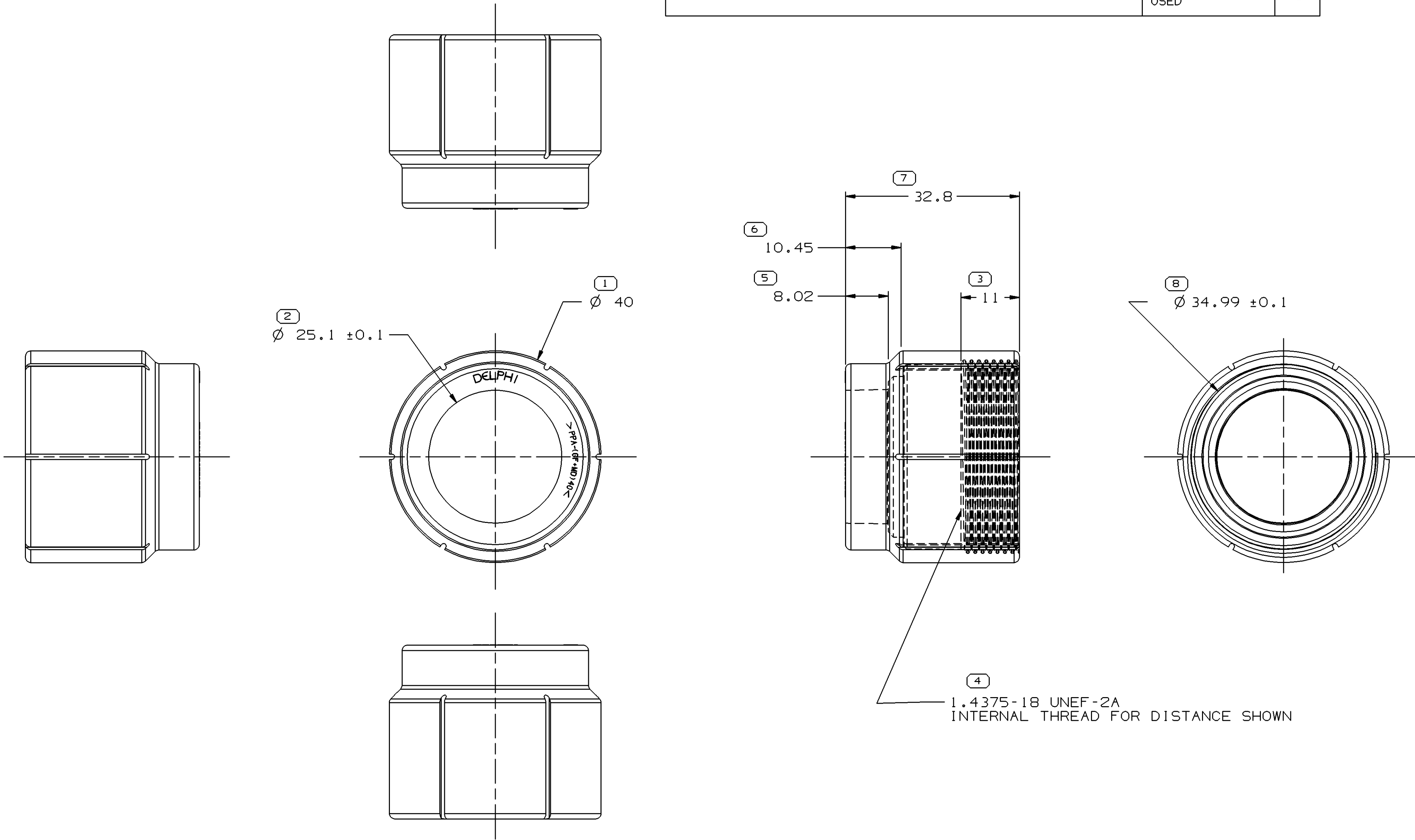


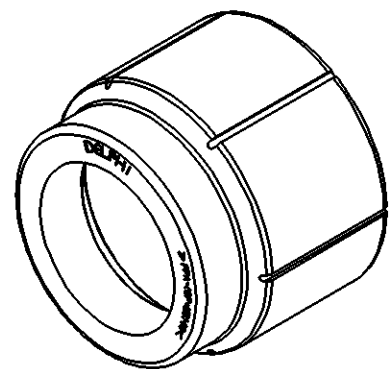
SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL  DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	8
	LAST NO. USED	8

DWG STATUS					ZONE	REVISION HISTORY	AUTH	DR	APVD	APVD
DATE	STG	REV	N/P	CHG						
28SE01	R	001	-	-		RELEASED	215152	LLJ	LLJ	JC
100C01	R	001	AA	-		UPDATED	215601	LLJ	LLJ	JC
19MR02	R	002	-	-		REVISED	222821	LLJ	LLJ	JC
19N002	R	02	AA	-		MATERIAL SPEC WAS M3590002	233381	TLD	TLD	JPC



NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED: DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- THIS PART USED IN ASSEMBLY 15410617
- MATING COMPONENTS OR EQUIVALENT: SEAL RETAINER 15410601
- THIS PART TO HAVE AN OUTSIDE SURFACE FINISH SPI#6 OR EQUIVALENT
- MATERIAL RECYCLING CODE >PPA-(GF+MD)40< PER SAE J1344. (1)X(0.1) RAISED CHARACTERS AS SHOWN TO BE LOCATED ON ANY EXTERIOR SURFACE. OPTIONAL CONSTRUCTION TO BE NO MATERIAL RECYCLING CODE.
- (1.5)X(0.1) RAISED DELPHI CORPORATE BRAND TO BE LOCATED ON ANY EXTERIOR SURFACE, PREFERABLY VISIBLE AT FINAL ASSEMBLY. OPTIONAL CONSTRUCTION TO BE "PED" OR NO LOGO.



R 0.2 MAX		R 0.1 MAX	
SHARP CORNER TOLERANCE		DIMENSIONAL RANGE (MM)	
		TOLERANCE UNLESS OTHERWISE SPECIFIED	
		ANGULAR TOLERANCE ±2°	

DWG TYPE		PART DRAWING	
STYLE		DISTR CODE	
VOLUME (CM³)		ROUTING	
10.897		6900	
UNLESS OTHERWISE SPECIFIED		THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE 6M GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM - 1997. ALL GEOMETRIC TOLERANCES AND RELATED DATUMS APPLY RFS. RULE #1 PERFECT FORM AT MMC1 DOES NOT APPLY WHEN RELATIONSHIP BETWEEN FEATURES IS ESTABLISHED BY ORIENTATION OR LOCATION TOLERANCES. SEPARATE POSITION CALLOUTS MAY BE GAGED SEPARATELY, REGARDLESS OF DATUM REFERENCE. ALL DIMENSIONS ARE IN MILLIMETERS	
THIRD ANGLE PROJECTION		DO NOT SCALE	
USE MATH DATA		UNIGRAPHICS	

DELPHI		DELPHI PACKARD ELECTRIC SYSTEMS	
WARREN, OH			
DR		DATE	
APVD1 L. JONES		28SE01	
APVD2 L. JONES		28SE01	
APVD3 JIM CYKON		28SE01	
APVD4			
APVD5			
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001			
MATERIAL M3590052 PPA (GF+MD)40 BLK			
DRAWING NAME		19MM CONDUIT LOCKING RING	
DRAWING NUMBER		15417551	
SIZE A1	SCALE 2:1	FRAME NO 1 OF 1	SHEET NO 1 OF 1
STG R	REV 02	N/P AA	