PD30ETBR35BPxxIO - IO-Link



Photoelectric Background Suppression Long Range sensors with IO-Link communication



Description

The PD30ETBR35BPxxIO stainless steel sensors are built with high-quality materials and designed for harsh environments.

They are designed for use in environments where high-pressure cleaning, cleaning agents and disinfectants are used on a daily basis.

The strong stainless steel (AISI316L) together with high-quality plastic materials like PEEK, PPSU, and PES sealings of FKM ensure a safe and excellent mechanical resistance.

The sensor housing has the IP69K rating as well as approval by ECOLAB for cleaning and disinfection agents.

The compact sensor design is ideally suited to confined spaces.

Benefits

- Red Background suppression Long Range sensor with IO-Link with a adjustable distance of 25 to 360 mm, either by trimmer or via IO-Link.
- Application functions: Pattern Recognition, Speed & Length, Divider function and Object & Gap Monitoring.
- Neighbour Immunity, selectable up to 3 sensors
- Easy customization to specific OEM requests by use of the build in IO-Link functionalities.
- The output can be operated either as a standard switching output or in IO-Link mode.
- Fully configurable via output IO-Link v 1.1. Electrical outputs can be configured as PNP / NPN / Push-Pull / External input, normally open or normally closed.
- Timer functions can be set, such as ON-delay, Offdelay, and one shots.
- Logging functions: Temperatures, detecting counter, power cycles and operating hours.
- Detection modes Single point, two point, windows and foreground suppression (FGS) mode.
- · Logic functions: AND, OR, XOR and Gated SR-FF.
- Analogue output: In IO-Link mode the sensor will generate 16 bit analogue process data output representing various selectable process data such as received signal level.



Applications

Pattern Recognition: An easy way to verify that a product is manufactured to the specification e.g. Furniture production where tabs or holes has to be with a defined pattern.

Speed and Length: Monitor the speed and length of an object on a conveyour for e.g. sorting on size.

Divider function: A de-central counting function that gives a signal when a preset count level is reached e.g. when a certain items are packed in a carton box it ask for a new box.

Object and Gap Monitoring: Function that can sort out good objects and gaps between them so e.g. a packaging machine only reveive objects with the correct size and gaps.



Main functions

- · Detects presence or absence of objects that cut off the light from the emitter
- · The detection distance is very independent of the colour of the object to detect.
- The sensor can be operated in IO-Link mode once connected to an IO-Link master or in standard I/O mode.
- · Received sensing distance as process data.
- · Neighbor inference protection.
- · Sensing distance by potentiometer, teach by wire or by IO-link parameter.
- · Quality of Run and Quality of Teach result.
- Temperature date for preventive maintenance.
- · Front-end check for preventive maintenance.

Adjustable parameters via IO-Link interface:

- · Sensing distance and hysteresis.
- · Sensing modes: single point or two point or window mode.
- Timer functions, e.g.: On-delay, Off delay, One shot leading edge or trailing edge.
- · Logic functions such as: AND, OR, X-OR and SR-FF.
- External input
- Logging functions: Maximum temperatures, minimum temperatures, operating hours, operating cycles, power cycles, minutes above maximum temperature, minutes below minimum temperature, etc.
- Auto hysteresis
- · Special functions: Pattern Recognition, Speed & Length, Divider function and Object & Gap Monitoring.

References

Product s	election key		

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. 7	PD30ETBR35BP	

Enter the code option instead of \Box

Code	Option	Description
Р	-	Sensing principle: Photoelectric sensor
D	-	Rectangular housing
30	-	Length of housing
E	-	Stainless steel
Т	-	Top trimmer
В	-	Background suppression
R	-	Red light
35	-	Sensing distance: 350 mm
В	-	Selectable functions: NPN, PNP, Push-Pull, External Input (only pin 2) or External teach input (only pin 2)
Р	-	Selectable: N.O. or N.C.
	A2	Cable, 2 m
	M5	Connector M8
Ю	-	IO-Link version

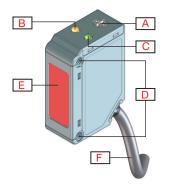


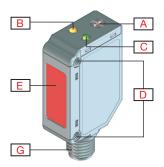
Type selection

Connec- tion	Housing	Light type	Code
Cable	Stainless steel	Red	PD30ETBR35BPA2IO
Plug	Stainless steel	Red	PD30ETBR35BPM5IO



Structure





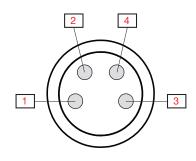


Fig. 1 Cable

Fig. 2 Plug

Fig. 3 "M8-plug" Pin numbers

Α	Sensitivity adjustment (Top trimmer)	G	M8, 4-pin male connector
В	Yellow LED	1	Brown
С	Green LED	2	White
D	M3 Fixing holes for sensor mounting	3	Blue
E	Sensing window	4	Black
F	2 m, 4 wire PVC Ø 3.3 mm cable		



Sensing

Detection 1. **SSC1** S.P.1 (trimmer/IO-Link) S.P.2 Hysteresis (man./auto) Logic Single point Two point Windows FGS Logic A - B Time delay Selector Output Sensor inverter output A SSC1 SO1 AND, OR, XOR, S-R В ON, OFF One-shot NPN, PNP, Push-Pull One of 1 to 7 2. **SSC2**S.P.1 S.P.2 Hysteresis Logic Single point Two point Windows FGS Selector Logic A - B Time delay Sensor Output В inverter output SSC2 SO2 AND, OR, XOR, S-R ON, OFF One-shot One of 1 to 7 NPN, PNP, Push-Pull EXT-Input Α EXT-Input 3. Temperature 4. Dust 1 7. Aplication functions 5. **Dust 2** or Object & Gap Pattern Speed & **Diveder** Recognition or or 6. EXT-Input Monitoring Length function



		V	
	SSC1	SSC2	
Sensor switching channel SSC1 and	• Enabled	• Enabled	
SSC2	Disabled	Disabled	
	Factory settings: Enabled	Factory settings: Enabled	
Set Point 1 (SP1)	• 20 375		
		nm @ Rererence target 90% reflection)	
Set Point 2 (SP2)	• 20 375		
	Factory settings: 20 (Approx. 20 mm	m @ Rererence target 90% reflection)	
	High active		
Switching logic	• Low active		
	Factory settings: High active SSC1	6663	
	• Deactivated	SSC2 • Deactivated	
	Single point mode	Single point mode	
Switching mode	• Two point mode	Two point mode	
	Windows mode	Windows mode	
	• FGS mode	• FGS mode	
	Factory settings: Single point mode	Factory settings: Single point mode	
Rated operating distance (S _n)	≤ 350 mm	Reference target, white paper with 90 % reflectivity, Size 200x200 mm	
	≤ 350 mm	White object 90% reflection	
Maximum detection distance	≤ 350 mm	Grey object 18% reflection	
Maximum detection distance	≤ 350 mm	Black object 6% reflection	
	20400 mm	Black object 0 % reflection	
	Factory settings: 400 mm		
Cutoff distance	Measured distance beyond Cutoff dist	ance will be truncated to Cutoff	
	distance.	and, will be trained to Caton	
	Cutoff distance value will also be used	d when an object cannot be detected.	
	IO-Link Adjustment (SSC1)	,	
Sensitivity control (selectable be-	• Trimmer Input (SSC1)		
tween)	• Teach by wire (SSC1)		
	Factory settings: Trimmer Input		
Sensitivity adjustment	23 mm 360 mm	Single-turn potentiometer	
	≤ 10 mm	White object 90% reflection	
Blind zone	≤ 12 mm	Grey object 18% reflection	
	≤ 14 mm	Black object 6% reflection	
Light source / Light type	620 nm / Red modulated		
Detection angle	± 1.2° @ half sensing distance	@ 100 mm	
Light spot size	Ø 6.8 mm	@ 100 mm	
Emitter beam angle	± 2.0°	@ 100 mm	
	20 375 mm		
	Factory settings: SP1 350 and SP2	White object 90% reflection	
	20		
	20 375 mm		
Adjustable distance	Factory settings: SP1 350 and SP2	Grey object 18% reflection	
	20		
	20 375 mm		
	Factory settings: SP1 350 and SP2	Black object 6% reflection	
Hypotogogia (H)	20		
Hysteresis (H) Manual	Adjustable by IO-Link		
Automatic	• 2 mm 375 mm		
Automatic	Factory settings: 24 mm This function can increase the immuni	ity towards unstable targets and	
Detection filter	electromagnetic disturbances: Value can be set from 1 to 255. Factory settings: 1		
	(1 is max. operating frequency and 255 is min. operating frequency)		
	1 (1 is max_operating frequency and 25	5 is min_operating frequency)	



Mutual Inteference Protection	MIP Off One channel 2 channels - CH A 2 channels - CH B	Factory settings: MIP Off
Mutual Inteference Protection		Factory settings: MIP Off

Application functions

Selectable dedicated applications	 No application Pattern Recognition Speed and Length Divider function Object and Gap Monitoring 	Factory settings: No application
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Pattern Recognition

Function description	The Pattern recognition function detects a pattern (e.g. a row of holes or pins) and compare the order with a pre-teached reference pattern.	
Conditions	Two sensors (Main sensor and Trigger sensor) are needed for this function.	
Settings	 The Trigger sensor has to detect the full length of the body that contains the pattern. The Main sensor has to be aimed at the e.g. holes or pins that constitute the pattern. 	

Speed and Length

Function description	This function is designed to monitor the length of an object as well as the speed of a conveyour belt. The actual value if the length in [mm] and the speed in [mm/s] are directly available on the IO-Link master.	
Conditions	Two sensors (Main sensor and Trigger sensor) are needed for this functio	
Settings	Distance between sensors.	25 150 mm Factory settings: 100 mm

Divider function

Function description	This function can be used to e.g. monitor how many items that are packed into a carton box. Once the preset number is reached the sensor gives an output so the full box can be replaced.	
Conditions	Only one sensor is needed for this function.	
	A counter value must be set in the sensor.	
Settings	Counter limit.	160 000
	Counter mint.	Factory settings: 5



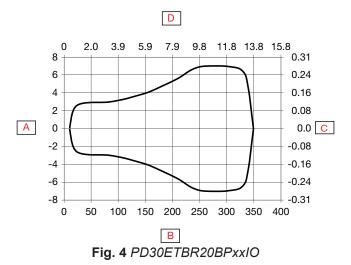
Object and Gap Monitoring

Function description		This function is designed to monitor, that the length of an object and the gap between the following object on a conveyer belt, are witin certain limits.		
Conditions	Only one sensor is needed for	Only one sensor is needed for this function.		
		An acceptable minimum and maximum time [ms] mus be set for both the object size a gap size between two objects represented by the time it takes to pass the sensor.		
	Object minimum time.	1060 000 ms Factory settings: 500 ms		
Settings	Object maximum time.	1060 000 ms Factory settings: 10 000 ms		
	Gap minimum time.	1060 000 ms Factory settings: 500 ms		
	Gap maximum time. 1060 000 ms Factory settings: 10 000 ms			
Outputs	Output 1 is active when an ob Output 2 is active when the ga	ject is outside the set limits. ap between two objects is outside the set limits.		

Alarm settings

	SSC1	SSC2	
Safe limits	• 0 100 % of actual SP	• 0 100 % of actual SP	
	Factory settings: 4%	Factory settings: 5%	
Dust alarm	Safe limits are used for dust alarm level.		
	• High threshold -50 +150 °C		
	• Low threshold -50 +150 °C		
Temperature alarm	Factory settings:		
	High value 70 °C		
	Low value -20 °C		

Detection diagram



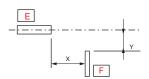


Fig. 5 PD30ETBI20BPxxIO

Α	Detection width (mm)	D	Sensing range (inches)
В	Sensing range (mm)	E	Sensor
С	Detection width (inches)	F	Object 25 x 25 mm, White 90%



Accuracy

Temperature drift	≤ 0.2%/°C

Sensing conditions

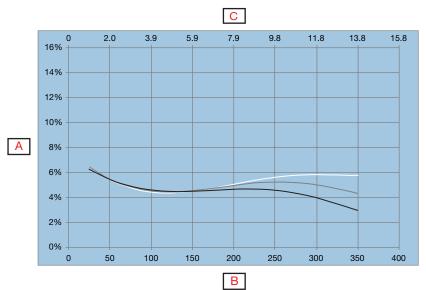


Fig. 6 PD30ETBR35BPxxIO

Α	Distance from background (%)	(Black on white 6%/90%)
В	White background 90% (mm)	(Grey on white 18%/90%)
С	White background 90% (inches]	(White on white 90%/90%)



Features



Power Supply

Rated operational voltage (U _B) 10 30 VDC (ripple included)	
Ripple (U _{rpp})	≤ 10%
No lood oursely oursent (I.)	≤ 45 mA @ U _B min.
No load supply current (I _o)	≤ 20 mA @ U _B max.
Power-ON delay (t _v)	≤ 150 ms



Input selector

	Channel A	Channel B
	Deactivated	Deactivated
	• SSC1	• SSC1
	• SSC2	• SSC2
Input selector	Dust alarm 1	Dust alarm 1
	Dust alarm 2	Dust alarm 2
	Temperature alarm	Temperature alarm
	External input	External input
	Application functions	Application functions
	Factory settings: SSC1	Factory settings: SSC1



Logic functions

	Channel A + B for SO1	Channel A + B for SO2
	• Direct	Direct
	• AND	• AND
Logic functions	• OR	• OR
	• X-OR	• X-OR
	• SR-FF	• SR-FF
	Factory settings: Direct	Factory settings: Direct



Time delays

	For SO1	For SO2
	Disabled	Disabled
	ON delay	ON delay
Timer mode	OFF delay	OFF delay
Timer mode	ON delay and OFF delay	ON delay and OFF delay
	One-shot leading edge	One-shot leading edge
	One-shot trailing edge	One-shot trailing edge
	Factory settings: Disabled	Factory settings: Disabled
	For SO1	For SO2
	• [ms]	• [ms]
Timer scale	• [s]	• [s]
	• [min]	• [min]
	Factory settings: ms	Factory settings: ms
	For SO1	For SO2
Timer value	• 0 32 767	• 0 32 767
	Factory settings: 0	Factory settings: 0

Outputs

	For SO1 Pin 4 Black wire	For SO2 Pin 2 White wire	
	Disabled output	Disabled output	
	• NPN	• NPN	
	• PNP	• PNP	
Sensor output	Push-Pull	Push-Pull	
Sensor output		External input, active high	
		External input, active low	
		External teach	
		Mute input	
	Factory settings: PNP	Factory settings: PNP	
	For SO1 Pin 4 Black wire	For SO2 Pin 2 White wire	
Output Inverter	• N.O.	• N.O.	
Output inverter	• N.C.	• N.C.	
	Factory settings: N.O.	Factory settings: N.C.	
Rated operational current (I _s)	≤ 100mA (continuous) pr. output		
Rated Operational Current (I _e)	100 mA @ 100 nF Load (Short-time) pr. output		
OFF-state current (I,)	≤ 50 µA		
Minimum operational current (I _m)	> 0,5 mA		
Voltage drop (U _d)	≤ 1.0 VDC @ 100 mA		
Protection	Short circuit, reverse polarity, transients		
	DC-12	Control of resistive loads and solid-	
Utilization category	DC-12	state loads with optical isolation	
	DC-13	Control of electromagnets	
Capacitive load	100 nF @ 100 mA, 24 VDC		

Operation diagram

For default factory sensor

Tv = Power-ON delay



Power supply	ON	
Target (Object)	Present	
Break output (N.C.)	ON	_Tv
Make output (N.O.)	ON	

Response times

Operating frequency (f)	≤ 500 Hz		
Poononce times	≤ 1 ms	OFF-ON (t _{on})	
Response times	≤ 1 ms	ON-OFF (t _{OFF})	



Indication

Green LED	Yellow LED	Power	Function	
SIO and IO-Link mode				
ON	ON	ON	ON (stable)* SSC1	
ON	OFF	ON	OFF (stable)* SSC1	
OFF	OFF	OFF	OFF (Not stable) SSC1	
Flashing 1 Hz (10% or 90% du- tycycle)	-	ON	Connected via IO-Link	
-	Flashing 10 Hz 50% dutycycle	ON	Output short-circuit	
-	Flashing 0.520 Hz 50% dutycycle	ON	Timer triggered indication	
		SIO mode only		
-	Flashing 1 HZ ON 100 ms OFF 900 ms	ON	External teach by wire. Only for single point mode.	
-	Flashing 1 HZ ON 900 ms OFF 100 ms	ON	Teach time window (3 - 6 sec).	
-	Flashing 10 HZ ON 50 ms OFF 50 ms Flashing for 2 sec	ON	Teach time out (12 sec).	
-	Flashing 2 HZ ON 250 ms OFF 250 ms Flashing for 2 sec	ON	Teach successful.	
O-Link mode only				
Flashing 1 HZ ON 900 ms OFF 100 ms	-	ON	Sensor is in IO-Link mode.	
Flashing 2 Hz 50% dutycycle		ON	Find my sensor	

^{*}See operation diagram



► LED indication

LED indication selection	LED indication inactive LED indication active Find my sensor Factory settings: LED indication active
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Environmental

A malai and da mana mada ma	-25° +60°C (-13° +140°F)	Operating 1)	
Ambient temperature	-40° +85°C (-40° +185°F)	Storage 1)	
Ambient humidity range	35% 95%	Operating ²⁾	
Ambient numbers range	35% 95%	Storage 2)	
Ambient light	≤ 30 000 lux	@ 3000 3200 °K	
Vibration	10150 Hz, 1.0 mm/15 g	EN 60068-2-6	
Shock	30 g _n / 11 ms, 3 pos, 3 neg per axis	EN60068-2-27	
Drop test	2 x 1 m and 100 x 0.5 m	EN 60068-2-31	
Rated insulation voltage (U _i)	50 VDC		
Dielectric insulation voltage	≥ 500 VAC rms	50/60 Hz for 1 min.	
Rated impulse withstand voltage	>1 kV (with 500 Ω)	1.2/50 µs	
Pollution degree	3	IEC60664, 60664A; EN60947-1	
Overvoltage category	III	IEC60664; EN60947-1	
Degree of protection	IP67, IP68 @ 2 m and 20 h	IEC60539; EN60947-1	
	IP69K	(DIN 40050-9)	
NEMA Enclosure Types	1, 2, 4, 4X, 5, 6, 6P, 12	NEMA 250	

¹⁾ Do not bend the cable in temperatures below -10°C

²⁾ With no icing or condensation



EMC

Electrostatic discharge immunity test	± 8 kV @ air discharge or ± 4 kV @ contact discharge	IEC 61000-4-2; EN60947-1	
Electromagnetic field immunity	10 V/m	IEC 61000-4-3; EN60947-1	
Fast transient immunity	±2 kV / 5 kHz	IEC 61000-4-4; EN60947-1	
Wire-conducted noise	10 Vrms	IEC 61000-4-3; EN60947-1	
Power frequency magnetic field immunity test	Continuous: >30 A/m, 28 µ tesla Short-time: >300 A/m, 280 µ tesla	IEC 61000-4-8; EN60947-1	



Diagnostic parameters

Function	Unit	Range				
Sensor Diagnostics						
Frontend Failure	0	0 or 1				
Memory Failure	0	0 or 1				
Temperature Diagnostics						
Current temperature	[°C]	-50 +150				
Maximum temperature - All time high	[°C]	-50 +150				
Minimum temperature - All time low	[°C]	-50 +150				
Maximum temperature - Since last power-up	[°C]	-50 + 150				
Minimum temperature - Since last power-up	[°C]	-50 + 150				
Minutes above Maximum Temperature	[min]	0 2 147 483 647				
Minutes below Minimum Temperature	[min]	0 2 147 483 647				
Operating Diagnostic						
Operating Hours	[h]	0 2 147 483 647				
Number of Power Cycles	[cycles]	0 2 147 483 647				
Detection counter SSC1	[cycles]	0 2 147 483 647				
Maintenaince event counter	[cycles]	0 2 147 483 647				
Download counter	[counts]	065 536				
Quality of Teach	-	0 255%				
Quality of Run	-	0 255%				
Excess gain	0.00 1 000.00					
Error Count	[counts]	065 536				
Device Status	0 = Device is operating properly 1 = Maintenance required 2 = Out-of-specification 3 = Functional-Check 4 = Failure Factory settings: 0					

Events Configuration

Events	Factory default setting
Maintenaince Event	Inactive
Temperature fault event	Inactive
Temperature over-run	Inactive
Temperature under-run	Inactive
Short circuit	Inactive



Observation menu

Process Data	Factory default setting
	Analogue value Inactive
	Analogue value normal <i>Factory settings</i>
Analogue value	Analogue value as Object Length
	Analogue value as Object Speed
	Analogue value as Counter value
Excess gain	Inactive
SO1, Switching output 1	Active
SO2, Switching output 2	Active
SSC1, Sensor switching channel 1	Inactive
SSC2, Sensor switching channel 2	Inactive
DA1, Dust alarm SSC1	Inactive
DA2, Dust alarm SSC2	Inactive
TA, Temperature alarm	Inactive
SC, Short circuit	Inactive
AFO1, Application functions output 1	Inactive

Process data structure

4 Bytes, Analogue value 16 ... 31 (16 bit)

Duto 0	31	30	29	28	27	26	25	24
Byte 0	MSB	-	-	-	-	-	-	-
Purto 4	23	22	21	20	19	18	17	16
Byte 1	-	-	-	-	-	-	-	LSB
Darte 0	15	14	13	12	11	10	9	8
Byte 2	-	-	SC	TA	DA2	DA1	SSC2	SSC1
Byte 3	7	6	5	4	3	2	1	0
	AFO1	-	-	-	-	-	SO2	SO1

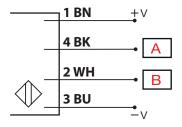


Mechanics/electronics

Connection

Cable	2 m, 4-wire 4 x 0.14 mm², Ø = 3.3 mm, PVC, Black
Plug	M8, 4-pin, male

Wiring



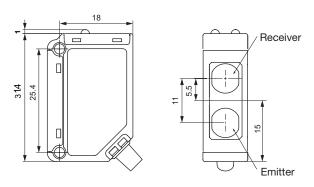
BN	BK	WH	BU	Α	В
Brown	Black	White	Blue	OUT/IO-Link	IN/OUT

Housing

Body	Stainless steel, AISI316L		
Front glass	PPSU, Red		
Trimmer shaft	PEEK, Light grey		
Indication	PES, Transparent Polyethersulfone		
Sealing	FKM Fluoroelastomer		
Cable gland	FKM Fluoroelastomer		
Dimensions	11 x 31.5 x 21 mm		
Weight	≤ 100 g	Cable version	
	≤ 65 g	Plug version	



Dimensions



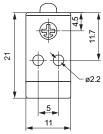
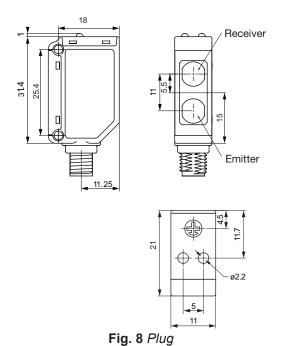


Fig. 7 Cable





Compatibility and conformity

Approvals and markings

General reference	Sensor designed according to EN60947-5-2		
MTTF _d	138.5 years EN ISO 13849-1, SN 29500		
CE-marking	CE		
Approvals	c UL us (UL508)		
Other Approvals	EC@LAB [®]	Topax 56, Topaz AC1, Topaz MD3, Topaz CL1, Topactiv OKTO, P3-hypochloran	

lO-Link

IO-Link revision	1.1
Transmission rate	COM2 (38.4 kbaud)
SDCI-Norm	IEC 61131-9
Profile	Smart sensor profile 2nd edition, common profile
Min. cycle time	5 ms
SIO mode	Yes
Min. master port class	A (4-pin)
Process data length	32 bit



Delivery contents and accessories



Delivery contents

- · Photoelectric switch: PD30ETBR35BPxxIO
- Screwdriver
- Packaging: Plastic bag



Accessories

- Mounting bracket: APD30-MB1 or APD30-MB2 to be purchased separately
- Connector type: CO..54NF-..W series to be purchased separately



Further information

Information	Where to find it	QR
IO-Link manual	http://cga.pub/?9db641	
Mounting brackets	http://cga.pub/?6fa29a	
Connectors	http://cga.pub/?3abadc	



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