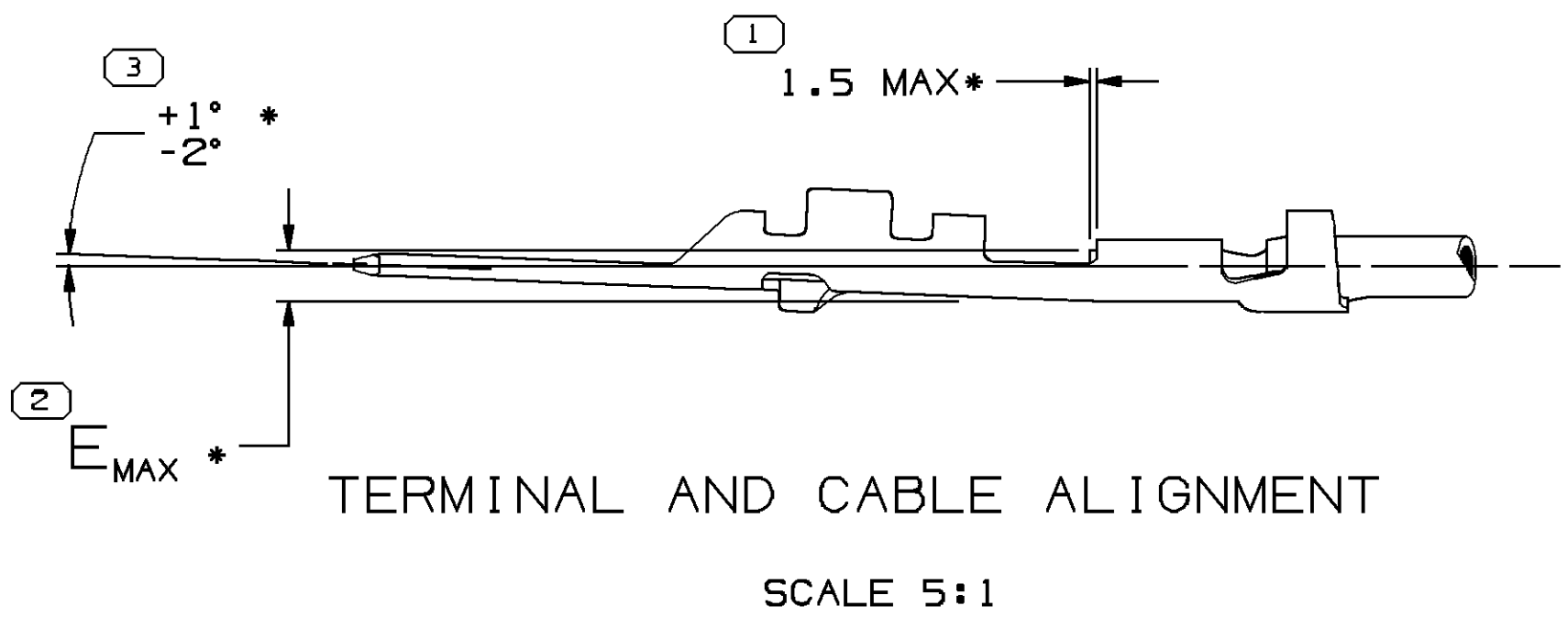
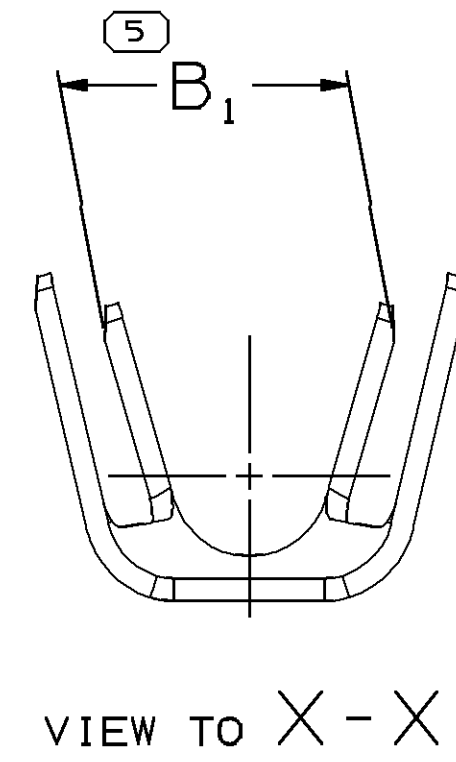
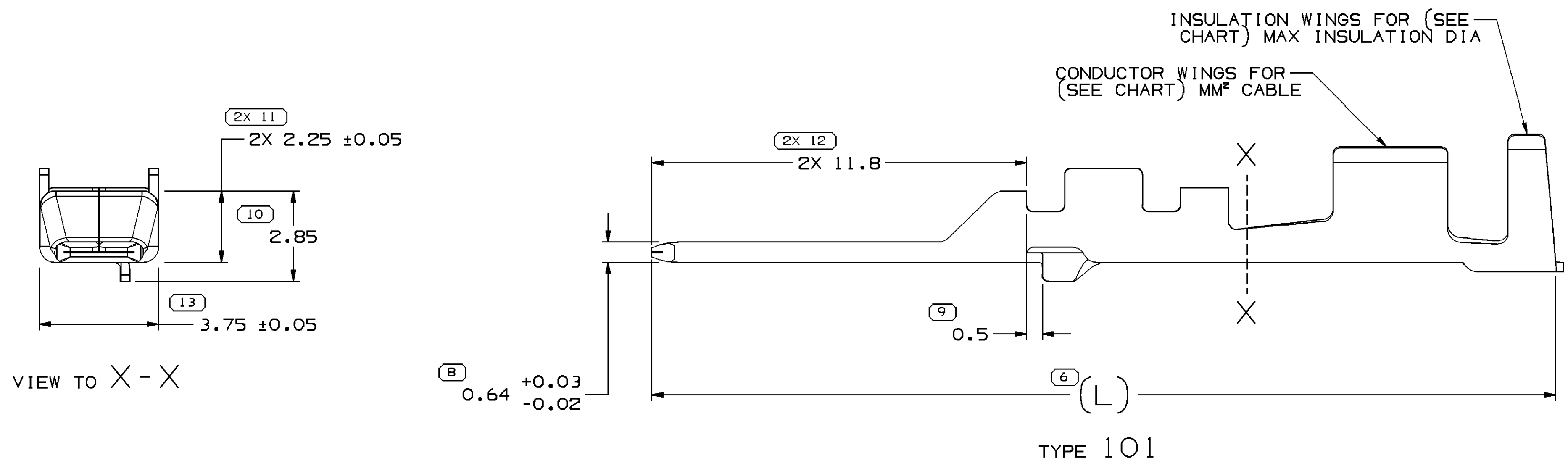
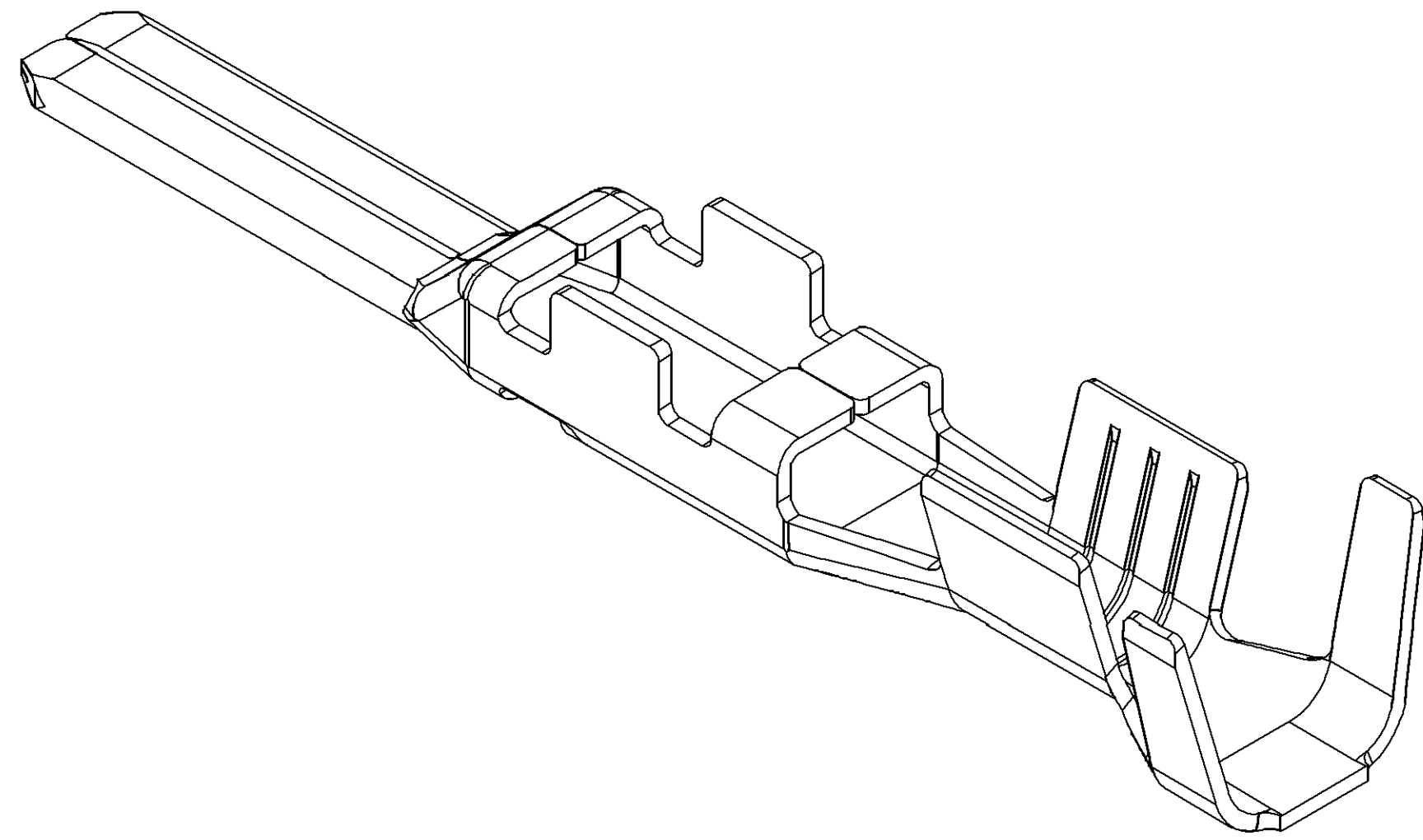
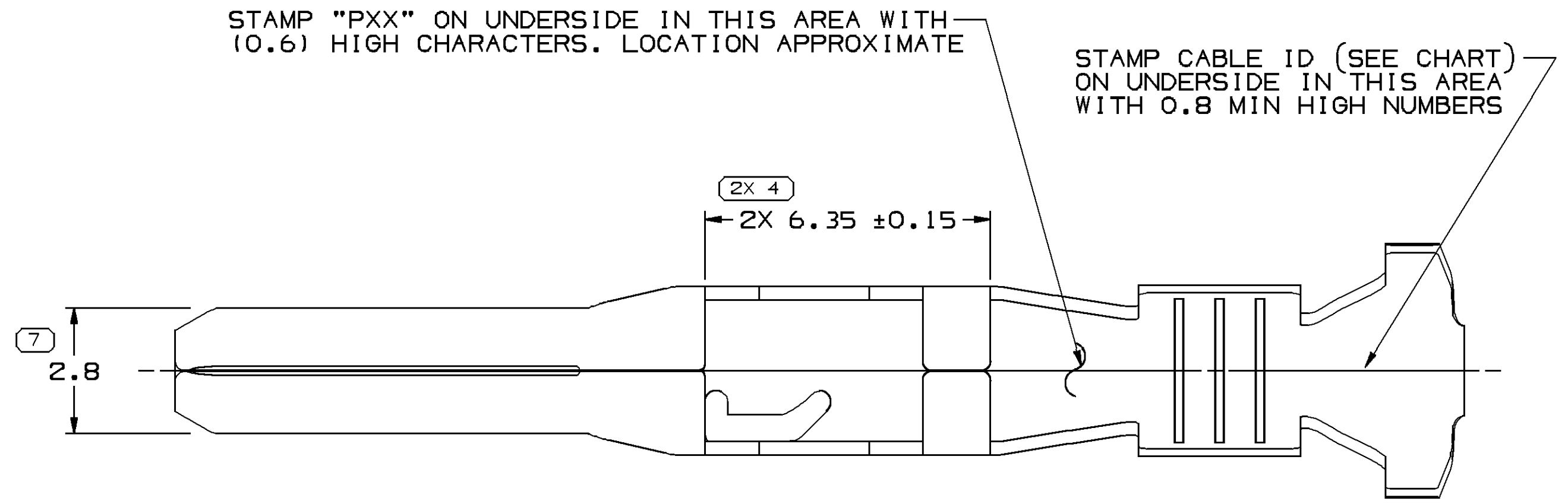


SYMBOL DEFINITION		MISSING SYMBOLS	
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ○ DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	16	NO MISSING SYMBOL NUMBER
	LAST NO. USED		
		13	

CWS STATUS		3		2	
DATE	STG	REV	N/P	ZONE	REVISION HISTORY
31MY02	R	04	-		ALL PARTS - CLEARED REV COLUMN & REVISED MAT'L SPECS; 15304722-25 - UPDATED PDM ATTRIBUTES
30JUL02	R	05	-		ALL PARTS - UPDATED PDM ATTRIBUTES
24JA03	R	06	-		ADVANCED REVISION LEVEL
23JA04	R	07	-		ADVANCED REVISION LEVEL
04OC04	R	08	-		ALL PARTS - ADDED STAMP DIE I.D.
13OC04	R	09	-		ADVANCED REVISION LEVEL
10MR06	R	10	-		12191137, 15304722-25 - UPDATED PDM ATTRIBUTES
30JUL07	R	11	-		12191136 - UPDATED PDM ATTRIBUTES
25SE08	R	12	-		13734674 - RELEASED
29OC08	R	13	-		ALL PARTS - UPDATED MAT'L CALLOUT
08DE08	R	14	-		ALL PARTS - UPDATED PDM ATTRIBUTES
22JA09	R	15	-		12191138 - CREATED MATH MODEL
26FE09	R	16	-		13737694 - WAS ON DRAWING 15304726 SHT 1
08MR10	R	17	-		ALL PARTS - UPDATED PDM ATTRIBUTES
13AUI0	R	18	-		ALL PARTS - PSD #6
31AUI0	R	19	-		ALL PARTS - ADDED PLATING NOTE, UPDATED MAT'L CALLOUT AND ADDED CONTACT AREA & CRIMP AREA COLUMNS ON CHART
04OC10	R	20	-		ALL PARTS - UPDATED PLATING NOTES
24FE11	R	21	-		ALL PARTS - UPDATED PDM ATTRIBUTES
29JUL11	R	22	-		ALL PARTS - ADDED PREFERRED MAT'L SIZE COLUMN AND ALTERNATIVE MAT'L SIZE COLUMN WAS MAT'L SIZE COLUMN
18OC12	R	23	-		15304722, 15304725 - UPDATED PDM ATTRIBUTES
15OC14	R	24	-		13737694 - REVISED NOTE 111 ABOUT "TARNISH INFO" IN PLATING TYPE NOTE



- NOTES
- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
 - REFERENCE MATING COMPONENTS OR EQUIVALENT:
TERMINAL 15304710
 - * DENOTES DIMENSIONS MADE AT CUT-OFF AND CRIMP DIE
 - PLATING TYPE:
 - REFLOW TIN 1.9 - 3.3 MICROMETERS THICK WITH A COPPER UNDERPLATE 0.5 MICROMETER TO 1.0 MICROMETER THICK.
 - MATE TIN ELECTROPLATE 1.9 - 7.0 MICROMETERS THICK WITH A NICKEL UNDERPLATE 0.13 - 0.25 MICROMETERS THICK.
 - SILVER 3.5 - 6.0 MICROMETERS THICK OVER 0.13 - 0.25 MICROMETERS THICK NICKEL UNDERPLATE.

○ FOR TERMINALS PACKAGED & STORED IN THE APPROVED MANNER, TARNISH ON SILVER PLATED SURFACES WILL NOT AFFECT THE PERFORMANCE OF THE PART.

PLATING TYPE INFORMATION SHOWN ABOVE IS REFERENCE ONLY. PLATING REQUIREMENTS ARE CONTAINED IN APPLICABLE MATERIAL SPECIFICATION.

13737694	01	AH	RESTRICTED	0.3 X 35.75	0.3 X 36.12	A6 PLATED COPPER ALLOY	4 - 5	10	3.9 - 3.4	101	4.8	28.45	2.45	III	II
13734674	01	AH	-	0.3 X 35.75	0.3 X 36.12	COPPER ALLOY	0.22 - 0.13	25	1.1 - 0.81	102	1.8	28.3	1.8	I	I
15336260	B12	-	-	0.3 X 35.75	0.3 X 36.12	COPPER ALLOY	1.25 - 2.5	14	3 - 2.05	101	3.7	28.15	2.45	I	I
15317758	C12	-	-	0.3 X 35.75	0.3 X 36.12	COPPER ALLOY	0.35 - 0.5	21	1.1 - 1.3	101	2.1	28.15	2.45	I	I
12191137	D13	-	-	0.3 X 35.75	0.3 X 36.12	COPPER ALLOY	(2) - 0.8	218	2.05 - 1.7	101	3.8	28.45	2.45	I	I
12191137	D13	-	-	0.3 X 35.75	0.3 X 36.12	COPPER ALLOY	(2) - 0.5	220	1.85 - 1.4	101	3.2	28.45	2.45	I	I
12191137	D12	-	-	0.3 X 35.75	0.3 X 36.12	COPPER ALLOY	(2) - 0.35	222	1.65 - 1.2	101	2.7	28.45	2.45	I	I
15304725	D16	-	RESTRICTED	0.3 X 35.75	0.3 X 36.12	COPPER ALLOY	4 - 5	10	3.9 - 3.4	101	4.8	28.45	2.45	I	I
15304724	D17	-	-	0.3 X 35.75	0.3 X 36.12	COPPER ALLOY	1.5 - 3	13	3.2 - 2.2	101	3.75	28.15	2.45	I	I
15304723	D17	-	-	0.3 X 35.75	0.3 X 36.12	COPPER ALLOY	0.75 - 1	17	2.25 - 1.7	101	2.65	28.15	2.45	I	I
15304722	D18	-	-	0.3 X 35.75	0.3 X 36.12	COPPER ALLOY	0.35 - 0.5	21	1.85 - 1.2	101	2.1	28.15	2.45	I	I
PART NO	REV	N/P	RESTRICTED USAGE	PREFERRED MAT'L SIZE	ALTERNATIVE MAT'L SIZE	MATERIAL DESCRIPTION	SIZE (MM²)	ID	DIA	TYPE	B _{1±0.2}	(L)	E _{MAX}	CONTACT AREA PLATING TYPE (SEE NOTE 4)	CRIMP AREA PLATING TYPE (SEE NOTE 4)

13 PROCESS SENSITIVE DIMENSION	
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED	CHART C2
FROM 0 TO 12	12
TOLERANCE UNLESS OTHERWISE SPECIFIED	±0.1
ANGULAR TOLERANCE	±0.2

THIRD ANGLE PROJECTION	
DO NOT SCALE	USE MATH DATA

DELPHI	
DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE	
WARREN, OH	
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DATE	
OR	
APV01 N. VEROARA	06FE96
APV02 T. STEELE	08JUN96
APV03 S. C. HSIEH	28JUN96
APV04	
APV05	
SUBSTANCES OF CONCERN AND RECYCLED CONTENT, PER DELPHI (394493)	
MATERIAL SEE CHART	
DRAWING NUMBER	
TAXI TERM M GT 280	
DRAWING NUMBER	
15304721	
SIZE	SCALE
A0	10:1
1 OF 1	1 OF 1
STG	REV
R	24