DATE: 3/16/94 DR. BY HD PART NAME: KNOB SCALE: 1:1 DESIGNERS & MANUFACTURERS
OF KNOBS, HANDLES, CASES &
CUSTOM PLASTIC COMPONENTS 2837 P/N THIS DRAWING IS THE PROPERTY OF DAVIES MOLDING COMPANY, IS SUBMITTED SOLELY AS A DESIGN OR ENGINEERING PROJECT. DO NOT SCALE DRAWING WE ACCEPT NO RESPONSIBILITY WHATSOEVER FOR THE PRACTICAL APPLICATION OF THE PIECES MADE TO THIS DESIGN. MO. 73 2837 CAVITY CAVITY PLUG 2837 CORE 2837 R0.06 SLEEVE M - 2837PIN 2837 R0.77 TYP 11427 **INSERT** 0.34 TYP. ø2.25 Ø0.781 RECESS W/ CONCENTRIC CIRCLES FOR Ø.750 INLAY TEXTURED OUTSIDE SURFACES (UT-1090) R0.06 TYP. 0.56 1.00 0.50 HOLD DOWN RING Ø0.03 **→** Ø1.00 → 1/4-20 UNC-2B THREADED 11427, H.H. BRASS MATERIAL: 20% TALC-FILLED POLYPROPYLENE (BC9) COLOR: BLACK

TOLERANCES:	DO NOT SCALE				
UNLESS OTHERWISE SPECIFIED	DRAWING	Α	ADDED MAT. CODE	DS	1/29/07
DECIMALS: X.XXX ± .005	MM: X.XX ± 0.15MM	1	WAS POLYPROPYLENE	JAM	3/24/00
X.XX ± .015	$X.X \pm 0.4MM$	-	REDRAWN	TL	11/22/99
FRACTIONS ± 1/64	ANG. ± 1°	CHANGES			

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