

3M™ Bumpon™ Protective Products — Molded Shapes

Key Customer Markets

- ◆ Electronics
- ◆ Small Appliances
- ◆ Transportation
- ◆ Furniture/Cabinetry

3M™ Bumpon™ Protective Products are pressure sensitive adhesive-backed polyurethane products that can be used as feet, stops, spacers and protectors in many applications.

Feet

On the bottom of small appliances, electronic equipment, phones, keyboards, speakers and desk accessories.

Stops

For cabinetry and woodworking.

Spacers/dampers

For automotive and board rigidity in printed circuit board assembly.

Protectors

For stacked glass and metal sheets.

PRODUCT INFORMATION

Product	Color	Adhesive ¹	Shape	Width in. (mm)	Height in. (mm)	Pad Format	Hardness (Shore A)	Comments
TRANSPARENT								
SJ5302	Transparent	A-20	Hemisphere	0.312 (7.9)	0.085 (2.2)	8x18	75	Universal color matching.
SJ5303	Transparent	A-20	Hemisphere	0.44 (11.1)	0.20 (5.0)	7x8	75	Universal color matching.
SJ5306	Transparent, White	A-20	Hemisphere	0.375 (9.5)	0.150 (3.8)	8x6	75	Universal color matching.
SJ5312	Transparent, True White	A-20	Cylindrical	0.50 (12.7)	0.14 (3.6)	7x8	75	Universal color matching.
SJ5382	Transparent	A-20	Hemisphere	0.250 (6.4)	0.075 (1.9)	8x18	75	Universal color matching.
QUIET CLEAR								
SJ6506	Clear	R-25	Hemisphere	0.375 (9.5)	0.150 (3.8)	8x12	55	Quiet Clear for cabinets.
SJ6512	Clear	R-25	Cylindrical	0.50 (12.7)	0.140 (3.5)	7x8	55	Quiet Clear for cabinets.
SJ6553	Clear	R-25	Hexagonal Cone	0.433 (11.0)	0.120 (3.05)	11x12	55	Quiet Clear for cabinets.
SJ6561	Clear	R-25	Hex. Hemisphere	0.433 (11.0)	0.150 (3.8)	11x12	55	Quiet Clear for cabinets.
HEMISPHERICAL								
SJ5003	White, Gray, Brown, Black, Transparent	R-30	Hemispherical	0.44 (11.2)	0.20 (5.1)	7x8	70	Good energy absorption on impact.
SJ5009	White, Gray, Brown, Black, Transparent	R-30	Hemispherical	0.88 (22.4)	0.40 (10.2)	3x8	70	Good energy absorption on impact.
SJ5017	White, Gray, Brown, Black, Transparent	R-30	Hemispherical	0.75 (19.1)	0.38 (9.7)	4x10	70	Good energy absorption on impact.
SJ5027	White, Gray, Brown, Black, Transparent	R-30	Hemispherical	0.63 (16.0)	0.31 (7.9)	5x8	70	Good energy absorption on impact.
SJ5402	True White	A-20	Hemispherical	0.312 (7.9)	0.085 (2.2)	8x18	75	Ideal for white cabinets.
SJ5406	True White	A-20	Hemispherical	0.375 (9.5)	0.15 (3.8)	6x8	75	Ideal for white cabinets.
MB1104-117*	Black	R-30	Hemispherical	0.232 (5.9)	0.114 (2.9)	8x18	70	Good energy absorption on impact.
MB1104-118*	Black	R-30	Hemispherical	0.630 (16.0)	0.118 (3.0)	5x4	70	Good energy absorption on impact.
MB1104-128*	Black	R-30	Hemispherical	0.216 (5.5)	0.095 (2.4)	8x18	70	Good energy absorption on impact.
MB1202-124*	Clear	A-20	Hemispherical	0.250 (6.4)	0.09 (2.3)	8x18	75	Good energy absorption on impact.
SJ5304*	Transparent	A-20	Hemispherical	0.453 (11.5)	0.252 (6.4)	5x12	75	Universal color matching. Good energy absorption on impact.
SJ5328*	Transparent	R-30	Hemispherical	0.630 (16.0)	0.375 (9.5)	5x8	70	Good energy absorption on impact.
SJ5333*	Transparent	A-20	Hemispherical	0.375 (9.5)	0.2 (5.1)	6x8	75	Universal color matching.
SJ5341*	Transparent	A-20	Hemispherical	0.375 (9.5)	0.219 (5.6)	6x8	75	Universal color matching.
SJ5370*	Transparent	A-20	Hemispherical	0.312 (7.9)	0.05 (1.3)	8x18	75	Good energy absorption on impact.
SJ5393*	Transparent	A-20	Hemispherical	0.380 (9.7)	0.115 (2.9)	5x4	75	Universal color matching.
SJ5395*	Transparent	A-20	Hemispherical	0.560 (14.2)	0.325 (8.3)	5x8	75	Universal color matching.
SJ5398*	Transparent	A-20	Hemispherical	1.0 (25.4)	0.688 (17.5)	3x6	75	Universal color matching.
SJ5704*	Black, White, Gray	R-30	Hemispherical	0.453 (11.5)	0.252 (6.4)	5x12	70	Good energy absorption on impact.
SJ5720*	Black	R-30	Hemispherical	0.630 (16.0)	0.197 (5.0)	5x8	70	Good energy absorption on impact.
SJ5733*	White	R-30	Hemispherical	0.375 (9.5)	0.20 (5.1)	6x8	70	Good energy absorption on impact.
SJ5747*	White	R-30	Hemispherical	0.433 (11.0)	0.295 (7.5)	7x8	70	Good energy absorption on impact.
SJ5770*	Black	R-30	Hemispherical	0.312 (7.9)	0.05 (1.3)	8x18	70	Good energy absorption on impact.
SJ5788*	Black	R-30	Hemispherical	0.647 (16.4)	0.207 (5.3)	5x8	70	Good energy absorption on impact.
SJ5792*	Gray	R-30	Hemispherical	0.315 (8.0)	0.145 (3.7)	8x18	70	Good energy absorption on impact.
SJ5798*	Black	R-30	Hemispherical	1.0 (25.4)	0.688 (17.5)	3x6	70	Good energy absorption on impact.

¹ **A-20: Acrylic** — high strength adhesion to high energy surface. **R-25: Synthetic Rubber** — ideal for low surface energy substrates.

R-30: Natural Rubber — excellent adhesion to a wide variety of surfaces.

* Made to order products. Available with 10-day lead time. Minimum order 30,000 pieces.

Note: This technical information and data should be considered representative or typical only and should not be used for specification purposes.

PRODUCT INFORMATION

Product	Color	Adhesive ¹	Shape	Width in. (mm)	Height in. (mm)	Pad Format	Hardness (Shore A)	Comments
CYLINDRICAL								
SJ5001	Black, Transparent	R-30	Cylindrical	0.50 (12.7)	0.14 (3.6)	5x8	70	Concave top, good load bearing capacity.
SJ5012	White, Gray, Brown, Black	R-30	Cylindrical	0.50 (12.7)	0.14 (3.6)	7x8	70	Most versatile cylindrical product.
SJ5076	Black, Transparent	R-30	Cylindrical	0.315 (8.0)	0.11 (2.8)	7x8	70	Versatile cylindrical product.
SJ5412	True White	A-20	Cylindrical	0.50 (12.7)	0.14 (3.6)	7x8	75	Ideal for white cabinets.
SJ5532	White, Gray, Brown, Black	R-30	Cylindrical	1.88 (47.8)	0.66 (16.8)	Separate Parts	70	Ideal for door stops.
SJ5744	Black, Transparent	R-30	Cylindrical	0.75 (19.1)	0.16 (4.1)	4x10	70	Excellent load bearing capacity.
MB1104-107*	Black	R-30	Cylindrical	0.256 (6.5)	0.189 (4.8)	8x18	70	Versatile cylindrical product.
SJ5316*	Transparent	A-20	Cylindrical	0.97 (24.6)	0.318 (8.1)	4x7	75	Universal color matching.
SJ5329*	Clear	A-20	Cylindrical	0.354 (9.0)	0.085 (2.2)	7x8	75	Universal color matching.
SJ5348*	Transparent	A-20	Cylindrical	0.787 (20.0)	0.244 (6.2)	4x4	75	Universal color matching.
SJ5360*	Transparent	A-20	Cylindrical	0.875 (22.2)	0.09 (2.3)	4x6	75	Universal color matching.
SJ5372*	Transparent	A-20	Cylindrical	1.24 (31.5)	0.10 (2.5)	3x6	75	Universal color matching.
SJ5380*	Transparent	A-20	Cylindrical	0.787 (20.0)	0.197 (5.0)	4x6	75	Universal color matching.
SJ5383*	Transparent	A-20	Cylindrical	0.5 (12.7)	0.191 (4.9)	5x8	75	Universal color matching.
SJ5716*	Gray	R-30	Cylindrical	0.97 (24.6)	0.318 (8.1)	4x7	70	Versatile cylindrical product.
SJ5738*	Platinum Gray	R-30	Cylindrical	0.560 (14.2)	0.118 (3.0)	5x8	70	Versatile cylindrical product.
SJ5740*	Black	R-30	Cylindrical	0.5 (12.7)	0.325 (8.3)	5x8	70	Versatile cylindrical product.
SJ5745*	Black, White	R-30	Cylindrical	0.5 (12.7)	0.25 (6.4)	5x12	70	Versatile cylindrical product.
SJ5752*	Black	R-30	Cylindrical	0.315 (8.0)	0.197 (5.0)	8x18	70	Versatile cylindrical product.
SJ5756P*	Platinum Gray	R-30	Cylindrical	0.768 (19.5)	0.118 (3.0)	4x4	70	Versatile cylindrical product.
SJ5772*	Black	R-30	Cylindrical	1.24 (31.5)	0.10 (2.5)	3x6	70	Versatile cylindrical product.
SJ5773*	Black	R-30	Cylindrical	0.453 (11.5)	0.295 (7.5)	7x8	70	Versatile cylindrical product.
SJ5780*	Black, Gray	R-30	Cylindrical	0.787 (20.0)	0.197 (5.0)	4x6	70	Versatile cylindrical product.

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R-30: Natural Rubber — excellent adhesion to a wide variety of surfaces.

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Protective Cushioners **Fig.097**

Gourmet appliances won't mar surfaces when you select from a vast array of 3M™ Bumpon™ Products. 3M offers several self sticking pressure sensitive adhesives, which help you build in time and labor savings by eliminating the need to drill, rivet or attach push-in feet. We also offer total customization enabling you to determine the exact size, shape and color you need.



Clear Protective Cushioners **Fig.098**

5300 series clear Bumpon™ Products are ideal for glass and acrylic cutting boards and other colored surfaces. Because these clear bumpers are nearly invisible and resist yellowing with age, product designs remain ageless over time.



Protective Spacers **Fig.099**

5000 and 5300 series Bumpon™ Products are used as non-slip spacers on medical tabletops, electronic assemblies, and lids. They are also used as spacers to help protect delicate printed circuit boards from vibration and heat build-up.



Protective Spacers **Fig.100**

For noise and vibration control: The highly durable 5400 series true white Bumpon™ Products are ideal for stops on doors and drawers. These bumpers help absorb impact and noise and have excellent resistance to aging; they will not harden or crack over time.



Printed Circuit Board Spacers **Fig.101**

Maintain performance of automotive computer systems by reducing heat build-up and vibration, plus preventing board flexing.



Rear Windshield Sound Dampers **Fig.102**

Adhere to the frame on SUV rear windshields and eliminate squeaking at the corners.

Product	Color	Adhesive ¹	Shape	Width in. (mm)	Height in. (mm)	Pad Format	Hardness (Shore A)	Comments
CYLINDRICAL (Continued)								
SJ57A12*	Black	R-30	Cylindrical	0.312 (7.9)	0.08 (2.0)	8x18	70	Versatile cylindrical product.
SJ57B1*	Black	R-30	Cylindrical	0.5 (12.7)	0.051 (1.3)	5x8	70	Versatile cylindrical product.
SJ6145*	Black, White	R-25	Cylindrical	0.5 (12.7)	0.25 (6.4)	5x12	70	Quick stick adhesive.
SJ6148*	Black	R-25	Cylindrical	0.787 (20.0)	0.244 (6.2)	4x4	70	Quick stick R25 adhesive.
SJ6160*	Black	R-25	Cylindrical	0.875 (22.2)	0.09 (2.3)	4x6	70	Quick stick R25 adhesive.
SQUARE								
SJ5007	White, Black, Transparent	R-30	Tapered Square	0.41 (10.4)	0.10 (2.5)	6x9	70	Good load bearing capacity.
SJ5008	White, Gray, Brown, Black, Transparent	R-30	Tapered Square	0.50 (12.7)	0.12 (3.1)	8x10	70	Good load bearing capacity.
SJ5018	White, Gray, Brown, Black, Transparent	R-30	Tapered Square	0.50 (12.7)	0.23 (5.8)	8x10	70	Good load bearing capacity.
SJ5023	White, Gray, Brown, Black, Transparent	R-30	Tapered Square	0.81 (20.6)	0.30 (7.6)	4x9	70	Good load bearing capacity.
SJ5514	White, Gray, Brown, Black	R-30	Tapered Square	0.81 (20.6)	0.52 (13.2)	1x4	70	Excellent load bearing capacity.
SJ5705	Black	R-30	Tapered Square	1.28 (32.4)	0.25 (6.4)	3x3	70	Excellent load bearing capacity.
HEXAGON								
SJ5077	Black, Transparent	R-30	Hex. Width Flat Top	0.75 (19.1)	0.16 (4.1)	39/pad	70	Good energy absorption on impact.
SJ5201	Light Brown	R-25	Hexagon Die-cut	0.43 (11.0)	0.125 (3.2)	11x12	25	Ideal for cabinets.
SJ5202	Black, Transparent	R-25	Hexagon Die-cut	0.43 (11.0)	0.063 (1.6)	11x12	25	Ideal for cabinets.
PRINTED CIRCUIT BOARD SPACERS								
SJ67A1	Black	R-25	Cylindrical	.312 (7.9)	.200 (5.1)	8x18	85	Provides design flexibility.
SJ67A2	Black	R-25	Hemisphere	.375 (9.5)	.235 (6.0)	8x12	85	Adheres to a wide variety of substrates.
SJ67A3	Black	R-25	Cylindrical	.375 (9.5)	.250 (6.35)	8x12	85	Highly popular and versatile shape.
SJ67A4	Black	R-25	Cylindrical	.375 (9.5)	.311 (7.9)	8x6	85	The taller height is ideal for proper spacing between boards.
SJ67A6	Black	R-25	Cylindrical	.312 (7.9)	.215 (5.5)	8x18	85	Helps safeguard against the possibility of short-circuiting between boards.
SJ67A8	Black	R-25	Cylindrical	.375 (9.5)	.135 (3.4)	8x18	85	Ideal where less height is needed.
SJ67A9	Black	R-25	Cylindrical Cone	.312 (7.9)	.388 (9.8)	8x6	85	The tallest of the PCB shapes.
SJ61A10	Black	R-25	Cylindrical	.685 (17.4)	.470 (11.9)	4x6	70	Used to limit vibrations.
SJ67A11	Black	R-25	Cylindrical	.312 (7.9)	.210 (5.3)	8x18	85	Provides design flexibility over mechanical spacers.
TOP-HAT								
SJ6115	Black	R-25	Cylindrical	0.625 (15.9)	0.187 (4.75)	5x8	70	Quick stick R25 adhesive.
SJ6125	Black	R-25	Hemisphere	0.625 (15.9)	0.25 (6.35)	5x8	70	Quick stick R25 adhesive.
EASY SLIDE								
SJ6344	Black	R-25	Cylindrical	0.75 (19.0)	0.16 (4.0)	4x10	80	Use as low friction, easy slide guide.
CUSTOMIZED SHAPES*								
MB1102-113	Gray	A-20	Oval	0.551 (14.0)	0.079 (2.0)	5x4	75	Load bearing.
MB1104-101	Black	R-30	Rectangular	0.315 x 0.709 (8.0 x 18.0)	0.236 (6.0)	5x12	70	Larger, flat surface design.
MB1104-102	Black	R-30	Oval	0.298 (7.6)	0.118 (3.0)	1x9	70	Larger, flat surface design.
MB1104-105	Black	R-30	Dog-Bone	0.315 x 1.28 (8.0 x 32.5)	0.157 (4.0)	9x2	70	Unique foot design.
MB1104-106	Platinum Gray	R-30	Elliptical	.0316 (8.0)	0.156 (4.0)	8x4	70	Popular foot design, unique shape.
MB1104-108	Black	R-30	Cylindrical with Hemispherical Top	0.433 (11.0)	0.283 (7.2)	7x8	70	Unique shape, energy absorption.

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Customized Protective Feet **Fig.103**
Adhere custom-made 3M™ Bumpon™ MB1102-113 to specialty desk-top items such as trophies to act as a cushion and to protect surfaces from scratching.



Customized Clear Cushioners **Fig.104**
Designed with clear and white laptop computers in mind, 3M™ Bumpon™ MB1202-102 clear cushioners discreetly prevent slippage and protect surfaces.



Customized Non-skid Feet **Fig.105**
3M™ Bumpon™ MB1104-105 is ideal for use as non-skid feet on video projectors.

Product	Color	Adhesive ¹	Shape	Width in. (mm)	Height in. (mm)	Pad Format	Hardness (Shore A)	Comments
CUSTOMIZED SHAPES* (Continued)								
MB1104-109	Black	R-30	Elliptical	0.238 (6.0)	0.111 (2.8)	8x5	70	Unique foot shape.
MB1104-110	Black	R-30	Square	0.80 (20.3)	0.10 (2.5)	5x3	70	Good load bearer.
MB1104-132	Black	R-30	Cone	0.787 (20.0)	0.591 (15.0)	4x4	70	Small contact point.
MB1202-102	Transparent	A-20	Oval	0.298 (7.6)	0.118 (3.0)	1x9	70	Unique clear shape.
MB1202-111	Transparent	A-20	Rectangular	0.197 x 0.315 (5.0 x 8.0)	0.063 (1.6)	10x7	75	Unique clear shape.
MB1202-132	Transparent	A-20	Cone	0.787 (20.0)	0.591 (15.0)	4x4	75	Small contact point.
SJ5321	Transparent	A-20	Cylindrical with Recess	1.299 (33.0)	0.314 (8.0)	3x6	75	Universal color matching.
SJ5346	Transparent	A-20	Tapered Square	0.906 (23.0)	0.235 (6.0)	4x4	75	Universal color matching.
SJ5349	Transparent	A-20	Rectangular	0.625 x 1.5 (15.9 x 38.1)	0.4 (10.2)	6x2	75	Universal color matching.
SJ5363	Transparent	A-20	Cylindrical/Hemispherical Top	0.858 (21.8)	0.224 (5.7)	4x8	75	Universal color matching.
SJ5369	Transparent	A-20	Rectangular	0.213 x 0.65 (5.4 x 16.5)	0.062 (1.6)	6x12	75	Universal color matching.
SJ5378	Transparent	A-20	Hemispherical with Flat Top	0.4 (10.2)	0.13 (3.3)	7x8	75	Unique clear shape.
SJ5384	Transparent	A-20	Rectangular	0.213 x 0.65 (5.4 x 16.5)	0.123 (3.1)	6x12	75	Universal color matching.
SJ5386	Transparent	A-20	Cylindrical with Concavity	1.24 (31.5)	0.238 (6.0)	3x6	75	Universal color matching.
SJ5389	Transparent	A-20	Square	0.786 (20.0)	0.255 (6.5)	4x9	75	Universal color matching.
SJ5386	Clear	A-20	Square Base with Cylindrical Top	0.812 (20.6)	0.62 (15.7)	4x3	75	Unique load bearing shape.
SJ5711	Black	R-30	Rectangular	0.245 x 0.96 (6.2 x 24.4)	0.10 (2.5)	4x10	70	Unique narrow shape.
SJ5719	Black	R-30	Rectangular	0.397 x 0.795 (10.1 x 20.2)	0.302 (7.7)	5x10	70	Unique shape.
SJ5721	Gray	R-30	Cylindrical with Recess	1.299 (33.0)	0.314 (8.0)	3x6	70	Good load, tapered bearing design.
SJ5726	Black	R-30	Oval	0.266 (6.8)	0.059 (1.5)	4x20	70	Low profile shape.
SJ5737	Black	R-30	Rectangular	0.236 x 0.59 (6.0 x 15.0)	0.138 (3.5)	6x18	70	Unique narrow shape.
SJ5739	Black	R-30	Rectangular	0.350 x 0.73 (8.9 x 18.5)	0.31 (7.9)	5x8	70	High profile shape.
SJ5742	Black	R-30	Rectangular	0.354 x 0.728 (9.0 x 18.5)	0.18 (4.6)	5x9	70	Medium profile — general use.
SJ5743	Black, White	R-30	Rectangular	0.312 x 1.0 (7.9 x 25.4)	0.062 (1.6)	4x12	70	Special grooved design.
SJ5746	Black, White, Gray	R-30	Tapered Square	0.906 (23.0)	0.235 (6.0)	4x4	70	Good load bearing capacity.
SJ5749	Black	R-30	Rectangular	0.625 x 1.5 (15.9 x 38.1)	0.40 (10.2)	6x2	70	Unique angled shape.
SJ5751	Black, White	R-30	Rectangular	0.531 x 0.984 (13.5 x 25.0)	0.067 (1.7)	4x6	70	Low profile.
SJ5755	Black	R-30	Oval	0.213 x 0.764 (5.4 x 19.4)	0.125 (3.2)	4x18	70	Unique flat top oval.
SJ5759P	Black	R-30	“L” Shaped	1.063 (27.0)	0.125 (3.2)	4x2	70	Unique L shape.
SJ5762	Black	R-30	Rectangular with Rounded Ends	0.5 x 0.94 (12.7 x 23.9)	0.13 (3.3)	4x4	70	Unique curved top.
SJ5763	Gray	R-30	Cylindrical with Hemispherical Top	0.858 (21.8)	0.224 (5.7)	4x8	70	Unique hemispheric top shape.
SJ5765	Black	R-30	Square	0.437 (11.1)	0.23 (5.8)	9x6	70	Unique load bearing shape.
SJ5775	Black	R-30	Square	1.391 (35.3)	0.874 (22.2)	indiv. pcs.	70	Large load bearing shape.
SJ5778	White	R-30	Hemispherical with Flat Top	0.4 (10.2)	0.13 (3.3)	7x8	70	Good energy absorption on impact.
SJ5779	Black	R-30	Rectangular	0.52 x 0.77 (13.2 x 19.6)	0.18 (4.6)	5x5	70	Good load bearing.
SJ5781	Black	R-30	Elliptical	0.359 (9.1)	0.155 (3.9)	4x9	70	Unique elliptical shape.
SJ5786	Gray	R-30	Cylindrical with Concavity	1.24 (31.5)	0.238 (6.0)	3x6	70	Recessed center design.
SJ5787	Sunlight Purple	R-30	Rectangular with Rounded Ends	0.243 x 1.037 (6.2 x 26.3)	0.155 (3.9)	3x10	70	Dome foot design.
SJ5789	Black	R-30	Square	0.786 (20.0)	0.255 (6.5)	4x9	70	Good load bearing.
SJ5796	Black	R-30	Cylindrical with Hemispherical Top	0.363 (9.2)	0.199 (5.1)	7x8	70	Unique curved top.
SJ5797	White	R-30	Rectangular with Rounded Ends	0.477 x 0.675 (12.1 x 17.1)	0.139 (3.5)	8x4	70	General purpose foot.
SJ5799	Black	R-30	Rectangular	0.339 x 0.476 (8.6 x 12.1)	0.142 (3.6)	8x7	70	General use.
SJ57B2	Black	R-30	Square with Rounded Corners	0.50 (12.7)	0.213 (5.4)	7x4	70	Good load bearing shape.
SJ57B3	Black	R-30	Square with Rounded Corners	0.50 (12.7)	0.134 (3.4)	7x4	70	Good load bearing shape.
SJ57B4	Black	R-30	Rectangular with One Rounded End	0.336 x 0.405 (8.5 x 10.3)	0.102 (2.6)	7x8	70	Unique foot design shape.
SJ57B6	Black, White	R-30	Square Base with Cylindrical Top	0.812 (20.6)	0.62 (15.7)	4x3	70	Excellent load bearing.
SJ6122	Black	R-25	Tapered Square	0.410 (10.4)	0.125 (3.2)	9x5	70	Quick stick.

¹ **A-20: Acrylic** — high strength adhesion to high energy surface. **R-25: Synthetic Rubber** — ideal for low surface energy substrates.

R-30: Natural Rubber — excellent adhesion to a wide variety of surfaces.

*Made to order products. Available with 10-day lead time. Minimum order 30,000 pieces.

Note: This technical information and data should be considered representative or typical only and should not be used for specification purposes.

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