KNOB PART NAME: SCALE: 1:1 9/8/04 DR. BY JAM DESIGNERS & MANUFACTURERS OF KNOBS, HANDLES, CASES & CUSTOM PLASTIC COMPONENTS 2870BU P/N THIS DRAWING IS THE PROPERTY OF DAMES MOLDING COMPANY, IS SUBMITTED SOLELY AS A DESIGN OR ENGINEERING PROJECT. WE ACCEPT NO RESPONSIBILITY WHATSOEVER FOR THE PRACTICAL APPLICATION OF THE PIECES MADE TO THIS DESIGN. MNO. 3035 CAVITY 2870 **PLUNGER** 2870 DULL SWIRL CAVITY PLUG 2870 R0.31 **FINISH** PLUNGER PIN 2870 CAVITY SPACER 0.126 PIN BAR SHIMO.125 PINS BP2870BU INSERT 12302 Ø1.63 KEY DIM 1/4x1/4x1 36° Ø0.76 RECESS FOR INLAY **- 0.09** 0.03 0.88 0.28 91.16 0.98 M8 X 1.25 - 6G. THREAD 12302, STEEL, ZINC/YELLOW PASSIVATION

MATERIAL: #4311 PLENCO PHENOLIC (B41)

COLOR: BLACK

TOLERANCES: UNLESS OTHERWISE SPECIFIED			DO NOT SCALE DRAWING								
DECIMALS:						0.15MM					
	X.XX ±	.015		X.X	±	0.4MM	-	WAS	SK2870-06	JAM	9/8/04
FRACTIONS ± 1/64			ANG. ± 1°			CHANGES					

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Davies Molding: 2870BU