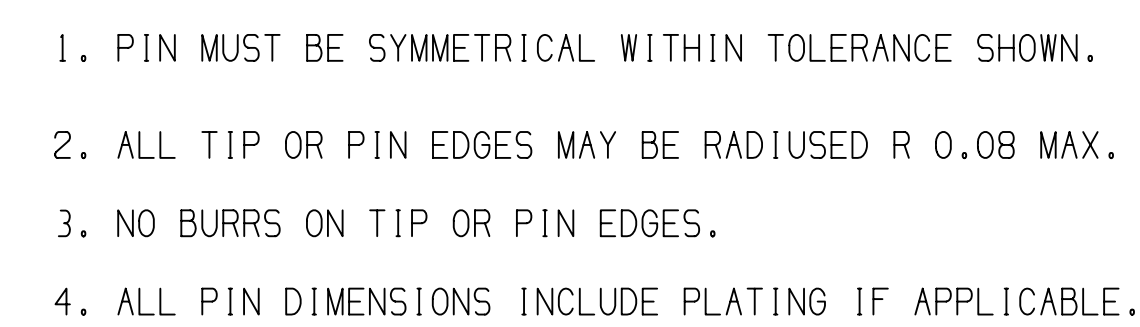




DWG STATUS			ZONE	REVISION HISTORY	AUTH	DR	APPROVED
DATE	SIG	REV IN P					
15NOV17	R	01	-	ALL PARTS - RELEASED	4337671	JWW	JAW
16MAR18	R	02	-	35072408-11 - UPDATED POW ATTRIBUTES	4396241	AGC	AGC
26MAR18	R	03	-	35072409 - UPDATED PART AVAILABILITY	4394545	LES	LES
26SEP18	R	04	-	ALL PARTS - UPDATED POW ATTRIBUTES, 35072410 - UPDATED PART AVAILABILITY	441148	LES	LES
12NOV18	R	05	-	ALL PARTS - UPDATED POW ATTRIBUTES	441457	LXA	LAB
10DEC18	R	06	-	35072412 - UPDATED PART AVAILABILITY	441876	LB	LB
11FEB21	R	07	-	35140203 - RELEASED; 35072409 - COPPER "SIZE 10MM 0.5 WAS 0.35-0.5 AND "DIA." 1.41-1.9 WAS 1.2-1.6	550365	LES	LES
04OCT20	R	08	-		552910	AGC	AGC
25MR21	R	09	-	35072411 - UPDATED PART AVAILABILITY (PN WAS NOT AVAILABLE)	553879	JAW	JAW



PART NO	REV	N/P	MAT'L SIZE	MAT'L SPEC	CONTACT AREA PLATING TYPE (SEE NOTE 7)	CRIMP AREA PLATING TYPE (SEE NOTE 7)	CONTACT PLATING	CONTACT PLATING I.D.	SIZE (MM)		ID	WING TYPE	B ₁ ±0.2	B ₂ ±0.3	(H ₁)	(H ₂)	T MAX
									COPPER	DIA							
35410023	01	AA	0.19 x 26.78	AG PLATED COPPER ALLOY	11	111	SILVER	AG1	0.35	1.2 - 1.7	22	1	1.8	2.4	1.75	2.4	1.4
35072412	01	AC	0.19 x 27.78	AG PLATED COPPER ALLOY	11	111	SILVER	AG1	1.25 - 1.5	2.1 - 2.4	15A	11	3.1	3.4	3.1	3.1	1.7
35072411	01	AD	0.19 x 26.78	AG PLATED COPPER ALLOY	11	111	SILVER	AG1	0.8 - 1.0	1.86 - 2.1	17	1	2.5	2.8	2.7	2.8	1.6
35072410	01	AC	0.19 x 26.78	AG PLATED COPPER ALLOY	11	111	SILVER	AG1	0.75 - 0.8	1.7 - 1.9	18	1	2.5	2.5	2.7	2.5	1.5
35072409	01	AE	0.19 x 26.78	AG PLATED COPPER ALLOY	11	111	SILVER	AG1	0.5	1.4 - 1.9	21	1	2	2.4	2.1	2.4	1.4
35072408	01	AC	0.19 x 26.78	AG PLATED COPPER ALLOY	11	111	SILVER	AG1	0.13 - 0.22	0.81 - 1.2	25	1	1.5	1.5	1.4	1.6	1.0

DRAWING NUMBER							
13543112							
SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P	
A1x3	10:1	2 OF 2	6 OF 6	R	09	-	

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (USE MAT MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MAT MODEL FOR PRECISE TOOL PATH DATA.
2. RECOMMENDED MATING BLADE THICKNESS 0.6 ± 0.03 MM OR 0.64 ± 0.03 MM
RECOMMENDED MATING BLADE WIDTH NOT TO EXCEED 1.2 MM
AND NO LESS THAN 0.61 MM.
3. CRIMP DIMENSION FROM THE BACK OF THE CORE WING (INCLUDES THE FLARE OUT FROM THE CORE WING) TO THE END OF THE INSULATION WING.
2.05 MM MAX WIDTH, 2.10 MM MAX HEIGHT FOR CABLE SIZE UP TO 1.9 MM O.D.
2.35 MM MAX WIDTH, 2.40 MM MAX HEIGHT FOR CABLE SIZE BETWEEN 1.86 TO 2.25 MM O.D
2.67 MM MAX WIDTH, 2.67 MM MAX HEIGHT FOR CABLE SIZE BETWEEN 2.25 TO 2.40 MM O.D
4. * DENOTES DIMENSIONS MADE AT CUT-OFF & CRIMP DIE.
5. DO NOT PROBE, TEST OR OTHERWISE CONTACT THE INTERIOR REGION THE SPRING OR ANY MOVING PART OF THIS TERMINAL. SEVERE DAMAGE CAN OCCUR, COMPROMISING THE PERFORMANCE OF THE ELECTRICAL INTERFACE.
6. MAXIMUM CURRENT CAPACITY AS DEFINED BY USCAR-2 R6 SECTION 5.3.3 IS 16.5 AMPS WITH 1.5mm² COPPER CABLE.

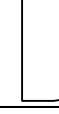
PLATING TYPE:

- I. MATTE TIN 1.9 - 7.0 MICROMETERS THICK.
- II. SILVER 1.0 - 2.0 MICROMETERS THICK OVER NICKEL UNDERPLATE 0.13 - 0.51 MICROMETERS THICK.
- III. MATTE TIN 1.9 - 7.0 MICROMETERS THICK OVER NICKEL UNDERPLATE 0.13 - 0.51 MICROMETERS THICK.
(FOR USE WITH SELECTIVE SILVER PLATING SPECIFICATION)

PLATING TYPE INFORMATION SHOWN ABOVE IS REFERENCE ONLY. PLATING REQUIREMENTS ARE CONTAINED IN APPLICABLE MATERIAL SPECIFICATION.

8. FOR TERMINALS PACKAGED AND STORED IN THE APPROVED MANNER; TARNISH ON SILVER PLATED SURFACES WILL NOT AFFECT THE PERFORMANCE OF THE PART.
9. REFERENCE MATING COMPONENTS OR EQUIVALENTS:
TERMINAL 35091062
10. PARTS MEET THE PERFORMANCE REQUIREMENTS OF GWM3191 JUNE2012 AND SAE/USCAR-2 R6 REVISION FOR THE FOLLOWING CLASSIFICATIONS:

TEMPERATURE CLASS 3 (-40°C TO 125°C)
VIBRATION CLASS 1 (ON BODY OR CHASSIS) FOR CABLE 1.D, 15A, 17 & 25
VIBRATION CLASS 2 (ON ENGINE) FOR CABLE 1.E, 18, 21 & 22
SEALING CLASS 1 (UNSEALED) FOR CABLE 1.D, 15A, 17 & 25
SEALING CLASS 2 OR 3 (SEALED CONNECTOR DEFENDANT)
FOR CABLE 1.D, 18, 21 & 22

ALL DIMENSIONS TO BE GIVEN THROUGH A PART NUMBER UNLESS OTHERWISE SPECIFIED. PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.	
CONTACT PARTS THAT DO NOT HAVE A LINE NUMBER INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.	
CONTACT PARTS SPECIES TO ASSURE AVAILABILITY OF PARTS.	
DATE TIME PART DRAWING	
STYLE	
POLYLINE (LWP)	D15TH CODE 
UNLESS OTHERWISE SPECIFIED THIS DOCUMENT IS IN ACCORDANCE WITH ANSI Y14.100-1994 AS SURVEYED BY THE 3D DRAFTER, CHECKED BY THE DRAFTER AND COUNTERCHECKED BY THE QUALITY CONTROL ENGINEER. THIS DOCUMENT MAY BE AMENDED TO CORRECT A REPEATING PATTERN OF DATA REFERENCES.	
ALL DIMENSIONS ARE IN MILLIMETERS	
REFERENCES	
THIRD ANGLE PROJECTION 	DO NOT SCALE  USE MATH DATA 

• ACTIVE •

CONNECTION SYSTEMS

KNOX, OR, U.S.A.

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					DATE
DR					
APPROV: J. WILLIAM					15NOV17
APPROV: J. WILLIAM					15NOV17
APPROV: ROBERT E. SWADER					15NOV17
APPROV:					
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER ACTIVE (1049400)					
MATERIAL SEE CHART					
DRAWING TITLE: TAXI TERM F OCS 1:2					
13543112					
DRAWING SCALE: 1:1 OF 2 SHEET NO. 1 OF 2					
SIZE	SCALE	FRAME NO.	SHEET NO.	SHEET TOTAL	SHEET NO.
A1X4	1:1	1 OF 2	1	2	NOV 19

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