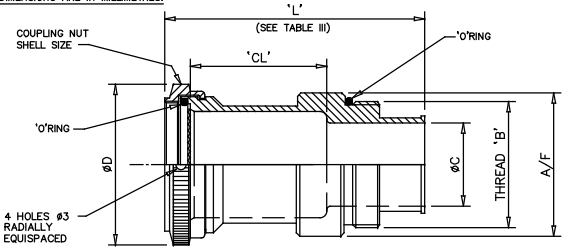


 MANFIELD WOODHOUSE NOTTINGHAM, ENGLAND	DRAWING NUMBER.		DRAWN	APP	DATE.
	448HS119		S.C.	R.CHARD	20/JAN/93
			EPF	300G	CODE R CIRC

TITLE. BANDING ADAPTOR FOR ENVIRONMENTAL ATTACHMENT

ALL DIMENSIONS ARE IN MILLIMETRES.



PART No. DEVELOPMENT
EXAMPLE 448 H S 119 NF 25 09 - 15

PRODUCT CODE

CONNECTOR DESIGNATOR 'H'

S=STRAIGHT

BASIC No.

MATL CODE FINISH	
A	NF
AB	BB

SHELL SIZE (TABLE I)

ENTRY CODE (TABLE II)

CHAMBER LENGTH CODE (CL) IN 5 mm INCREMENTS

SHELL SIZE	ENTRY CODE									ØD	ENTRY CODE MAX.
	01	02	03	04	05	06	07	08	09		
09	X	X	X							22	03
11	X	X	X	X	X					25	05
13	X	X	X	X	X	X				28	06
15	X	X	X	X	X	X	X			32	07
17	X	X	X	X	X	X	X	X		35	08
19	X	X	X	X	X	X	X	X	X	38	08
21	X	X	X	X	X	X	X	X	X	41	09
23	X	X	X	X	X	X	X	X	X	44	09
25	X	X	X	X	X	X	X	X	X	47	09

ENTRY CODE	ØC	THREAD 'B'	A/F
01	5.2	M18x1	22
02	6.0	M18x1	22
03	6.5	M19x1	25
04	8.4	M23x1	28
05	10.7	M23x1	28
06	13.7	M26x1	33
07	17.0	M29x1	36
08	21.3	M34x1	38
09	24.4	M37x1	42

SHELL SIZE	CHAMBER LENGTH 'CL'							
	15	20	25	30	35	40	45	50
09	44.0	49.0	54.0	59.0	64.0	69.0	74.0	79.0
11	45.0	50.0	55.0	60.0	65.0	70.0	75.0	80.0
13	46.0	51.0	56.0	61.0	66.0	71.0	76.0	81.0
15	49.0	54.0	59.0	64.0	69.0	74.0	79.0	84.0
17	49.5	54.5	59.5	64.5	69.5	74.5	79.5	84.5
19	49.5	54.5	59.5	64.5	69.5	74.5	79.5	84.5
21	50.0	55.0	60.0	65.0	70.0	75.0	80.0	85.0
23	50.5	55.5	60.5	65.5	70.5	75.5	80.5	85.5
25	51.5	56.5	61.5	66.5	71.5	76.5	81.5	86.5

NOTE.

△ SEE STD 001 (COMMON ACCESSORY INTERFACE DATA).

MATERIAL CODE 'A'= ALUMINIUM MACHINED

'AB'= NICKEL ALUMINIUM BRONZE

△ STD MIN 'CL' IS 15.0 mm

3. O-RINGS (Z-OFF) SUPPLIED WITH ADAPTOR

EPF 300G

REVISION	A	B	C	D
DCO		90-296	90-443	90-516
DATE	5/9/91	OCT 91	JAN 93	MAY 94