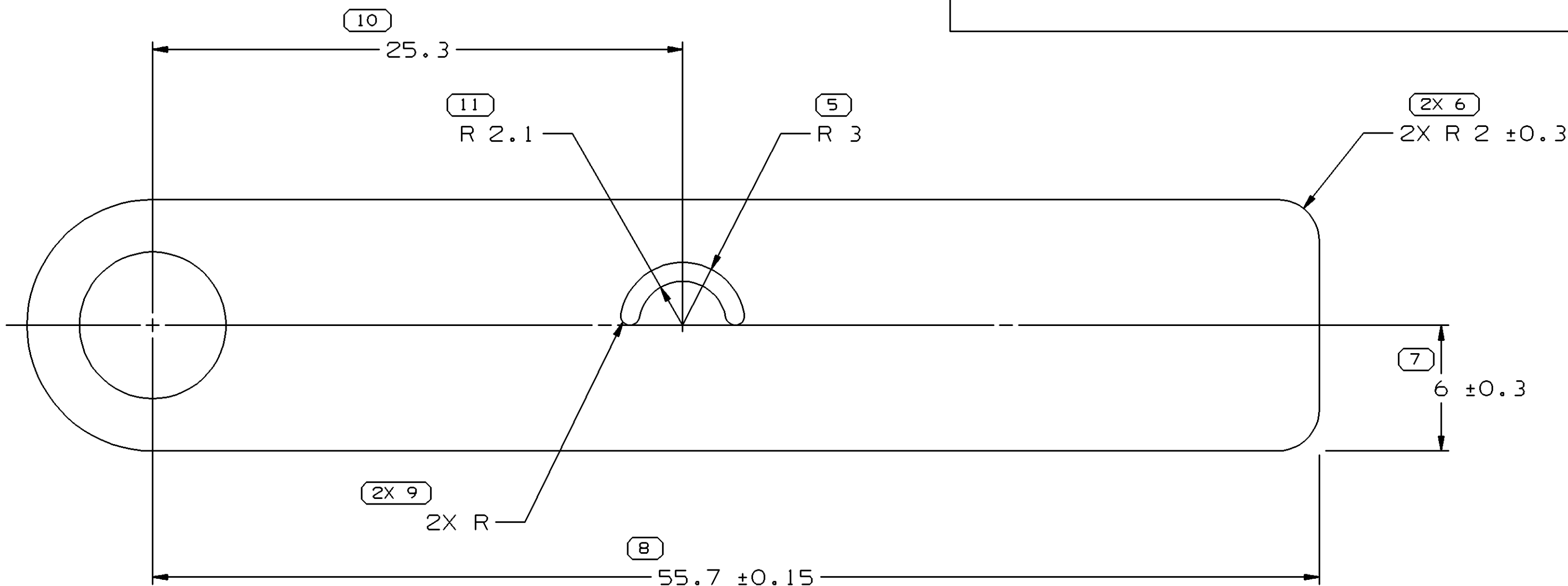
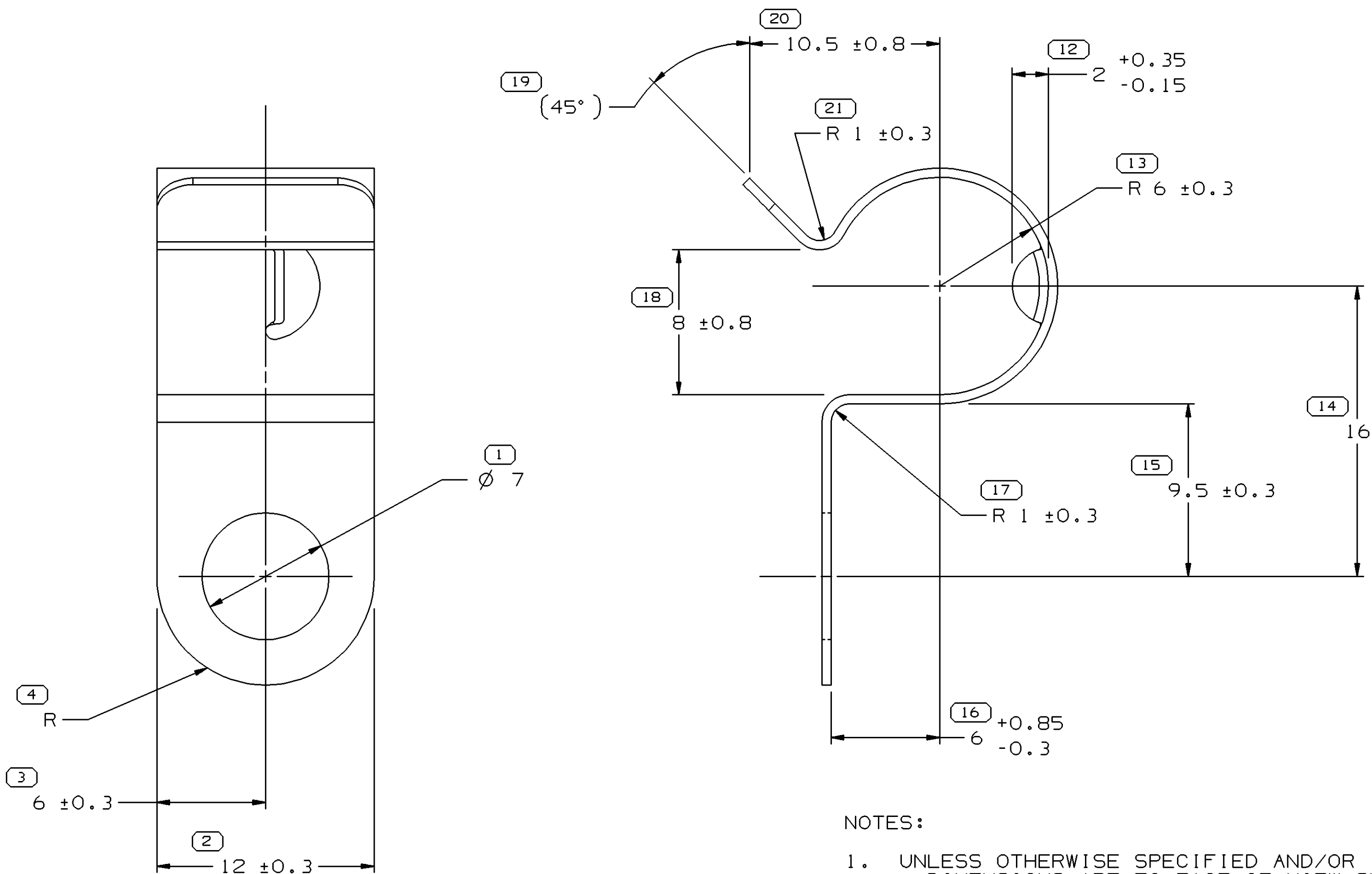


SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL  DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	23
	LAST NO. USED	21

DWG STATUS					ZONE	REVISION HISTORY			AUTH	DR	APVD1	APVD2
DATE	STG	REV	N/P	CHG								
30JL04	R	01	-	-		RELEASED			257465	JPB	JAA	SAN



BLANK VIEW (APPROXIMATE)



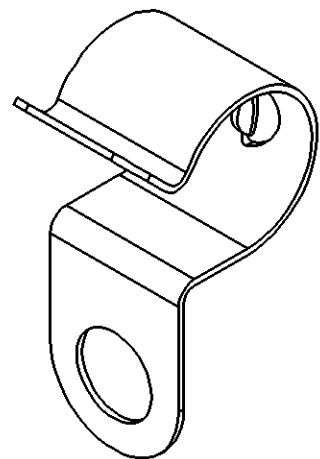
NOTES:

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED: DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

- TO BE ASSEMBLED TO A Ø 6 STUD.

PROCESS NOTES:

- AUSTEMPER TO ROCKWELL '15N' 80.5 - 84.5 (BAINITE MICROSTRUCTURE)
- PLATE PER DX551245-P ZINC WITH CLEAR TRIVALENT CHROME & TOPCOAT
- BAKE FOR 4 HOURS AT 375° TO 450° TO RELIEVE HYDROGEN EMBRITTLEMENT.



VIEW SCALE DOES NOT REFLECT
ACTUAL PART SIZE

N/A PROCESS SENSITIVE DIMENSION	
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED	
DIMENSIONAL RANGE (MM)	CHART 6
FROM 0	> 12
TO 12	
TOLERANCE UNLESS OTHERWISE SPECIFIED	
±0.15	±0.3
ANGULAR TOLERANCE	±2°

DWG TYPE PART DRAWING	
STYLE	
VOLUME (CM³)	DISTR CODE D
UNLESS OTHERWISE SPECIFIED THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE PATTERNS OF FEATURES MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.	
ALL DIMENSIONS ARE IN MILLIMETERS	
REFERENCE	
THIRD ANGLE PROJECTION	DO NOT SCALE
USE MATH DATA	UNIGRAPHICS

DELPHI									
DELPHI PACKARD ELECTRIC SYSTEMS WARREN, OH									
DR							DATE		
APVD1 JOSE PALACIOS B							16N004		
APVD2 J.S. ALVARADO							23N004		
APVD3 SAMUEL NORLING							29N004		
APVD4									
APVD5									
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001									
MATERIAL 0.51 THK SAE 1050 STEEL HEAT TREATED									
DRAWING NAME MOUN CLIP CDT									
DRAWING NUMBER 15495980									
SIZE A1	SCALE 5:1	FRAME NO 1 OF 1	SHEET NO 1 OF 1	STG R	REV 01	N/P -			