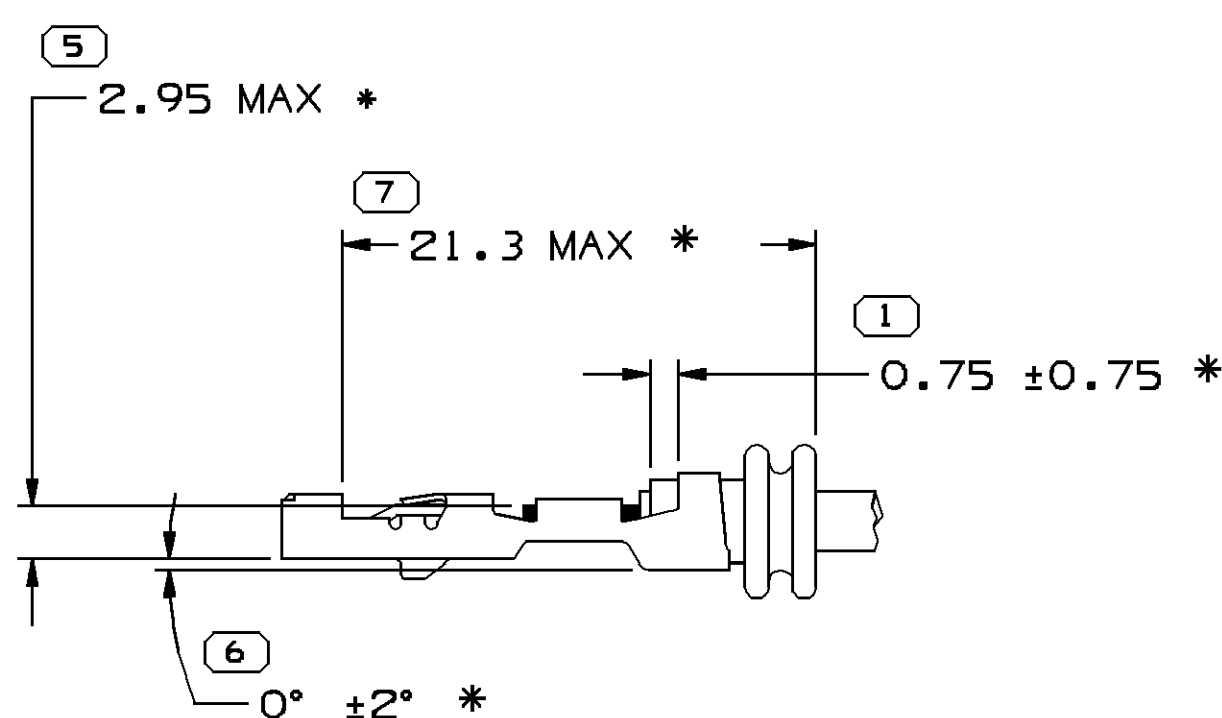
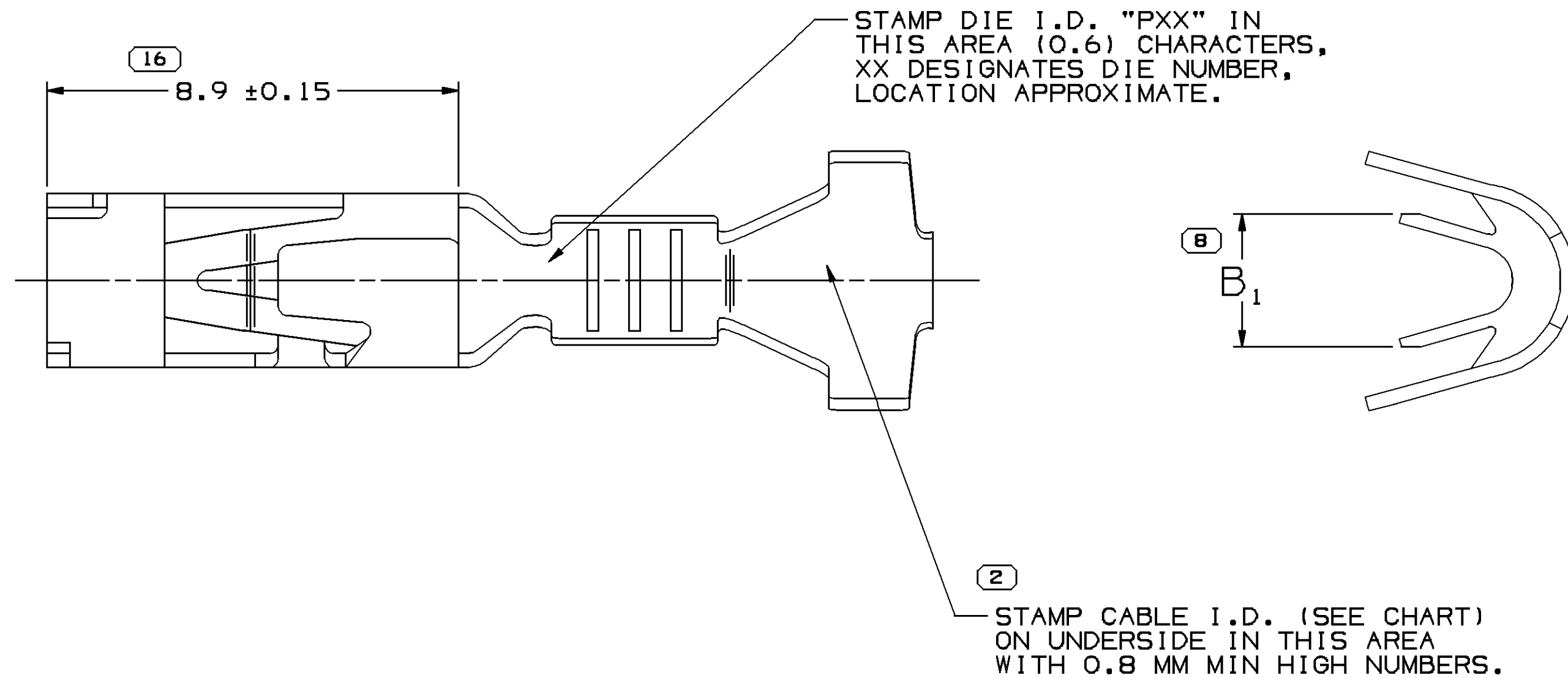


MISSING SYMBOLS		DWG STATUS					ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
		DATE	STG	REV	N/P	CHG						
NO MISSING SYMBOL NUMBER		30JL02	R	05	-	-		CLEARED REV COLUMN; ALL PARTS - REDRAWN TO PD & UPDATED PDM ATTRIBUTES	226419	LOA	JAA	TTP
		05FE03	R	06	-	-		REVISED NOTE SYMBOL 274 IN TQD	236543	LMB	LMB	SCH
		22JL03	R	07	-	-		ADDED DIM 2.75±0.1 FOR SPRING BACK	243779	RH	RH	SCH
		24SE04	R	08	-	-		ADDED TERMINAL I.D. NOTE	259075	MDH	AUG	MKM
		08FE05	R	09	-	-		13520635 - RELEASED	263660	MM	MM	JAS
		03AU06	R	10	-	-		ALL PARTS - ADDED SEALING INFORMATION TO CHART	283048	AGB	CJP	JAS
		28FE07	R	11	-	-		13520635 - 3.2 - 2.45 WAS 3.2 TO DIA. COLUMN IN CHART	400654	EPS	JVM	JAS



Technical drawing of the rear view of the 1000 Series Motor Housing. The drawing shows a cross-section of the housing with a central shaft. Dimension lines indicate a maximum length of 23.1 mm (labeled 4) and a width of 0.75 mm with a tolerance of ±0.75 mm (labeled 3).

15304717	E5	-	RESTRICTED	0.3 X 27.38	M3659A23 C42500 EX HD	1.5 - 2.5	14	3 - 2.2	101	3.75	18.9	5.2 DIA. ROUND
15304716	E5	-	RESTRICTED	0.3 X 27.38	M3659A23 C42500 EX HD	0.75 - 1	17	2.25 - 1.7	101	2.65	18.9	5.2 DIA. ROUND
15304715	E5	-	RESTRICTED	0.3 X 27.38	M3659A23 C42500 EX HD	0.35 - 0.5	21	1.85 - 1.2	101	2.1	18.9	5.2 DIA. ROUND
13520635	01	AB	RESTRICTED	0.3 X 27.38	M3659A23 C42500 EX HD	2 - 3	13	3.2 - 2.45	101	4.0	18.9	5.2 DIA. ROUND
PART NO	REV	N/P	STATUS	MAT'L SIZE	MAT'L SPEC	SIZE (MM ²)	ID	DIA	TYPE	B _{1±0.2}	(L)	TYPICAL SEALING CAVITY CONFIG.

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND
AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION
(SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL
OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL
BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. REFERENCE MATING COMPONENTS OR EQUIVALENT:
TERMINAL 15304727

3. * DENOTES DIMENSIONS MADE AT CUT OFF AND CRIMP DIE.

15		PROCESS SENSITIVE DIMENSION	
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED			
DIMENSIONAL RANGE (MM)		CHART D	
FROM	0		
TO	12	>12	
TOLERANCE UNLESS OTHERWISE SPECIFIED			
	±0.1	±0.2	
ANGULAR TOLERANCE ±1°			

DWG TYPE		PART DRAWING	
STYLE			
VOLUME (CM ³)		DISTR CODE	
		D	
UNLESS OTHERWISE SPECIFIED			
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE 3M GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM - 1997. ALL GEOMETRIC TOLERANCES AND RELATED DATUMS APPLY. IF A LOCATION FEATURE (FORM AT MAX) DOES NOT APPLY, THEN RELATIONSHIP BETWEEN FEATURES IS ESTABLISHED BY ORIENTATION OR LOCATION TOLERANCES. SEPARATE POSITION CALLOUTS MAY BE GAGED SEPARATELY, REGARDLESS OF DATUM REFERENCE.			
ALL DIMENSIONS ARE IN MILLIMETERS			
REFERENCE			
THIRD ANGLE PROJECTION 		DO NOT SCALE USE MAT DATA 	

DELPHI DELPHI PACKARD ELECTRIC SYSTEMS WARREN, OH									
								DATE	
DR									
APVD1 C. MARGRAVE								04FE98	
APVD2 C. MARGRAVE								04FE98	
APVD3 S. C. HSIEH								20FE98	
APVD4									
APVD5									
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001									
MATERIAL SEE CHART									
DRAWING NAME									
TAXI TERM F GT 280 SEALED									
DRAWING NUMBER									
15336713									
SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P			
A1	10:1	1 OF 1	1 OF 1	R	11				