PART NAME: KNOB SCALE: 1:1 DATE: 1/29/97 DR. BY HD

THIS DRAWING IS THE PROPERTY OF DAVIES MOLDING COMPANY, IS SUBMITTED SOLELY AS A DESIGN OR ENGINEERING PROJECT.

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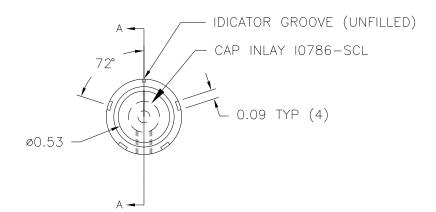
 P/N
 1202BP

 BASE PART
 1202-10

 INSERT
 10456

 SET SCREW
 10357

 CAP INLAY
 10786-SCL



USE #28 DRILL (Ø0.140), #8-32 TAP, #8-32 X 1/4 LG. CUP POINTED, -SLOTTED TYPE, SET SCREW, 10357

0.41 0.09
0.28 0.09
0.126±0.0005, I0456, H.H. BRASS
(PRESS-IN INSERT)

SECTION A-A

NOTE: ALL MOLDED PARTS MUST BE CHECKED WITH PIN GAUGE.

Ø0.78 **-**

0.322/0.320 PIN MUST ACCEPT MOLDED HOLE

MATERIAL: G.P. PHENOLIC (B11)

COLOR: BLACK

0.61

TOLERANCES: UNLESS OTHERWISE SPECIFIED	DO NOT SCALE DRAWING			
DECIMALS: X.XXX ± .005 X.XX ± .015	MM: X.XX ± 0.15MM X.X ± 0.4MM	- UPDATED/HAD TOOLBOX ST 4/6/2000		
FRACTIONS ± 1/64	ANG. ± 1°	CHANGES		

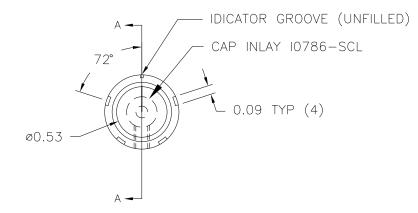
HD PART NAME: KNOB SCALE: 1:1 DATE: 1/29/97 DR. BY

DAVIES MOLDING COMPANY CAROL STREAM, ILLINOIS 60188

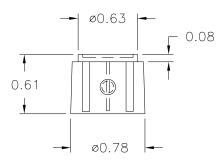
P/N 1202BP BASE PART 1202 - 1010456 INSERT SET SCREW 10357 CAP INLAY

10786-SCL

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USE #28 DRILL (\emptyset 0.140), #8-32 TAP, #8-32 X 1/4 LG. CUP POINTED, -SLOTTED TYPE, SET SCREW, 10357



→ Ø0.53 **→** - 0.03 - 0.09 0.41 0.28 → Ø0.65 MOLDED C'BORE Ø0.126±0.0005, I0456, H.H. BRASS (PRESS-IN INSERT)

SECTION A-A

NOTE: ALL MOLDED PARTS MUST BE CHECKED

WITH PIN GAUGE.

0.322/0.320 PIN MUST ACCEPT MOLDED HOLE

MATERIAL: G.P. PHENOLIC (B11)

COLOR: BLACK

TOLERANCES: UNLESS OTHERWISE SPECIFIED	DO NOT SCALE DRAWING				
DECIMALS: X.XXX ± .005 X.XX ± .015	MM: X.XX ± 0.15MM X.X ± 0.4MM				
		_	UPDATED/HAD TOOLBOX	ST	4/6/2000
FRACTIONS ± 1/64	ANG. ± 1°	CHANGES			

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