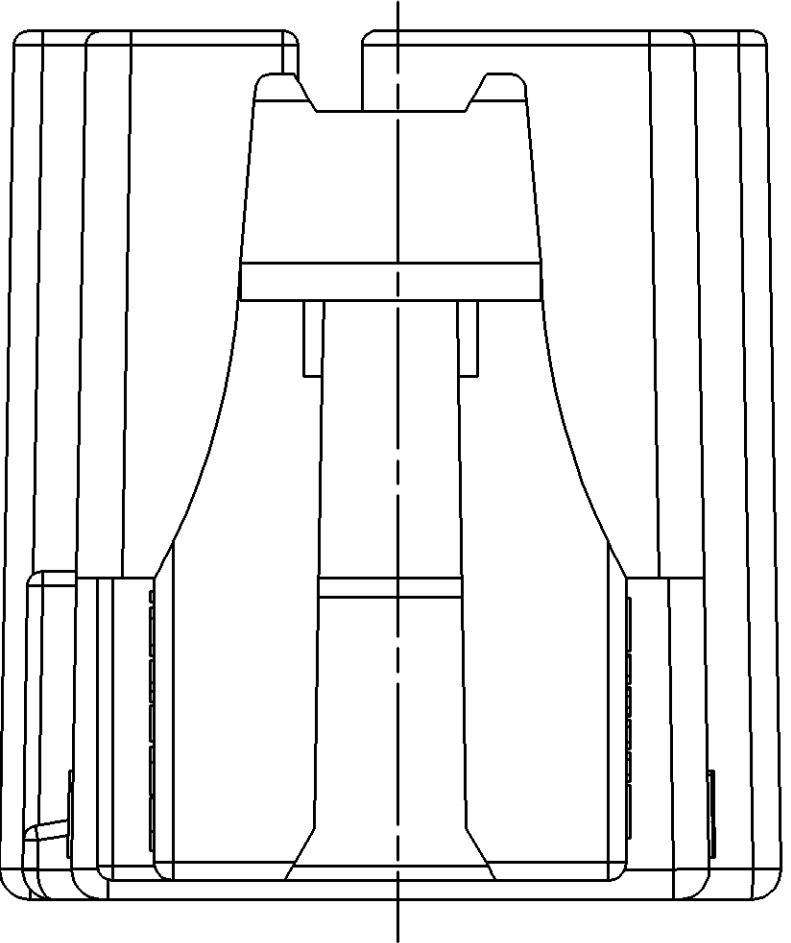
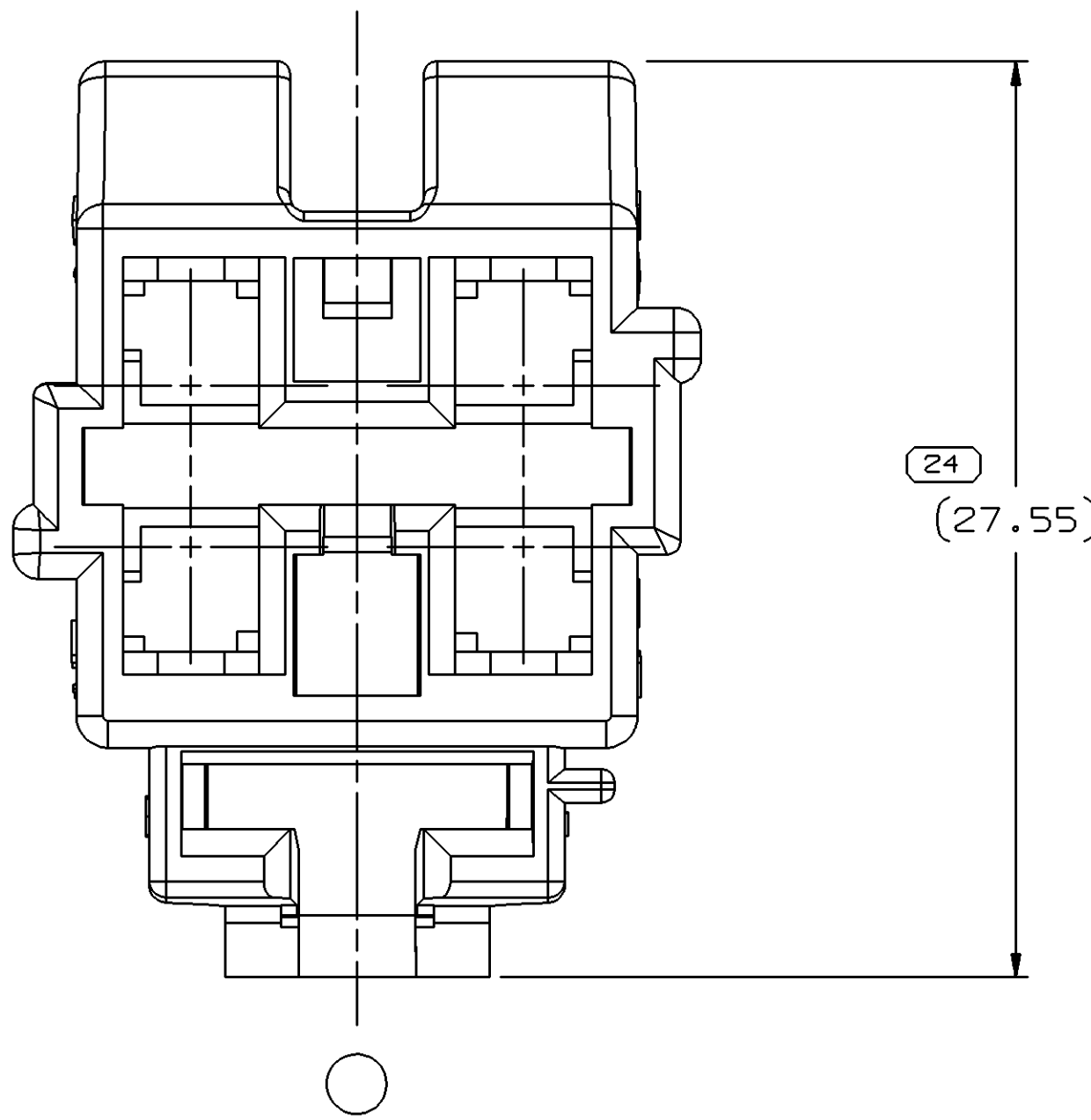
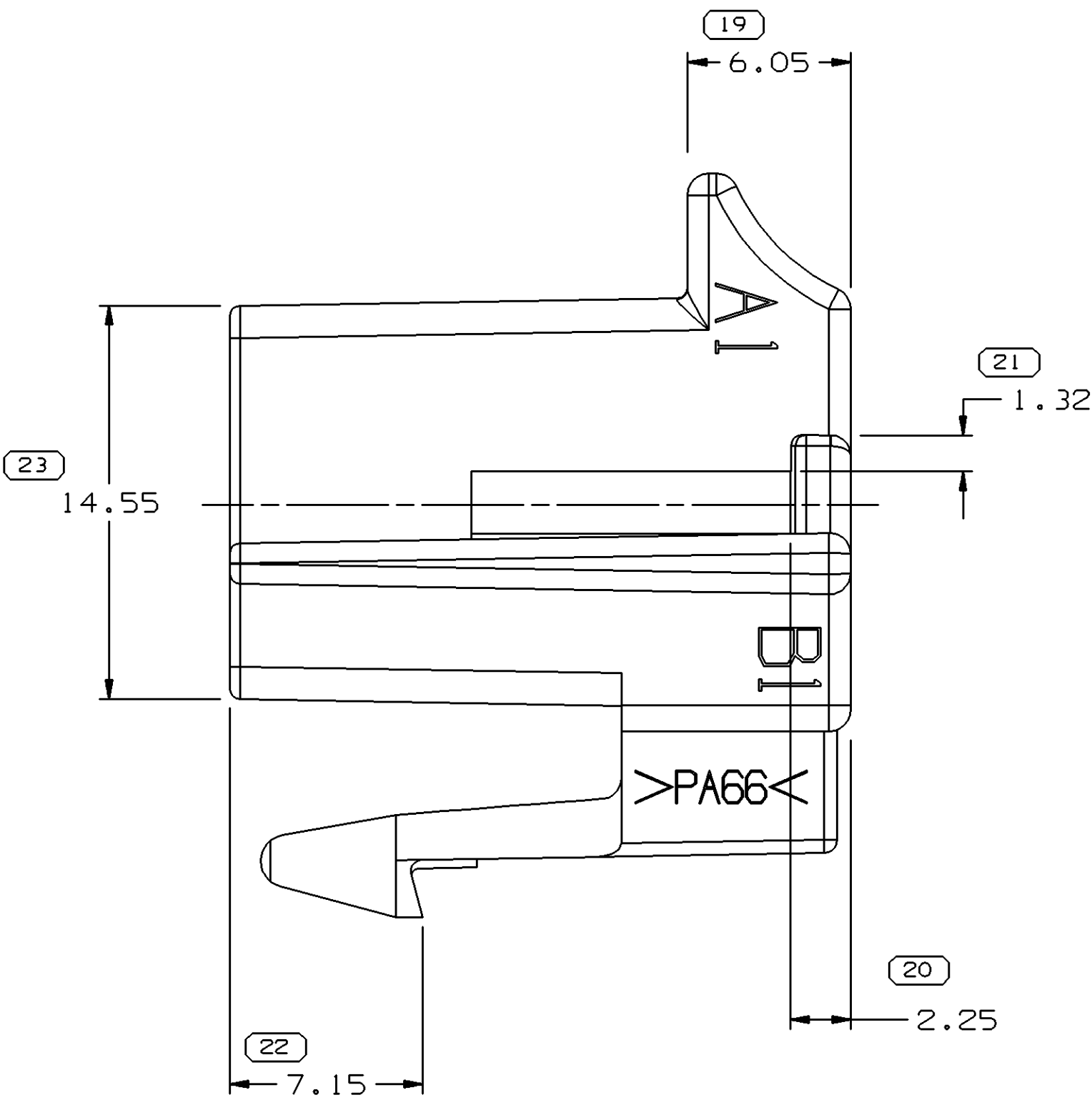
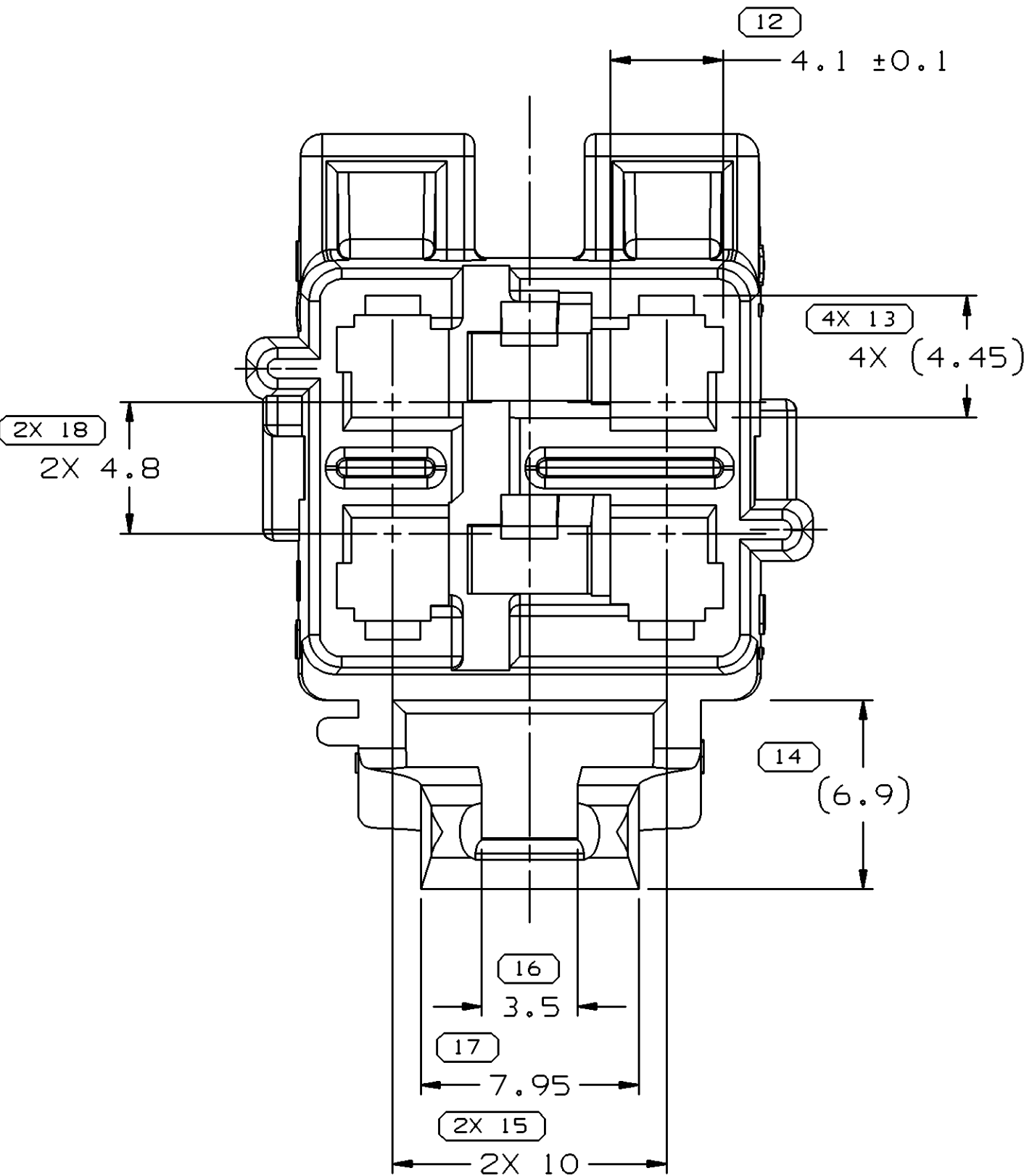
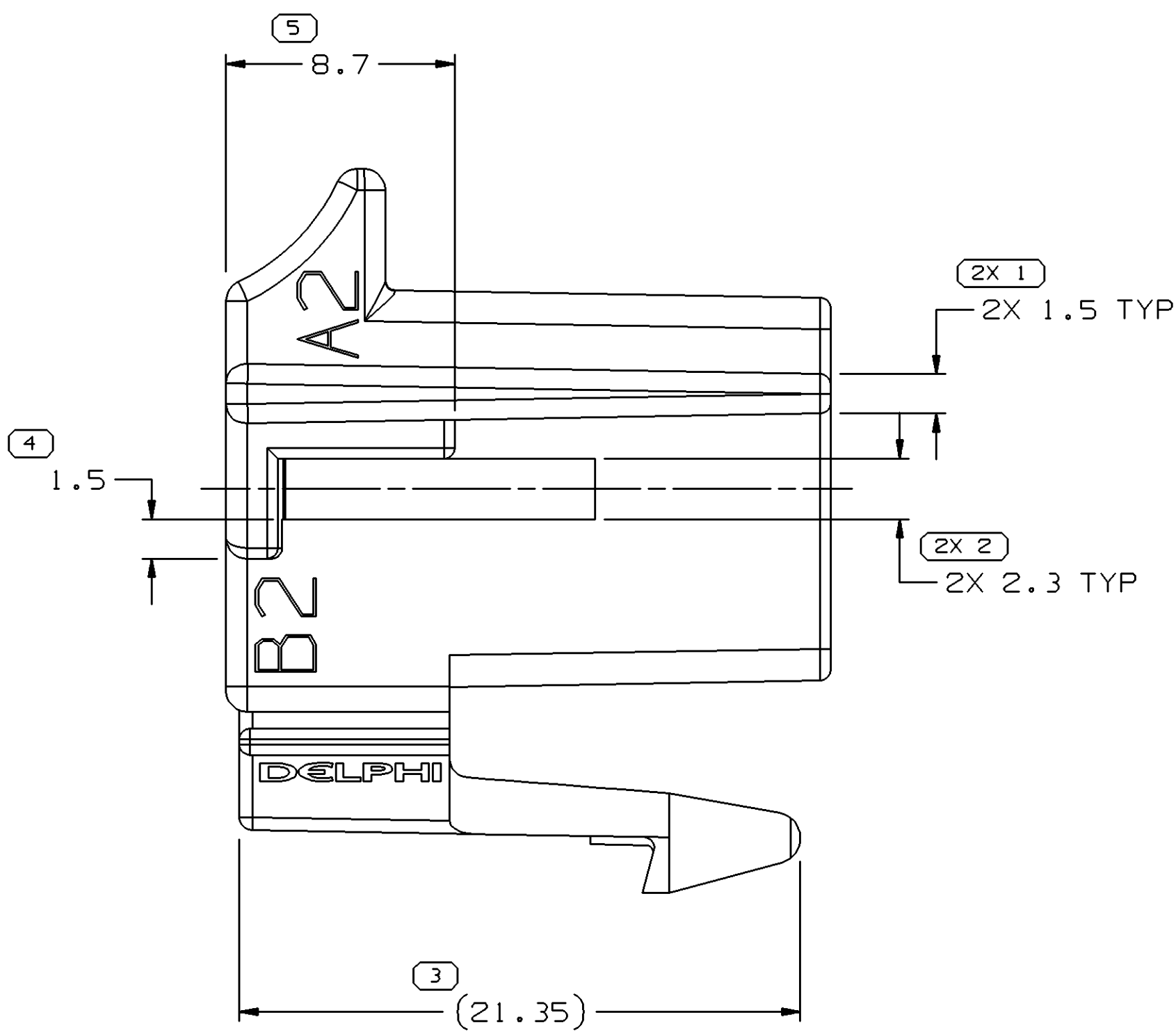
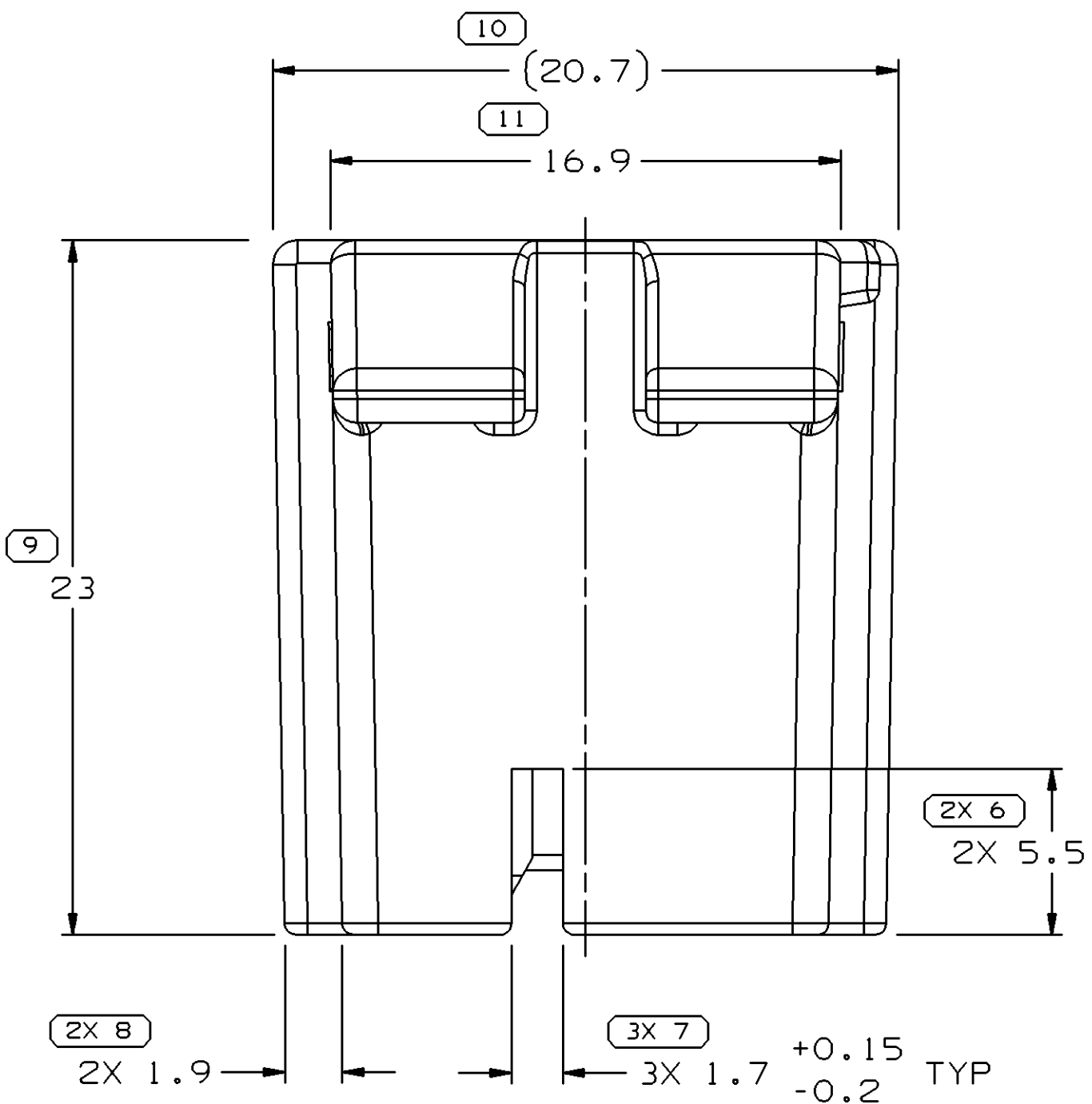


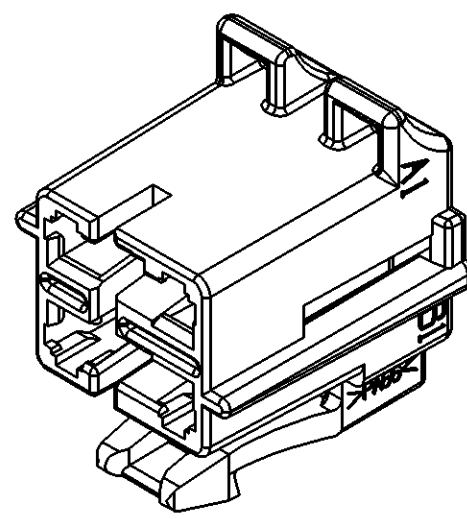
SYMBOL DEFINITION			MISSING SYMBOLS	
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ○ DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	35	NO MISSING SYMBOL NUMBER	
	LAST NO. USED	24		

DATE		STG	REV	N/P	CHG	ZONE	REVISION HISTORY		AUTH	DR	APVD	APVD
10FE04	R	01	-	-	-	-	CREATED PD		250701	MJM	MJM	TM
23MR04	R	01	AA	-	-	-	PROCESS SENSITIVE DIM WAS 21; ADDED DIMS 346, 347 & 348; ADDED 'ONLY' TO TERMINAL NOTE		253402	RH	RH	TM
14AP04	R	01	AB	-	-	-	ADDED DIM 349; DIM 333 WAS 2X; DIM 317 TOLERANCE WAS ±0.1; DIMS 329, 330, 331 AND 338 TOLERANCE WAS ±0.15		254065	RH	RH	TM
15AP04	R	01	AC	-	-	-	DIM 317 TOLERANCE WAS ±0.8, ADDED TBT ±0.8; DIMS 329, 330, 331 AND 338 TOLERANCE WAS ±0.12, ADDED TBT ±0.12		254127	RH	RH	TM
14JA05	-	02	-	-	-	-	REMOVED MATERIAL SAVER ONE PLACE		263487	J5	J5	TM



NOTES:

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED: DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION. (SEE MATH MODEL FOR PRECISE DIMENSION) FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- MATING COMPONENTS:
CONNECTOR 15336477 OR EQUIVALENT
TERMINALS 15489400 AND 15479524 ONLY
MAX. INSULATION CRIMP MUST BE LESS THAN 3.6 HIGH AND 4 WIDE
SECONDARY TERMINAL LOCK 12176632 OR EQUIVALENT
MAX. CABLE O.D. 3.4
CONNECTOR POSITION ASSURANCE LOCK 12052834 OR EQUIVALENT
SHORTING CLIP 12110140 OR EQUIVALENT
- THIS PART IS NOT CONTROLLED FOR AUTOMATIC FEEDING.
- TOOL CAVITY IDENTIFICATION SHOULD BE LOCATED NEAR THE GATE.
- MATERIAL RECYCLING CODE PER ISO 11469. (2.3)X(0.1) CHARACTERS AS SHOWN TO BE LOCATED ON ANY EXTERIOR SURFACE.
- (2.3)X(0.1) DELPHI CORPORATE BRAND TO BE LOCATED ON ANY EXTERIOR SURFACE, PREFERABLY VISIBLE AT FINAL ASSEMBLY. OPTIONAL CONSTRUCTION TO BE "PED".



9 PROCESS SENSITIVE DIMENSION	
DIMENSIONS ENCLOSED IN () INDICATE RETROFIT DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED	

DIMENSIONAL RANGE (MM)		TOLERANCE	
FROM	TO	±	±
0	20	±0.2	±0.3
20	30	±0.3	±0.4
30	40	±0.4	±0.5
40	50	±0.5	±0.6
50	60	±0.6	±0.8
60	70	±0.8	±1.0
70	80	±1.0	±1.2
80	90	±1.2	±1.5
90	100	±1.5	±2.0
100	125	±2.0	±2.5
125	150	±2.5	±3.0
150	200	±3.0	±4.0
200	250	±4.0	±5.0
250	300	±5.0	±6.0
300	400	±6.0	±8.0

THIRD ANGLE PROJECTION	DO NOT SCALE	USE MATH DATA
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DELPHI	
DELPHI PACKARD ELECTRIC SYSTEMS WARREN, OH	
DR	DATE
APVD1 M. MAYER	10FE04
APVD2 M. MAYER	10FE04
APVD3 TOM MADDEN	10FE04
APVD4	
APVD5	
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001	
MATERIAL W3592006 PLAS PA66 HS 1M YEL	
DRAWING NAME	
CONN 4 F M/P 280 YEL	
DRAWING NUMBER	
15476577	
SIZE A0	SCALE 5:1
FRAME NO 1	SHEET NO 1 OF 1
STG 1	REV 02