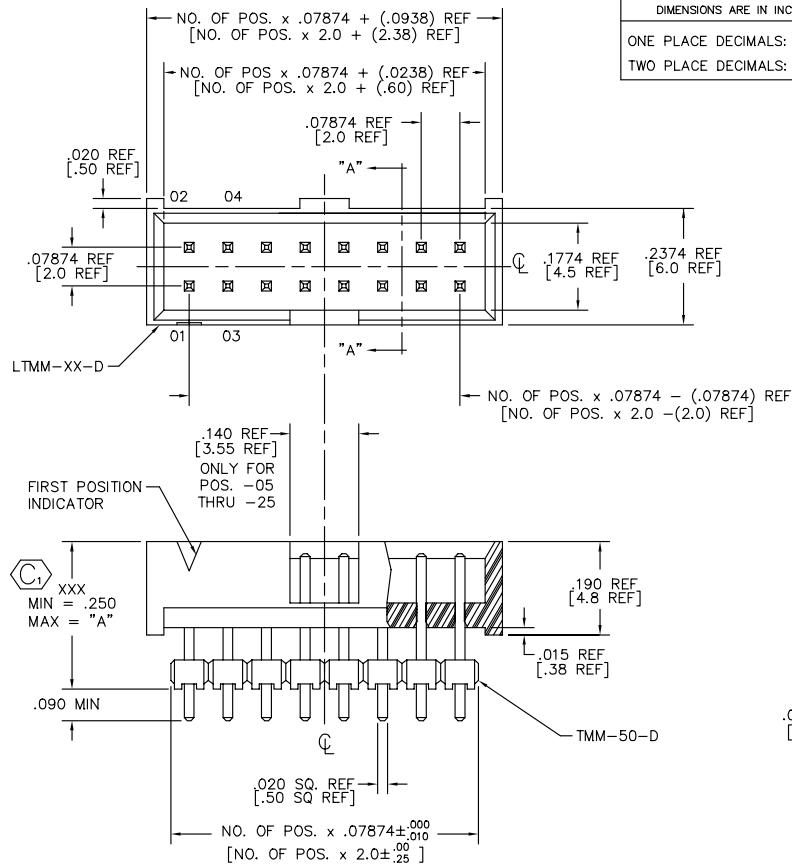


REV. M



NOTES:

1. MAX PIN ROTATION IN BODY TO BE 2°.
2. PUSHOUT FORCE TO BE 1 lb. MIN.
3. REPRESENTS CRITICAL DIMS. FOR STATISTICAL PROCESS CONTROL.
4. ALL DIMS APPEARING IN [] ARE IN MILLIMETERS.

TABLE 1

LEAD STYLE	TERMINAL	"A"	"B"	LEAD STYLE	TERMINAL	"A"	"B"
-02	T-1S13-02-XX-2	.312 [7.92]	.377 [9.58]	-62	T-1S13-05-XX-2	.312 [7.92]	.397 [10.08]
-03	T-1S13-03-XX-2	.470 [11.94]	.535 [13.59]	-63	T-1S13-06-XX-2	.470 [11.94]	.555 [14.10]
-05	T-1S13-05-XX-2	.332 [8.43]	.397 [10.08]	-65	T-1S13-19-XX-2	.328 [8.33]	.413 [10.49]
-06	T-1S13-06-XX-2	.490 [12.45]	.555 [14.1]	-66	T-1S13-09-XX-2	.509 [12.93]	.594 [15.09]
-55	T-1S13-20-XX-2	.258 [6.55]	.323 [8.2]	-69	T-1S13-14-XX-2	.529 [13.44]	.614 [15.60]
-09	T-1S13-09-XX-2	.529 [13.4]	.594 [15.1]	-70	T-1S13-17-XX-2	.608 [15.44]	.693 [17.60]
-10	T-1S13-10-XX-2	.608 [15.4]	.673 [17.1]	-71	T-1S13-12-XX-2	.745 [18.92]	.830 [21.08]
-11	T-1S13-11-XX-2	.686 [17.4]	.751 [19.1]	-72	T-1S13-18-XX-2	.766 [19.45]	.851 [21.62]
-12	T-1S13-12-XX-2	.765 [19.4]	.830 [21.1]	-73	T-1S13-08-XX-2	.391 [9.93]	.476 [12.09]
-13	T-1S13-13-XX-2	.391 [9.9]	.456 [11.6]	-74	T-1S13-10-XX-2	.588 [14.93]	.673 [17.09]
-14	T-1S13-14-XX-2	.549 [13.9]	.614 [15.6]	-75	T-1S13-02-XX-2	.292 [7.42]	.377 [9.58]

DIMENSIONS ARE IN INCHES		UNLESS OTHERWISE NOTED	TOLERANCES ARE:
ONE PLACE DECIMALS: ± .1	THREE PLACE DECIMALS: ± .005	ANGLES	± 1°
TWO PLACE DECIMALS: ± .01	FOUR PLACE DECIMALS: ± .0020		

TITLE:	DWG NO:
ZLTMM ASSEMBLY	ZLTMM-1XX-XX-XX-D-XXX-XX
	SHEET 1 OF 1

ZLTMM-1XX-XX-XX-D-XXX-XX

NO. OF POSITIONS
03, 04, 05, 06, 08, 10, 12,
13, 15, 17, 20, 22, 25

TERMINAL STYLE

LEAD STYLES -02 THRU -55:
.100 POST HEIGHT, LEAD STYLES
-62 THRU -75: .120 POST HEIGHT
(SEE TABLE 1)

POLARIZED OPTION
XX = PIN NO. TO BE OMITTED

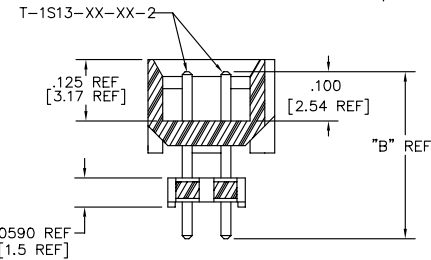
BODY HEIGHT

-XXX
MIN = .250
MAX = "A" (SEE TABLE 1)

ROW SPECIFICATION
-D: DOUBLE

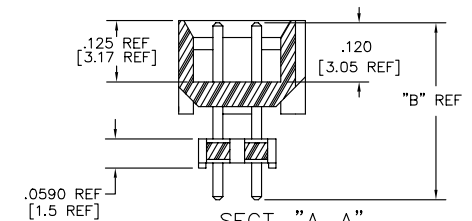
PLATING SPECIFICATIONS

-G: GOLD (USE T-1S13-XX-G-2)
-T: TIN (USE T-1S13-XX-T-2)
-S: SELECTIVE GOLD (USE T-1S13-XX-S-2)
-H: HEAVY GOLD (USE T-1S13-XX-H-2)
-TM: MATTE TIN (USE T-1S13-XX-T-2)
-LM: LIGHT SELECTIVE GOLD/MATTE TIN TAIL (USE T-1S13-XX-L-2)
-FM: FLASH SELECTIVE GOLD/MATTE TIN TAIL (USE T-1S13-XX-F-2)
-SM: SELECTIVE GOLD/MATTE TIN TAIL (USE T-1S13-XX-S-2)



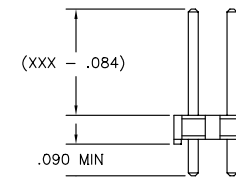
SECT. "A-A"

LEAD STYLES -02 THRU -55

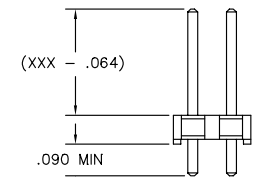


SECT. "A-A"

LEAD STYLES -62 THRU -75



IN-PROCESS
LEAD STYLES -02 THRU -55



IN-PROCESS
LEAD STYLES -62 THRU -75

PROPRIETARY NOTE
THIS DOCUMENT CONTAINS INFORMATION
CONFIDENTIAL AND PROPRIETARY TO
SAMTEC INC. AND SHALL NOT BE
REPRODUCED OR TRANSMITTED TO
OTHER DOCUMENTS OR DISCLOSED TO
OTHERS OR USED FOR ANY PURPOSE
OTHER THAN THAT FOR WHICH IT WAS
OBTAINED WITHOUT THE EXPRESSED
WRITTEN CONSENT OF SAMTEC INC.

PLOT SCALE: 1=2

samtecEXISPROD\ASSEMBLY\2MM
ZLTMMASM

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-6733 P.O. BOX 1147
CODE 55322

MADE BY: BRYANT 7-9-92
CHECKED BY: ECKERT

ENGINEER
APPROVAL
DEM

ZLTMM-1XX-XX-XX-D-XXX-XX
SHEET 1 OF 1