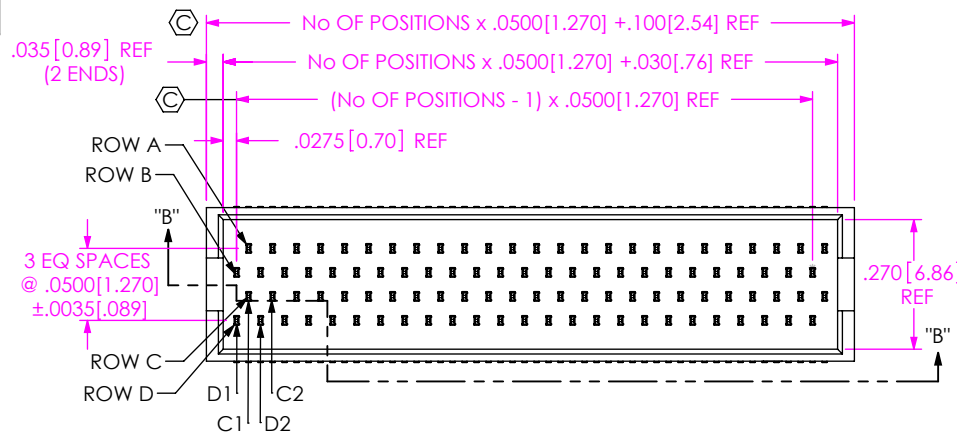


DO NOT SCALE FROM THIS PRINT

TOLC-1XX-XX-X-Q-XX



No OF POSITIONS
 -05, -10, -15, -20, -25
 -30, -35, -40, -45, -50
 (PER ROW)

LEAD STYLE
 (SEE TABLE T)
 -02, -12, -22, -32

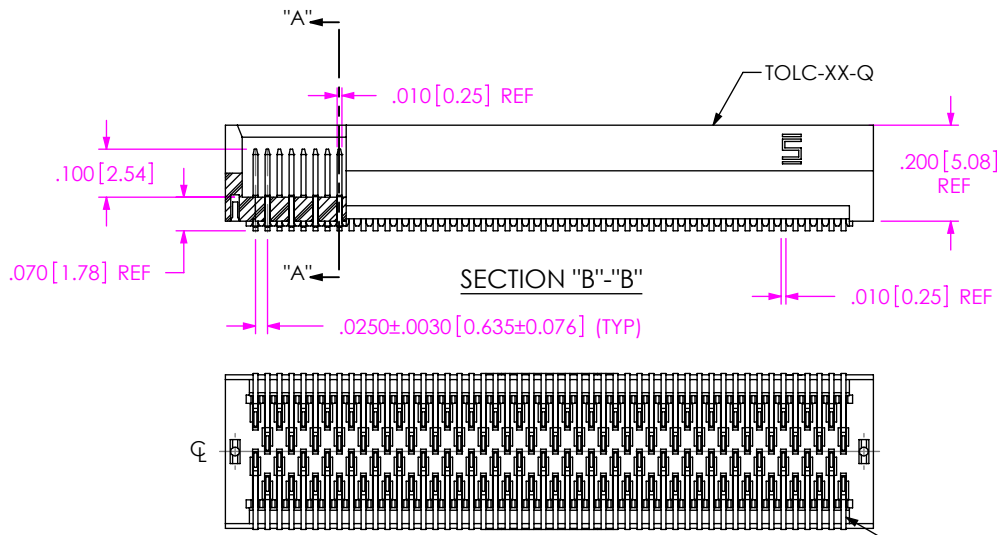
PLATING SPEC
 (VALUES GIVEN ARE IN MICRO-INCHES)

-S: SELECTIVE, 30 Au / 50 Ni MIN ON CONTACT, 3 Au / 50 Ni MIN ON TAIL
 -L: LIGHT SELECTIVE, 10 Au / 50 Ni MIN ON CONTACT, 3 Au / 50 Ni MIN ON TAIL
 -F: FLASH GOLD, 3 Au / 50 Ni MIN ON CONTACT, 3 Au / 50 Ni MIN ON TAIL

OPTIONS

- LC: LOCKING CLIP (SEE NOTE 5) (USE LC-09-TM) (NOT AVAILABLE WITH -A)
- P: PICK & PLACE PAD (EXISTING CUSTOMER SUPPORT ONLY) (USE ASP-90590-01-S)
- TR: TAPE & REEL
- A: ALIGNMENT PIN (USE TOLC-XX-Q-A FOR STYLE -02 AND TOLCH-XX-Q-A FOR STYLES -12, -22 & -32) (NOT AVAILABLE WITH -LC)
- PL: PLASTIC PICK & PLACE PAD (USE ASP-90590-01-S)
- K: POLYIMIDE FILM PAD (.005[.13] THICK W SILICON ADHESIVE) (USE K-850-650)

ROW SPEC
 -Q: QUAD (USE TOLC-XX-Q)



	.0040[.102]	-05 THRU -30 POS
	.0060[.152]	-35 THRU -50 POS

FIG 1

T-1M13-01-XXX-2

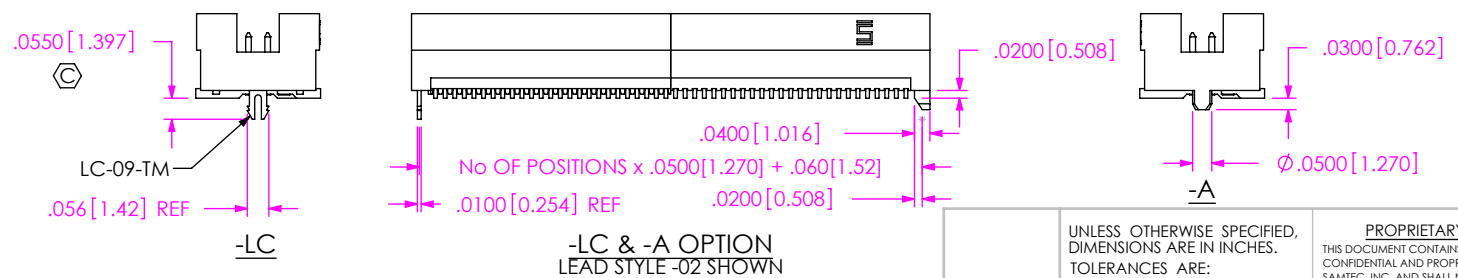


TABLE 1

LEAD STYLE	"A"	USE TERMINAL	SEE FIG	BOARD SPACE WHEN MATED WITH SOLC
-02	.2200[5.588]	T-1M13-01-XXX-2	1	.2500[6.350]
-12	.2850[7.239]	T-1M14-02-XXX-2	2	.3150[8.000]
-22	.3637[9.238]	T-1M14-03-XXX-2	2	.3937[10.000]
-32	.4424[11.237]	T-1M14-04-XXX-2	2	.4724[12.000]

NOTES:

1. MINIMUM PUSHOUT FORCE: .5 LB.
2. PARTS TO BE PACKAGED IN TUBES.
3. -S PLATING CAN BE SUBSTITUTED FOR -L AND -F PLATING STYLES.
4. © REPRESENTS A CRITICAL DIMENSION.
5. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE:

DECIMALS ANGLES
 .XX: ±.01[.3] ±5°
 .XXX: ±.005[.13]
 .XXXX: ±.0020[.051]

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 e-Mail: info@SAMTEC.com code 55322

MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 1:0.4

BODY:
 LCP UL 94 VO, COLOR: BLACK

TERMINAL:
 PHOSPHOR BRONZE

c:\enterprise\aut\DWG\MISC\MKTG\TOLC-1XX-XX-X-Q-XX-MKT.SLDDRW

DESCRIPTION:
 QUAD ROW STAGGERED SMT TERMINAL ASM

DWG. NO.
TOLC-1XX-XX-X-Q-XX

BY: D PURVIS 03/18/1996 SHEET 1 OF 2

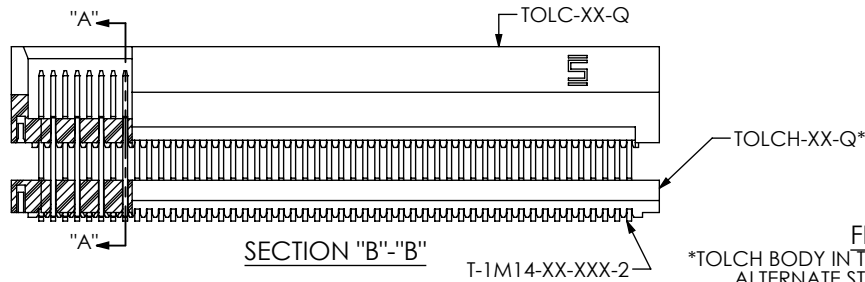
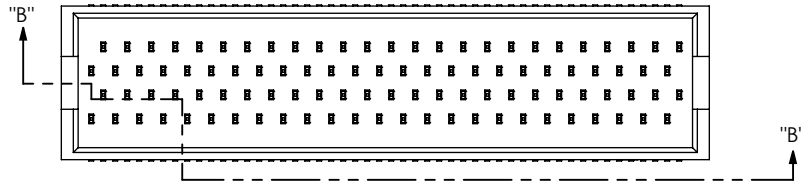
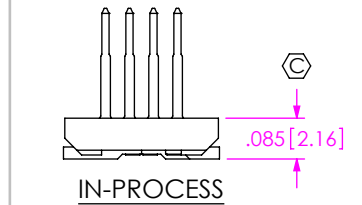
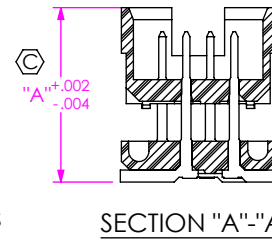


FIG 2
*TOLCH BODY IN THIS DESIGN REFLECTS ALTERNATE STANDOFF DESIGN



	.0040 [1.02]	-05 THRU -30 POS
	.0060 [1.52]	-35 THRU -50 POS

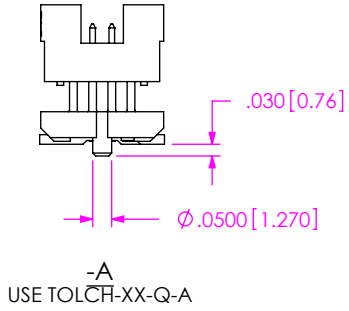
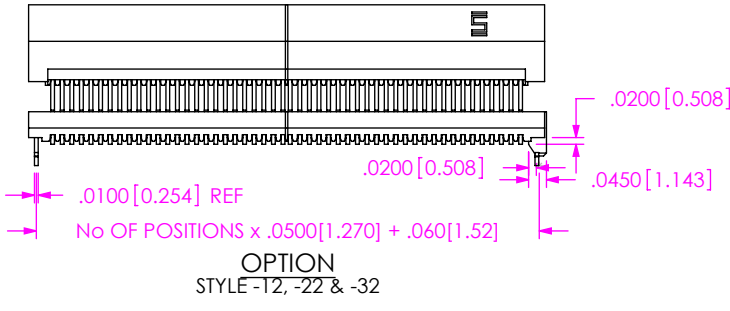
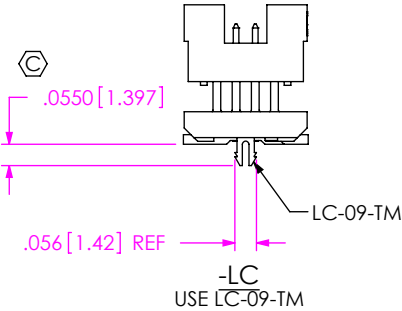
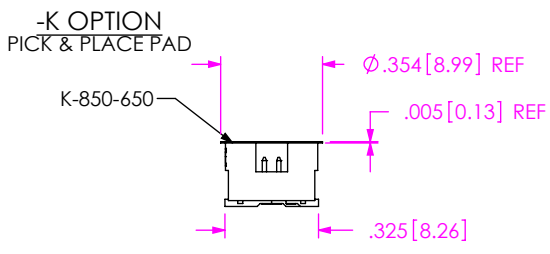
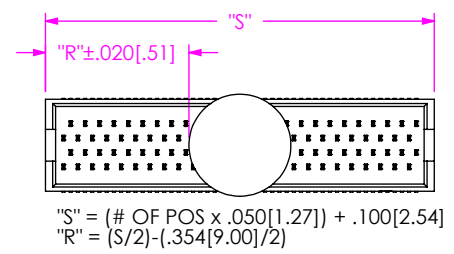
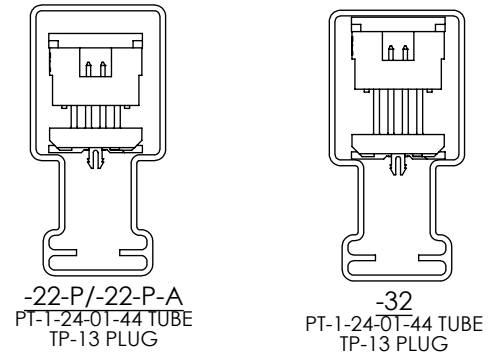
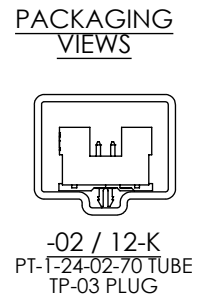
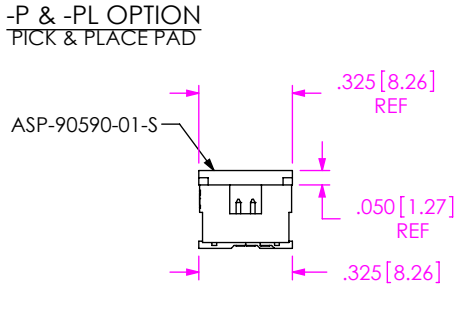
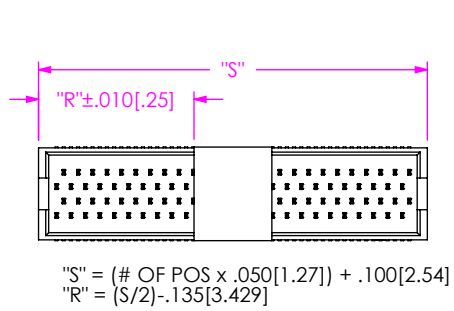


TABLE 2

LEAD STYLE	OPTIONS	PACKAGING TUBE	PLUG
-02	ALL	PT-1-24-02-70	TP-03
-12	-P	PT-1-24-01-70	TP-29
-12	NONE, -K, -A	PT-1-24-02-70	TP-03
-22	-P, -P-A	PT-1-24-01-44	TP-13
-22	NONE, -K, -A, -LC	PT-1-24-01-70	TP-29
-32	ALL	PT-1-24-01-44	TP-13



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SHEET SCALE: 1:0.4

DESCRIPTION:
QUAD ROW STAGGERED SMT TERMINAL ASM
DWG. NO. **TOLC-1XX-XX-X-Q-XX**

BY: D PURVIS 03/18/1996 SHEET 2 OF 2