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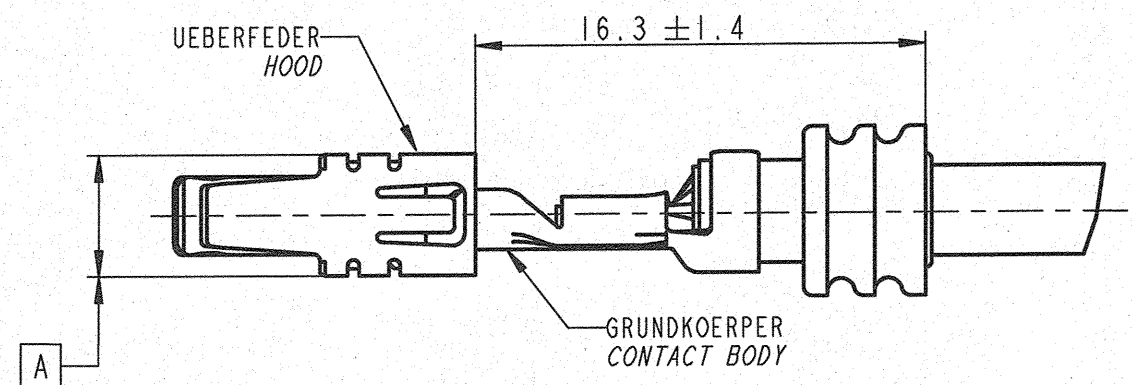


BILD 1: FLACHKONTAKT DCS2-2.8 MIT EAA
PICTURE 1: FEMALE CONTACT DCS2-2.8 WITH SWS

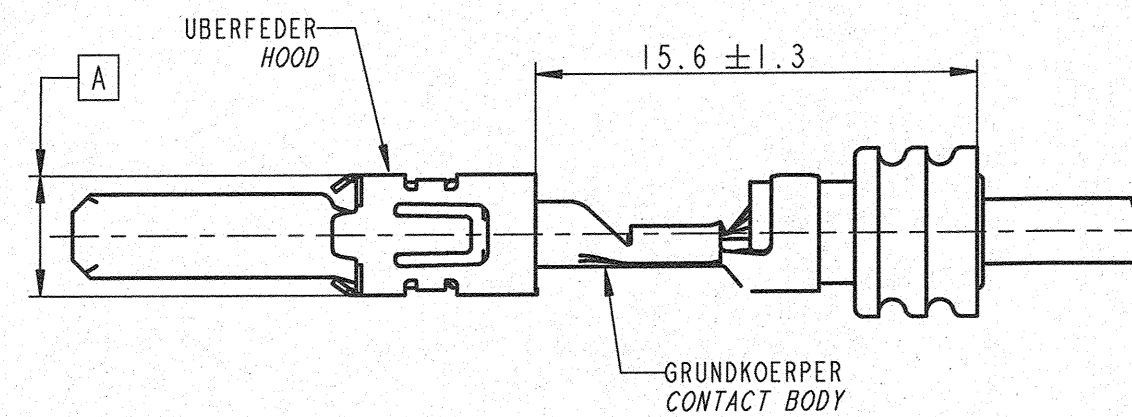
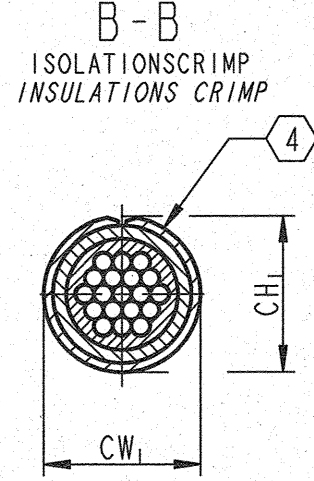
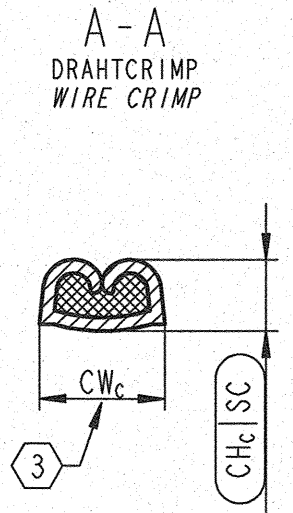
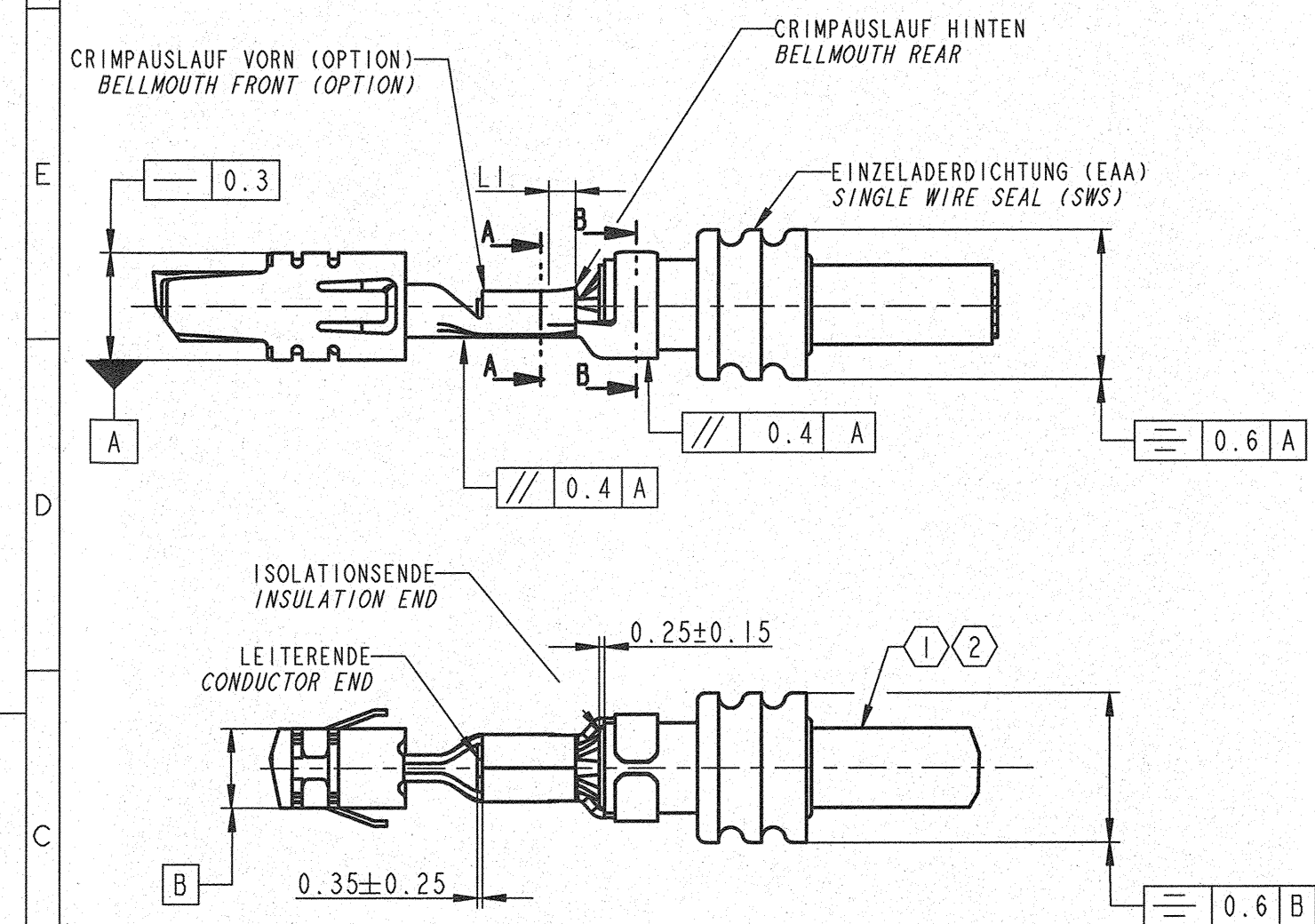
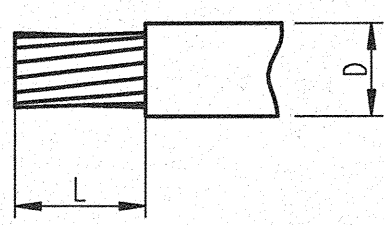


BILD 2: FLACHSTECKER DCS2-2.8 MIT EAA
PICTURE 2: MALE CONTACT DCS2-2.8 WITH SWS



TYP: O-CRIMP
TYP: O-CRIMP

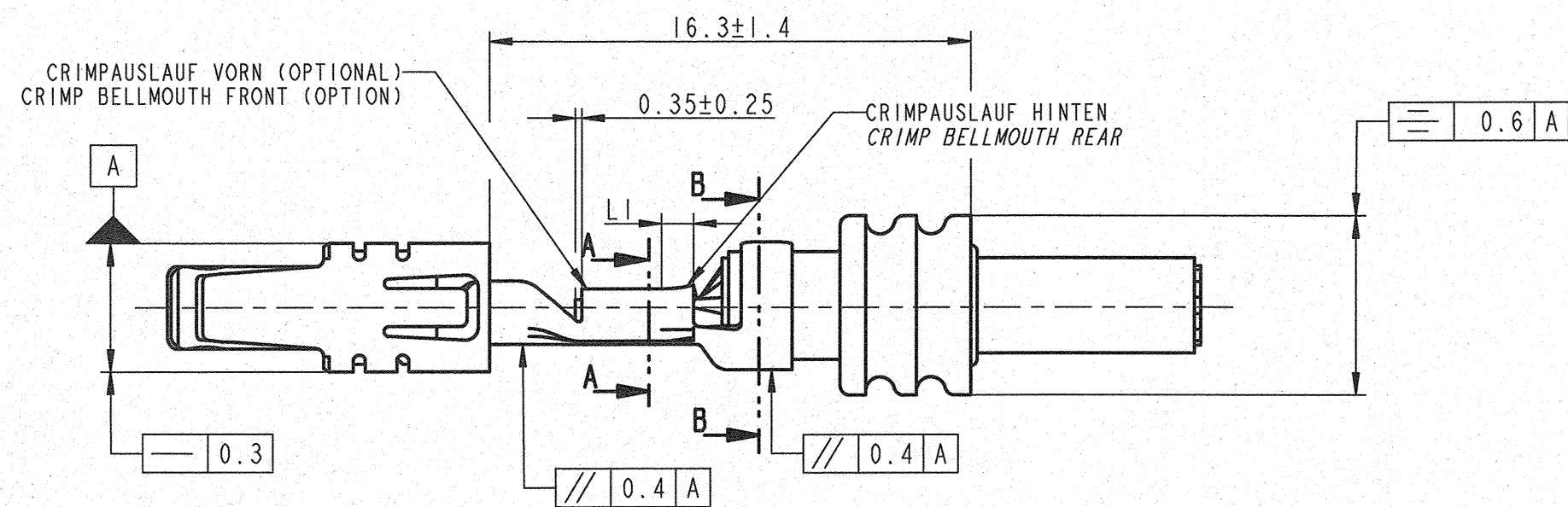


BEMERKUNGEN / NOTES	
①	LEITUNGEN NACH / WIRE TYPES TO: FLR DIN 72551-6 AUSGENOMMEN 2mm ² und AWG-LEITUNGEN / EXCEPT WIRE SECTION 2mm ² AND AWG-CABLES
②	AUSREISSKRAFT DES LEITERS AUS DEM DRAHTCRIMP SIEHE: / EXTRACTION FORCE OF WIRE OUT THE WIRE CRIMP SEE: DIN EN 60 352-2.
③	CW _c EFFEKTIVE CRIMPBREITE DRAHTCRIMP / EFFECTIVE CRIMP WIDTH WIRE CRIMP
④	DIE VERWENDUNG DER EINZELDICHUNGEN IST ABHÄNGIG VOM ISOLATIONS DURCHMESSER DER LEITUNG UND NICHT VOM LEITUNGSQUERSCHNITT. DURCH DEN CRIMPVORGANG DARF DIE EINZELDICHUNG IM BEREICH DES BUNDDURCHMESSERS NICHT EINGESCHNITTEN ODER VERLETZT WERDEN. DRUCKSTELLEN UND MARKIERUNGEN SIND ZULAESSIG, WENN SIE NICHT ZUR RISSBILDUNG ODER DURCHTRENNEN DER DICHUNG FUEHREN. THE APPLICATION OF SINGLE WIRE SEALS IS DEPENDS ON THE INSULATION DIAMETER AND NOT FROM THE WIRE SECTION. AFTER CRIMPING THE SWS DO NOT HAVE VISIBLE CUTS OR NOTCHES AROUND THE DIAMETER OF COLLAR. ONLY PRESSURE POINTS OR MARKS ALLOWED, WHICH CAN NOT CAUSE TEARING OR SPLITTING OF IN THE LONG TERM.
⑤	ES GELTEN DIE ALLGEMEINEN RICHTLINIEN ZUR VERARBEITUNG VON KONTAKTEN MIT OFFENEN CRIMPHUELSEN NACH DELPHI-VERARBEITUNGS-SPEZIFIKATION: 9 902 00 20 GENERAL GUIDELINES FOR THE APPLICATION OF CONTACTS WITH OPEN CRIMP BARRELS IS IVALID TO DELPHI SPECIFICATION: 9 902 00 20

Pruefmasz Check dimension	1100X Pruefmasz (100% Pruefung) Check dimension (100% Check)	ISO Sicherheitsrelevantes Masz Significant characteristic
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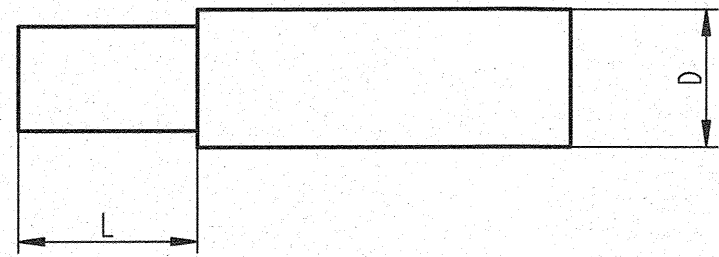
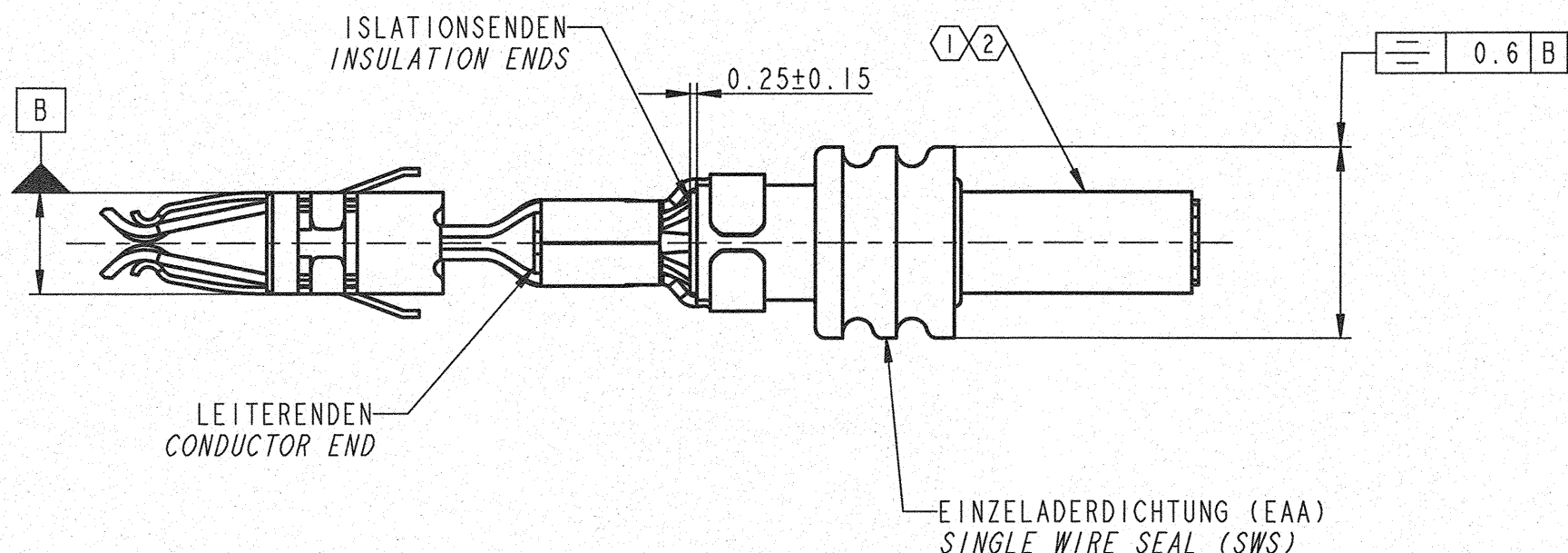
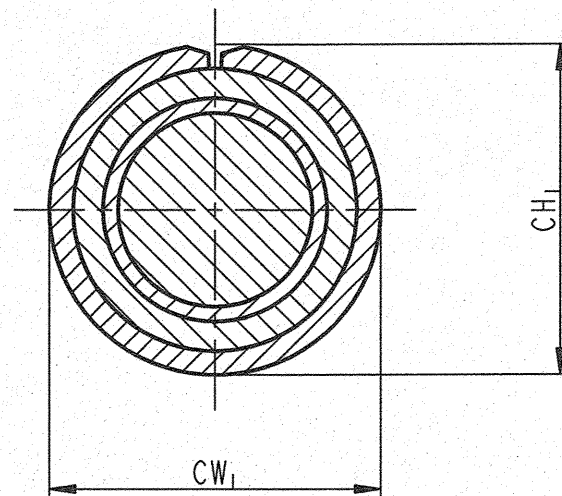
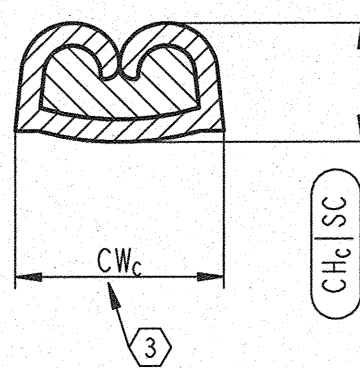
16-17304	03.03.16	N	NEW REVISION ADAPT TO NEW UPDATES ON PAGE 6	P. Nuetzel	R. Reger	St. Müller			
15-13782	26.11.15	M	Part no. F198600 added; Crimp type for (>0.22-0.35)mm ² was corrected to O-Crimp; CH ₁ and CW ₁ for 2mm ² were added; error for coaxiality with value 1 were deleted and substitute by error of symmetric; deviation of straightness was added insul.-Ø for 2mm ² was 2.5-2.7 mm; view wrap crimp was deleted	P. Nuetzel	R. Reger	St. Müller			
14-02721	25.02.14	L	NEW REVISION ADAPT TO NEW UPDATES ON PAGE 2; 3; AND 5	St. Müller	P. Nuetzel	F. Pacher			
13-00829	16.07.13	K	CH _C was for 0.35mm ² 1.06±0.03; CH _C was for 1mm ² 1.35±0.05; CH _C was for 0.75mm ² 1.27±0.05; CH _C was for 0.5mm ² 1.2±0.05 CW _C had tolerance+0.25 and were reworked for all versions; CH ₁ had no tolerance field; CW ₁ values were as follow : 0.35mm ² : 3.8 ^{+0.2} ; (0.5-1)mm ² : 3.8 ^{+0.25} (>1-2.5)mm ² : 4.2 ^{+0.25} ; CH ₁ was as follow: for 0.35mm ² 3.9±0.1; for AWG22 TXL (3.8); for 0.5mm ² 3.9±0.15; for AWG20 TXL (3.9); for 0.75mm ² 4±0.15; for AWG18 TXL (3.9); for 1mm ² 4.1±0.15; for AWG16 TXL (4.2); for 1.5mm ² (4.2); for AWG14 TXL (4.2); for 2mm ² (4.2); for 2.5mm ² (4.2); row with Veritas numbers were substitute by Delphi numbers; row application spec. was deleted; note point 4 was reworked; row insulation crimp type was added; revision no, for crimp applic. 6 520 04 07 was A	St. Müller	S. Weiss	J. Muehlmichel			
ECN-NO. ECN NUMBER	DATE DATUM	DD / MM / YY	REVISION INDEX	POSITION POSITION	CHANGE DESCRIPTION ÄNDERUNG		DRAWN BY GEZ.	CHK. BY GEZ.	APPR. BY GEZ.
PRODUCT SPEC. PRODUKT SPECIFIK.		PACKAGING SPEC. VERPACKUNGS SPECIFIK.		APPLICATION SPEC. ANWENDUNGS SPECIFIK.		COPYRIGHT DELPHI CORPORATION AND/OR ITS AFFILIATES. ALL RIGHTS RESERVED. REVISED THIS DRAWING IS THE PROPERTY OF DELPHI CORPORATION. THE REPRODUCTION, DISTRIBUTION AND UTILIZATION OF THIS DOCUMENT OR ITS RELATED CAD DATA, AS WELL AS COMMUNICATION OF ANY CONTENT TO OTHERS, WITHOUT EXPRESS AUTHORIZATION IS PROHIBITED.			
TOLERANCES TOLERANZEN		DIN ISO 2768- mH DIN ISO 1101		MATERIAL : MATERIAL : ---		SURFACE FINISH OBERFLÄCHE		DELPHI CAD SYSTEM	
COUNTERPART Nr. GEGENSTÜCK Nr.		---		COLOUR : FARBE : ---		---		DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE NÜRNBERG GERMANY	
DO NOT SCALE DRAWING ZEICHNUNG NICHT VERMESSEN		---		TOOL NO. WERKZEUG Nr.		ECO Loc. Code STANDORT CODE GN		150 PROJECTION ISO PROJEKTION	
DRAWN BY GEZ.		21.02.14 ST. Müller		CRIMP- SPECIFIC. MALE- AND FEMALE DCS2-2.8 FOR APPLICATION WITH SWS		DRAWING NUMBER ZEICHN. NUMBER		9 084 11 00	
CHECKED BY GEZ.		21.02.14 P. Nuetzel		---		---		SHEET BLATT	
APPROVED BY GEZ.		24.02.14 S. Weiss		ESR NO. ---		CAT. NO. ---		FILE NAME 90841100 N	
---		---		---		---		SCALE 10:1	

TEILE - NR. PART - NO.		ANSCHLUSS- BEREICH CRIMP SIZE (mm ²)	CRIMP- CODE	DRAHTQUER- SCHNITT WIRE SIZE (mm ²)	ISOLATION D INSULATION D (mm)	L±0.4	DRAHTCRIMP WIRE CRIMP		ISOLATIONS INSULATION CRIMP	CH _I ±0.05	CW _I ±0.1	LI	MVL-NR. MVL-NO.	DELPHI NO.	FARBE COLOR	FUER KAMMER-Ø FOR CAVITY-Ø	CRIMP- WERKZEUG NR. CRIMPING TOOL NR.
33400871; 33522784; 33522783; 33522782; 33400872; F622510; F722510; F822510		>0.22-0.35	1	0.35	1.2-1.4		1.01±0.03	1.67		3.60	3.80	0.25 ±0.15	6 099 40 15	10779162	BLAU BLUE		6 520 04 46
33400873; 33400874; 33523143; 33523144; 33523145; F922510; F132510; F032510		0.5-1.0	2	0.50	1.4-1.6	4.3	1.17±0.04	2.07		3.75	3.87	0.4 ±0.2	6 099 40 15	10779162	BLAU BLUE	ZEICHNUNG 9 001 07 10 5.2±0.15	6 520 04 09
				AWG 20 TXL	1.7-2.0	4.3	1.17±0.04	2.08		3.95	3.92						
				0.75	1.7-1.9	4.3	1.20±0.04	2.08		3.95	3.87						
				AWG 18 TXL	1.8-2.0	4.3	1.20±0.04	2.08		4.05	3.90						
				1.00	1.9-2.1	4.3	1.25±0.04	2.08		4.15	3.92						
33400875; 33400876; 33523146; 33523147; 33523148; F232510; F332510; F432510		>1.0-2.5	3	AWG 16 TXL	2.05-2.3	4.3	1.45±0.05	2.64		3.60	4.38	0.4 ±0.2	6 099 40 23	10779159	ROT-BRAUN RED-BROWN		6 520 04 39
				1.50	2.2-2.4	4.3	1.55±0.05	2.65		3.60	4.25						
				AWG 14 TXL	2.0-2.7	4.3	1.60±0.05	2.66		TBD	TBD						
				2.00	2.3-2.55	4.3	1.58±0.03	2.65		3.75	4.25						
				2.50	2.7-3.0	4.3	1.75±0.05	2.68		3.75	4.30		6 099 40 34	10779161	GELB YELLOW		



A - A
DRAHTCRIMP
WIRE CRIMP

B - B
ISOLATIONS
INSULATION CRIMP-TYPE: O-CRIMP

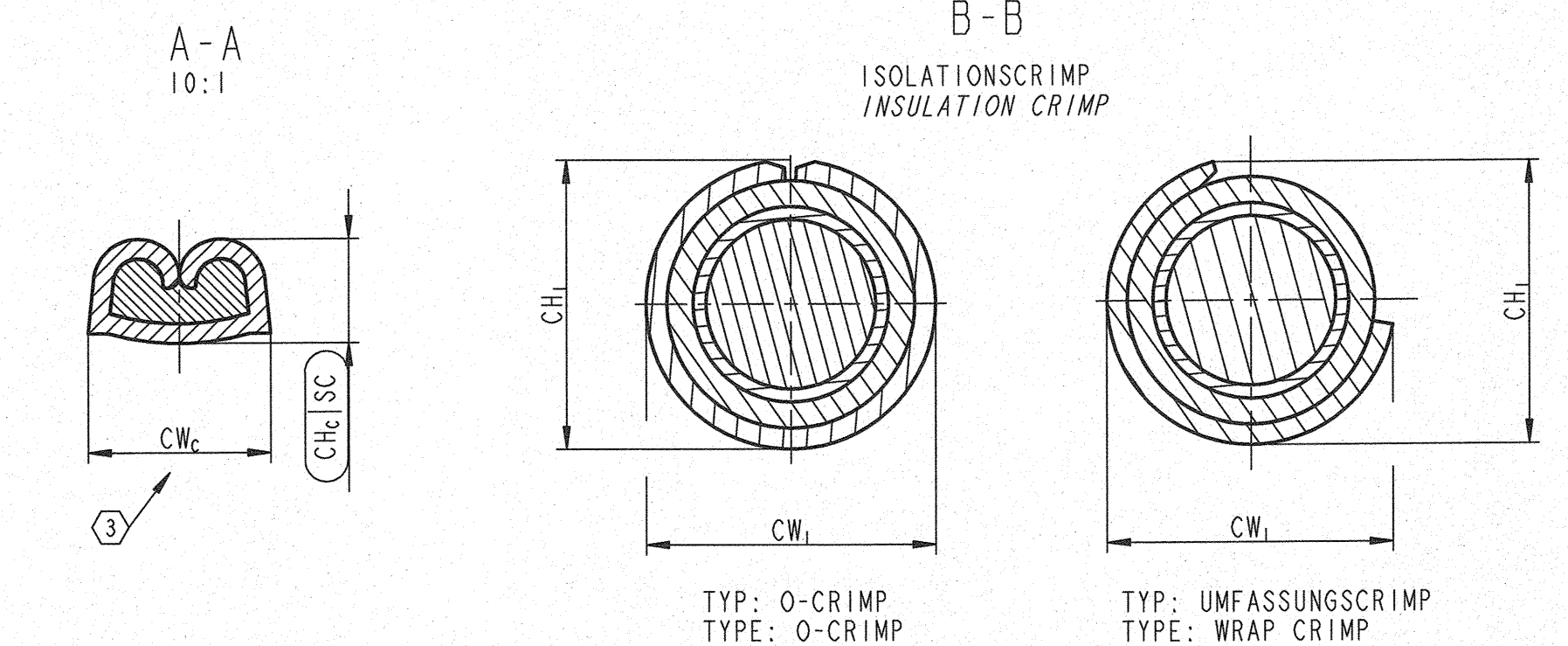
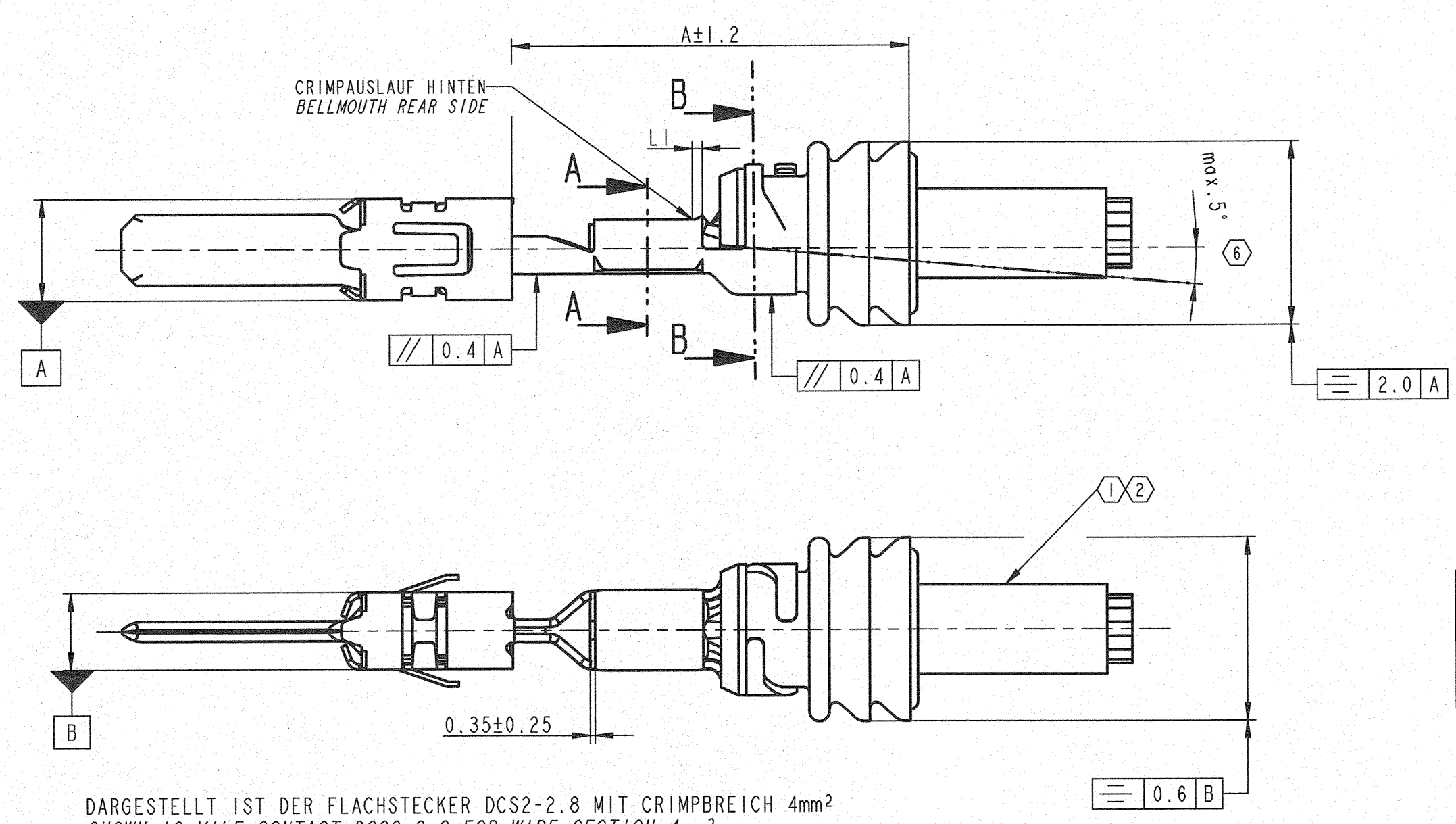


ABISOLIERLAENGE
STRIP LENGTH



BEMERKUNGEN / NOTES	
①	LEITUNGEN NACH / WIRE TYPES TO: FLR DIN 72551-6 AUSGENOMMEN 2mm ² und AWG-LEITUNGEN / EXCEPT WIRE SECTION 2mm ² AND AWG-CABLES
②	AUSREISSKRAFT DES LEITERS AUS DEM DRAHTCRIMP SIEHE: / EXTRACTION FORCE OF WIRE OUT THE WIRE CRIMP SEE: DIN EN 60 352-2.
③	CW _C EFFEKTIVE CRIMPBREITE DRAHTCRIMP / EFFECTIVE CRIMP WIDTH WIRE CRIMP
④	DIE VERWENDUNG DER EINZELDICHUNGEN IST ABHÄNGIG VOM ISOLATIONS-DURCHMESSER DER LEITUNG UND NICHT VOM LEITUNGSQUERSCHNITT. DURCH DEN CRIMPVORGANG DARF DIE EINZELDICHUNG IM BEREICH DES BUNDDURCHMESSERS NICHT EINGESCHNITTEN ODER VERLETZT WERDEN. DRUCKSTELLEN UND MARKIERUNGEN SIND ZULAESSIG, WENN SIE NICHT ZUR RISSBILDUNG ODER DURCHTRENNEN DER DICHUNG FUEHREN. THE APPLICATION OF SINGLE WIRE SEALS IS DEPENDS ON THE INSULATION DIAMETER AND NOT FROM THE WIRE SECTION. AFTER CRIMPING THE SWS DO NOT HAVE VISIBLE CUTS OR NOTCHES AROUND THE DIAMETER OF COLLAR. ONLY PRESSURE POINTS OR MARKS ALLOWED, WHICH CAN NOT CAUSE TEARING OR SPLITTING OF IN THE LONG TERM.
⑤	ES GELTEN DIE ALLGEMEINEN RICHTLINIEN ZUR VERARBEITUNG VON KONTAKTEN MIT OFFENEN CRIMPHUELSEN NACH Delphi- VERARBEITUNGS-SPEZIFIKATION: 9 902 00 20 GENERAL GUIDLINES FOR THE APPLICATION OF CONTACTS WITH OPEN CRIMP BARRELS IS INVALID TO FCI SPECIFICATION: 9 902 00 20

16-17304	03.03.16	N	NEW REVISION ADAPT TO NEW UPDATES ON PAGE 6		P. Nuetzel	R. Reger	St. Müller
15-13782	26.11.15	M	Table was reworked; crimp range (>0.22-0.35)mm ² with part numbers were added; crimping tool 6 520 04 46 was added; error for symmetry had value 1; insul.-Ø for 2mm ² was 2.5-2.7; reference A was B and reference B was A; deviation of straightness was added		P. Nuetzel	R. Reger	St. Müller
14-02721	25.02.14	L	FIRST EDITION/ NEW PART NUMBER FOR 2 OUT STAMP TOOL ADDED		St. Müller	P. Nuetzel	F. Pacher
ECN-NO. ECN NUMBER	DATE DATUM	DD / MM / YY REVISION INDEX	POSITION POSITION	CHANGE DESCRIPTION ÄNDERUNG	DRAWN BY GEZ.	CHK. BY GEZ.	APPR. BY GEZ.
PRODUCT SPEC. PRODUKT SPECIFIK.		PACKAGING SPEC. VERPACKUNGS SPECIFIK.		APPLICATION SPEC. ANWENDUNGS SPECIFIK.		COPYRIGHT DELPHI CORPORATION AND/OR ITS AFFILIATES. ALL RIGHTS RESERVED. REVISED THIS DRAWING IS THE PROPERTY OF DELPHI CORPORATION. THE REPRODUCTION, DISTRIBUTION AND UTILIZATION OF THIS DOCUMENT OR ITS RELATED CAD DATA, AS WELL AS COMMUNICATION OF ANY CONTENT TO OTHERS, WITHOUT EXPRESS AUTHORIZATION IS PROHIBITED.	
---		---		---		DIESE ZEICHNUNG IST EIGENTUM DER FIRMA DELPHI UND DAREININ DELPHI VERTRAULICHE INFORMATIONEN. DIE REPRODUKTION, VERTEILUNG UND NUTZUNG DIESER DOKUMENTE ODER DERER ZUGEHÖRIGEN CAD DATEN, ODER AUCH IHR KOMMUNIKATION VON BELIEBIGEM INHALT ZU ANDEREN, IST OHNE BEZUGSBERECHTIGUNG DURCH DIE DELPHI CORPORATION WIDERSACHEND.	
TOLERANCES TOLERANZEN		DIN ISO 2768- mH DIN ISO 1101		MATERIAL : MATERIAL : ---		SURFACE FINISH OBERFLÄCHE	
COUNTERPART N. GEGENSTÜCK N.		---		COLOUR : FARBE : ---		---	
DO NOT SCALE DRAWING ZEICHNUNG NICHT VERMESSEN		DATE DATUM		NAME NAME		TITLE BEZEICHNUNG	
DRAWN BY GEZ.		21.02.14		ST. Müller		CRIMP-SPECIFICATION FEMALE CONTACT	
CHECKED BY GEZ.		21.02.14		P. Nuetzel		DCS2-2.8 FOR APPLICATION WITH SWS	
APPROVED BY GEZ.		24.02.14		S. Weiss		ESR NO. ECN NUMBER	
						CAT. NO. KATALOG N.	
						FILE NAME DATEI NAME	
						90841100.N	
						SCALE M:	
						1:1	

11		10		9		8		7		6		5		4		3		2		1			
TEILE - NR. PART - NO.		ANSCHLUSS- BEREICH CRIMP SIZE (mm ²)	CRIMP- CODE	DRAHTQUER- SCHNITT WIRE SIZE (mm ²)	ISOLATION D INSULATION D (mm)	L ±0.4	M A ±1.2	DRAHTCRIMP WIRE CRIMP	CH _C	CW _C ±0.05	CH _I ±0.1	CW _I ±0.1	CRIMP-TYP CRIMP TYPE	LI	HERSTELLER-NR. SUPPLIER-NO.	EINZELADERDICHUNG (EAA) SINGLE WIRE SEAL (SWS) DELPHI /MVL NO.	FARBE COLOR	FUER KAMMER-Ø FOR CAVITY-Ø	CRIMP- WERKZEUG NR. CRIMPING TOOL NR.				
H	6 011 05 11/14 6 011 07 11/14 6 011 07 12	>0.22-0.35	□	0.35	1.2-1.4	3.8	18,0	1.01±0.03	1.67	3.65	3.83	O- CRIMP	0.25 ±0.15	Kostal 1 08 00 58347 0	TBD	WEISS WHITE	6.4±0.1		6 520 04 05 REV. A				
	G	6 011 05 31/34 6 011 07 31/34 6 011 07 32	0.5-1.0	□□	0.50	1.4-1.6	4.3	18,0	1.17±0.04	2.07	3.75	3.88	O- CRIMP	0.4 ±0.2	Kostal 1 08 00 58347 0	TBD			WEISS WHITE	6 520 04 06 REV. A			
0.75					1.7-1.9	1.20±0.04			2.08	3.95	3.90	1.25±0.04								2.08	4.15	3.97	6 520 04 07 REV. B
1.00					1.9-2.1	1.55±0.05			2.65	3.60	4.25	1.58±0.03								2.65	3.70	4.25	1.75±0.05
F	33401022	>2.5-4.0	4 A	3.00	3.0-3.2	4.8	15.8	1.76±0.06	3.38±0.07	TBD	TBD	UMFASSUNGS- CRIMP WRAP CRIMP	0.8±0.2	Tyco 828 985-1	6 099 40 48	GRUEN GREEN			6 520 04 37-S				
				4.00	3.4-3.7		17.1	1.82±0.06	3.38±0.07	5.3	5.55			Kostal 1 08 00 58313 0	TBD	ORANGE ORANGE							
				4.00	3.4-3.7		15.8	1.82±0.06	3.38±0.07	5.0	5.2			Tyco 828 985-1	6 099 40 48	GRUEN GREEN							



- BEMERKUNGEN / NOTES
- LEITUNGEN NACH 1 WIRE TYPES FLR ACC. DIN 72551-6
 - AUSREISSKRAFT DES LEITERS AUS DEM DRAHTCRIMP SIEHE: 1 EXTRACTION FORCE OF WIRE OUT THE WIRE CRIMP SEE: DIN EN 60 352-2.
 - CW_C EFFEKTIVE CRIMPBREITE DRAHTCRIMP 1 EFFECTIVE CRIMP WIDTH WIRE CRIMP
 - DIE VERWENDUNG DER EINZELDICHUNGEN IST ABHÄNGIG VOM ISOLATIONS-DURCHMESSER DER LEITUNG UND NICHT VOM LEITUNGSQUERSCHNITT. DURCH DEN CRIMPVORGANG DARF DIE EINZELDICHUNG IM BEREICH DES BUNDDURCHMESSERS NICHT EINGESCHNITTEN ODER VERLETZT WERDEN. DRUCKSTELLEN UND MARKIERUNGEN SIND ZULAESSIG, WENN SIE NICHT ZUR RISSBILDUNG ODER DURCHTRENNEN DER DICHUNG FUEHREN.
THE APPLICATION OF SINGLE WIRE SEALS IS DEPENDS ON THE INSULATION DIAMETER AND NOT FROM THE WIRE SECTION. AFTER CRIMPING THE SWS DO NOT HAVE VISIBLE CUTS OR NOTCHES AROUND THE DIAMETER OF COLLAR. ONLY PRESSURE POINTS OR MARKS ALLOWED, WHICH CAN NOT CAUSE TEARING OR SPLITTING OF IN THE LONG TERM.
 - ES GELTEN DIE ALLGEMEINEN RICHTLINIEN ZUR VERARBEITUNG VON KONTAKTEN MIT OFFENEN CRIMP-HUELSEN NACH DELPHI VERARBEITUNGSSPEZIFIKATION: 1
GENERAL GUIDLINES FOR THE APPLICATION OF CONTACTS WITH OPEN CRIMP BARRELS IS VALID TO DELPHI SPECIFICATION: 9 902 00 20
 - DER MAXIMAL ZULAESSIGE WINKEL ZWISCHEN KONTAKT- UND LEITUNGSMITTE DARF IN RICHTUNG DES CRIMPBODENS 5° BETRAGEN. ABWEICHUNGEN NACH OBEN SIND UNZULAESSIG.
THE MAXIMUM ANGLE DEVIATION BETWEEN THE TERMINAL AND THE CABLE CENTRELINE TO THE CRIMP BOTTOM SIDE SHOULD NOT EXCEED 5°. DEVIATIONS TO THE UPPER SIDE ARE NOT ALLOWED.

16-17304	03.03.16	N		NEW REVISION ADAPT TO NEW UPDATES ON PAGE 6	P. Nuetzel	R. Reger	St. Müller	
15-13782	26.11.15	M		the line 3mm ² incl. all parameters were added; CHC for 4mm ² was 1.88±0.08 and CWC was 3.4; CHi for 4mm ² with Kostal SWS was 5.25 and CWi was 5.6; new line 4mm ² with Tyco SWS was added; LI for 4mm ² was 0.7±0.2; CHi and CWi for 4mm ² were 5.25 and 5.6; error of symmetric to reference B was 1; Column A±1.2 was added	P. Nuetzel	R. Reger	St. Müller	
14-82721	21.01.14	J	-	FIRST EDITION-NEW CRIMP VERSION (>2.5-4)mm ² ADDED INCLUDING NEW SWS	St. Müller	P. Nuetzel	F. Pacher	
ECN-NO. ECN NUMBER	DATE DATUM	DOY MM / YY REVISION INDEX	POSITION POSITION	CHANGE DESCRIPTION ÄNDERUNG	DRAWN BY GEZ.	CHK. BY GEPR.	APPR. BY GEH.	
PRODUCT SPEC. PRODUKT SPEZIFIK.	PACKAGING SPEC. VERPACKUNG SPEZIFIK.	APPLICATION SPEC. ANWENDUNG SPEZIFIK.	COPYRIGHT DELPHI CORPORATION AND/OR ITS AFFILIATES. ALL RIGHTS RESERVED. REVISED THIS DRAWING IS THE PROPERTY OF DELPHI CORPORATION. THE REPRODUCTION, DISTRIBUTION AND UTILIZATION OF THIS DOCUMENT OR ITS RELATED CAD DATA, AS WELL AS COMMUNICATION OF ANY CONTENT TO OTHERS, WITHOUT EXPRESS AUTHORIZATION IS PROHIBITED.					
TOLERANCES DIN ISO 2768- mH DIN ISO 1101		MATERIAL : MATERIAL : ...	SURFACE FINISH OBERFLÄCHE		DELPHI DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE NÜRNBERG GERMANY			CAD SYSTEM pro / eng.
COUNTERPART N. GEGENSTÜCK N.	---	COLOUR : FARBE : ...	---	---	 ISO PROJECTION ISO PROJEKTION			DIMENSION IN MILLIMETERS BEMASSUNG IN MILLIMETERN
DO NOT SCALE DRAWING ZEICHNUNG NICHT VERMESSEN		TOOL NO. WERKZEUG N.	---	ECO Loc. Code STANDORT CODE	GN			A2
DRAWN BY GEZ.	DATE DATUM	NAME NAME	TITLE BENENNUNG	DRAWING NUMBER ZEICHN. NUMBER		9 084 11 00		SHEET BLATT 3 of 4
CHECKED BY GEPR.	21.02.14	ST. Müller	CRIMP-SPECIFICATION MALE CONTACT DCS2-2.8 FOR APPLICATION WITH SWS	21.02.14		P. Nuetzel		SCALE N: 1:0:1
APPROVED BY GEH.	24.02.14	S. Weiss	---	---	---	FILE NAME DATE / NAME		90841100_N

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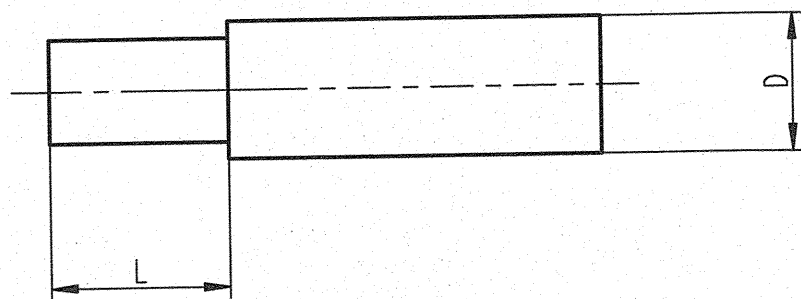
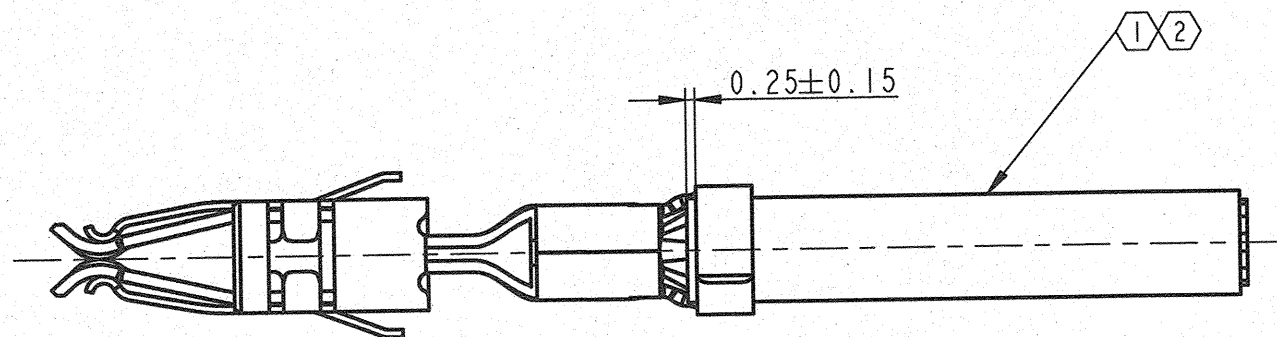
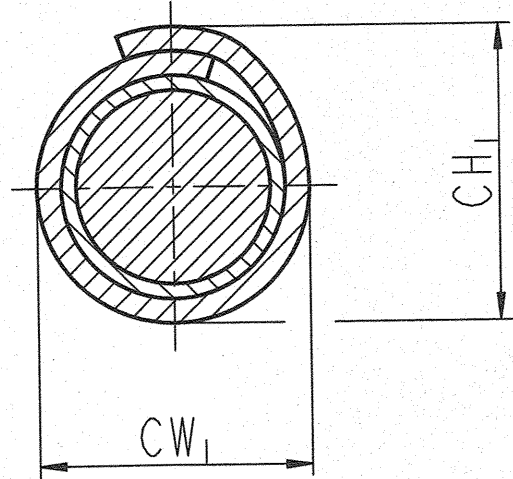
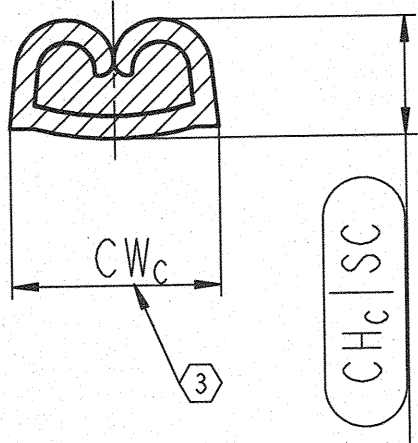
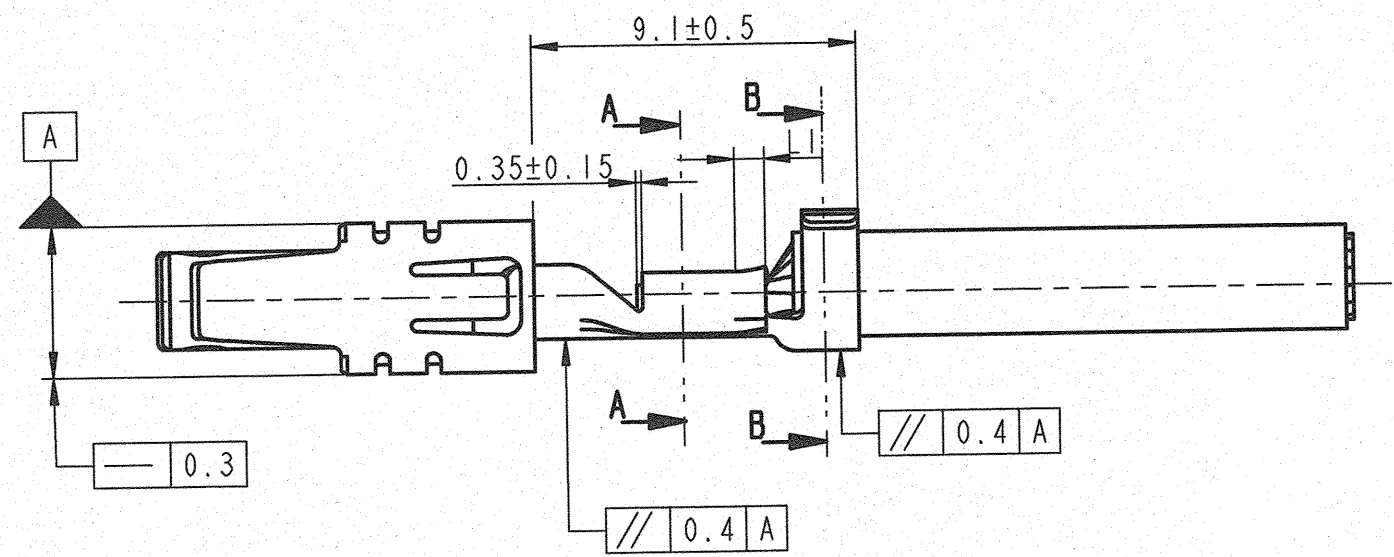
B

A

TEILE - NR. PART - NO.	ANSCHLUSS- BEREICH CRIMP SIZE (mm ²)	CRIMP- CODE	DRAHTQUER- SCHNITT WIRE SIZE (mm ²)	ISOLATIONS- BEREICH INSULATION RANGE	L±0.4	DRAHTCRIMP ⁵ WIRE CRIMP		ISOLATIONSCRIMP ⁴ ⁵ INSULATION CRIMP		CRIMP-TYP CRIMP-TYPE	LI	CRIMP- WERKZEUG NR. CRIMPING TOOL NR.
						CH _C	CW _C ±0.05	CH _I ±0.05	CW _I ±0.15			
33400852; 33523157; F088410	0.5-1.0	2A	0.50	1.4-1.6	4.3	1.17±0.04	2.07	2.1	2.87	UEBERLAPP- CRIMP	0.4 ±0.2	6 520 04 37
			0.75	1.7-1.9		1.20±0.04	2.08	2.4	2.87	OVERLAPPING- CRIMP		
			1.00	1.9-2.1		1.25±0.04	2.08	2.6	2.87			
33400853; 33523158; F188410	>1.0-2.5	3A	1.40	2.2-2.4	4.3	1.40±0.05	2.60	2.9	3.4	UEBERLAPP- CRIMP	0.4 ±0.2	6 520 04 38
			1.50	2.2-2.4		1.55±0.05	2.65	2.9	3.4			
			2.00	2.3-2.55		1.58±0.03	2.65	3.1	3.45	OVERLAPPING- CRIMP		
			2.50	2.7-3.0		1.75±0.05	2.68	3.4	3.45			

A-A







B-B



BEMERKUNGEN / NOTES

- LEITUNGEN FLR NACH DIN 72551-6; AUSGENOMMEN DER LEITUNGSQUERSCHNITT 1.4mm² und 2.0mm²
CABLE TYPES TO: FLR DIN 72551-6; EXCEPT WIRE SECTION 1.4mm² AND 2.0mm²
- AUSREISSKRAFT DES LEITERS AUS DEM DRAHTCRIMP SIEHE: / EXTRACTION FORCE OF WIRE OUT THE WIRE CRIMP SEE: DIN EN 60 352-2.
- CW_C EFFEKTIVE CRIMPBREITE DRAHTCRIMP / EFFECTIVE CRIMP WIDTH WIRE CRIMP
- DER ISOLATIONSCRIMP MUSS DIE ISOLATION UMFASSEN. VERLETZUNGEN UND EINSCHNITTE DER ISOLATION SIND NICHT ZULAESSIG.
MARKIERUNGEN UND DRUCKSTELLEN SIND ERLAUBT.
THE INSULATION-CRIMP MUST COMPRISE THE INSULATION. THE INSULATION DO NOT HAVE VISIBLE CUTS OR NOTCHES AROUND THE DIAMETER.
ONLY PRESSURE POINTS OR MARKS ARE ALLOWED.
- ES GELTEN DIE ALLGEMEINEN RICHTLINIEN ZUR VERARBEITUNG VON KONTAKTEN MIT OFFENEN CRIMPHULSEN NACH DELPHI VERARBEITUNGS-
SPEZIFIKATION: 9 902 02 00
GENERAL GUIDLINES FOR THE APPLICATION OF CONTACTS WITH OPEN CRIMP BARRELS IS VALID TO DELPHI SPECIFICATION: 9 902 02 00

16-17304	03.03.16	N	NEW REVISION ADAPT TO NEW UPDATES ON PAGE 6		P. Nuetzel	R. Reger	St. Müller	
15-13782	26.11.15	M	part no. 33523157 and 33523158 were added; crimp tool for (0.5-1)mm ² was 6 520 04 47 and for (>1-2.5)mm ² 6 520 04 48; deviation of straightness was added		P. Nuetzel	R. Reger	St. Mueller	
14-02721	25.02.14	L	FIRST EDITION-NEW PART NUMBERS FOR 2-OUT DIE ADDED		St. Müller	P. Nuetzel	F. Pacher	
ECN-NO. ECN NUMBER	DATE DATUM	DD / MM / YY REVISION INDEX	POSITION POSITION	CHANGE DESCRIPTION ÄNDERUNG		DRAWN BY GEZ.	CHK. BY GEP.	APPR. BY GEN.
PRODUCT SPEC. PRODUKT SPEZIFIK.	PACKAGING SPEC. VERPACKUNGS SPEZIFIK.		APPLICATION SPEC. ANWENDUNGS SPEZIFIK.		COPYRIGHT DELPHI CORPORATION AND/OR ITS AFFILIATES. ALL RIGHTS RESERVED. REVISED THIS DRAWING IS THE PROPERTY OF DELPHI CORPORATION. THE REPRODUCTION, DISTRIBUTION AND UTILIZATION OF THIS DOCUMENT OR ITS RELATED CAD DATA, AS WELL AS COMMUNICATION OF ANY CONTENT TO OTHERS, WITHOUT EXPRESS AUTHORIZATION IS PROHIBITED.			DIESE ZEICHNUNG IST EIGENTUM DER FIRMA DELPHI UND ENTFALLT RECHTSANFANGS INFORMATIONEN. Vervielfältigung oder Weitergabe dieses MANUSKRIPTS ODER INFORMATIONEN, SOWIE DAS KOMMUNIKATION VON RELEVANTEN INHALT ZU ANDEREN, IST OHNE BERECHTIGUNG DURCH DIE DELPHI CORPORATION VERBOTEN.
TOLERANCES TOLERANZEN			DIN ISO 2768- mH DIN ISO 1101		MATERIAL : MATERIAL : ...		SURFACE FINISH OBERFLÄCHE	
COUNTERPART Nr. GEGENSTÜCK Nr.			---		COLOUR : FARBE : ...		---	
DO NOT SCALE DRAWING ZEICHNUNG NICHT VERMESSEN			TOOL NO. WERKZEUG Nr.		ECO Loc. Code STANDORT CODE		GN	
DATE DATUM			NAME NAME		TITLE BENENNUNG		DIN 9084 11 00	
DRAWN BY GEZ.			21.02.14		ST. Müller		SHEET BLATT	
CHECKED BY GEP.			21.02.14		P. Nuetzel		5 of 7	
APPROVED BY GEN.			24.02.14		S. Weiss		SCALE: 1:0	
ESR NO. ESR NUMBER			---		CAT. NO. KATALOG Nr.		---	
FILE NAME DATEI NAME			---		90841100_N		---	

1		2		3		4		5		6		7		8		9	
TEILE - NR. PART - NO.	ANSCHLUSS- BEREICH CRIMP SIZE (mm ²)	CRIMP- CODE	DRAHTQUER- SCHNITT WIRE SIZE (mm ²) 	ISOLATIONS- BEREICH INSULATION RANGE	L±0.4	DRAHTCRIMP WIRE CRIMP  CH _C	CW _C ±0.05	CH _I ±0.05	CW _I ±0.1	ISOLATIONS INSULATION CRIMP   CRIMP-TYP CRIMP-TYPE	LI	EINZELADERDICHUNG (EAA) SINGLE WIRE SEAL   (SWS) MVL-NR. MVL-NO.	FARBE COLOR	FUER KAMMER FOR CAVITY	CRIMP- WERKZEUG NR. CRIMPING TOOL NR.	APPLIKATOR SPEZIFIKATION APPLICATOR SPECIFICATION	
6 001 21 11/14 6 001 29 11/14 6 001 40 11/12 6 001 42 14 6 011 05 11/14 6 011 07 11/14 6 011 07 12 F220300	>(0.22-0.35)	□	0.35	1.2-1.4	3.8	0.95±0.03 ¹⁾ 1.01±0.03 ²⁾	1.67	3.60	3.8	UMFASSUNGS- CRIMP WRAP-CRIMP	0.25±0.15	6 099 40 15	BLAU BLUE		6 520 04 05	9 909 06 71	
6 001 21 31/34 6 001 29 31/34 6 001 40 31/32 6 001 42 34 6 011 05 31/34 6 011 07 31/34 6 011 07 32 F028600	(0.5-1.0)	□□	0.50 AWG 20 0.75 AWG 18 1.00	1.4-1.6 1.7-1.9 1.9-2.1	4.3	1.17±0.04 1.20±0.04 1.20±0.04 1.28±0.04 1.25±0.04	2.07 2.08 2.08 2.08 2.08	(2.8) (3.0) (3.2)	3.87 3.87 3.92	OVERLAPPING- CRIMP	0.4 ±0.2	211 M 0009	ROT RED	PCC0556102 PCC0556114	6 520 04 08	9 909 07 83	
6 001 21 41/44 6 001 29 41/44 6 001 40 41/42 6 001 42 44 6 011 05 41/44 6 011 07 41/44 6 011 07 42 F128600 F420300	(>1.0-2.5)	□□□	1.50 2.00 2.50	2.2-2.4 2.3-2.55 2.65-3.0	4.3	1.45±0.05 ¹⁾ 1.55±0.05 ²⁾ 1.58±0.03 1.75±0.05	2.65 2.66 2.68	(4.2) (3.95) (4.2)	4.25 4.30 4.30 4.2 ⁺ 0.25	O-CRIMP		240 M 040 6 099 40 34 211 M 0 010	BRAUN BROWN GELB YELLOW BLAU BLUE		6 520 04 07	9 909 06 74	

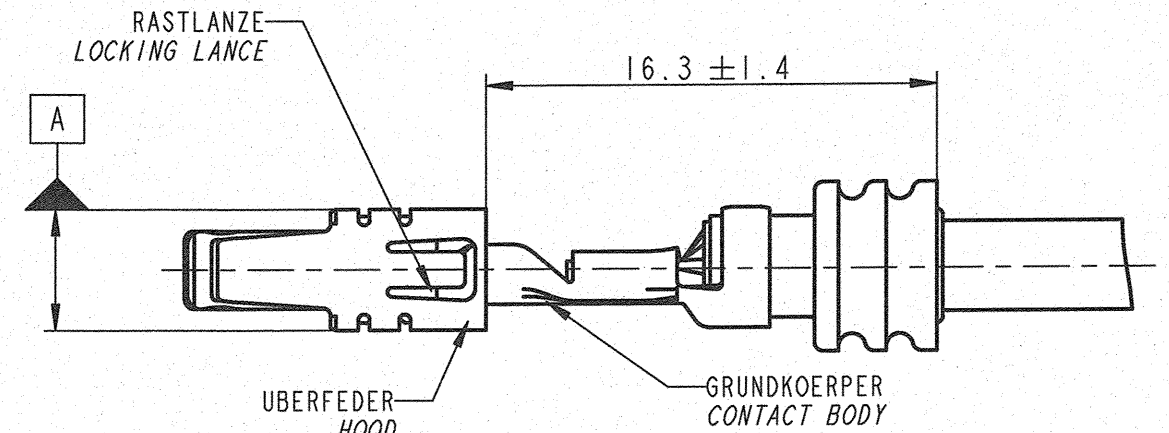


BILD 1: FLACHKONTAKT DCS2-2.8 MIT EAA
PICTURE 1: FEMALE CONTACT DCS2-2.8 WITH SWS

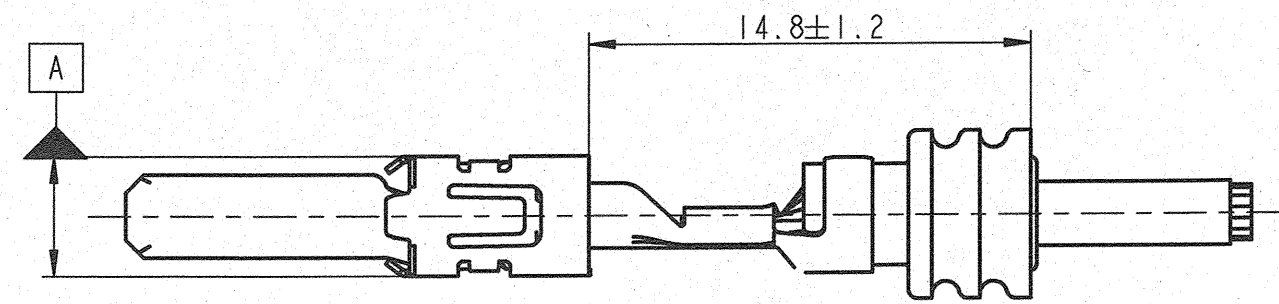
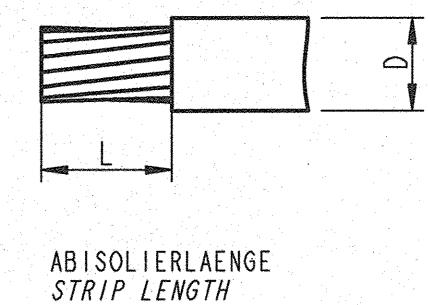
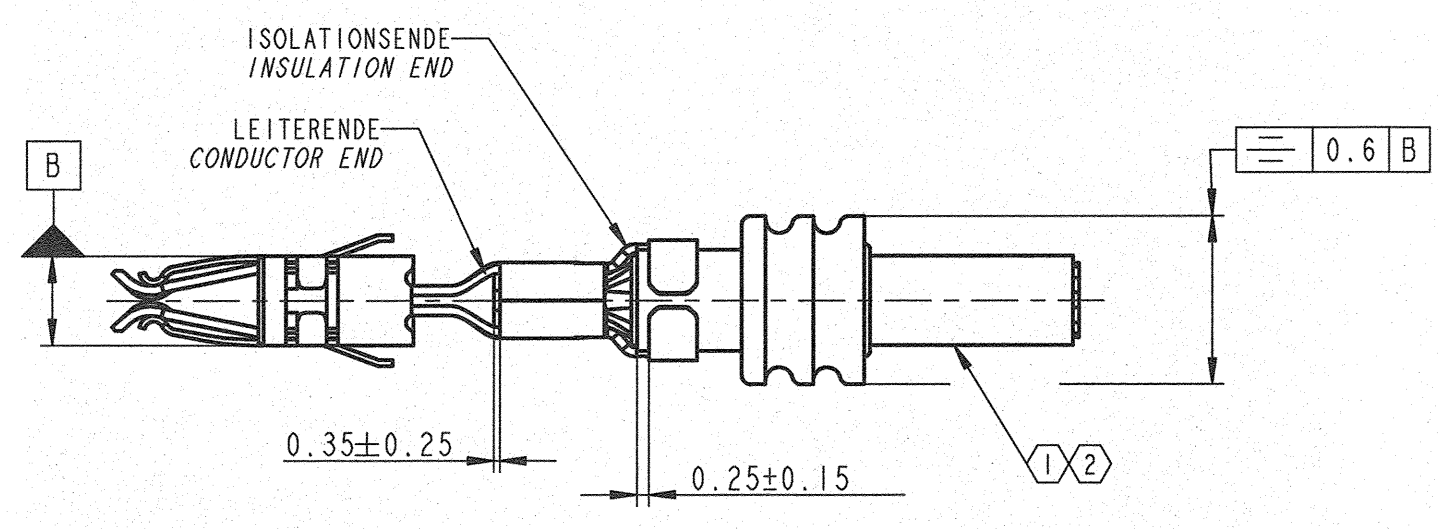
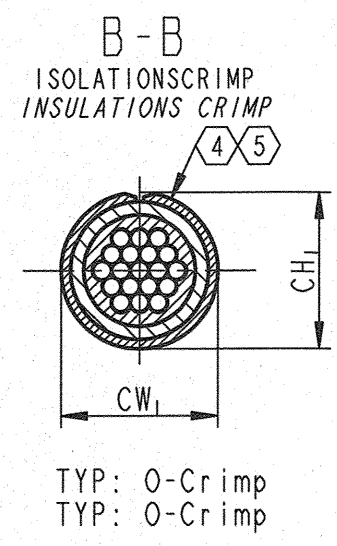
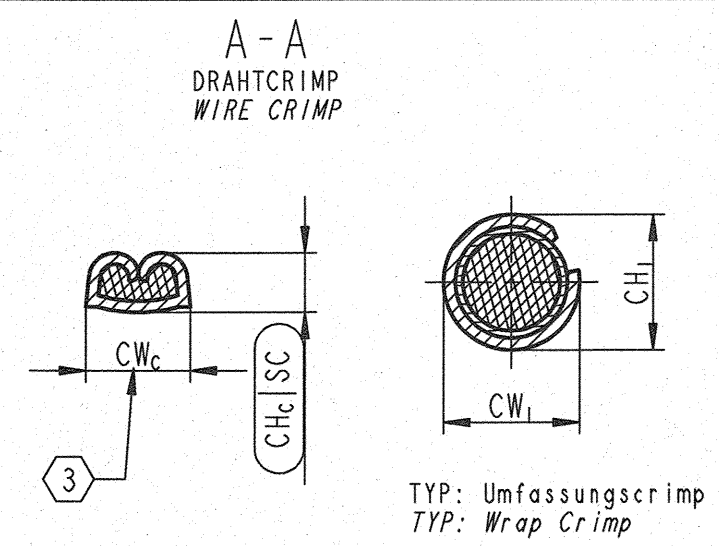
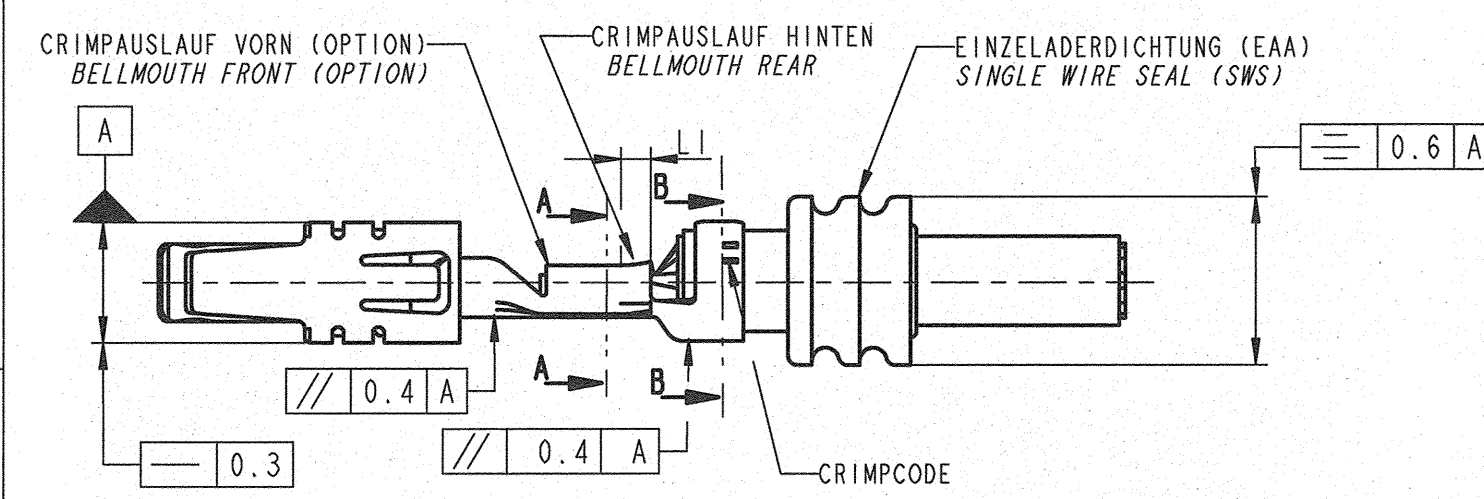


BILD 2: FLACHSTECKER DCS2-2.8 MIT EAA
PICTURE 2: MALE CONTACT DCS2-2.8 WITH SWS



GILT NUR FUER RENAULT UND PSA
IS VALID FOR RENAULT AND PSA ONLY

BEMERKUNGEN / NOTES

① LEITUNGEN NACH / WIRE TYPES TO: PSA ST96095 032 99

② AUSREISSKRAFT DES LEITERS AUS DEM DRAHTCRIMP SIEHE: / EXTRACTION FORCE OF WIRE OUT THE WIRE CRIMP SEE: DIN EN 60 352-2.

③ CW_C EFFEKTIVE CRIMPBREITE DRAHTCRIMP / EFFECTIVE CRIMP WIDTH WIRE CRIMP

④ DIE VERWENDUNG DER EINZELDICHUNGEN IST ABHÄNGIG VOM ISOLATIONS-DURCHMESSER DER LEITUNG UND NICHT VOM LEITUNGSQUERSCHNITT. DURCH DEN CRIMPVORGANG DARF DIE EINZELDICHUNG IM BEREICH DES BUNDDURCHMESSERS NICHT EINGESCHNITTEN ODER VERLETZT WERDEN. DRUCKSTELLEN UND MARKIERUNGEN SIND ZULAESSIG, WENN SIE NICHT ZUR RISSBILDUNG ODER DURCHTRENNEN DER DICHUNG FUEHREN.
THE APPLICATION OF SINGLE WIRE SEALS IS DEPENDS ON THE INSULATION DIAMETER AND NOT FROM THE WIRE SECTION. AFTER CRIMPING THE SWS DO NOT HAVE VISIBLE CUTS OR NOTCHES AROUND THE DIAMETER OF COLLAR. ONLY PRESSURE POINTS OR MARKS ALLOWED, WHICH CAN NOT CAUSE TEARING OR SPLITTING OF IN THE LONG TERM.

⑤ ES GELTEN DIE ALLGEMEINEN RICHTLINIEN ZUR VERARBEITUNG VON KONTAKTEN MIT OFFENEN CRIMP-HUELSEN NACH DELPHI-VERARBEITUNGSSPEZIFIKATION: 9 902 00 20
4: GENERAL GUIDLINES FOR THE APPLICATION OF CONTACTS WITH OPEN CRIMP BARRELS IS VALID TO DELPHI SPECIFICATION: 9 902 00 20

1) DIESE DRAHTCRIMPHOEHE GILT NUR FUER PSA
THIS WIRE CRIMP HEIGHT IS VALID FOR PSA ONLY

2) DIESE DRAHTCRIMPHOEHE GILT NUR FUER RENAULT
THIS WIRE CRIMP HEIGHT IS VALID FOR RENAULT ONLY

- Pruefmasz
Check dimension
- 100% Pruefmasz (100% Pruefung)
Check dimension (100% Check)
- ISC Sicherheitsrelevantes Masz
Significant characteristic

16-17304	03.03.16	N	NEW REVISION ADAPT TO NEW UPDATES ON PAGE 6	P. Nuetzel	R. Reger	St. Müller
15-13782	26.11.15	M	Bemerkungen/ Notes: 1) and 2) added; Column CHC for 0.35mm ² and 1.5mm ² was splitted; the error of coaxiality was substitute by error of symmetry to the reference A and B and the value was reduced from 1 to 0.6; deviation of straightness was added	P. Nuetzel	R. Reger	St. Müller
14-02721	25.02.14	L	NEW REVISION ADAPT TO NEW UPDATES ON PAGE 2; 3 AND 5	St. Müller	P. Nuetzel	F. Pacher
ECN-NO. ECN NUMBER	DATE DATUM	DD / MM / YY REVISION INDEX	POSITION POSITION	CHANGE DESCRIPTION ÄNDERUNG	DRAWN BY GEZ.	CHK. BY GEZ.
PRODUCT SPEC. PRODUKT SPECIFIK.	PACKAGING SPEC. VERPACKUNGS SPECIFIK.	APPLICATION SPEC. ANWENDUNGS SPECIFIK.	COPYRIGHT DELPHI CORPORATION AND/OR ITS AFFILIATES. ALL RIGHTS RESERVED. REVISED THIS DRAWING IS THE PROPERTY OF DELPHI CORPORATION. THE REPRODUCTION, DISTRIBUTION AND UTILIZATION OF THIS DOCUMENT OR ITS RELATED CAD DATA, AS WELL AS COMMUNICATION OF ANY CONTENT TO OTHERS, WITHOUT EXPRESS AUTHORIZATION IS PROHIBITED.			
TOLERANCES TOLERANZEN	DIN ISO 2768-mH DIN ISO 1101	MATERIAL : MATERIAL : ---	SURFACE FINISH OBERFLÄCHE	DELPHI DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE NUREMBERG GERMANY		
COUNTERPART N. GEGENSTÜCK N.	---	COLOUR : ---	TOOL NO. WERKZEUG N.	ECO Loc. Code STANDORT CODE	GN	CAD SYSTEM pro / eng.
DO NOT SCALE DRAWING ZEICHNUNG NICHT VERMESSEN	DATE DATUM	NAME NAME	TITLE BEZEICHNUNG	CRIMP SPECIFICATION MALE- AND FEMALE DCS2-2.8 FOR APPLICATION WITH SWS		
DRAWN BY GEZ.	21.02.14	ST. Müller	DRAWING NUMBER ZEICHN. NUMMER			
CHECKED BY GEZ.	21.02.14	P. Nuetzel	9 084 11 00			
APPROVED BY GEZ.	24.02.14	S. Weiss	ESR NO. ESR NUMBER	CAT. NO. KATALOG N.	---	FILE NAME DATEI NAME
			---	---	---	90841100.N
						SCALE M: 10:1

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