

PART NAME: KNOB		SCALE: 1:1	DATE: 5/30/17	DR. BY JD	DESIGNERS & MANUFACTURERS OF KNOBS, HANDLES, CASES & CUSTOM PLASTIC COMPONENTS		P/N	2820CS
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							CAVITY	2820
							PLUNGER	2820
							PLUNGER PIN	2820
							OUTER PIN	3008-23
							INNER PIN	3035KJ
							PIN BAR SHIM	0.093
							INSERT	I2353
							CAVITY KEY	1/4x1/4x3/4
							PLUNGER KEY	1/4x1/4x5/8

Top view dimensions: $\phi 1.50$, 0.25 (4), R0.47

Side view dimensions: 1.00, 0.50, $\phi 0.63$

Cross-section dimensions: R0.03, $\phi 0.56$ RECESS, 0.03, 1.18 [30], M6 X 1-6g THREAD I2353, STEEL, ZINC

MATERIAL: G.P. PHENOLIC (B11)
COLOR: BLACK

TOLERANCES: UNLESS OTHERWISE SPECIFIED	DO NOT SCALE DRAWING		
DECIMALS: X.XXX \pm .005 X.XX \pm .015	MM: X.XX \pm 0.15MM X.X \pm 0.4MM		
FRACTIONS \pm 1/64	ANG. \pm 1°	CHANGES	

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