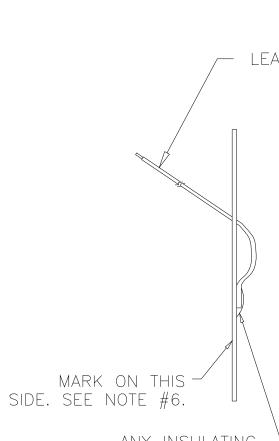


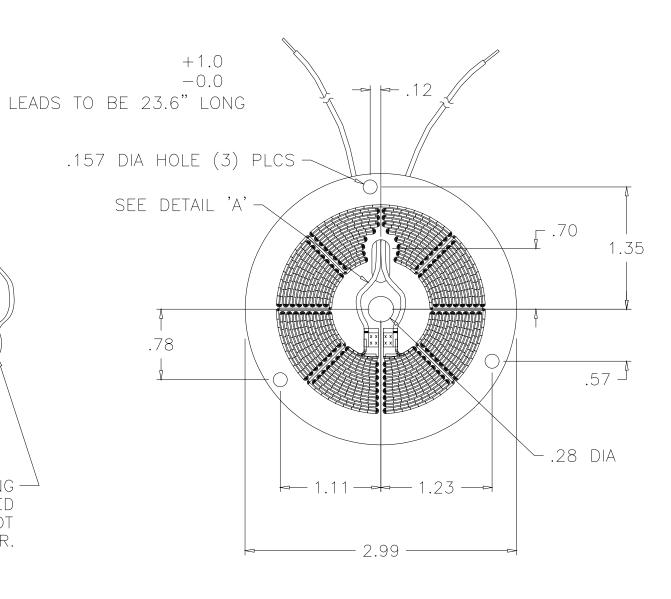
- 1. ELECTRICAL RATINGS: 120 VAC 203 WATTS
- 2. RESISTANCE: 69.54MIN. - 70.96NOM. - 72.38MAX.
- 3. CONSTRUCTION:

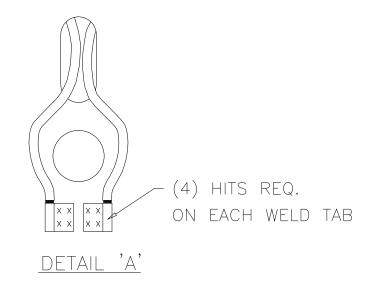
 KAPTON FILM ENCASING AN

 FOIL RESISTANCE ELEMENT
- 4. LEAD WIRES: 24 AWG, RED TEFLON, UL1180/CSA LEADS TO BE WELDED AS ILLUSTRATED.
- 5. DIELECTRIC STRENGTH: 1250 VAC, 1 MIN, 1Ma MAX.
- 6. MARKING: ELMWOOD SENSORS C3400-154 (DATE) YR/LOT#
- 7. MONSANTO P/N: C8102046
- 8. PART TO BE FREE OF ANY CRINKLES OR FOLDS.
- 9. PART TO BE FREE OF ANY VOIDS, BUBBLES OR SURFACE IRREGULARITIES.



ANY INSULATING —
MAT'L FOR WELDED
LEADS MUST NOT
EXTEND INTO THE HTR.





	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACT: DEC: ANGLES: ± .XXX ± .005 ± .XXX±.							SENSORS INC. ark Dr. Pawtucket, RI 02861-4325
	MAT'L:						TITLE: HE	ATER
	FINISH:	С	22786	WELDED LEADS WERE SOLDERED	2/25/97	GPS	DRAWN BY: DATE:	CAD DWG NO.:
		В	21042	SEE ECN FOR DETAILS	9/22/94	MFD	MFD 3/25/93	\HEATERS\COMM\3400\154
		А	20346	CHG NOTE #5 FROM 1500 TO 1250 VAC	5/18/93	MFD	CHECKED: GPS 3/25/93	DWG NO.:
	USED ON:	LTR.	ECN	DESCRIPTION	DATE	APPD.	APPROVED: JKS 3/25/93	C3400-154
	scale: 1 : 1	REVISIONS				CODE IDENT NO: 14604	SH 1 OF 1	