

# IPS RGB 4.3" LCD TFT DATASHEET

Rev.1.1 2021-07-27

ITEM	CONTENTS	UNIT
LCD Type	TFT/Transmissive/Normally Black/IPS	/
Size	4.3	Inch
Viewing Direction	Free	/
Outside Dimensions (W x H x D)	120.38 x 79.20 x 4.67	mm
Active Area (W x H)	95.04 x 53.86	mm
Pixel Pitch (W x H)	0.198 x 0.198	mm
Resolution	480 x 272 (RGB)	/
Brightness	850	cd/m²
Color Depth	16.7 M	/
Pixel Arrangement	RGB Vertical Stripe	/
Driver IC of Board	SC7283	/
Interface	RGB	/
With/Without Touch	With Projected Capacitive Touch Panel	/
CTP Driver	ILI2132A	/
Touch Interface	USB /I2C/ Optional UART	/
Bonding Technology	Optical Bonding	/
Weight	82	g

Note 1: RoHS3 compliant

Note 2: LCM weight tolerance: ± 5%.



## 1. REVISION RECORD

REV NO.	REV DATE	CONTENTS	REMARKS
1.0	2020-08-15	Initial Release	
1.1	2021-07-27	Updating new template	



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## **3. MODULE CLASSIFICATION INFORMATION**

RV										
1.	2.	3.	4.	5.	6.	7.	8.	9.	10.	11.

NO.	PARAMETER	SYMBOL
1.	BRAND	RV – Riverdi
2.	PRODUCT TYPE	T – TFT Standard
3.	DISPLAY SIZE	43 – 4.3"
4.	MODEL SERIAL NO.	H – High Brightness, IPS
5.	RESOLUTION	L – 480 x 272 px
6.	INTERFACE	T – TFT LCD, RGB
7.	FRAME	N – Without Mounting Metal Frame
8.	BACKLIGHT TYPE	W – LED White
9.	TOUCH PANEL	C – With Capacitive Touch Panel
10.	VERSION	00 – (00-99)
11.	BONDING TECHNOLOGY	B – Optical Bonding



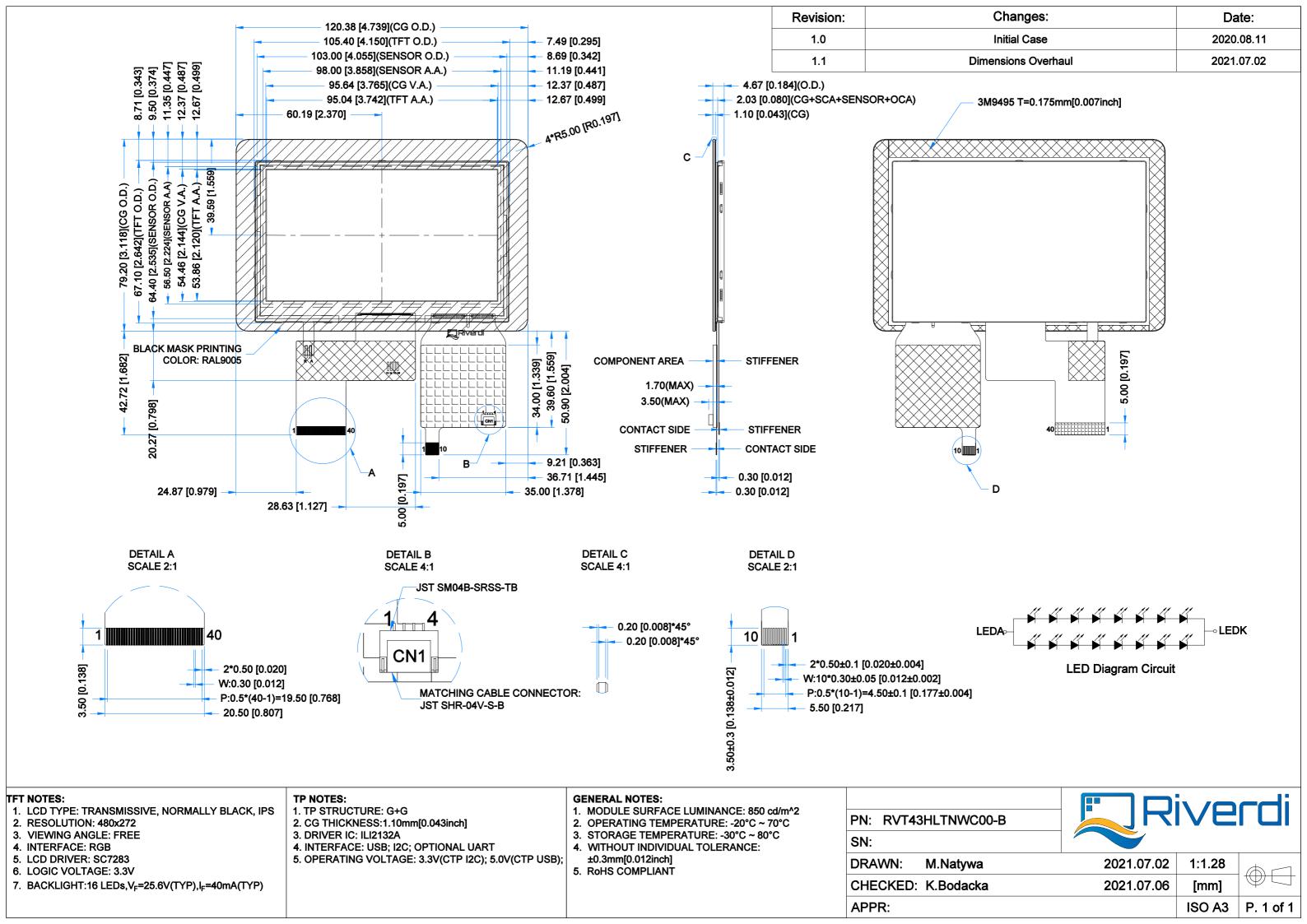
#### 4. uxTouch ASSEMBLY

uxTouch are LCD TFT displays with specially designed projected capacitive touch panels. uxTouch display can be mounted without any additional holes in the housing. Our standard uxTouch displays include double-sided adhesive tape (DST) to stick TFT easily to the housing.

uxTouch models with double-side adhesive tape can be mounted by fastening the glass to the housing.



Figure 1. General view of the module





#### **6. ABSOLUTE MAXIMUM RATINGS**

PARAMETER	SYMBOL	MIN	MAX	UNIT	NOTE
Power for Circuit Driving	$V_{DD}$	-0.3	4.6	V	NOTE 1
Power for Circuit Logic	Vt	-0.3	V <sub>DD</sub> + 0.3	V	NOTE 1
Operating Ambient temperature	T <sub>OP</sub>	-20	70	°C	
Storage Temperature	T <sub>ST</sub>	-30	80	°C	At
Operating Ambient Humidity	H <sub>OP</sub>	10	-	% RH	25±5°C
Storage Ambient Humidity	H <sub>ST</sub>	10	-	% RH	

**Note 1.** Exceeding the maximum values may cause improper operation or permanent damage to the unit.

#### 7. ELECTRICAL CHARACTERISTICS

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	
Power Supply for Analog Circuit		VDD	3.0	3.3	3.6	
Logic Input	Low Voltage	VIL	0	-	0.3V <sub>DD</sub>	
Voltage	High Voltage	VIH	0.7V <sub>DD</sub>	-	$V_{DD}$	V
Logic Output	Low Voltage	VOL	0	-	0.2VDD	V
Voltage	High Voltage	VOH	0.8V <sub>DD</sub>	-	-	
Power	Black Mode	Pb	-	20	25	mW
Consumption	Standby Mode	Pw	-	40	50	mW

#### 8. BACKLIGHT ELECTRICAL CHARACTERISTICS

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	NOTE
Backlight Driving Voltage	V <sub>F</sub>	24.4	25.6	27.2	V	Notes 1,2
Backlight Driving Current	I <sub>F</sub>	-	40	-	mA	Notes 1,2
Backlight Power	W <sub>BI</sub>		1024		mW	
Consumption	V V BL	_	1024	-	11177	
Backlight Lifetime	-	-	50,000	-	hours	Note 3

**Note 1.** Unless specified, the ambient temperature T<sub>a</sub>=25°C.

**Note 2.** The recommended operating conditions refer to a range in which operation of this product is guaranteed. Should this range be exceeded, the operation cannot be guaranteed even if the values may be without the absolute maximum ratings.

**Note 3.** Operating life means the period in which the LED brightness goes down to 50% of the initial brightness. Typical operating lifetime is the estimated parameter.



#### 9. ELECTRO-OPTICAL CHARACTERISTICS

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 30 minutes in a dark environment at 25 °C. The values specified are at an approximate distance 500mm from the LCD surface at a viewing angle of  $\Phi$  and  $\theta$  equal to  $0^{\circ}$ .

ITEM	SYMBOL	CONDITION	MIN	TYP	MAX	UNIT	RMK	NOTE
Response Time	Tr+Tf		-	30	40	ms	FIG 2.	4
Contrast Ratio	Cr	θ=O°	640	800	-		FIG 3.	1
Luminance Uniformity	δ WHITE	ø=0° Ta=25 °C	_	75	-	%	FIG 3.	3
Surface Luminance	Lv	10 20 0	-	850	-	cd/m²	FIG 3.	2
Viewing Angle	θ	ø = 90°	70	80	-	deg	FIG 4.	6
		ø = 270°	70	80	-	deg	FIG 4.	
Range		ø = 0°	70	80	-	deg	FIG 4.	
			70	80	-	deg	FIG 4.	
	Rx		0.579	0.619	0.659	-		
	Ry		0.290	0.330	0.370	-		
	Gx	θ=O°	0.346	0.386	0.426	-		
CIE (x, y)	Gy	ø=0°	0.539	0.579	0.619	-	FIG 3.	5
Chromaticity	Bx	Ta=25 °C	0.070	0.110	0.150	-	FIQ 3.	5
	Ву	1a-25 C	0.091	0.131	0.171	-		
	Wx		0.280	0.320	0.360	-		
	Wy		0.305	0.345	0.384	-		

**Note 1.** Contrast Ratio (CR) is defined mathematically as below, for more information see Figure 3.

Contrast Ratio = Average Surface Luminance with all white pixels (P1, P2, P3, P4, P5)

Average Surface Luminance with all black pixels (P1, P2, P3, P4, P5)

**Note 2.** Surface luminance is the LCD surface from the surface with all pixels displaying white. For more information see Figure 3.

Lv = Average Surface Luminance with all white pixels (P1, P2, P3, P4, P5)

**Note 3.** The uniformity in surface luminance  $\delta$  WHITE is determined by measuring luminance at each test position 1 through 5, and then dividing the minimum luminance of 5 points luminance by maximum luminance of 5 points luminance. For more information see Figure 3.

 $\delta \text{ WHITE } = \frac{\text{Minimum Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}{\text{Maximum Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}$ 

**Note 4.** Response time is the time required for the display to transition from white to black (Rise Time, Tr) and from black to white (Decay Time, Tf). For additional information see Figure 2. The test equipment is Autronic-Melchers's ConoScope series.

**Note 5.** CIE (x, y) chromaticity, the x, y value is determined by measuring luminance at each test position 1 through 5, and then make average value.



**Note 6.** Viewing angle is the angle at which the contrast ratio is greater than 2. For TFT module the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to LCD surface. For more information see Figure 4.

**Note 7.** For viewing angle and response time testing, the testing data is based on Autronic-Melchers's ConoScope series. Instruments for Contrast Ratio, Surface Luminance, Luminance Uniformity, CIE the test data is based on TOPCON's BM-5 photo detector.

→ Tr → Tf → Tf → Tf → Tf → Tf → White black white

Figure 2. The definition of response time

Figure 3. Measuring method for Contrast ratio, surface luminance, Luminance uniformity, CIE (x, y) chromaticity

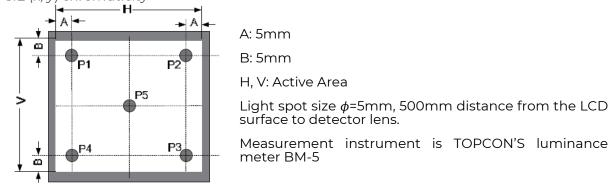
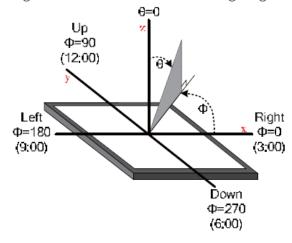
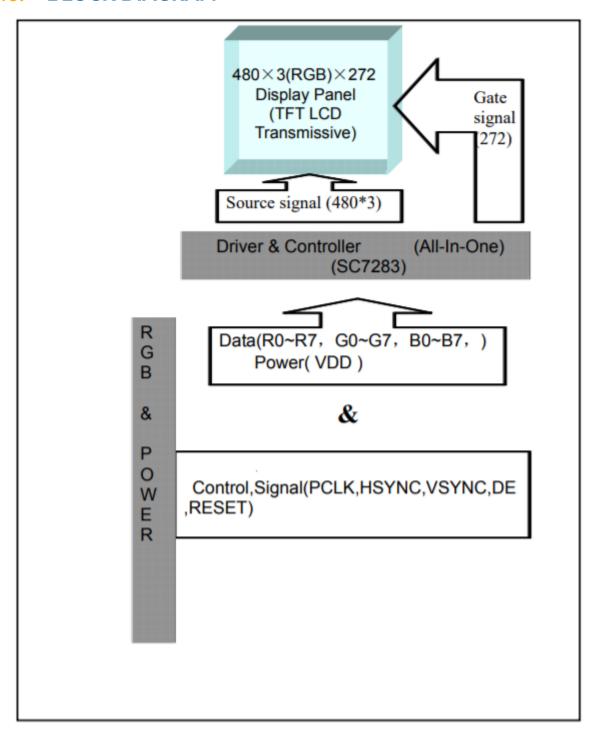


Figure 4. The definition of viewing angle





#### 10. BLOCK DIAGRAM





## 11. INTERFACES DESCRIPTION

## 11.1 TFT assignment

PIN NO.	SYMBOL	DESCRIPTION
1	VLED-	Backlight Power Input PIN Cathode
2	VLED+	Backlight Power Input PIN Anode
3	GND	Ground
4	VDD	Power Supply Voltage
5-12	R0-R7	Red Data
13-20	G0-G7	Green Data
21-28	B0-B7	Blue Data
29	GND	Ground
30	DCLK	Data Clock Signal
31	DISP	Standby Mode DISP="1", Normal Operation DISP="0", Standby Mode.
32	HSYNC	Horizontal Synchronized Signal
33	VSYNC	Vertical Synchronized Signal
34	DE	Data Input Enable
35	NC	Not Connect
36	GND	Ground
37	NC	No Connection
38	NC	No Connection
39	NC	No Connection
40	NC	No Connection

## 11.2 Touch panel assignment

PIN NO.	SYMBOL	DESCRIPTION	NOTE
1	USB_GND	USB_ Ground	
2	USB_VDD	USB Power for CTP, 5.0V	
3	USB_D-	USB _Data Signal –	
4	USB_D+	USB _Data Signal +	
5	I2C_GND	I2C _ Ground	
6	I2C_VDD	I2C _Power for CTP, 3.3 V	
7	I2C_RST	I2C _Reset Pin, Active low	
8	I2C_SCL	I2C _Clock Input	Note 1
9	I2C_INT	I2C _Interrupt Signal from CTP, Active low	
10	I2C_SDA	I2C _Data Signal	

**Note 1.** External pull-up resistors are required.

## 11.3 CON1 assignment

PIN NO.	SYMBOL	DESCRIPTION
1	USB_VDD	USB_Power for CTP, DC 5.0V
2	USB_D-	USB _Data Signal -
3	USB_D+	USB _Data Signal +
4	USB_GND	USB_Ground



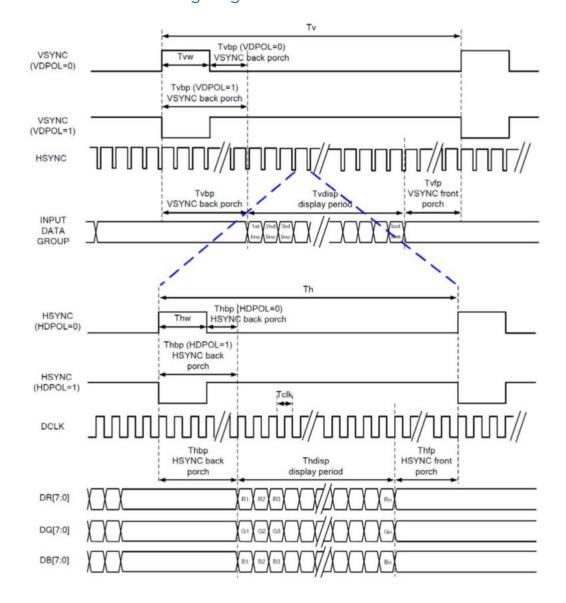
#### 12.TIMING CHARACTERISTICS

RGB MODE SELECTION	DCLK	HSYNC	VSYNC	DE
SYNC-DE Mode	Input	Input	Input	Input
SYNC Mode	Input	Input	Input	GND
DE Mode	Input	GND	GND	Input

Note. "Input" means these signals are driven by host side.

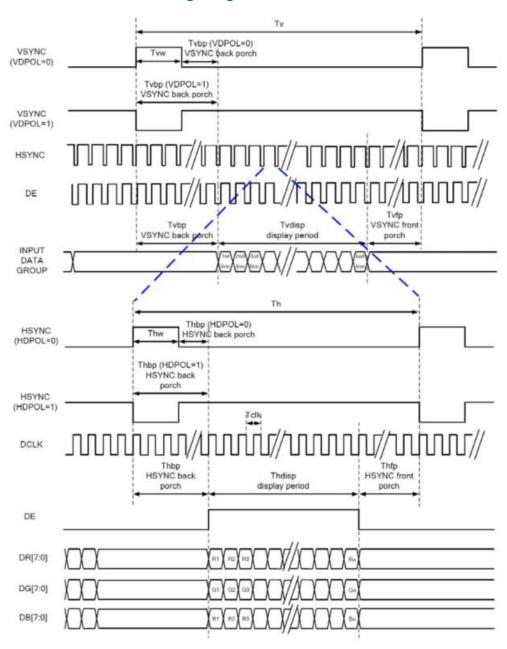
#### 12.1 Timing diagram and input setup timing setting

## 12.1.1 SYNC mode timing diagram



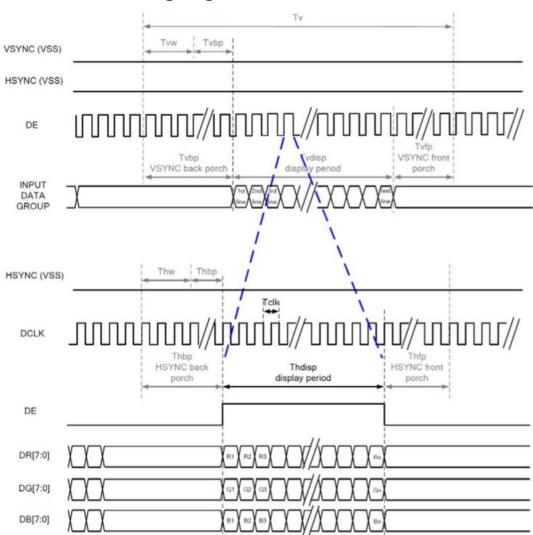


#### 12.1.2 SYNC-DE mode timing diagram





#### 12.1.3 DE mode timing diagram





## 12.2 Parallel 24-bit RGB input timing table

Parallel 24-bit RGB input Timing (PVDD=VDDI=3.3V, AGND=0V, Ta=25 °C)

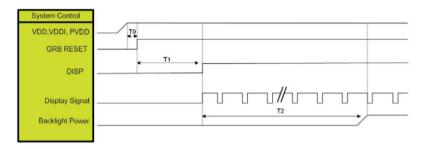
PARA	METER	SYMBOL	MIN	TYP	MAX	UNIT	NOTE
DCLK Fr	equency	Fclk	8	9	12	MHz	
DCLK Pe	eriod	Tclk	83	111	125	ns	
HSYNC	Period Time	Th	485	531	598		
	Display Period	Thdisp		480		DCLK	
	Back Porch	Thbp	3	43	43		By H_BLANKING setting
	Front Porch	Thfp	2	8	75		
	Pluse Width	Thw	2	4	43		
VSYNC	Period Time	Tv	276	292	321		
	Display Period	Tvdisp		272		HSYN	
	Back Porch	Tvbp	2	12	12	С	By V_BLANKING setting
	Front Porch	Tvfp	2	8	37		
	Pluse Width	Tvw	2	4	12		

**Note.** It's necessary to keep Tvbp=12 and Thbp=43 in sync mode. DE mode is unnecessary to keep it.



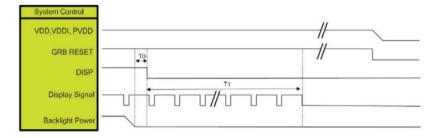
## 12.3 Power ON/OFF sequence

## 12.3.1 Power on sequence



SYMBOL	DESCRIPTION	MIN. TIME	UNIT
TO	System power stability to GRB RESET signal	0	
T1	GRB RESET=" High" to DISP="High "	10	ms
T2	Display Signal output to Backlight Power on	250	

## 12.3.2 Power off sequence



SYMBOL	DESCRIPTION	MIN. TIME	UNIT
ТО	Backlight Power off to DISP=" Low"	5	ms
П	DISP =" Low" to IC internal voltage discharge complete	80	ms



## **13.**CAPACITIVE TOUCH SCREEN PANEL SPECIFICATIONS

## 13.1 Mechanical characteristics

DESCRIPTION SPECIFICATION		REMARK
Touch Panel Size	4.3 inch	
Outline Dimension of CTP	120.38 mm x 79.20 mm	
Product Thickness	2.02 mm	
Glass Thickness	1.1 mm	
CTP View Area	95.64 mm x 54.46 mm	uxTouch
Sensor Active Area	98.00 mm x 56.50 mm	
Structure type	Glass + Glass	
Surface Hardness	7H	

## 13.2 Electrical characteristics

DESCRIPTION		SPECIFICATION
Power Consumption (IDD)	Active Mode	90 mA
	Sleep Mode	10 mA
Linearity		+/- 1.5mm
Controller		ILI2132A
Resolution		480 x 272



#### 14. INSPECTION

Standard acceptance/rejection criteria for TFT module

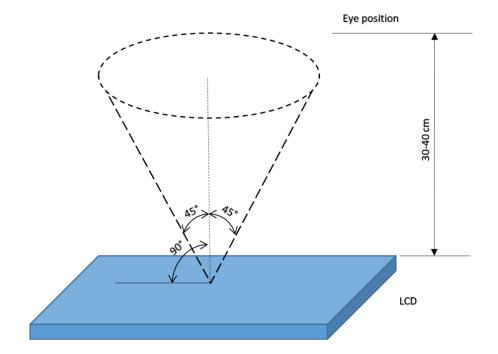
## 14.1 Inspection condition

Ambient conditions:

- Temperature: 25 ± 2°C
- Humidity: (60 ± 10) %RH
- Illumination: Single fluorescent lamp non-directive (300 to 700 lux)

Viewing distance: 35 ± 5cm between inspector bare eye and LCD.

Viewing Angle: U/D: 45°/45°, L/R: 45°/45°





# 14.2 Inspection standard

ITEM		CRITER	ION			
Black spots,	_ x _	3.5" ≤ Size ≤ 5"				
		Average Di	ameter	Qualified Qty		
white spots, light leakage, Foreign Particle		D ≤ 0.15 mr	n	Ignored		
(round Type)	D=(x+y)/2	0.15 mm < l	O ≤ 0.3 mm	N≤3		
	Spots density: 10 mm	0.3 mm < D	)	Not allowed		
	Width		3.5" ≤ Size	≤ 5"		
		Length	Width	Qualified	Qty	
LCD black spots, white spots,	_ }	-	W ≤ 0.03	S Ignored	k	
light leakage (line Type)	Length	L ≤ 3.0	0.03 < W ≤ 0	).05 2		
		L ≤ 3.0	0.05 < W ≤	0.1 1		
	Spots density: 10 mm	3.0 < L	0.1 < W	Not allow	'ed	
	3.5" ≤ Size ≤ 5"					
Bright/Dark	ltem		Qual	ified Qty		
Dots	Bright dots		N ≤ 1			
Dots	Dark dots		N ≤ 2			
	Total Bright and Dark	Dots	N ≤ 3			
		Size < 5"				
	Average Diameter	r	Qualified Qty			
	D < 0.2 mm		lgnored			
Clear spots	0.2 mm < D < 0.3 mm		3			
	0.3 mm < D < 0.5 m	m	2			
	0.5 mm < D			0		
	Spots density: 10 mm					
Polarizer bubbles	3.5" ≤ Size ≤ 5"					
	Average Diameter		Qualified Qty			
	D ≤ 0.2 mm		Ignored			
	0.2 mm < D ≤ 0.3 mm		2			
	0.3 mm < D ≤ 0.5 mm		1			
	0.5 mm < D		0			
	Total Q'ty 3					
Touch panel	Size < 5"					
spots	Average Diameter Qualified Qty					



	D < 0.2 mm		Ignored
	0.2 mm < D < 0.4 mm		5
	0.4 mm < D < 0.5 mm		2
	0.5 mm < D		0
Touch panel white line scratch	Size < 5"		
	Length	Width	Qualified Qty
	-	W < 0.02	Ignored
	L < 3.0	0.02 < W < 0.05	2
	L < 2.5	0.05 < W < 0.08	2
	-	0.08 < W	0

## **15. RELIABILITY TEST**

NO.	TEST ITEM	TEST CONDITION	NOTE
1	High Temperature Storage	80°C/120 hours	
2	Low Temperature Storage	-30°C/120 hours	
3	High Temperature Operating	70 °C /120 hours	Note 1
4	Low Temperature Operating	-20°C/120 hours	
5	High Temperature and High Humidity	Humidity 40°C, 90%RH, 120Hrs	
6	Thermal Cycling Test (No operation)	-20°C for 30min, 70°C for 30 min. 100 cycles. Then test at room temperature after 1 hour	Note 2
7	Vibration Test	Frequency: 10 ÷ 55 Hz.  Stroke: 1.5 mm.  Sweep: 10Hz ÷ 55Hz ÷ 10 Hz.  2 hours for each direction of X,  Y, Z  (Total 6 hours)	
8	Package Drop Test	Height: 60 cm 1 corner, 3 edges, 6 surfaces	

**Note 1.** Sample quantity for each test item is  $5 \div 10$  pcs.

**Note 2**. Before cosmetic and function test, the product must have enough recovery time, at least 2 hours at room temperature.



#### **16.LEGAL INFORMATION**

Riverdi grants the guarantee for the proper operation of the goods for a period of 12 months from the date of possession of the goods. If in a consequence of this guaranteed execution the customer has received the defects-free item as replacement for the defective item, the effectiveness period of this guarantee shall start anew from the moment the customer receives the defects-free item.

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