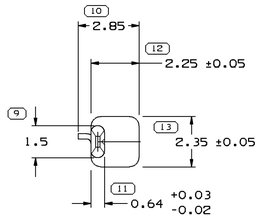
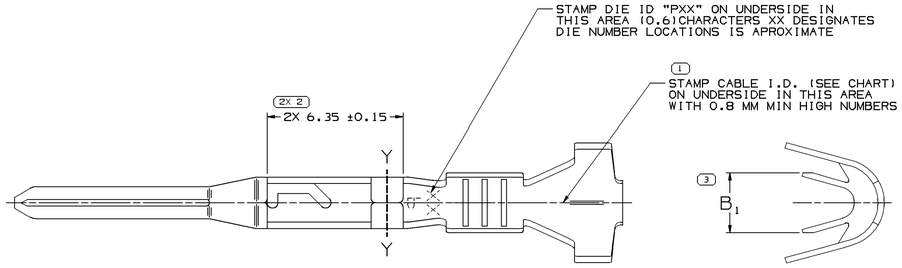
SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ( ) DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	24
	LAST NO. USED	19

MISSING SYMBOLS
NO MISSING SYMBOL NUMBER

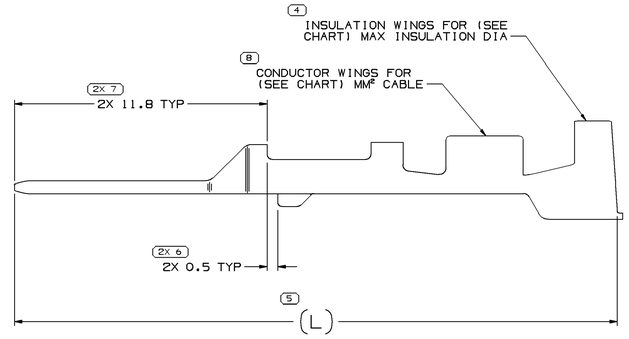
DWG STATUS DATE	STS	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
30JL02	R	07	-	-		CLEARED REVISION COLUMN; ALL ACTIVE PARTS - UPDATED PDM ATTRIBUTES	226419	ECB	JAA	TTP
17JL03	R	08	-	-		15369260,15304708,15304705,AND 15304704 - ADDED TERMINAL MAKE STRAIGHTNESS AND TERMINAL CRIMP STRAIGHTNESS VIEWS. DRAWING SIZE WAS A1. REVISED LOCAL NOTE.	242518	BRB	BRB	MC
07OC03	R	09	-	-		15304705 - UPDATED PDM ATTRIBUTES	246958	EES	EES	AD
07FE04	R	10	-	-		ALL ACTIVE PARTS - REMOVED 0.7580.75 & 2X 21.3 MAX TYP DIMS; DIM #7 WAS #24 & DIM #24 WAS #28	251682	TLD	TLD	MJC
04OC04	R	11	-	-		15304704-05, 15304708 & 15369260 - ADDED STAMP DIE I.D.	259308	CTR	JVM	MKM
01DE08	R	12	-	-		ALL ACTIVE PARTS - UPDATED MATERIAL CALLOUT	406827	MH	HCG	MH
18MR10	R	13	-	-		ALL ACTIVE PARTS - UPDATED PDM ATTRIBUTES	410262	JTZ	JTZ	MAC
06AU10	R	14	-	-		ALL ACTIVE PARTS - ADDED PLATING NOTE, UPDATED MAT'L CALLOUT AND ADDED CONTACT AREA & CRIMP AREA COLUMNS ON CHART	411494	CBG	CBG	VMR
06OC10	R	15	-	-		ALL ACTIVE PARTS - UPDATED PLATED NOTES	412129	CBG	CBG	VMR
10AU11	R	16	-	-		ALL ACTIVE PARTS - ADDED PREFERRED MAT'L SIZE COLUMN AND UPDATED PDM ATTRIBUTES	415106	JAR	JAR	OAF
03OC12	R	17	-	-		13969180 - RELEASED	419883	CER	CER	JFF



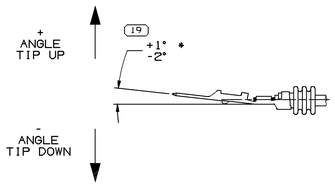
VIEW TO Y-Y



VIEW TO Y-Y

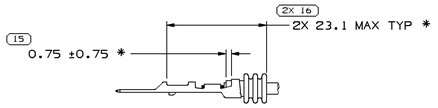


TYPE 101



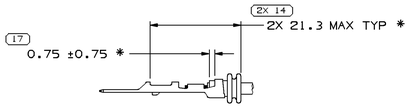
TERMINAL, SEAL AND CABLE ALIGNMENT
MEASURED FROM BOTTOM OF CORE CRIMP

SCALE 2:1



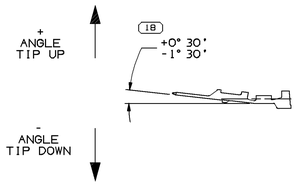
THREE RIB SEAL POSITION REF

SCALE 2:1



TWO RIB SEAL POSITION REF
TERMINAL, SEAL AND CABLE ALIGNMENT
MEASURED FROM BOTTOM OF CORE CRIMP

SCALE 2:1



TERMINAL ALIGNMENT (TERMINAL MAKE)
MEASURED FROM BOTTOM OF CORE CRIMP

SCALE 2:1

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. MATING COMPONENTS OR EQUIVALENT:
   TERMINAL 12191816.

3. * DENOTES DIMENSIONS MADE AT CUT-OFF AND CRIMP DIE.

4. PLATING TYPE:
   I. REFLOW TIN 1.9 - 3.3 MICROMETERS THICK WITH A COPPER UNDERPLATE 0.5 MICROMETER TO 1.0 MICROMETER THICK.

   PLATING TYPE INFORMATION SHOWN ABOVE IS REFERENCE ONLY, PLATING REQUIREMENTS ARE CONTAINED IN APPLICABLE MATERIAL SPECIFICATION.

PART NO	REV	N/P	PREFERRED MAT'L SIZE	ALTERNATIVE MAT'L SIZE	MAT'L DESCRIPTION	CABLE SIZE (MM²)	CABLE ID	CABLE DIA	TYPE	$B_{1\pm0.2}$	(L)	REPLACED BY	RESTRICTED USAGE	CONTACT AREA PLATING TYPE (SEE NOTE 4)	CRIMP AREA PLATING NOTE (SEE NOTE 4)
PLATED															
13969180	01	-	0.3 X 35.75	0.3 X 36.12	COPPER ALLOY	1.5 - 2.5	14	3.0 - 2.2	101	3.75	28.15	-	-	I	I
15369260	01	AK	0.3 X 35.75	0.3 X 36.12	COPPER ALLOY	1 - 1.5	15	2.4 - 1.9	101	2.95	28.15	-	RESTRICTED	I	I
15304708	E10	-	0.3 X 35.75	0.3 X 36.12	COPPER ALLOY	1 - 1.5	15	2.4 - 1.9	101	2.95	28.15	-	RESTRICTED	I	I
15304707	E1	-	-	0.3 X 36.12	COPPER ALLOY	0.75 - 1	17	2.25 - 1.7	101	2.65	28.15	15326269	-	I	I
15304706	F1	-	-	0.3 X 36.12	COPPER ALLOY	0.35 - 0.5	21	1.85 - 1.2	101	2.1	28.15	15326268	-	I	I
15304705	E11	-	0.3 X 35.75	0.3 X 36.12	COPPER ALLOY	0.75 - 1	17	2.25 - 1.7	101	2.65	28.15	-	-	I	I
15304704	E10	-	0.3 X 35.75	0.3 X 36.12	COPPER ALLOY	0.35 - 0.5	21	1.85 - 1.2	101	2.1	28.15	-	-	I	I

A ——— LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.

PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.

CONTACT DELPHI SALES TO ASSURE AVAILABILITY OF PARTS.

DWG TYPE: PART DRAWING

STYLE

VOLUME (CM³) | DISTR CODE

UNLESS OTHERWISE SPECIFIED
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE PATTERNS OF FEATURES MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.

ALL DIMENSIONS ARE IN MILLIMETERS

(5) PROCESS SENSITIVE DIMENSION

DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

DIMENSIONAL RANGE (MM) FROM	TO	CHART D
0	12	> 12
TOLERANCE UNLESS OTHERWISE SPECIFIED	±0.1	±0.2

ANGULAR TOLERANCE ±2°

REFERENCE

THIRD ANGLE PROJECTION

DO NOT SCALE USE MATH DATA

NX

DELPHI
DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
WARREN, OH

	DATE
DR	
APVD1 N. VERGARA	06FE96
APVD2 T. STEELE	08JN96
APVD3 S.S HSIEH	28JN96
APVD4	
APVD5	

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001

MATERIAL: SEE CHART

DRAWING NAME: TAXI TERM M GT 150 SEALED

DRAWING NUMBER: 15304703

SIZE	SCALE	FRAME NO	SHEET NO	STS	REV	N/P
A0	10:1	1 OF 1	1 OF 3	R	17	-