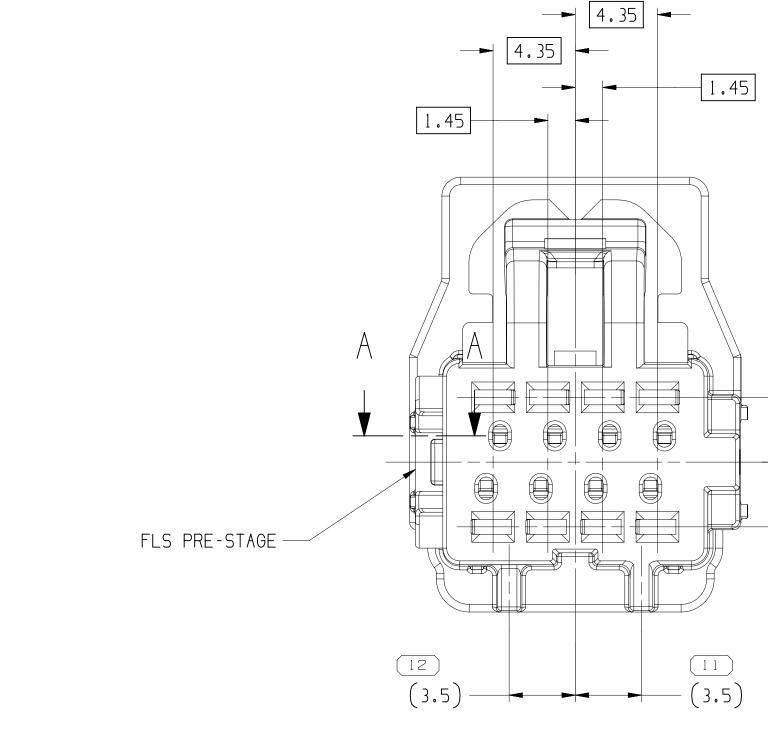
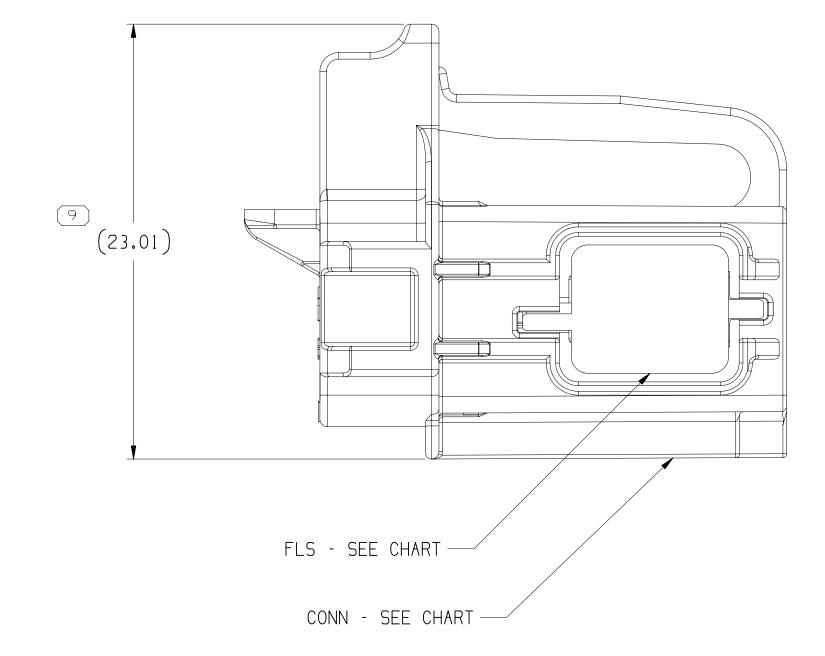


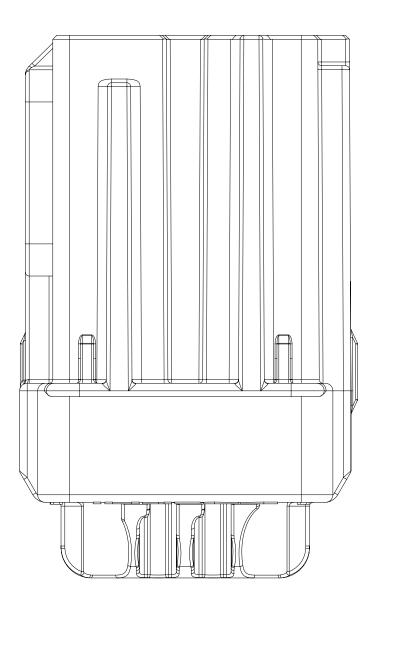
DELIVERY CONDITION TO WIRE ASSEMBLY PLANT FLS PRE-STAGED POSITION BEFORE TERMINALS



13

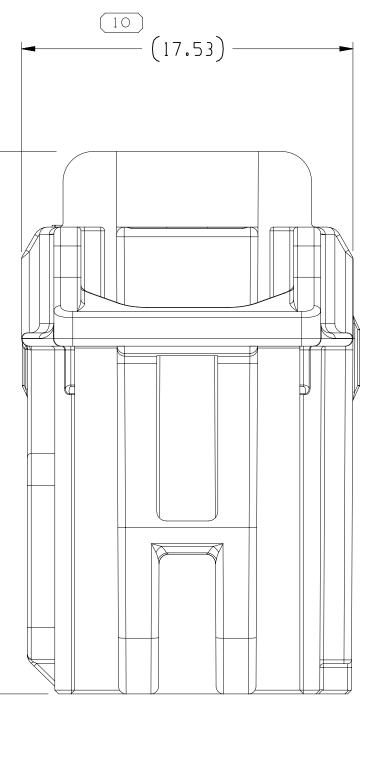


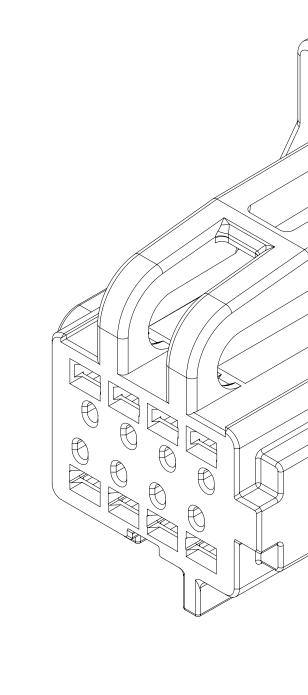




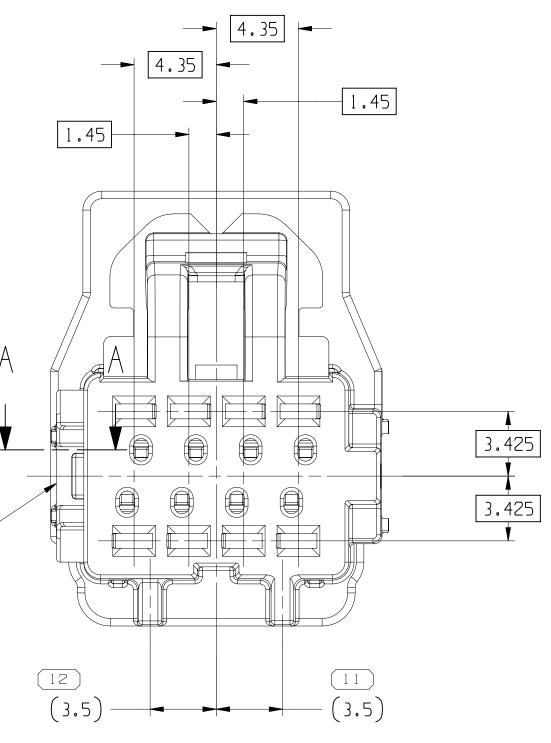
DRAWING NUMBER										
33299852										
	SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P			
	A 1 × 3	5:1	2 OF 2	1 OF 2	R	08	-			
	10				1 7					

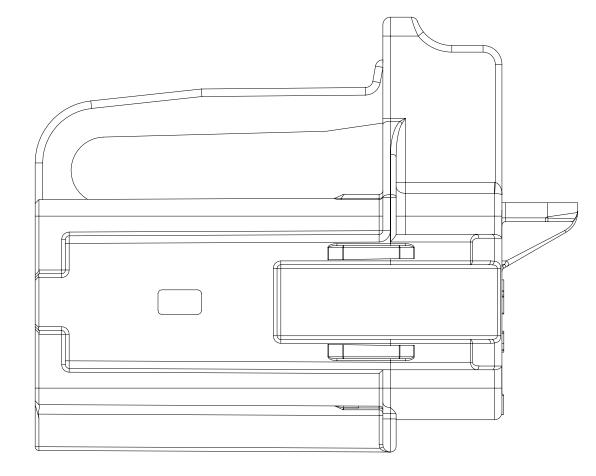


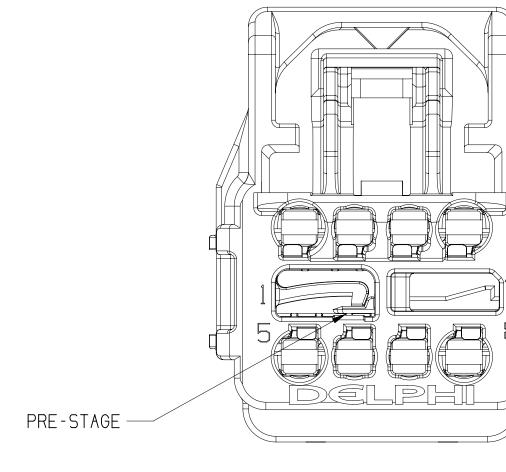




6







NOTES

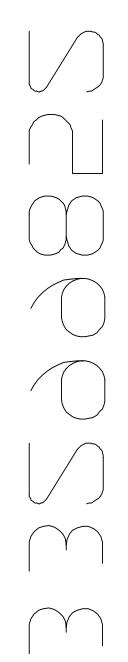
1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

- DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- 2. THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM, MINOR IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COL BLEMISHES, GATE VESTIGE, AND SOFT FLASH THAT DO NOT AFFECT FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER DPNP-
- 3. FOR APPLICATION DATA SEE THE INDIVIDUAL APPLICATION DRAWINGS.
- 4. INDEPENDENT SECONDARY LOCK RETENTION FORCE OF SEATED ISL 55N 5. TERMINAL INSERTION FORCE INTO CONNECTOR WITH SECONDARY LOCK SEATED FOR CABLE >1.0 MM<sup>2</sup>; TERMINAL WILL NOT FULLY SEAT AND LOCK AT MINIMUM FORCE OF 32N.
- 6. SECONDARY LOCK PRE-STAGE INSERTION 65N MAXIMUM.
- 7. FOR FCA CUSTOMER DRAWING REFER TO 33255742-CUSO2-SO1.

		1			
33299859	02	AC	106	33255756	33255757
33299858	02	AC	105	33255755	33255757
33299856	02	AC	104	33255754	33255757
33299855	02	AB	103	33255753	33255757
33299854	02	AB	102	33255752	33255757
33299853	02	AB	101	33255751	33255757
PART NO	REV	N/P	TYPE	CONN	FLS
	0			0	



54MISSING SYMBOLSTOTAL NO OF INSPECTIONS REQUIRED17LAST NO. USED17	05AP16       R       02       -       -       ALL PARTS -         21JN16       R       03       -       -       ALL PARTS -         100C16       R       04       -       -       33299856, 33         20JN17       R       05       -       -       ALL PARTS -         01SE17       R       06       -       -       ALL PARTS -	REVISED TOL ON DIM 16; NO REQ'D	1         AUTH       DR       APVD       APVD         431562       NRM       MAA       MAA         432660       CGD       CGD       MAL         433416       ABH       MAL       MAL         436949       GLG       GLG       MAL         437625       AHY       AHY       MAL         438894       CM       CM       MAL         441973       AGC       AGC       DML
			K
			J
			G
			F
			E
			D
NOR COLOR T THE NP-4.7-CS-01. NGS. 55N MAXIMUM. CK JD	A LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING. PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING. CONTACT APTIV SALES TO ASSURE AVAILABILITY OF PARTS. DWG TYPE PART DRAWING STYLE VOLUME (CM <sup>3</sup> ) UNLESS OTHERWISE SPECIFIED THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE PATTERNS OF FEATURES MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.	• A P T CONNECTION SYST WARREN, OH COPYRIGHT 2015 APTIV. ALL R THIS DRAWING IS THE PROPERTY OF AP CONFIDENTIAL INFORMATION. THE REPROD UTILIZATION OF THIS DOCUMENT OR ITS REL AS COMMUNICATION OF ANY CONTENT TO AUTHORIZATION, IS PRO DR APVD1 N. RODRIGUEZ APVD2 J. VILLAMIL APVD3 MATTHEW A. ANTIL APVD4 APVD5 SUBSTANCES OF CONCERN CONTENT PER APTIV MATERIAL SEE CHART	TEMS IGHTS RESERVED. TIV AND CONTAINS APTIV UCTION, DISTRIBUTION AND ATED CAD MATH DATA, AS WELL OTHERS, WITHOUT EXPRESS DHIBITED. DATE  ISDE15 ISDE15 AND RECYCLED
16PROCESS SENSITIVE DIMENSIONDIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHEDDIMENSIONAL RANGE (MM)CHART E CHART EFROM > 0> 20> 30> 70> 100> 150> 200> 300> 300TO203070100150> 200> 250> 300400TOLERANCE UNLESS OTHERWISE SPECIFIED±0.15±0.2±0.3±0.4±0.5±0.6±0.8±1±1.2ANGULAR TOLERANCE ±2°	PROJECTION SCALE	PRAWING NAME TAXI ASM CONN 8 F DRAWING NUMBER 332998 SIZE SCALE FRAME NO S A1×3 5:1 1 OF 2 1 2	OCS 1.2 A D D D HEET NO STG REV N/P OF 2 R 08 - 1



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