC	QCI	NO	TYPE	DESCRIPTION	RATIONALE		ZONE	SH

A ~~LINE~~ LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.

PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.

CONTACT ACTIV SALES TO ASSURE AVAILABILITY OF PARTS.

- ☐ DIM TO CHECK
- ☐ () DIM FOR HELP
- ☐ THEORETIC DIM

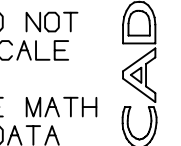
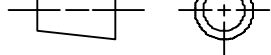
DWG. TYPE		DISTR CODE D
CUSTOMER PART DRAWING		
WEIGHT (GR)		
-		
VOLUME (CM³)		
-		
ROUTING		

UNLESS OTHERWISE SPECIFIED

GENERAL TOLERANCES
ACCORDING TO:
DIN ISO 2768-m

GD&T
ACCORDING TO:
DIN ISO 2768-H

FIRST ANGLE PROJECTION



• **APTIV** •

CONNECTION SYSTEMS
Nuremberg, Germany

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BERECHTIGUNGSPRÜFUNG DURCH DIE DELPHI CORPORATION UNZULÄSSIG

	DATE
DR	Peter Nuetzel
APVD1	Steffen Mueller
APVD2	Rene Reger
APVD3	
APVD4	
APVD5	

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER APTIV 10949001
POTENTIELL GEFAEHRLICHE STOFFE UND REZYKLATANTEIL
GEMAESS DELPHI 10949001

MATERIAL

[illegible]

DRAWING NAME RING TERMINAL M6 M8

CRIMP SPECIFICATION

CUS80

DRAWING NUMBER	
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$$2 \quad 2 \quad 2 \quad 4 \quad 4 \quad 4 \quad 5 \quad 1$$
$$3 \ 3 \angle 4 \ 4 \ 4 \ 5 \ 1$$

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
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A1	2:1	1 OF 1	1 OF 1	R	01	AH
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2	1
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Time: 00:43:45
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