3M

1601, 1602, 1603 Scotch[™] Insulating Sprays

Data Sheet

1. Product Description

Scotch Brand Insulating Sprays are electrical grade, fast drying sealers and insulators in a pressurized can. These sealers protect surfaces against weather, moisture, corrosion, oil, alkalies and acids. The sprays can afford easy access to hard-to-reach spots. Three sprays are available in the following colors:

- 1601 Clear
- 1602 Red
- 1603 Black

2. Applications

Use Insulating Spray sealer to spray over insulation on wire and cable splices, as a general-purpose sealer or for touch-up insulation on motor windings and frames.

Precautionary and first aid information for this product may be found in its Material Safety Data Sheet and on the product container.

3. Data

General Properties	Typical Value
 Dielectric Strength (V/m Tack Free Time 77°F (25 40°F (4° Gardner Impact Strength 	C) 15 minutes C) 30 minutes (in-lbs.) 60
Hardness (pencil)	4B
 Propellant % Solids Solvents Base Flash Point	Iso-butane and propane 15% (approximately) Xylene, M.E.K., Acetone Alkyd Resin -50°F (-46°C)

4. Application Techniques

Shake well. Open and shut valve COMPLETELY with forefinger when spraying. Keep fingertip behind spray head to avoid forming droplets on painted surface. Partial valve depression reduces pressure and causes faulty spray.

Absolute Must: Hold can no closer than 10 to 12 inches from surface being sprayed. To prevent clogging, turn can upside down and spray short jet of clear gas after each job. Do not expose to extreme hot or cold.

5. Maintenance

When necessary, remove sprayhead. Replace by holding finger over orifice to prevent accidental spray. If spray valve yields irregular pattern or fails to spray, inspect orifice for residues and scrape off with fingernail or soft object. Then twist spray head one-half turn.

6. Availability

Scotch Brand Insulating Sprays are available in a 16 oz. can size with 12 cans per case and may be purchased from your local electrical distributor.

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