Three phase AC motor soft starter



Description

RSGD is an extremely compact and easy to use 3-phase soft starter for AC induction motors rated up to 100Arms.

The starting parameters can be easily set-up through 3 knobs.

The integrated motor overload protection (Class 10) and Modbus communication** result in a higher installation flexibility.

Benefits

- **Easy to use.** The RSGD is equipped with a self-learning algorithm that automatically adjusts the start parameters to optimise the motor starts and stops.
- Fast installation and set-up. Only 3 settings are required (FLC, ramp-up and ramp-down).
- Compact dimensions. 12 45Arms in 45mm wide housing, 55 100Arms in 75mm wide housing.
- Integrated protection. Diagnostic functions provide additional protection. RSGD is also equipped with an overload protection (Class 10)*.
- Torque control during ramp-down. Smoother deceleration of the load.
- **Complete monitoring.** The RSGD is equipped with a Modbus/RTU communication port by 2-wire RS485 connection**.
- **Guided model selection.** Easy to use selection tool to select the appropriate soft starter model depending on the application type.

Applications

RSGD soft starters are the ideal solution for 3-phase fixed speed AC induction motor applications where there is the need to reduce the starting current and/or minimise stresses on the motor during start and stop. The RSGD offers a number of integrated diagnostic functions that can replace additional components inside the electrical panel.

Typical applications include: compressors, pumps and fans.

Main functions

- Soft starting and soft stopping of AC motors.
- Integrated electronic overload protection (Class 10)*.
- Serial communication (Modbus) over RS485**.

* RSGD VD210, VX210, VX310C, VX311C models only

** RSGD 75mm models only





References

Order code

Enter the code entering the corresponding option instead of $lacksquare$

Code	Option	Description	Notes	
R	-			
S	-	Soft starter		
G	-	General purpose		
D	-	Dual phase control		
	40	220 – 400 VAC +10% -15% operational voltage (Ue)		
	60	220 – 600 VAC +10% -15% operational voltage (Ue)		
	12	12 Arms		
	16	16 Arms		
	25	25 Arms		
	32	32 Arms	Rated operational current	
	45	45 Arms		
	55	55 Arms		
	70	70 Arms		
	85	85 Arms		
	100	100 Arms		
	E0	110 - 400 VAC +10% -15% control voltage (Uc) Supply voltage: internally supplied		
		24 VAC/DC +10% -10% control voltage (Uc)	RSGD40 only	
_	F0	Supply voltage: internally supplied		
	FF	24 VAC/DC +10% -10% control/supply voltage	RSGD60 models from	
		Supply voltage: externally supplied	55Arms to 100Arms only	
	GG	100 - 240 VAC +10% -15% control/supply voltage Supply voltage: externally supplied	RSGD60 only	
V	-			
	D	No heatsink	RSGD 45mm only	
	Х	With heatsink		
	2	2 relay outputs	RSGD 45mm only	
	3	3 relay outputs	RSGD 75mm only	
	1 With integrated motor overload protection (Class 10)			
	0	Without motor overload protection	RSGD 45mm only	
	1	With fan	RSGD 100 only	
	0	No fan		
	-	Without communication	RSGD 45mm only	
	С	With Modbus communication	RSGD 75mm only	



Selection guide

	Operational vo	Itage: 400VAC	Operational vo	Itage: 600VAC
Rated opera- tional current (le)	Control voltage 110 - 400 VAC	Control voltage 24 VAC/DC	Control/supply voltage 100 - 240 VAC	Control/supply voltage 24 VAC/DC
12 Arms	RSGD4012E0VD200 RSGD4012E0VD210	RSGD4012F0VD200 RSGD4012F0VD210	RSGD6012GGVD210	-
16 Arms	RSGD4016E0VD200 RSGD4016E0VD210	RSGD4016F0VD200 RSGD4016F0VD210	RSGD6016GGVD210	-
25 Arms	RSGD4025E0VD200 RSGD4025E0VX210	RSGD4025F0VD200 RSGD4025F0VX210	RSGD6025GGVX210	-
32 Arms	RSGD4032E0VD200 RSGD4032E0VX210	RSGD4032F0VD200 RSGD4032F0VX210	RSGD6032GGVX210	-
45 Arms	RSGD4045E0VX200 RSGD4045E0VX210	RSGD4045F0VX200 RSGD4045F0VX210	RSGD6045GGVX210	-
55 Arms	RSGD4055E0VX310C	RSGD4055F0VX310C	RSGD6055GGVX310C	RSGD6055FFVX310C
70 Arms	RSGD4070E0VX310C	RSGD4070F0VX310C	RSGD6070GGVX310C	RSGD6070FFVX310C
85 Arms	RSGD4085E0VX310C	RSGD4085F0VX310C	RSGD6085GGVX310C	RSGD6085FFVX310C
100 Arms	RSGD40100E0VX311C	RSGD40100F0VX311C	RSGD60100GGVX311C	RSGD60100FFVX311C

Further reading

Information	Where to find it
RSGD 45mm instruction manual	http://www.productselection.net/MANUALS/UK/mc_il_rsgd_45mm.pdf
RSGD 75mm instruction manual	http://www.productselection.net/MANUALS/UK/mc_il_rsgd_75mm.pdf
RSGD Troubleshooting guide	http://www.gavazziautomation.com/document/manual/mc_rsgd_qsg.pdf
Modbus communication protocol	http://www.productselection.net/MANUALS/UK/mc_rsgd_modbus_manual.pdf
RSGD 45mm Monitor software	http://www.gavazziautomation.com/document/manual/mc_RS-USB.pdf
CAD drawings (RSGD 45mm)	http://www.productselection.net/DXF/MC_RSGD_45mm.zip
CAD drawings (RSGD 75mm)	http://www.productselection.net/DXF/MC_RSGD_75mm.zip



Selection guide and typical application settings

Category	Туре	Trip Class	Ramp-up setting [s]	Ramp-down setting [s]
	Scroll compressor	5	1	0
Comprosoro	Screw compressor	5	2 to 5	0
Compressors	Piston compressor	5	2	0
	Centrifugal compressor	10	10	0
	Hydraulic pump	5	2	0
Dumme	Centrifugal pump (start time <10sec)	5	5 to 10	10
Pumps	Centrifugal pump (start time >10sec)	10	10 to 20	15
	Piston pump	10	5 to 10	0
	Centrifugal fan (<0.5m diameter)	10	5 to 10	0
Fans	Centrifugal fan (>0.5m diameter)	20	15 to 30*	0
	Vacuum blowers	10	5 to 10	0
Faadam	Screw feeder	10	2 to 10	0
Feeders	Auger	10	5 to 10	0
	Agitators	10	5 to 15	0
	Mixers	10	5 to 10	0
	Saws (<0.5m diameter)	10	5 to 10	5
Rotating machinery	Saws (>0.5m diameter)	20	15 to 30*	10
	Grinder	20	15 to 30*	0
	Crusher	30	20 to 30*	0
	Conveyors	10	5 to 10	5

Note: when using the RSGD on high inertia loads (Trip Class 20, 30) ensure that enough time is left between starts to allow the RSGD to cool down.

* For RSGD 45mm models set ramp-up time to 20.



Motor FLC [A]	HP Rating @ 230V	Power kW @ 400V	Trip class 5	Trip class 10	Trip class 20	Trip class 30
6	1.5	3	RSGD4012 VD200 RSGD4012 VD210	RSGD4012 VD200 RSGD4012 VD210	RSGD4025 VD200 RSGD4012 VD210	RSGD4025 VD200 RSGD4012 VD210
9	2	3.7	RSGD4012 VD200 RSGD4012 VD210	RSGD4012 VD200 RSGD4012 VD210	RSGD4025 VD200 RSGD4016 VD210	RSGD4032 VD200 RSGD4025 VX210
12	3	5.5	RSGD4012 VD200 RSGD4012 VD210	RSGD4016 VD200 RSGD4012 VD210	RSGD4045 VX200 RSGD4025 VX210	RSGD4045 VX200 RSGD4025 VX210
16	5	7.5	RSGD4016 VD200 RSGD4016 VD210	RSGD4025 VD200 RSGD4016 VD210	RSGD4045 VX200 RSGD4032 VX210	RSGD4045 VX200 RSGD4032 VX210
22	7.5	11	RSGD4025 VD200 RSGD4025 VX210	RSGD4032 VD200 RSGD4025 VX210	RSGD4045 VX200 RSGD4045 VX210	RSGD4045 VX200 RSGD4045 VX210
30	10	15	RSGD4032 VD200 RSGD4032 VX210	RSGD4045 VX200 RSGD4032 VX210	RSGD4055 VX310C	RSGD4070 VX310C
37	10	18.5	RSGD4045 VX200 RSGD4045 VX210	RSGD4045 VX200 RSGD4045 VX210	RSGD4070 VX310C	RSGD4085 VX310C
45	15	22	RSGD4045 VX200 RSGD4045 VX210	RSGD4045 VX200 RSGD4045 VX210	RSGD4085 VX310C	RSGD40100 VX311C
55	20	30	RSGD4055 VX310C	RSGD4055 VX310C	RSGD40100 VX311C	-
70	25	37	RSGD4070 VX310C	RSGD4070 VX310C	-	-
85	30	45	RSGD4085 VX310C	RSGD4085 VX310C	-	-
100	30	55	RSGD40100 VX311C	RSGD40100 VX311C	-	-

Contact Carlo Gavazzi representative for further information.
Option "E0": 110 - 400 VAC or option "F0": 24 VAC/DC.

Motor FLC [A]	HP rating @ 480V	HP Rating @ 600V	Trip class 5	Trip class 10	Trip class 20	Trip class 30
6	3	5	RSGD6012 VD210	RSGD6012 VD210	RSGD6012 VX210	RSGD6012 VX210
9	5	7.5	RSGD6012 VD210	RSGD6012 VD210	RSGD6016 VX210	RSGD6025 VX210
11	7.5	10	RSGD6012 VD210	RSGD6012 VD210	RSGD6025 VX210	RSGD6025 VX210
16	10	15	RSGD6016 VD210	RSGD6016 VX210	RSGD6032 VX210	RSGD6032 VX210
22	15	20	RSGD6025 VX210	RSGD6025 VX210	RSGD6055 VX310C	RSGD6055 VX310C
27	20	25	RSGD6032 VX210	RSGD6032 VX210	RSGD6055 VX310C	RSGD6055 VX310C
32	20	30	RSGD6032 VX210	RSGD6032 VX210	RSGD6070 VX310C	RSGD6070 VX310C
41	30	40	RSGD6045 VX200	RSGD6045 VX200	RSGD6085 VX310C	RSGD6085 VX310C
52	40	50	RSGD6055 VX310C	RSGD6055 VX310C	RSGD60100 VX311C	-
70	50	60	RSGD6070 VX310C	RSGD6070 VX310C	-	-
85	60	75	RSGD6085 VX310C	RSGD6085 VX310C	-	-
100	75	100	RSGD60100 VX311C	RSGD6085 VX310C	-	-

• Contact Carlo Gavazzi representative for further information.

• Option "GG": 100 - 240 VAC or option "FF": 24 VAC/DC.

Note: Option FF available only for RSGD 75mm models

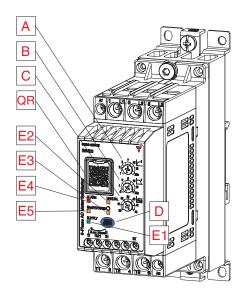
Caution: the actual motor amps may be higher or lower than the average values listed above. We suggest to use the actual motor current as listed on the motor nameplate. Use this table as a guide only.

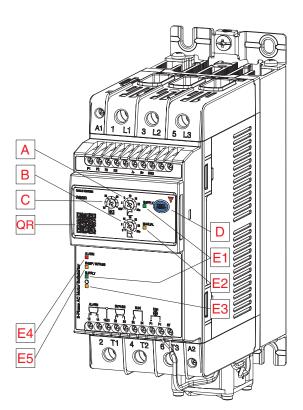
CARLO GAVAZZI compatible components

Purpose	Component name/code	Notes
Manual motor starters	GMS-32	☐: S: standard H: high breaking capacity
Finger guards	RFCG X6	6 pcs per box
Cooling fan	RFAN-75-40 12 X1	For RSGD100 only Rated voltage : 12 VDC Power consumption: 0.6 W
PC interface cable (Isolated USB to TTL cable)	RS-USB	For RSGD12 to RSGD45 only



Structure





Element	Component	Function		
Α	Ramp-up time selector	Sets the desired motor starting time.		
В	Ramp-down time selector	Sets the desired motor stopping time.		
с	FLC knob selector Sets the motor full load current (FLC). The FLC is setting is used by the RS for the overload protection and for the maximum current allowed during m start.			
D	Test/Reset	Simulate overload alarm (press for 1 sec when RSGD is in Idle state) Set alarm recovery mode (press for 5 sec when RSGD is in Idle state) Reset alarms (press for <1sec when RSGD is in alarm mode and alarm mode is Manual) Enable/disable phase sequence protection (press for 10sec when RSGD is in Idle state)		
E1	LED indicators	Supply. Indicates that the RSGD supply is ON.		
E2	LED indicators	Manual. Indicates the alarm reset mode. Manual reset mode - LED ON, Auto reset mode - LED OFF (Factory default setting: Auto, LED OFF)		
E3	LED indicators	Phase sequence. Indicates if the wrong phase sequence protection is enabled (LED OFF) or disabled (LED ON). (Factory default setting: Enabled, LED OFF)		
E4	LED indicators Alarm. Indicates that the RSGD is in alarm. The number of flashes indic the alarm type.			
E5	LED indicators	Ramping/bypass. Indicates whether RSGD is in ramping (flashing) or bypass (fully ON).		
QR	QR code	Scan to link to troubleshooting guide.		



Mode of operation

The RSGD series of soft starters works on two distinct self-learning algorithms depending on the ramp-up time settings.

Ramp-up	Mode of operation
1 or 2 seconds	 When the ramp-up knob is in position 1 or 2, the RSGD will follow a self learning current limit algorithm. As soon as A1-A2 (or ST for RSGD60 models) control voltage signal is applied, the RSGD will start to ramp-up the motor. At the very first start the current limit will be 4 x FLC setting. In the subsequent starts, the RSGD will automatically adjust the current limit setting to maintain the motor start time as close as possible to the ramp-up time setting.
≥ 5 seconds	 When the ramp-up knob is in position 5 or above, the RSGD will follow a self-learning current ramp algorithm. The RSGD will start with a set of default parameters for starting torque. Depending on the ramp-up time setting, the RSGD will apply a current ramp algorithm to start the motor as close as possible to the set ramp-up time. During the motor start, the current will be limited to a maximum of 3.5 x FLC setting. In the subsequent starts, the RSGD will continue to adjust the starting parameters of initial torque and current ramp to ensure that the motor is started as close as possible to the set ramp-up time.
Deman devum	Made of energian

Ramp-down	Mode of operation
1 to 30 seconds	 During ramp-down, the RSGD works on a torque control algorithm for smoother stopping of the motor. As soon as the control voltage signal A1-A2 (or ST for RSGD 60 models) is removed, the RSGD will slow down the motor gradually according to the ramp-down setting. The power semiconductors will be switched OFF as soon as the time (as per ramp-down setting) has elapsed unless there is a risk of exceeding the maximum temperature on the semiconductors. In such a case the RSGD will leave the motor to coast to stop.
0 seconds	 If the ramp-down knob is set to 0, the RSGD will leave the motor to coast to stop.
0 seconds	down).



Features

General

	RSGD 45mm	nm RSGD 75mm	
Material	PA66		
Assembly	DIN or panel		
Protection grade	IP20		
Weight	0.5 to 0.75 Kg	5 to 0.75 Kg About 2.3 Kg	
Overvoltage category	Cat. III		

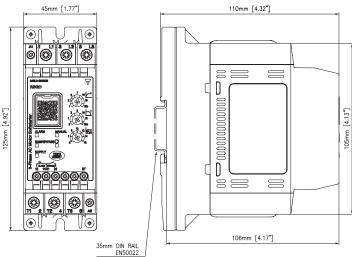
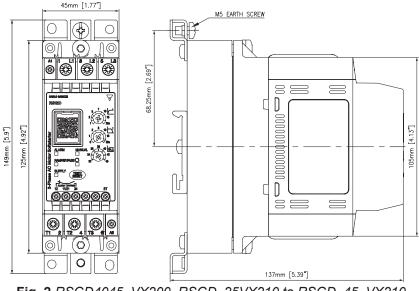


Fig. 1 RSGD..12..VD200 to RSGD..32..VD200, RSGD..12..VD210 to RSGD..16..VD210





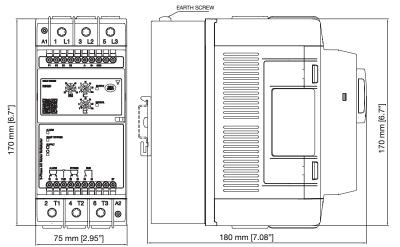


Fig. 3 RSGD..55..VX310C to RSGD..85..VX310C (DIN rail mount version)

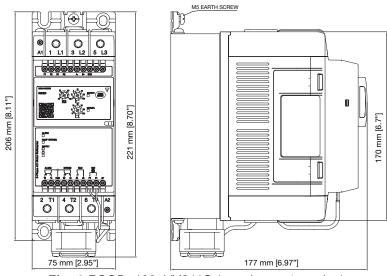


Fig. 4 RSGD..100..VX311C (panel mount version)

Settings

	RSGD 45mm	RSGD 75mm		
Ramp-up time	1 - 20 s	1 - 30 s		
Ramp-down time	0 - 20 s	0 - 30 s		
Initial torque	Automatically determined by RSGD			
FLC range settings	RSGD 12: 2 - 12 A RSGD 16: 6 - 16 A RSGD 25: 12 - 25 A RSGD 32: 20 - 32 A RSGD 45: 32 - 45 A	RSGD 55: 25 - 55 A RSGD 70: 40 - 70 A RSGD 85: 55 - 85 A RSGD 100: 70 - 100 A		



Power Supply

	RSGD40	RSGD60		
Operational voltage range	187 - 440 VACrms	187 - 660 VACrms		
Supply current at Idle	< 30 n	nArms		
Blocking voltage	1200 Vp 1600 Vp			
Rated AC frequency	50/60 Hz (+/- 10%)			
Rated insulation voltage	600 VAC 690 VAC			
Dielectric withstand voltage:				
Supply to input	2.5 kVrms			
Supply to heatsink	2.5 kVrms			
Integrated varistor	Yes (across controlled phases)			

Environmental

Working temperature	-20°C to +60°C (-4°F to +140°F). Note: for temperatures > 40°C derating applies.
Storage tempreature	-40°C to +80°C (-40°F to +176°F).
Relative humidity	< 95% non-condensing @ 40°C.
Pollution degree	2
Installation category	III
Installation altitude	1000 m
Vibration	Acc. to IEC/EN 60068-2-6
Frequency 1	2 [+3/-0] Hz to 25 Hz displacement +/- 1.6 mm
Frequency 2	10 Hz to 55 Hz @ 2g (19.96m/s ²) @ constant displacement



Standard compliance	IEC/EN 60947-4-2
Approvals	



Electromagnetic compatibility (EMC) - immunity				
Electrostatic discharge (ESD)	EN/IEC 61000-4-2			
Electrostatic discilarge (ESD)	8 kV air discharge, 4 kV contact.			
	EN/IEC 61000-4-3			
Dedicted radio frequency	10 V/m, from 80 MHz to 1 GHz (PC1)			
Radiated radio frequency	10 V/m, from 1.4 to 2 GHz (PC1)			
	3 V/m, from 2 to 2.7 GHz (PC1)			
	EN/IEC 61000-4-4			
	Output: 4 kV, 5 kHz (PC2)			
Electrical fast transient (burst)	AC input: 2 kV, 5 kHz (PC2)			
	DC input: 2 kV, 5 kHz (PC2)			
	Signal and control: 1 kV, 5 kHz (PC2)			
Conducted radio fragueness	EN/IEC 61000-4-6			
Conducted radio frequency	10 V/m, from 0.15 to 80 MHz			
	EN/IEC 61000-4-5			
	Output, line to line: 1 kV (PC2)			
	Output, line to earth: 2 kV (PC2)			
	AC input, line to line: 1 kV (PC2)			
Electrical surge	AC input, line to earth: 2 kV (PC2)			
	DC input, line to line: 0.5 kV (PC2)			
	DC input, line to earth: 1 kV (PC2)			
	Signal and control, line to earth: 1 kV (PC2)			
	EN/IEC 61000-4-11			
	0% for 10 ms and 20 ms (PC2)			
Malfana din a	40% for 200 ms (PC2)			
Voltage dips	70% for 500 ms (PC2)			
	80% for 5000 ms (PC3)			
	0% for 5000 ms (PC3)			

Electromagnetic compatibility (EMC) - emissions				
Radio interference field emis-	EN/IEC 55011			
sion (radiated)	Class A (Industrial): from 30 to 1000 MHz			
Radio interference voltage	EN/IEC 55011			
missions (conducted) Class A (Industrial): from 0.15 to 30 MHz				

Note: the tests were done using a screened cable for the communication lines.

PC2 (performance criteria 2): during the test, degradation of performance or partial loss of function is allowed. However, when the test is complete, the product should return operating as intended.



Inputs

	RSGD40E0V	RSGD40F0V	RSGD60FFV	RSGD60GGV	
	A1 - A2:	A1 - A2:	ST:	ST:	
Control voltage (Uc)	110 - 400 VAC	24 VAC/VDC	24 VAC/VDC	100 - 240 VAC	
	+10%, -15%	+10%, -10%	+10%, -15%	+10%, -15%	
Control voltage range (Uc)	93.5 - 440 VAC	21.6 - 26.4 VAC/DC	21.6 - 26.4 VAC/DC	85 - 264 VAC	
Maximum pick-up voltage	80 VAC	20.4 VAC/DC	20.4 VAC/DC	80 VAC	
Minimum drop out voltage	20 VAC	5 VAC/DC	5 VAC/DC	20 VAC	
Supply voltage range (Us)	-	- A1 - A2: - 24 VAC/DC +10%, -10%		A1 - A2: 100 - 240 VAC +10%, -15%	
Rated AC frequency	45 - 66 Hz (applies to 24 VAC supply)			45 - 66 Hz	
Rated insulation voltage (Ui)	500 VAC				
Dielectric strength: Dielectric withstand voltage Rated impulse withstand volt- age	2 kVrms 4 kVrms				
Control input current	0.5 - 5 mArms (0.55 - 1.3 mArms for RSGD 45mm)	0.4 - 3 mArms			
Input to output response time (Mains supply already present)	200 msec	200 msec	1.5 sec	200 msec	
Input to output response time (Mains supply applied with control)	2.5 sec			sec	
Integrated varistor	Yes				

Note 1: for the Canadian application, the control terminals A1, A2 (or A1, A2, ST for RSGD60 versions) of the RSGD devices shall be supplied by a secondary circuit where power is limited by a transformer, rectifier, voltage divider, or similar device that derives power from a primary circuit, and where the short-circuit limit between conductors of the secondary circuit or between conductors and ground is 1500VA or less. The short-circuit volt ampere limit is the product of the open circuit voltage and the short circuit ampere.

Note 2: RSGD60 soft starters require a separate 100 - 240V, 50/60Hz single phase control source. Output connections (L1, L2, L3, T1, T2, T3) are not galvanically isolated from the external supply connections (A1, A2, ST).





	RSGD12	RSGD16	RSGD25	RSGD32	RSGD45
Overload cycle @ 40°C surrounding tempera- ture (acc. to EN/IEC 60947-4-2)	VD200: 3-5:175 VD210: 3-12:168		VD200:3-5:355 VX210:3- 12:168	VD200:3-5:175 VX210:3- 12:168	3-12:348
Maximum number of starts/hr @ rated overload cycle @ 40°C surrounding tempera- ture	20		VD200: 10 VX210: 20	20	10
Maximum number of starts/hr (with fan) @ rated overload cycle @ 40°C surrounding tempera- ture	-	-	-	-	-
Rated operational current @ 40°C	12 Arms	16 Arms	25 Arms	32 Arms	45 Arms*
Rated operational current @ 50°C	12 Arms	15 Arms	23 Arms	28 Arms	40 Arms
Rated operational current @ 60°C	12 Arms	13 Arms	21 Arms	24 Arms	34 Arms
Minimum load current	1 Arms			5 Ar	ms

	RSGD55	RSGD70	RSGD85	RSGD100	
Overload cycle @ 40°C surrounding tempera- ture (acc. to EN/IEC 60947-4-2)	AC53b : 3 - 12 : 348				
Maximum number of starts/hr @ rated overload cycle @ 40°C surrounding tempera- ture	10				
Maximum number of starts/hr (with fan) @ rated overload cycle @ 40°C surrounding tempera- ture	-	-	-	10	
Rated operational current @ 40°C	55 Arms	70 Arms	85 Arms	100 Arms	
Rated operational current @ 50°C	50 Arms	64 Arms	78 Arms	88.5 Arms	
Rated operational current @ 60°C	46 Arms	59 Arms	71 Arms	77 Arms	
Minimum load current	5 Arms				

Note: the overload cycle describes the switching capability of the soft starter at a surrounding temperature of 40°C as described in EN/IEC 60947-4-2. An overload cycle AC53b:3-12:348 means that the soft starter can handle a starting current of 3x le for 12 seconds followed by an OFF time of 348 seconds.

* For RSGD6045 models, operational current is 45 Arms @ 25°C.



Auxiliary relays

	RSGD 45mm	RSGD 75mm		
Number of output relays	2	3		
Function of relays	Alarm, bypassed (top of ramp).	Alarm, bypassed (top of ramp), run.		
Rated operational voltage	250 VAC	C/30 VDC		
Rated insulation voltage	250	VAC		
Dielectric withstand voltage	2.5	kV		
Overvoltage category	I			
Type of control circuit	Electromechanical relay			
Number of contacts	Alarm and bypassed: 1 Alarm and bypassed: 2 Run: 1			
Type of contacts	Alarm: normally closed (NC) Bypassed: normally open (NO) Alarm and bypassed: changeove NC) Run: normally open (NO)			
Type of current	AC / DC			
Rated operational current	3 Arms @ 250 VAC, 3 Arms @ 30 VDC			

RS485

Туре	Bi-directional (static and dynamic variables and parameters)		
Functions	Configuration of device Start/Stop Modification of set-point parameters Monitoring of measured variables		
Connection	2-wires Note: to reduce the noise use a shielded cable and connect the shield to GND termi- nal and to the ground at the same point.		
Address	Default : 1 Selectable via software: range 1 - 247		
Protocol	MODBUS (RTU)		
Factory defined data format	Data bits: 8 Parity: none Stop bit: 1 Selectable via software: parity: none (2 stop bits), odd (1 stop bit), even (1 stop bit)		
Baud rate	Default: 9.6k bits/s Selectable via software: 9.6k, 19.2k, 38.4k bits/s		

Note: applies to RSGD 75mm models only



Performance

Model	IEC Rated Cur- rent	220 - 240 VAC	380 - 415 VAC	440 - 480 VAC	550 - 600 VAC
RSGD12	12 Arms	3 kW / 3 HP	5.5 kW / 5 HP	5.5 kW / 7.5 HP	9 kW / 10 HP
RSGD16	16 Arms	4 kW / 5 HP	7.5 kW / 7.5 HP	9 kW / 10 HP	11 kW / 15 HP
RSGD25	25 Arms	5.5 kW / 7.5 HP	11 kW / 10 HP	11 kW / 15 HP	20 kW/ 20 HP
RSGD32	32 Arms	9 kW / 10 HP	15 kW / 15 HP	18.5 kW / 20 HP	22 kW/ 30 HP
RSGD45*	45 Arms	11 kW / 15 HP	22 kW/ 25 HP	22 kW/ 30 HP	37 kW/ 40 HP
RSGD55	55 Arms	15 kW / 20 HP	30 kW / 30 HP	30 kW / 40 HP	45 kW / 50 HP
RSGD70	70 Arms	20 kW / 25 HP	37 kW / 40 HP	45 kW / 50 HP	55 kW / 60 HP
RSGD85	85 Arms	22 kW / 30 HP	45 kW / 50 HP	45 kW / 60 HP	55 kW / 75 HP
RSGD100	100 Arms	30 kW / 30 HP	55 kW / 50 HP	55 kW / 75 HP	75 kW / 100 HP

Current / power ratings: kW and HP @ 40°C

Ratings:

kW rating according to: IEC/EN 60947-4-2 HP rating according to: UL508 * For RSGD6045 models, ratings are @25°C

Starts per hour

The table below indicates the maximum number of starts/hr that can be done by the different RSGD models at different operating currents with a surrounding temperature of 40°C.

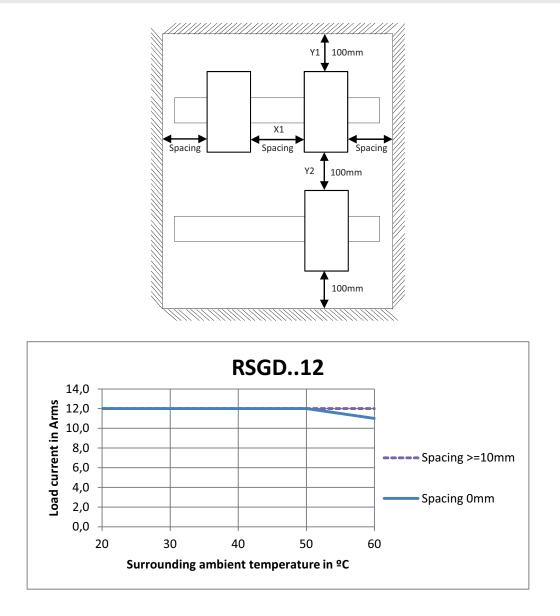
Model	Operational current						
Woder	6 Arms	12 Arms	16 Arms	25 Arms	32 Arms	45 Arms	
RSGD12VD200	40	20	-	-	-	-	
RSGD16VD200	50	25	20	-	-	-	
RSGD25VD200	45	20	15	10	-	-	
RSGD32VD200	100	55	40	25	20	-	
RSGD45VX200	80	40	30	18	15	10	

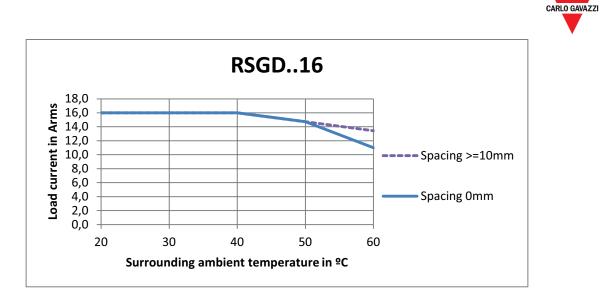
Model	Operational current						
Woder	6 Arms	12 Arms	16 Arms	25 Arms	32 Arms	45 Arms	
RSGD12VD210	40	20	-	-	-	-	
RSGD16VD210	50	25	20	-	-	-	
RSGD25VX210	90	40	30	20	-	-	
RSGD32VX210	100	55	40	25	20	-	
RSGD45VX210	80	40	30	18	15	10	

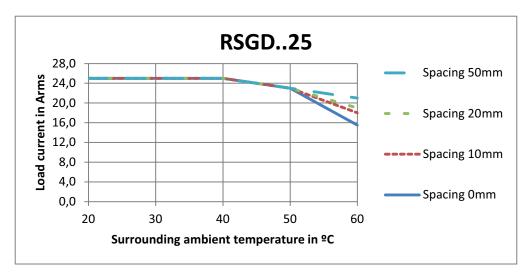
Model	Operational current							
woder	25 Arms	45 Arms	55 Arms	70 Arms	85 Arms	100 Arms		
RSGD55VX310C	25	13	10	-	-	-		
RSGD70VX310C	30	16	13	10	-	-		
RSGD85VX310C	40	21	17	12	10	-		
RSGD100VX311C	40	22	18	14	12	10		

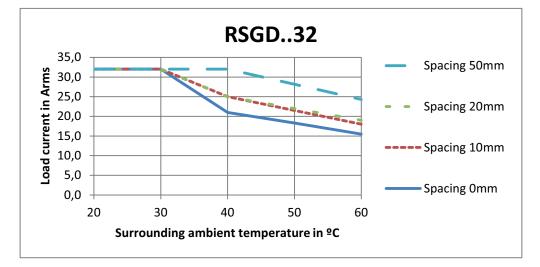


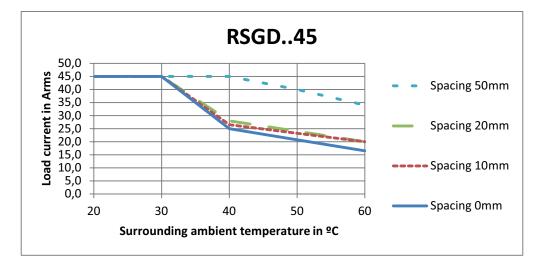
Current derating curves

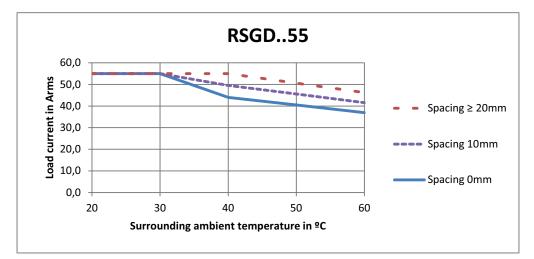


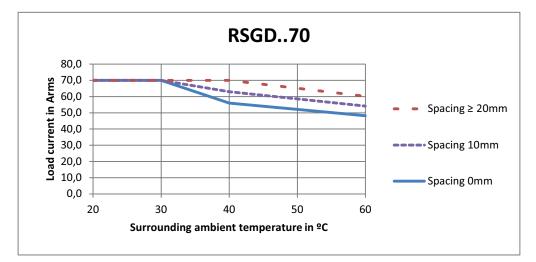


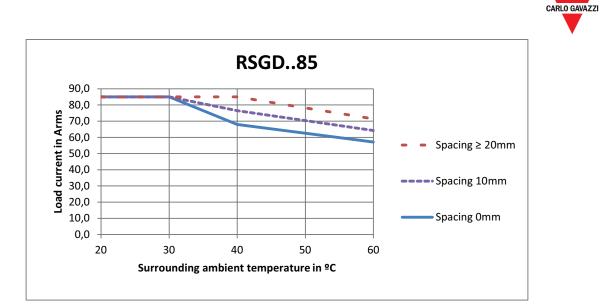


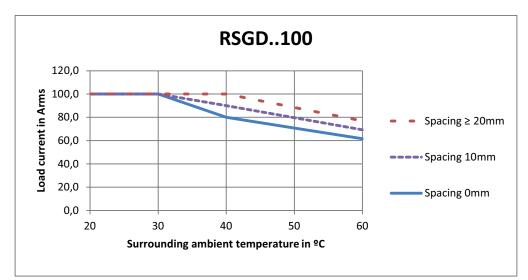












Maximum Power Dissipation at le

	RSGD40		RSGD	60		
	E0: 110 - 400 VAC	F0: 24 VAC/DC	GG: 100 - 240 VAC	FF: 24 VAC/DC		
RSGD12	20.3	3 W	6.4 W	-		
RSGD16	20.8	3 W	6.8 W	-		
RSGD25	21.5 W		21.5 W		7.0 W	-
RSGD32	22.6 W		13.5 W	-		
RSGD45	23.9 W		16.5 W	-		
RSGD55	19.5 W		16.2 W	3.1 W		
RSGD70	28.4 W		20.0 W	4.5 W		
RSGD85	28.8 W		21.0 W	8.2 W		
RSGD100	29.3 W		22.3 W	8.2 W		

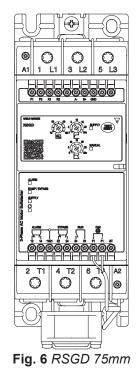


Connection Diagrams

Terminal markings

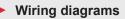


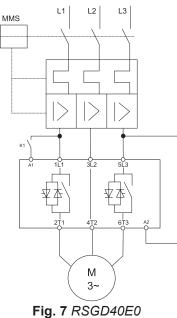
Fig. 5 RSGD 45mm

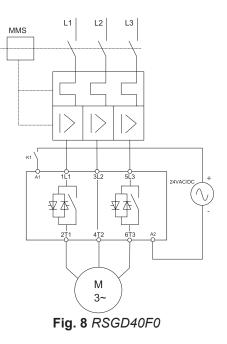


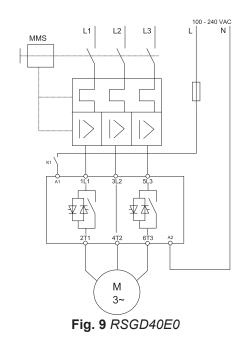
Marking	RSGD	45mm	RSGD	75mm	
Marking	RSGD40	RSGD60	RSGD40	RSGD60	
1 L1, 3 L2, 5 L3		Line con	nections		
2 T1, 4 T2, 6 T3		Load cor	nnections		
A1, A2	Control voltage	Supply voltage	Control voltage	Supply voltage	
ST	-	Control voltage	-	Control voltage	
11, 12		Alarm indication (no	ormally closed, NC)		
11, 14		-	Alarm indication (normally open, NO)		
21, 22	-		Top of ramp indication (normally closed NC)		
21, 24		Top of ramp indication	n (normally open, NO)		
31, 34		-	Run relay (normally open, NO)		
R1, R2	-		Remote reset of alarms		
P1, P2		-	PTC	input	
A - , B + , GND		-	Modbus connections		
F1+, F1- *		-	Fan cor	nnection	
Note:	For the 24VDC (RSGD40F0, RSGD60FF) models, connect A1 to the positive and A2 to the negative (-) terminal. * Only for RSGD100 models			A1 to the positive (+)	











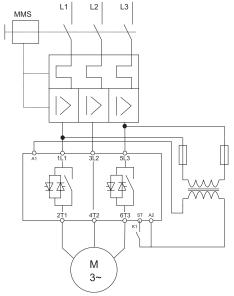


Fig. 10 RSGD60. GG models: Apply 100 - 240VAC, FF models: Apply 24VAC/DC



Connection specifications

Line conductors 1 L1, 3 L2, 5 L3, 2 T1, 4 T2, 6 T3 (acc. to EN60947-1)					
	RSGD 45mm	RSGD 75mm			
Flexible	2.5 - 10 mm ² 2.5 - 2 x 4 mm ²	-			
Rigid (solid or stranded)	2.5 - 10 mm ²	2 x (10 - 50 mm²)			
Flexible with end sleeve (fer- rule)	2.5 - 10 mm ²	2 x (10 - 50 mm²)			
UL/cUL rated data Rigid (solid or stranded)	2 x (AWG 10 - 14)	2 x (AWG 8 - 1/0)			
Terminal screws	M4	M8			
Maximum tightening torque	2.5 Nm (22 lb.in) with posidrive bit 2	12 Nm (106 lb.in) with torx TT40 bit			
Stripping length	8.0 mm	20.0 mm			

Secondary conductors A1, A2 (acc. to EN60998)					
	RSGD 45mm RSGD 75mm				
Flexible	0.5 - 1	.5 mm ²			
Rigid (solid or stranded)	0.5 - 2	.5 mm ²			
Flexible with end sleeve (fer- rule)	0.5 - 1.5 mm²				
UL/cUL rated data Rigid (solid or stranded)	AWG 10 - 18				
Terminal screws	M3				
Maximum tightening torque	0.6 Nm (5.3 lb.in) with posidrive bit 0				
Stripping length	6.0	mm			

Auxiliary conductors					
	RSGD 45mm RSGD 75mm				
Rigid (solid or stranded)	0.5 - 2.5 mm ²				
Flexible with end sleeve (fer- rule)	0.05 - 1.5 mm²				
UL/cUL rated data Rigid (solid or stranded)	AWG 30 - 32				
Terminal screws	M3				
Maximum tightening torque	0.45 Nm (4.0 lb.in) posidrive bit 0				
Stripping length	6.0 mm				

Use 75°C copper (Cu) conductors.



Troubleshooting

LED status indications

State	Supply (green LED)	Ramp/Bypass (yellow LED)	Alarm (red LED)	Manual (yellow LED)
Idle	ON	OFF	OFF	OFF/ON
Ramping	ON	Flashing	OFF	OFF/ON
Bypass	ON	OFF	OFF	OFF/ON
Alarm (Auto-recovery)	ON	OFF	Flashing	OFF
Alarm (Manual recov- ery)	ON	OFF	Flashing	ON
Internal fault	ON	OFF	OFF	OFF/ON

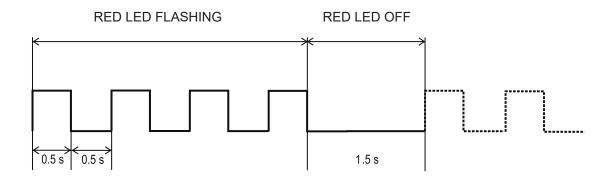
Relay status indication

		Relay contact position						
State	Supply	RSGD 45mm		RSGD 75mm				
State	(green LED)	Alarm (11, 12)	Bypass (21, 24)	Alarm (11, 12, 14)	Bypass (21, 22, 24)	Run (31, 34)		
Idle	ON	Closed	Open	11, 12	21, 22	Open		
Ramping	ON	Closed	Open	11, 12	21, 22	Closed		
Bypass	ON	Closed	Closed	11, 12	21, 24	Closed		
Alarm (Auto-recovery)	ON	Open	Open	11, 14	21, 22	Open		
Alarm (Manual recov- ery)	ON	Open	Open	11, 14	21, 22	Open		
Internal fault	ON	Open	Open	11, 14	21, 22	Open		



Alarms

The RSGD includes a number of diagnostics and protection features each of which is signalled through a flashing sequence on the red LED.





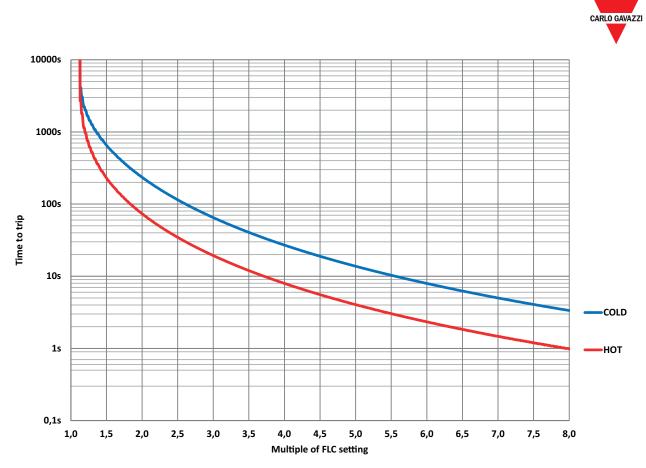
Number of flashes	2
Alarm	Wrong phase sequence
Alarm description	If the connection to the soft starter is not done in the correct sequence (L1, L2, L3), the RSGD will trigger the wrong phase sequence alarm and the motor will not be started.
Alarm recovery period	N/A
Consecutive alarms for hard reset	1
Action to recover alarm	User intervention is required to change the wiring sequence to recover alarm. Note: the phase sequence monitoring can be disabled. To disable the alarm, press the Test/Reset button for 10 seconds when the RSGD is in IDLE state. The yellow LED will turn ON. ATTENTION: in this mode, if the wiring is not in the correct sequence, the mo- tor will rotate in the reverse direction.
Troubleshooting	 Check that wiring on L1, L2, L3 is in the correct sequence. If you need to reverse the motor, make sure that the phase sequence LED is ON (phase sequence protection disabled).

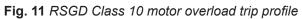
Number of flashes	3
Alarm	Line voltage out of range
Alarm description	At every power-up the RSGD automatically detects the supply voltage level and determines whether it is working on a 220, 400, 480* or 600* V supply. The under- or over- voltage alarm level is then set at a level of -20% and + 20% (from the measured supply voltage level) respectively. If the supply voltage level is out of these limits for more than 5 seconds then the line voltage out of range alarm will be triggered. * Applies to RSGD60 models. Note: for RSGD60 over-voltage alarm level (for the case of a 600V supply) is 675V (600V + 11%).
Alarm recovery period	5 minutes (If manual reset mode is applied, alarm can be reset by pressing the Test/ Reset button).
Consecutive alarms for hard reset	4
Action to recover alarm	The alarm will self-recover (in auto-recovery mode) after 5 minutes from when the supply voltage is within limits.
Troubleshooting	 Check supply voltage level across L1, L2, L3 terminals. Make sure that you are not using a RSGD40 model on a supply voltage > 440 VAC.
Number of flashes	4
Alarm	Phase loss (motor side)
Alarm description	If any of the phases on the load (motor) side becomes open the RSGD will trip after 5 seconds to protect the motor from running/ starting on 2 phases. Note: this alarm will also be triggered when a current unbalance of > 20% is detected on any of the three line currents for a minimum of 5 secs. Additionally if a SCR and/or bypass relay is open (damaged) the same alarm will be triggered.
Alarm recovery period	5 minutes (If manual reset mode is applied, alarm can be reset by pressing the Test/ Reset button).
Consecutive alarms for hard reset	4
Action to recover alarm	Check connections on the output side of the soft starter and on the motor terminals. The alarm will self-recover (in Auto-recovery mode) after 5 minutes.
Troubleshooting	 Check for any loose connections on the T1, T2, T3 side of the soft starter. Check for any loose connections on the motor terminals. Check motor windings.





Number of flashes	5		
Alarm	Locked rotor		
Alarm description	If a current \ge 8xFLC setting for 100 msec is detected, the RSGD will issue the locked rotor alarm.		
Alarm recovery period	5 minutes (If manual reset mode is applied, alarm can be reset by pressing the Test/ Reset button).		
Consecutive alarms for hard reset	4		
Action to recover alarm	The alarm will self-recover (in Auto-recovery mode) after 5 minutes.		
Troubleshooting	 Check that FLC setting is not smaller than motor name plate current. Check that the RSGD model is suitably rated for the motor. Check motor windings resistance to check if motor is damaged. 		
Number of flashes	7		
Alarm	Over-temperature		
Alarm description	The RSGD constantly measures the heatsink and thyristors (SCRs) tempera- ture. If the maximum internal temperature is exceeded (for a minimum of 0.5 sec) an over-temperature alarm is triggered. This condition can be triggered by too many starts per hour, an over-load condition during starting and/or stopping or a high surrounding temperature.		
Alarm recovery period	Depends on the cooling period. (If MANUAL reset mode is applied, alarm can be reset by pressing the Test Reset button). The RSGD will only recover if the internal temperature is within safe limits.		
Consecutive alarms for hard reset	4		
Action to recover alarm	The alarm will self-recover (in Auto-recovery mode) - the recovery period wil depend on the cooling time required by RSGD. The higher the surrounding temperature, the longer the cooling period.		
Troubleshooting	 Check that the specified number of starts/hr are not exceeded. Check that the surrounding temperature around the soft starter is within limits. 		
Number of flashes	8		
Alarm	Overload		
Alarm description	Overload The overload alarm can be triggered in case of the following conditions: Measured current > 1.05 x FLC during transition from ramp-up to bypass. High resistance (> 1000 ohm) at P1, P2 terminals. Load current > FLC. Trip time will vary according to Trip Class 10.		
Alarm recovery period	Depends on the cooling period. (If manual reset mode is applied, alarm can be reset by pressing the Test Reset button). The RSGD will only recover if the internal temperature is within safe limits.		
Consecutive alarms for hard reset	4		
Action to recover alarm	The alarm will recover automatically after 5 minutes. If manual reset mode is enabled, press Test/Reset button. Note: allow enough time for the motor to cool before attempting the next start		
Troubleshooting	 Check that the P1, P2 terminals are shorted (unless PTC is used). Make sure that the FLC setting is according to the current on the moto name plate. Check for any blockages in the load. If overload alarm occurs during ramp-up try to set a shorter ramp-up time o increase the FLC setting. 		





PTC resistance - P1, P2 connection			
< 500Ω	No Trip	Normal running	
> 1000Ω	Trip	Overload alarm (8 flashes) & alarm relay activated	
< 300Ω	Reset		

Note: Applies to RSGD 75mm models only.

Number of flashes	9		
Alarm	Supply voltage unbalance		
Alarm description	The RSGD measures the voltages on all the three phases and if there is a difference of more than 20% for \geq 5sec between any of the phases, the RSGD will trigger the voltage unbalance alarm.		
Alarm recovery period	5 minutes		
Consecutive alarms for hard reset	4		
Action to recover alarm	alarm The alarm will recover automatically after 5 minutes. If manual reset mode is enabled, press Test/Reset button.		
Troubleshooting• Check supply voltage level across L1, L2, L3 terminals. • Check connections on the L1, L2, L3 terminals.			



Number of flashes	10		
Alarm	Shorted thyristor (SCR)		
Alarm description	In case the RSGD detects that there is a damaged (shorted) thyristor (SCR) on any of the three phases, the soft starter will trip.		
Alarm recovery period	-		
Consecutive alarms for hard reset	1		
Action to recover alarm	Note: this alarm is not resettable and it is suggested to replace the unit ar contact a Carlo Gavazzi representative should this alarm occur.		
Troubleshooting	 Check resistance across L1-T1 and L3-T3 to check for any short. If any of the SCRs is damaged, replace the soft starter. 		
Number of flashes	Fully ON		
Alarm	Internal fault		
Alarm description	In case there is an internal fault in the RSGD circuitry, the Red LED will remain continuously ON.		
Alarm recovery period	-		
Consecutive alarms for hard reset	1		
Action to recover alarm	Note: this alarm is not resettable and it is suggested to replace the unit and contact a Carlo Gavazzi representative should this alarm occur.		
Troubleshooting	 Check resistance across L1 - T1 and L3 - T3 to check for any short. If any of the SCRs is damaged, replace the soft starter. 		
Remote reset of alarms (R1, R2)*	To reset alarms via the R1-R2 terminals you need to: Make sure that the alarm reset mode is set to MANUAL (MANUAL LED ON). To set the alarm reset mode to MANUAL press the Test/Reset button for 5 seconds when the RSGD is in IDLE mode. When RSGD is in alarm mode, short the terminals R1, R2 for 1 second. This will clear the alarm and RSGD will go to IDLE state. Note: do not apply voltage on R1, R2 terminals as this might damage the soft starter.		

* Applies to RSGD 75mm models only



Short circuit protection

Type 1 protection implies that after a short circuit, the device under test will no longer be in a functioning state. The product variants listed in the table hereunder are suitable for use on a circuit capable of delivering not more than 5,000* symmetrical Amperes, 400 or 600 Volts maximum when protected by fuses. Tests at 5,000 A* were performed with Class RK5 fuses, fast acting; please refer to the table below for maximum allowed ampere rating of the fuse. Use fuses only.

* For RSGD 70 to RSGD 100 models 10,000 symmetrical Amperes apply.

Time delay fuses (UL 508)

Item No.	Max. fuse size [A]	Current [kA]	Class	Max. voltage [VAC]
RSGD12	15	5	RK5	600
RSGD16	20			
RSGD25	25			
RSGD32	50			
RSGD45	50			
RSGD55	60			
RSGD70				
RSGD85	100	10		
RSGD100				

Manual motor starters

Item No.	Model No.	Current [kA]	Max. voltage [VAC]
RSGD12	GMS32H-17		
RSGD16	GMS32H-17		
RSGD25	GMS32H-32		
RSGD32	GMS32H-32		
RSGD45	GMS63H-50	10	400
RSGD55	GMS63H-63		
RSGD70	GMS100H-75		
RSGD85	GMS100H-100		
RSGD100	GMS100H-100		

Note: products protected with manual motor starters must be wired with a minimum length of 2.0m (10.0m for 12, 16A models) of Cu wire conductor with a maximum cross-sectional area of 2.5mm² for 12 Arms and 16 Arms devices, 10mm² for 25, 32, 45 Arms devices, 16mm² for 55 Arms devices and 50mm² for higher currents. The length includes the conductors from the voltage source to the manual motor starter to the soft starter and from the soft starter to the load.



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 RSGD4016F0VD210

 RSGD4032F0VD200
 RSGD4032F0VX210
 RSGD4085E0VX310C
 RSGD6055GGVX310C
 RSGD4016F0VD200

 RSGD4085F0VX310C
 RSGD6070FFVX310C
 RSGD4012F0VD200
 RSGD4025F0VD200
 RSGD60166GVD210

 RSGD4055E0VX310C
 RSGD6032GGVX210
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 RSGD6045GGVX210

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 RSGD4016E0VD210
 RSGD4025E0VX210
 RSGD60685GGVX310C
 RSGD4032E0VD200

 RSGD60100GGVX311C
 RSGD4010F0VX311C
 RSGD4070E0VX310C
 RSGD4012E0VD20
 RSGD4012E0VD20

 RSGD4012F0VD20
 RSGD4016E0VD00
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 RSGD4012F0VD20

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 RSGD4012F0VD20

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