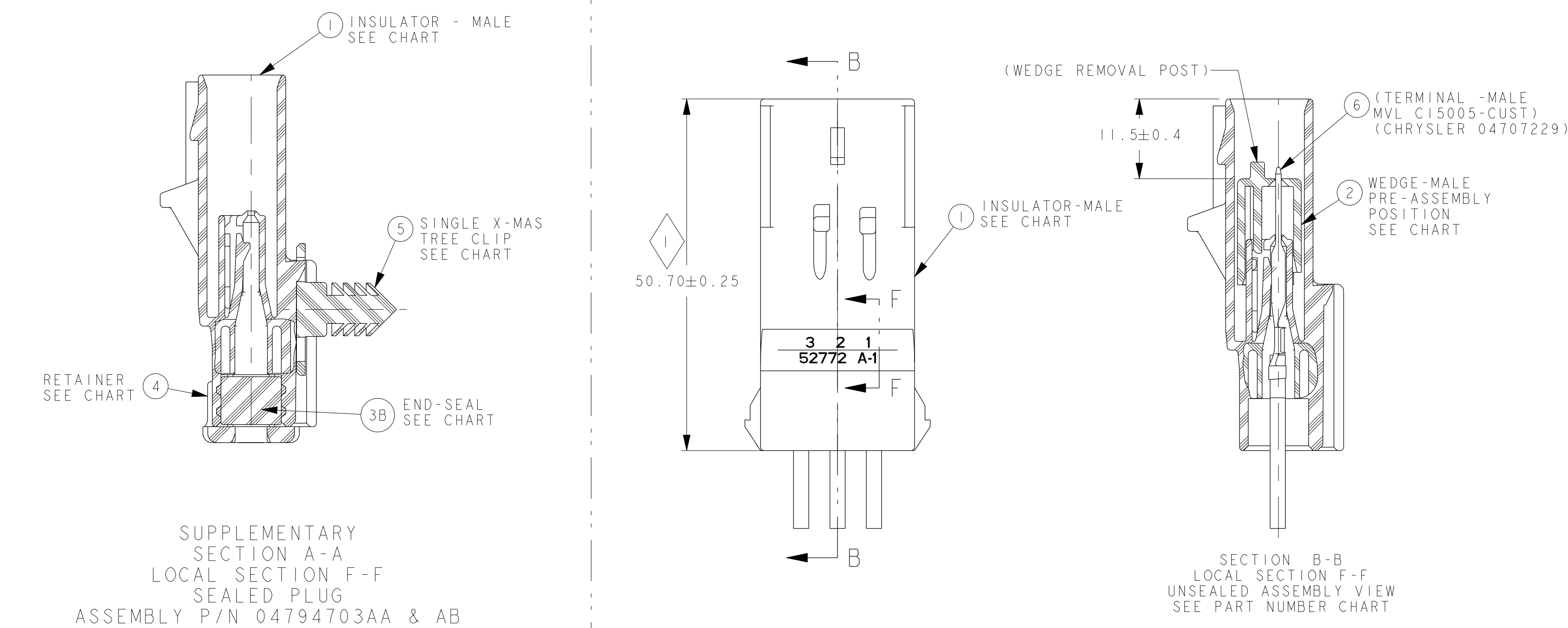
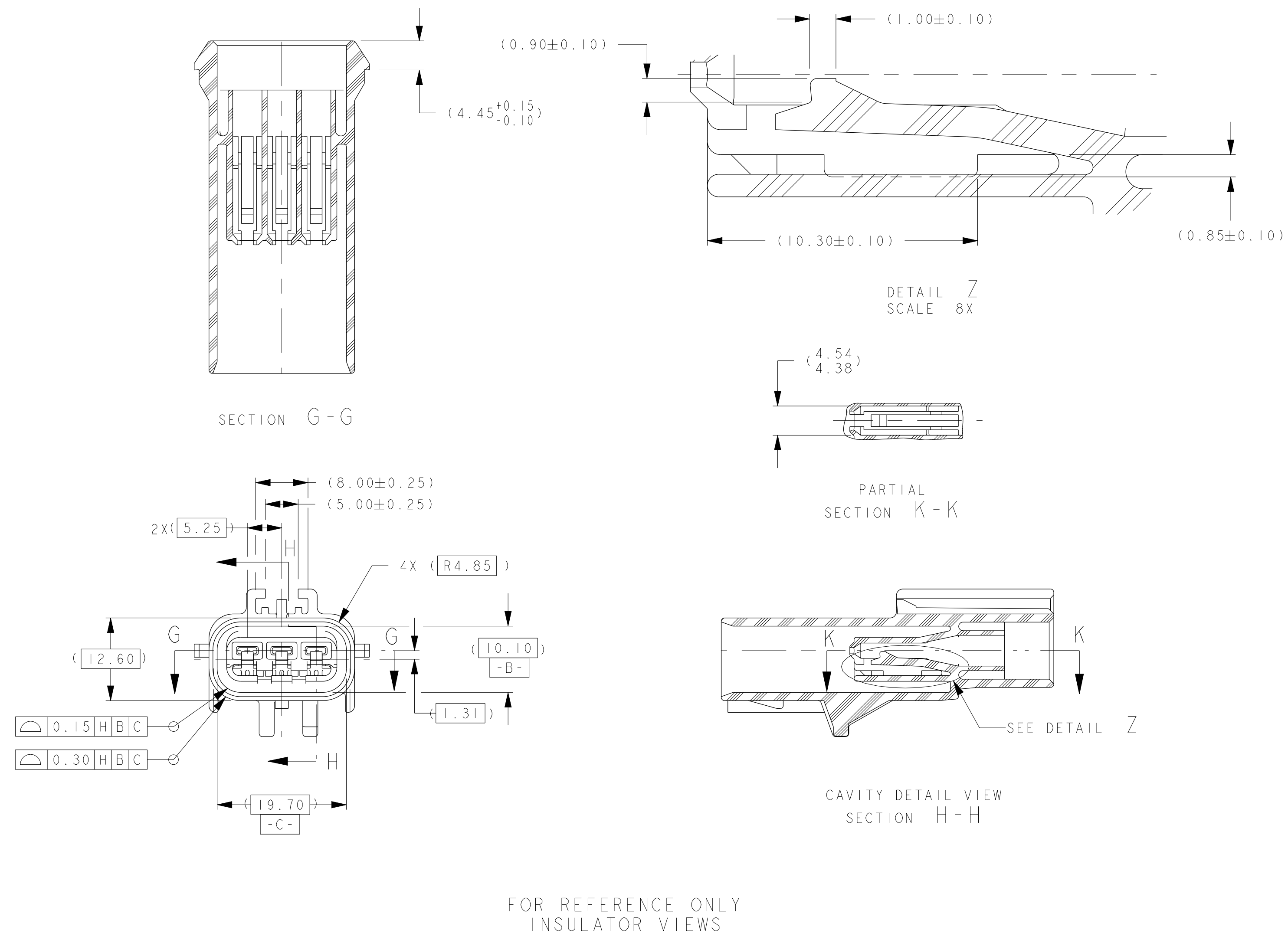




- ALL NON-REFERENCE DIMENSIONS ARE REQUIRED
- USE INDEX A, BLACK SEALED AND UNSEALED FOR ALL AFFECTED INSULATOR CAVITIES
  - CURRENT PRODUCTION TOOLING
  - POINT OF LAST RUN
- SERVICE TOOLING GUIDE INFORMATION PER APEX TRAINING MANUAL
-  MUST CONFORM TO THE FOLLOWING CHRYSLER/YNA STANDARDS:
- SAE/USCAR-2 REV.5
  - PF-7300 QUALITY ASSURANCE (CHRYSLER)
  - MS-9502 SEAL APPL. 150 °C
  - MS-8288 SEAL APPL. 125 °C
  - PS-9227 DATA EXCHANGE (CHRYSLER), (G0C9-7 YNA)
  - PS-10052 INFORMATION SECURITY (CHRYSLER)
-  THIS DRAWING (H59011) REPLACED CHRYSLER DRAWING 56038161 REV G
- SUPPLIER CODE FOR MVI : 52772 OR 52772H

| REQUIRED |   |   |   | REQUIRED |   |   |   | CLASS 3 |        |                                                            | ITEM                 | PART NAME<br>(MATERIAL) | INDEX | CLASS 4                            |        |          | REQUIRED |             |   |   |   |   |
|----------|---|---|---|----------|---|---|---|---------|--------|------------------------------------------------------------|----------------------|-------------------------|-------|------------------------------------|--------|----------|----------|-------------|---|---|---|---|
|          |   |   |   |          |   |   |   | MVL     | DELPHI | COLOR                                                      |                      |                         |       | MVL                                | DELPHI | COLOR    |          |             |   |   |   |   |
| I        |   |   |   | I        |   |   |   | I       | I      | 54200327                                                   | 15537478             | BLACK                   | (1)   | INSULATOR<br>(PA66 GF)             | A      | 54200342 | 33512049 | DK<br>GREEN | I |   |   |   |
|          | I |   |   |          | I |   |   |         |        | 54200328                                                   | 15537479             | LT<br>GREY              | (1)   | INSULATOR<br>(PA66 GF)             | B      | F974110  | 33512048 | DK<br>BLUE  |   | I |   |   |
|          |   | I |   |          |   | I |   |         |        | 54200329                                                   | 15537482             | DK<br>GREY              | (1)   | INSULATOR<br>(PA66 GF)             | C      | F084110  | 33512047 | DK<br>BROWN |   |   | I |   |
|          |   |   | I |          |   |   | I |         |        | 54200330                                                   | 15537485             | NATURAL                 | (1)   | INSULATOR<br>(PA66 GF)             | D      |          |          |             |   |   |   |   |
| I        | I | I | I | I        | I | I | I | I       | I      | 54200318                                                   | 15537469             | RED                     | (2)   | WEDGE (TPA)<br>(PA66 GF)           |        | 54200366 | 33512050 | NATURAL     | I | I | I |   |
|          |   |   | I | I        | I | I |   |         |        | 54200332                                                   | 15537490             | LT<br>BLUE              | (3A)  | END SEAL<br>(SILICONE)             |        | 54200364 | 15537497 | DK<br>BLUE  |   |   | I |   |
|          |   |   |   |          |   | I | I |         |        | 54200336                                                   | 15537493             | YELLOW<br>NO HOLES      | (3B)  | END SEAL<br>(SILICONE)             |        |          |          |             |   |   |   |   |
|          |   |   |   |          |   |   | I | I       | I      | 54200316                                                   | 15537464             | BLACK                   | (4)   | RETAINER<br>(PA66 GF)              |        | 54200365 | 15537498 | NATURAL     | I | I | I |   |
|          |   |   |   |          |   |   | I |         |        | (ITW DELTAR<br>P/N 15-002775)                              | CHRYSLER<br>04625797 | BLACK                   | (5)   | SQL X-WAS TREE<br>(CLIP (PA66 GF)) |        |          |          |             |   |   |   |   |
| 3        | 3 | 3 | 3 | 3        | 3 | 3 | 3 | 3       | 3      | CONNECTOR ASSEMBLY TEMPERATURE CLASS PER SAE/USCAR-2 REV 5 |                      |                         |       |                                    |        |          |          |             |   | 4 | 4 | 4 |

| CHART-ASSEMBLY<br>PART NUMBERS<br>SEALED |     |          |     |
|------------------------------------------|-----|----------|-----|
| MVL                                      |     | DELPHI   |     |
| PART NO.                                 | REV | PART NO. | REV |
| 54200354                                 | A   | 33500096 | 01  |
| F574110                                  | A   | 33511485 | 01  |
| F674110                                  | A   | 33511486 | 01  |

LEGENDS:

|     |   |                             |
|-----|---|-----------------------------|
| C   | - | CHRYSLER                    |
| F   | - | FORD                        |
| GM  | - | GENERAL MOTORS              |
| MVL | - | MOTORIZED VEHICLES DIVISION |
| YNA | - | YAZAKI NORTH AMERICA        |

[illegible]



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