

MISSING SYMBOLS	DWG STATUS					ZONE	REVISION HISTORY	AUTH	DR	APVD 1	TTP
	DATE	STG	REV	N/P	CHG						
NO MISSING SYMBOL NUMBER	30JL02	R	14	-	-		CLEARED REV COLUMN; ALL PARTS - UPDATED PDM ATTRIBUTES	226419	LOA	FRG	TTP
	24JA03	R	15	-	-		ADVANCED REVISION LEVEL	235918	LMB	LMB	TV
	22JL03	R	16	-	-		ADDED DIM 2.75±0.1 FOR SPRING BACK	243779	RH	RH	SCH
	23JA04	R	17	-	-		ADVANCED REVISION LEVEL	251141	LMB	LMB	LN
	24SE04	R	18	-	-		ADDED TERMINAL I.D. NOTE	259075	MDH	AUG	MKM
	130C04	R	19	-	-		15304710-12 - UPDATED PDM ATTRIBUTES	259807	FKV	FKV	MY
	09MY05	R	20	-	-		15345940 - RELEASED	267887	GLG	JVM	CM
	14DE05	R	21	-	-		ALL PARTS - UPDATED PDM ATTRIBUTES	275556	CJP	CJP	MC
	09MR06	R	22	-	-		12191133, 15304710-13 - UPDATED PDM ATTRIBUTES	276501	JBD	AUG	JES
	04SE08	R	23	-	-		13723823 - RELEASED	405955	JOA	FKV	SLS
	25SE08	R	24	-	-		13734673 - RELEASED	406226	VMR	JHP	VMR
	270C08	R	25	-	-		15304710-13, 12191133-35, 13734673, 15336198, 15427675 & 13723823 - UPDATED MATERIAL CALLOUT	406610	VMR	HAD	VMR
	12MR10	R	26	-	-		15304710-13, 12191133-35, 15336198, 15427675, 13723823 & 13734673 - UPDATED PDM ATTRIBUTES	410214	FRE	FRE	VMR
	04AU10	R	27	-	-		ALL PARTS - ADDED PLATING NOTE, UPDATED MAT'L CALLOUT AND ADDED CONTACT AREA & CRIMP AREA COLUMNS ON CHART	411499	JRL	JRL	VMR
	110C10	R	28	-	-		ALL PARTS - UPDATED PLATING NOTES	412162	CBG	CBG	MAC
	14DE10	R	29	-	-		ALL PARTS - UPDATED PDM ATTRIBUTES	412882	VMR	VMR	VMR
	14JA11	R	30	-	-		ALL PARTS - ADDED PREFERRED MAT'L SIZE COLUMN ON CHART & ALTERNATIVE MAT'L SIZE COLUMN WAS MAT'L SIZE COLUMN	413061	VMR	VMR	VMR
	28MR11	R	31	-	-		ALL PARTS - INVERTED ALTERNATIVE & PREFERRED MAT'L SIZE COLUMN POSITIONS ON CHART	413780	VMR	VMR	VMR
	110C12	R	32	-	-		UPDATED PDM ATTRIBUTES	419973	IMF	JVM	DGL



NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. REFERENCE MATING COMPONENTS OR EQUIVALENT:

TERMINAL 15304722

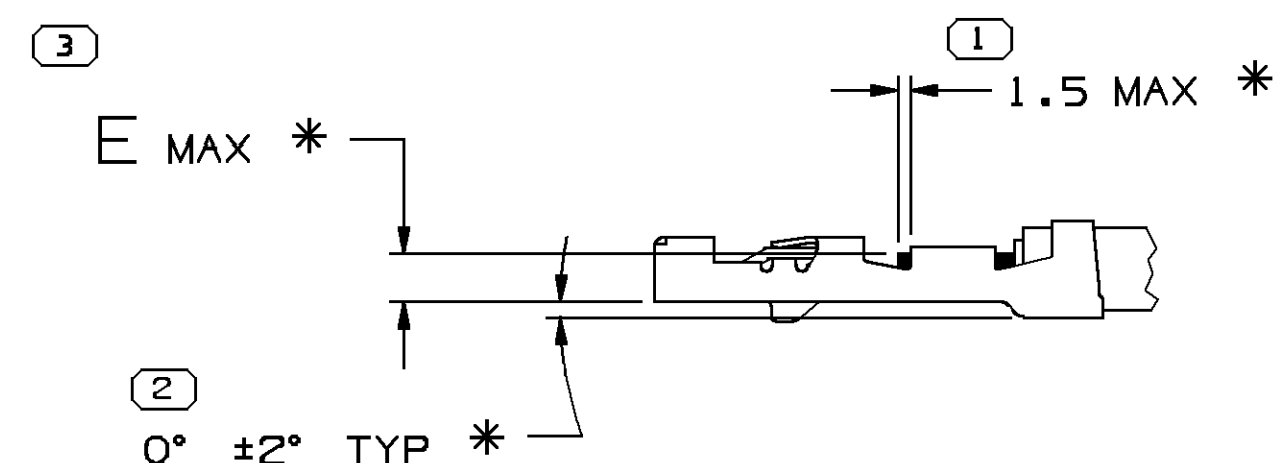
3. * DENOTES DIMENSIONS MADE AT CUT-OFF AND CRIMP DIE

4. DO NOT PROBE, TEST OR OTHERWISE CONTACT THE INTERIOR REGION (THE SPRING OR ANY MOVING PART) OF THIS TERMINAL. SEVERE DAMAGE CAN OCCUR, COMPROMISING THE PERFORMANCE OF THE ELECTRICAL INTERFACE.

5. PLATING TYPE:
1. REFLOW TIN 1.9-3.3 MICROMETERS THICK WITH A COPPER UNDERPLATE 0.5 MICROMETER TO 1.0 MICROMETER THICK.

II. HOT DIP TIN/SILVER 1.2-3.5 MICROMETERS THICK

PLATING TYPE INFORMATION SHOWN ABOVE IS REFERENCE ONLY,
PLATING REQUIREMENTS ARE CONTAINED IN APPLICABLE
MATERIAL SPECIFICATION.



TYPE 101

TERMINAL AND CABLE ALIGNMENT
SCALE 5:1

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							DATE		
DR									
APVD1 N. VERGARA							06FE96		
APVD2 T. STEELE							08JN96		
APVD3 S.C. HSIEH							28JN96		
APVD4									
APVD5									
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001									
MATERIAL SEE CHART									
DRAWING NAME									
TAXI TERM F GT 280									
DRAWING NUMBER									
15304709									
SIZE	SCALE	FRAME NO	SHEET NO	STR	REV	N/P			
A1	10:1	1 OF 1	1 OF 1	78	R 32	-			

13734673	01	AG	0.3 X 26.71	0.3 X 27.38	COPPER ALLOY	0.22 - 0.13	25	1.1 - 0.81	102	1.8	18.9	1.8	I	I	-
13723823	01	AG	0.3 X 26.71	0.3 X 27.38	BE COPPER ALLOY	1.5 - 3	13	3.2 - 2.2	101	3.75	18.9	2.45	I	I	-
15345940	01	AF	-	0.3 X 27.38	COPPER ALLOY	1.5 - 3	13	3.2 - 2.2	101	3.75	18.9	2.45	II	II	-
15427675	01	AL	0.3 X 26.71	0.3 X 27.38	COPPER ALLOY	0.35 - 0.5	21	1.1 - 1.3	101	2.1	18.9	2.45	I	I	-
15336198	B11	-	0.3 X 26.71	0.3 X 27.38	COPPER ALLOY	1.25 - 2.5	14	3 - 2.05	101	3.7	18.9	2.45	I	I	-
12191135	F11	-	0.3 X 26.71	0.3 X 27.38	COPPER ALLOY	(2) 0.8	218	1.7 - 2.05	101	3.8	19.2	2.45	I	I	-
12191134	E11	-	0.3 X 26.71	0.3 X 27.38	COPPER ALLOY	(2) 0.5	220	1.85 - 1.4	101	3.3	19.2	2.45	I	I	-
12191133	E12	-	0.3 X 26.71	0.3 X 27.38	COPPER ALLOY	(2) 0.35	222	1.65 - 1.2	101	2.7	19.2	2.45	I	I	-
15304713	E12	-	0.3 X 26.71	0.3 X 27.38	COPPER ALLOY	4 - 5	10	3.9 - 3.4	101	4.8	19.2	2.45	I	I	RESTRICTED
15304712	E14	-	0.3 X 26.71	0.3 X 27.38	COPPER ALLOY	1.5 - 3	13	3.2 - 2.2	101	3.75	18.9	2.45	I	I	-
15304711	E14	-	0.3 X 26.71	0.3 X 27.38	COPPER ALLOY	0.75 - 1	17	2.25 - 1.7	101	2.65	18.9	2.45	I	I	-
15304710	E15	-	0.3 X 26.71	0.3 X 27.38	COPPER ALLOY	0.35 - 0.5	21	1.85 - 1.2	101	2.1	18.9	2.45	I	I	-
PART NO	REV	N/P	PREFERRED MAT'L SIZE	ALTERNATIVE MAT'L SIZE	MAT'L DESCRIPTION	SIZE (MM ²)	ID	DIA	TYPE	B _{1±0.2}	(L)	E _{MAX}	CONTACT AREA PLATING TYPE 1 (SEE NOTE 5)	CRIMP AREA PLATING TYPE 5 (SEE NOTE 5)	RESTRICTED USAGE

11		PROCESS SENSITIVE DIMENSION	
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED			
DIMENSIONAL RANGE (MM)		CHART	
FROM	0		
TO	12		> 12
TOLERANCE UNLESS OTHERWISE SPECIFIED			
	±0.15		±0.3
	ANGULAR TOLERANCE ±2°		