

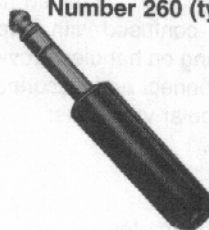
1/4" COMMERCIAL PHONE PLUGS

2-CONDUCTOR LITTEL-PLUG® PLUGS

Numbers 240, 245,
250, 255 (typical)Numbers 280, 281,
285, 285L, 288 (typical)

3-CONDUCTOR LITTEL-PLUG® PLUGS

Number 260 (typical)



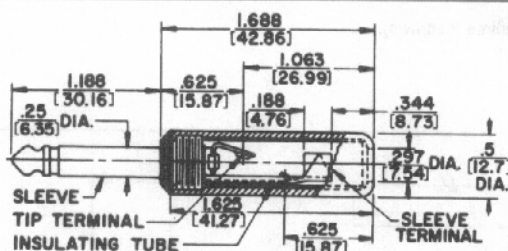
Number 290 (typical)



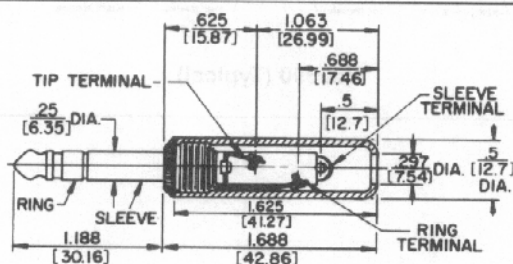
FEATURES

- Heavy duty machined copper alloy handle (shielded versions), tip and body for unsurpassed ruggedness.
- Bright nickel plating on exterior surfaces will not chip or corrode.
- Solder terminals are tin electroplated for ease of soldering.
- One-piece tip rod staked into tip terminal ensures electrical continuity
- Heavy duty cable clamp provides secure strain relief.
- The proven industry standard phone plug for audio applications. Beware of imitations!
- Shielded handle versions recommended for applications where electromagnetic interference and physical abuse may occur.

SPECIFICATIONS

Sleeve, Tip and Body: Nickel-plated copper alloy.**Terminals:** Solder lug - Tinned copper alloy.**Screw:** Tin-plated (screws size 3-48).**Handles:** Molded - black or red plastic. Shielded - machined Nickel-plated copper alloy. Tubular insulator inside handle.

No. 280 typical – shown with solder lug terminals, cord clamp and shielded handle.



No. 280 typical – shown with screw-type terminals, plastic handle.

2-CONDUCTOR PLUGS PART NUMBERS

Part Number	Terminals	Typical Mating Jack ²	Handle*	Handle Part Number	
240	Screw ³	11	Black	M1002	
◇C240	Screw ³ with Cable Clamp		Black		
245	Screw ³		Red	M1003	
◇C245	Screw ³ with Cable Clamp		Red		
250	Solder Lug & Cable Clamp		Black	M1002	
255			Red	◇M1003	
270	Screw ³		Shielded	Handle: T10581 Insulator: A10071	
◇C270	Screw ³ with Cable Clamp		Shielded		
280	Solder Lug & Cable Clamp		Shielded ¹		
281			Shielded ⁴		
285			Shielded ^{4,5}		
288			Shielded ¹		
285L			Shielded ^{4,5,6}	T2323	
2P1298	Solder Lug & Cable Clamp		Without Handle		
◇2P1495	Screw ³				

3-CONDUCTOR PLUGS PART NUMBERS

260	Screw	12B	Black	M1002
267	Solder Lug &		Black	M1002
269	Cable Clamp		Red	◇M1003
290	Screw ³		Shielded	Handle: T10581 Insulator: A10071
297	Solder Lug & Cable Clamp		Shielded	
◇2P1248	Solder Lug & Cable Clamp		Without Handle	

* Additional plug handle colors available (P2714) green, (M1111) blue, (M1235) gray. Fits any plug on which Numbers M1002, M1003 are standard.

1. Wide insulator between tip and sleeve allows use of 2-conductor plug in 3-conductor jack without shorting.

2. Switchcraft Part Numbers. See Mating Jacks Section.

3. Replacement Screw Part Number P10292 (2-conductor plugs require 2 screws; 3-conductor plugs require 3 screws).

4. Unassembled.

5. Larger cable clamp to accommodate larger diameter cables.

6. Handle has .375" (9.53mm) diameter hole to accommodate larger diameter cables.

◊ Special order only. Contact Switchcraft.

DIMENSIONS ARE FOR REFERENCE ONLY $\frac{\text{Inch}}{(\text{mm})}$

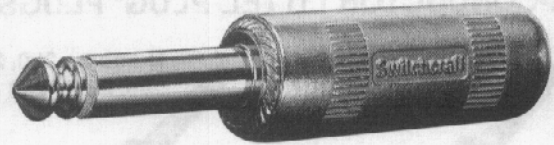
1/4" COMMERCIAL PHONE PLUGS (continued)

Switchcraft® commercial 2- and 3-conductor phone plugs are available with a logo handle in addition to the plain handle. The Switchcraft® name appears prominently on the shielded handle so the plugs can no longer be easily confused with "copycat" plugs found on the market today. Knurling on handles provides a convenient, positive fingertip grip for connect and disconnect.

Plugs are available in the following popular variations:

1. 1/4" diameter finger, 2-conductors.
2. 1/4" diameter finger, 3-conductors.
3. .206" diameter finger, 2-conductors.

Plug handles accept cable up to .290" diameter.



SPECIFICATIONS

Sleeve: Tip and Body: Plated copper alloy.

Terminals: Solder lug: Copper alloy, electro-tinned;

Screw: Tin-plated (screw size #3-48).

Handles: Nickel-plated zinc (tubular insulator inside handle).

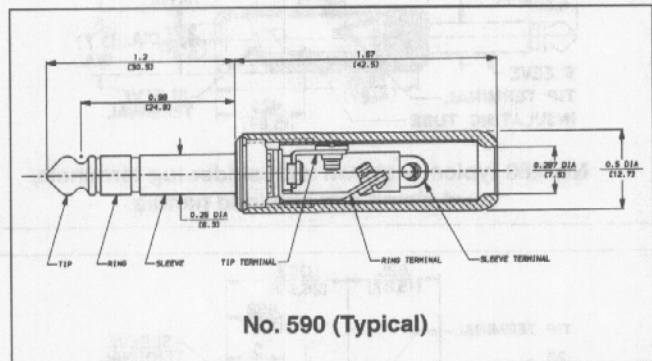
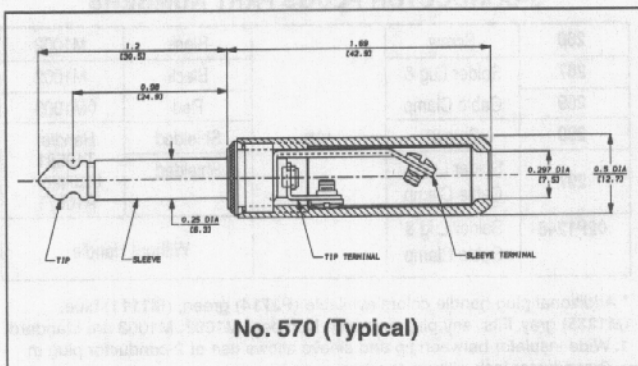
PART NUMBERS

NOTE: Plugs have 1/4" finger diameter unless otherwise specified.

Logo Handle	Plain Handle	Description	Typical Mating Jack
2-CONDUCTORS			
570	270	Screw terminals. Shielded handle.	11
580	280	Solder lug & cable clamp. Shielded handle.	
581	281	Solder lug & cable clamp. Shielded handle. Unassembled.	
585	285	Solder lug & cable clamp. Shielded handle. Unassembled. Larger cable clamp accommodates larger cables.	
588	288	Solder lug & cable clamp. Shielded handle. Wide insulator between tip and sleeve makes possible use as a 2-conductor plug in 3-conductor jack without shorting.	S11
S580	S280	Solder lug & cable clamp. Shielded handle. Plug finger has .206" diameter.	
3-CONDUCTORS			
590	290	Screw terminals. Shielded handle.	12B
597	297	Solder lug & cable clamp. Shielded handle.	
598	298	Solder lug & cable clamp. Shielded handle. Locking feature.	12B, 133

1. Other mating plugs are available.

2. Replacement screw, Part Number **P10292** (2-conductor requires 2 screws; 3-conductor requires 3 screws).



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1/4" COMMERCIAL PHONE PLUGS (continued)



Numbers 70, 184



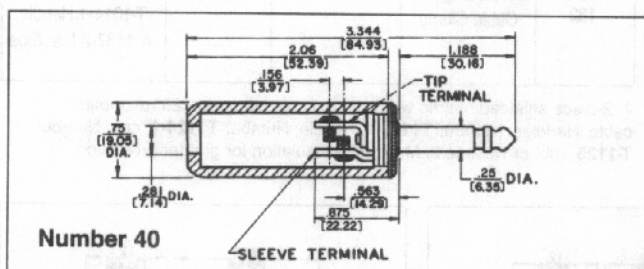
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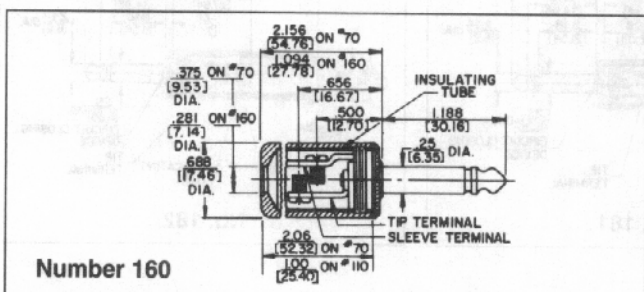
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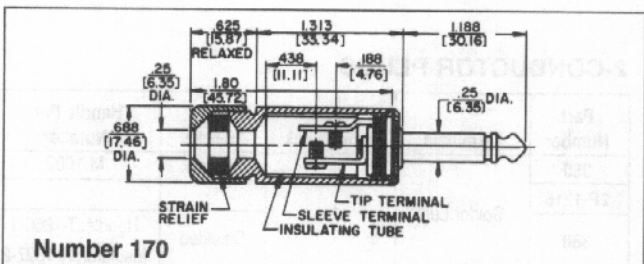
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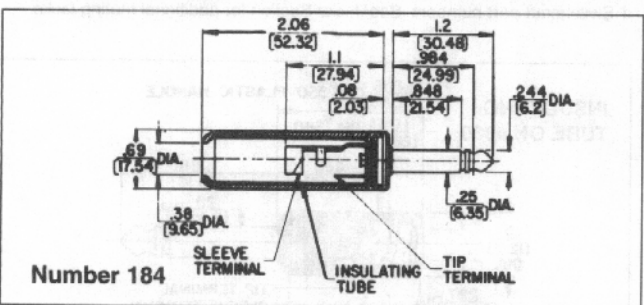
Number 40



Number 160



Number 170



Number 184

2-CONDUCTOR/PLASTIC OR SHIELDED HANDLES

Popular general purpose plug fits all standard jacks. Available in both 2- and 3-conductor types. Two-conductor plugs available with black or red molded plastic, or 3 different lengths of brass nickel-plated (shielded) handles. 2-Conductor Special Military Plugs are also available.

FEATURES

- 1-piece tip rod staked into tip terminal insures tightness of plug.
- All essential conducting members are brass with external parts nickel-plated.
- Terminal screws: broad-headed. In production quantities, screws may be eliminated and terminals hot-tinned for easier soldering of wire leads to terminals (special order).
- Screw terminals have grooves which accommodate 1 or 2 cord tips.
- Thermoplastic handle insert for greater insulation.
- Plugs accept up to .25" maximum diameter cable (parallel or shielded cable).

SPECIFICATIONS

Sleeve, Tip and Body: Nickel-plated copper alloy.

Terminals: Solder lug: copper alloy, electro-tinned.

Screw: steel, tin-plated.

Handles: Shielded: Nickel-plated copper alloy.

Molded: black or red plastic.

Part Number	Terminals	Typical Mating Jack ²	Handle	Handle Part Number
40			Black	M1001
70 ³	Screw		Shielded	Handle: T10141 Insulator: A10063
160	(Replacement Screw Part No. P10013)		Shielded	Handle: T10451 Insulator: A10061
2P1251	2 required	11 or Z15J	Without Handle	-
170 ¹ 182QB 182QBD			Shielded	Handle: T11231 ¹ Insulator: A10064
184 ³	Solder Lug & Cable Clamp		Shielded	Handle: T10141 Insulator: A11372
184L ⁴			Shielded	T2322

1. 2-piece shielded handle with built-in cable clamp for .25" diameter cable.

Handles: Number T11231, handle; Number T11241, cap; see above for insulating tube; Number T1125, rubber washer.

2. Other mating plugs are available.

3. Handle has .380" (9.65mm) diameter hole to accommodate .375" diameter cable.

4. Handle has .451" (11.51mm) diameter hole to accommodate larger diameter cables.

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