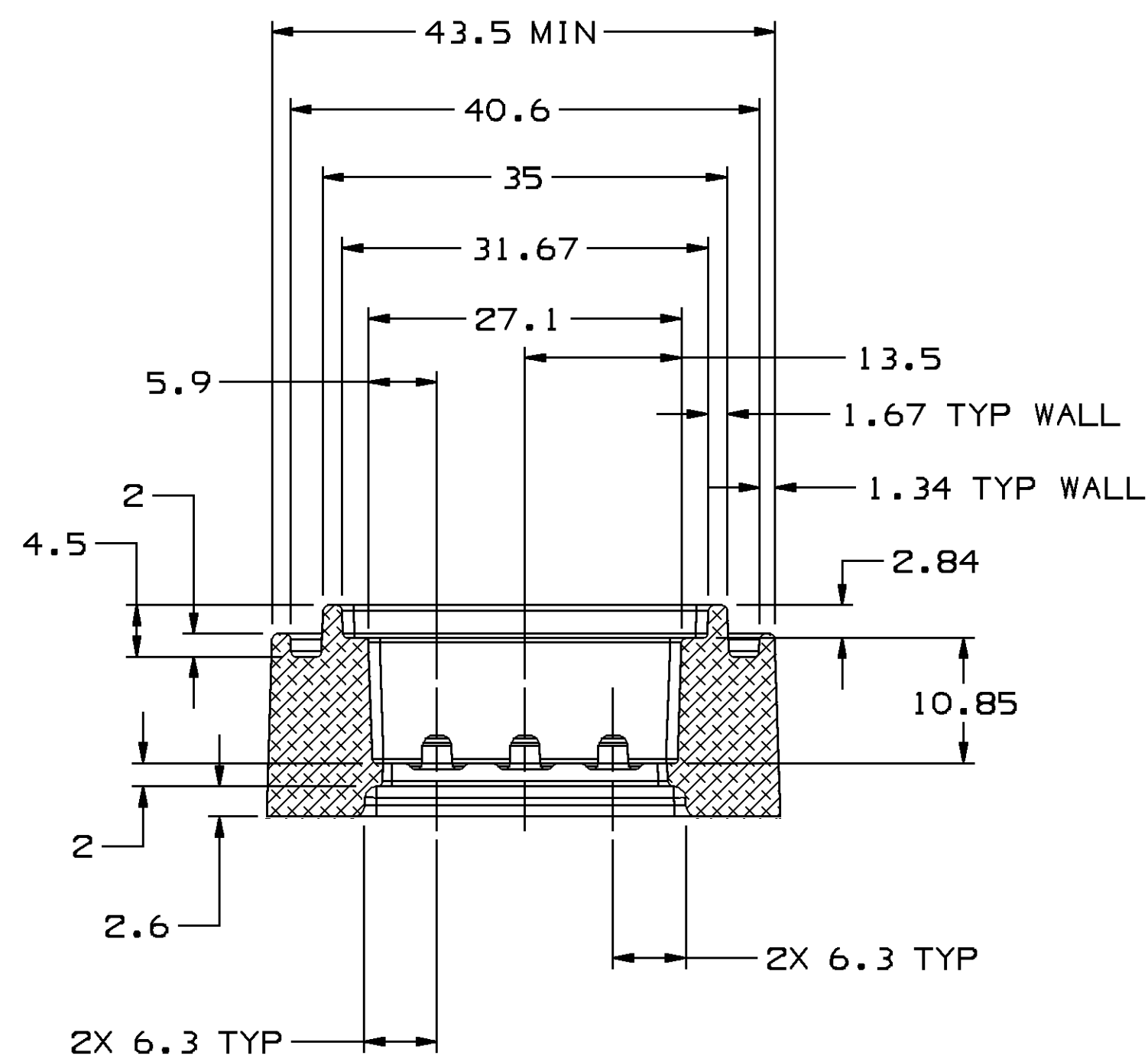
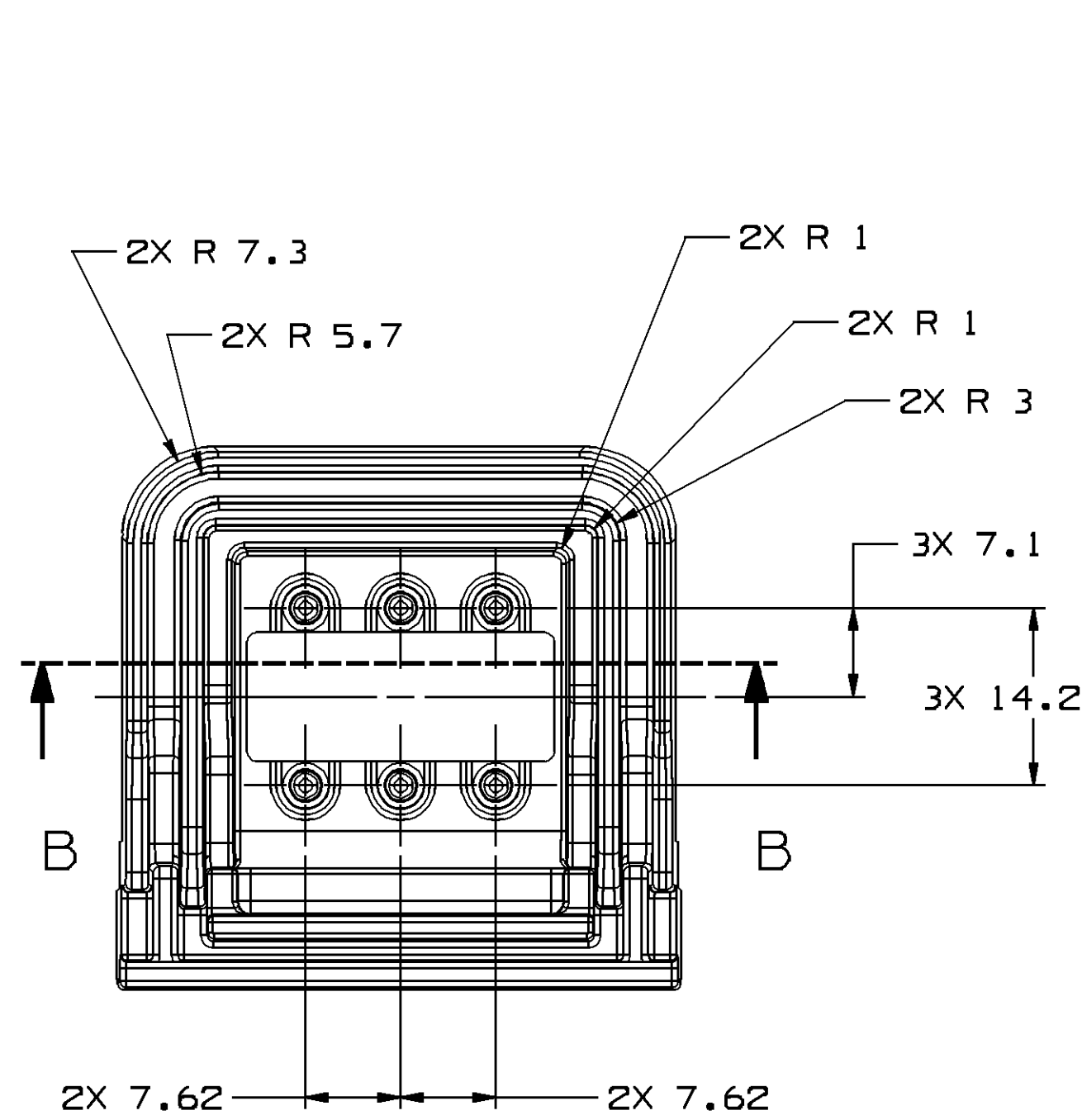
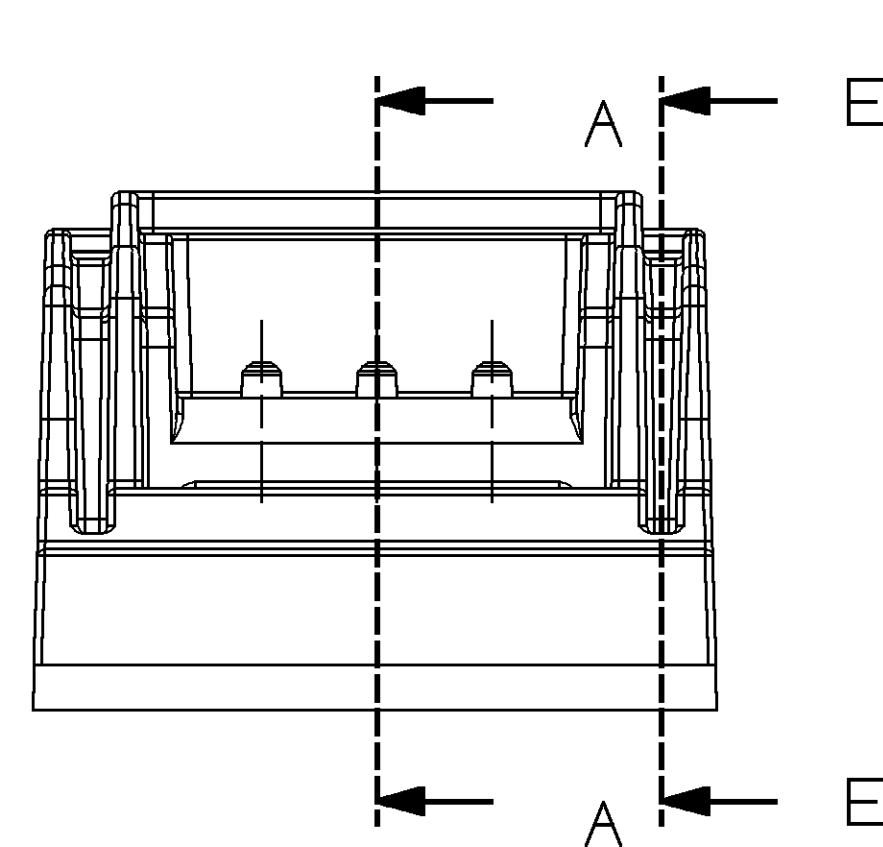
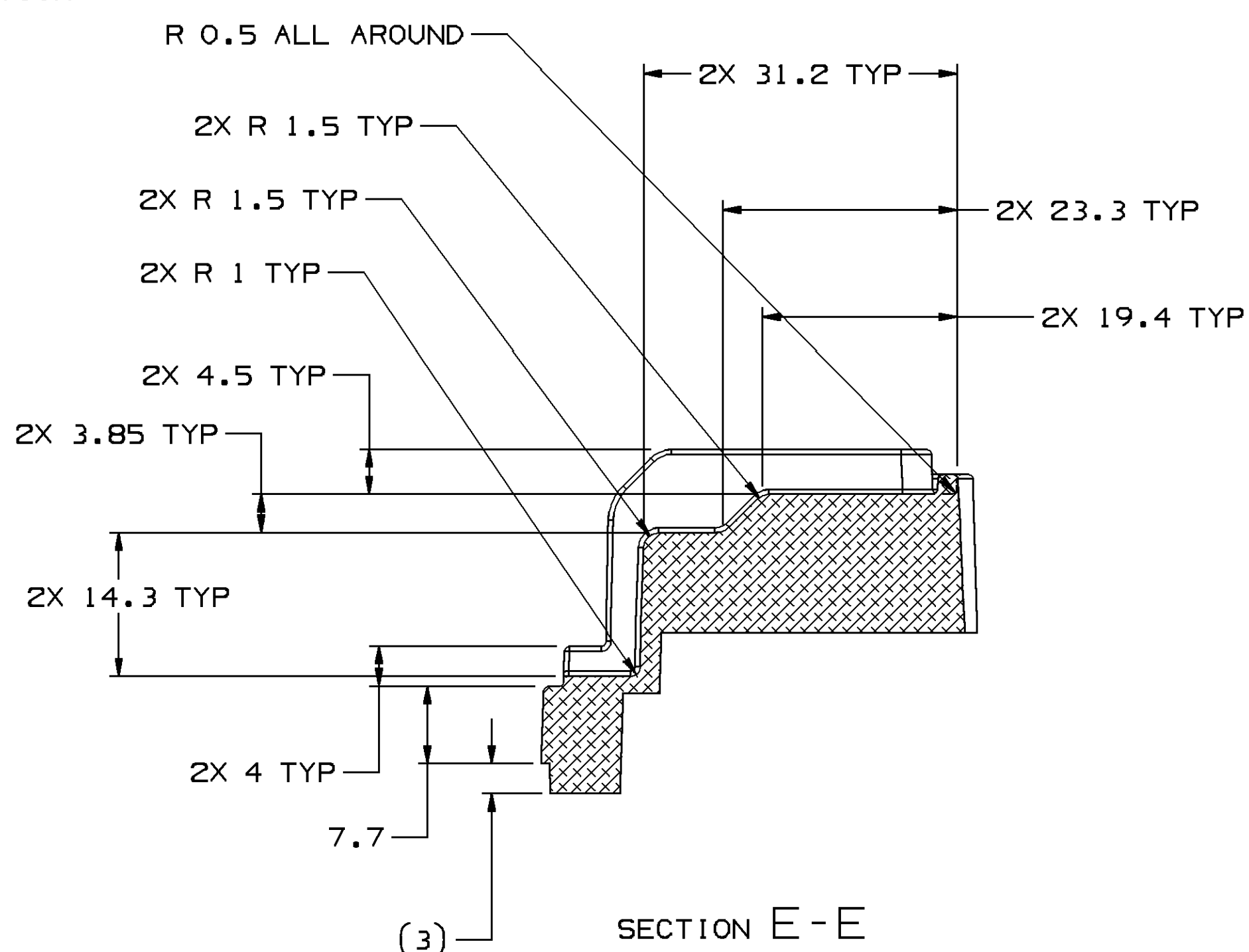




SECTION B-B

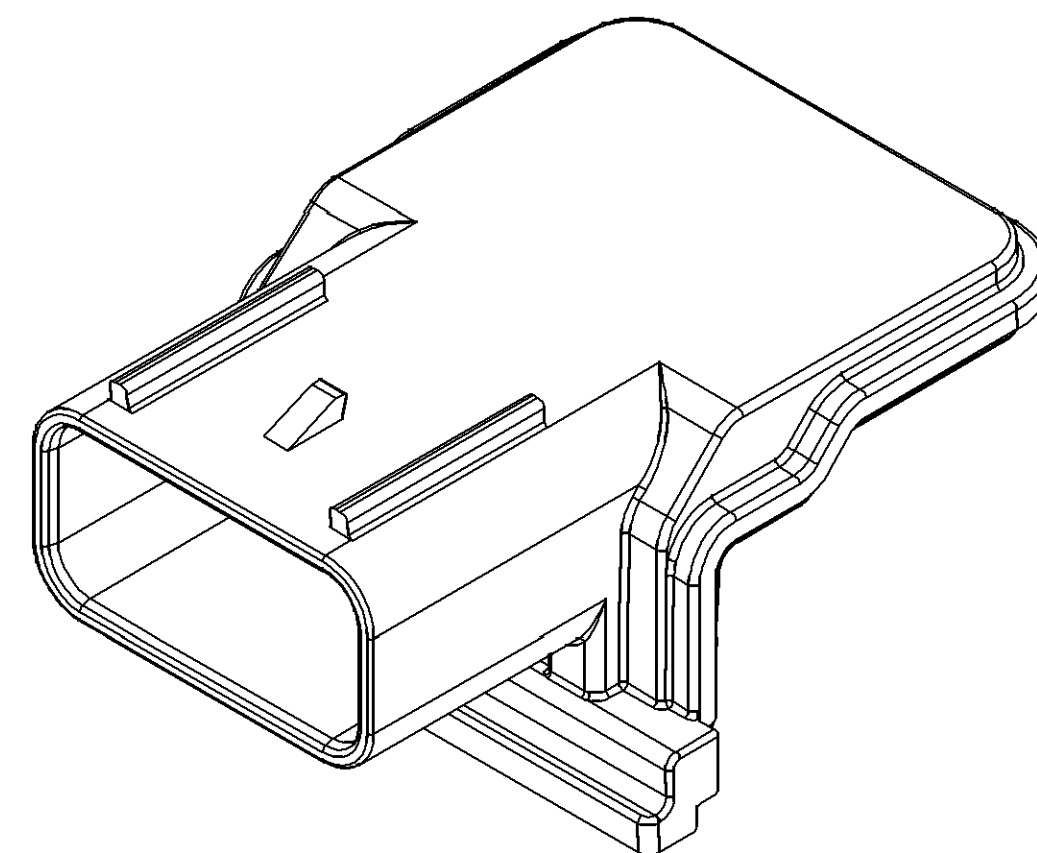
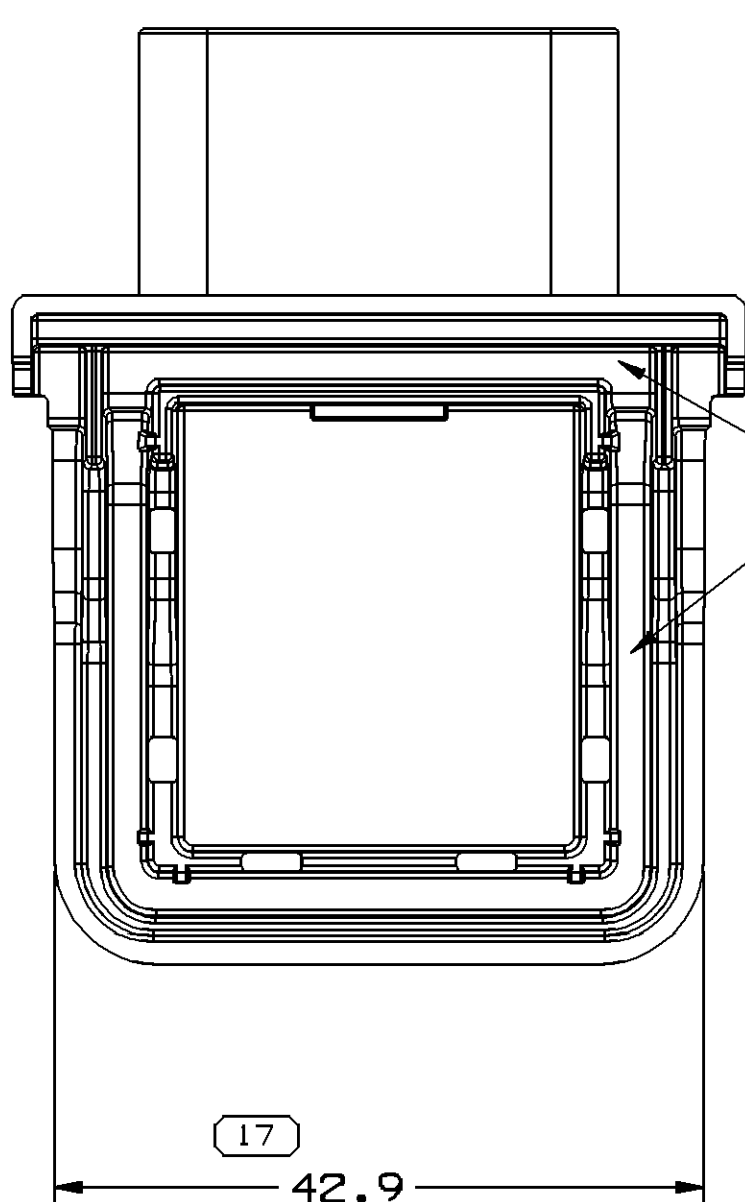
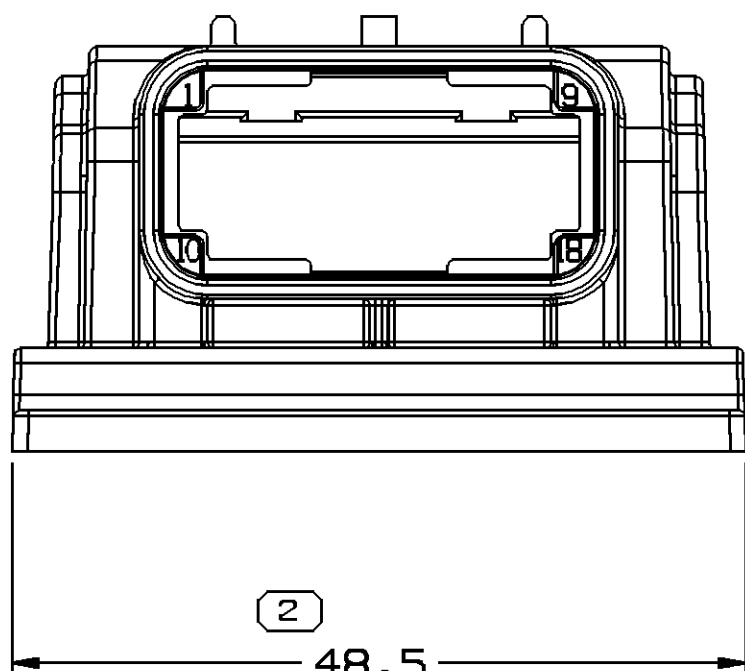
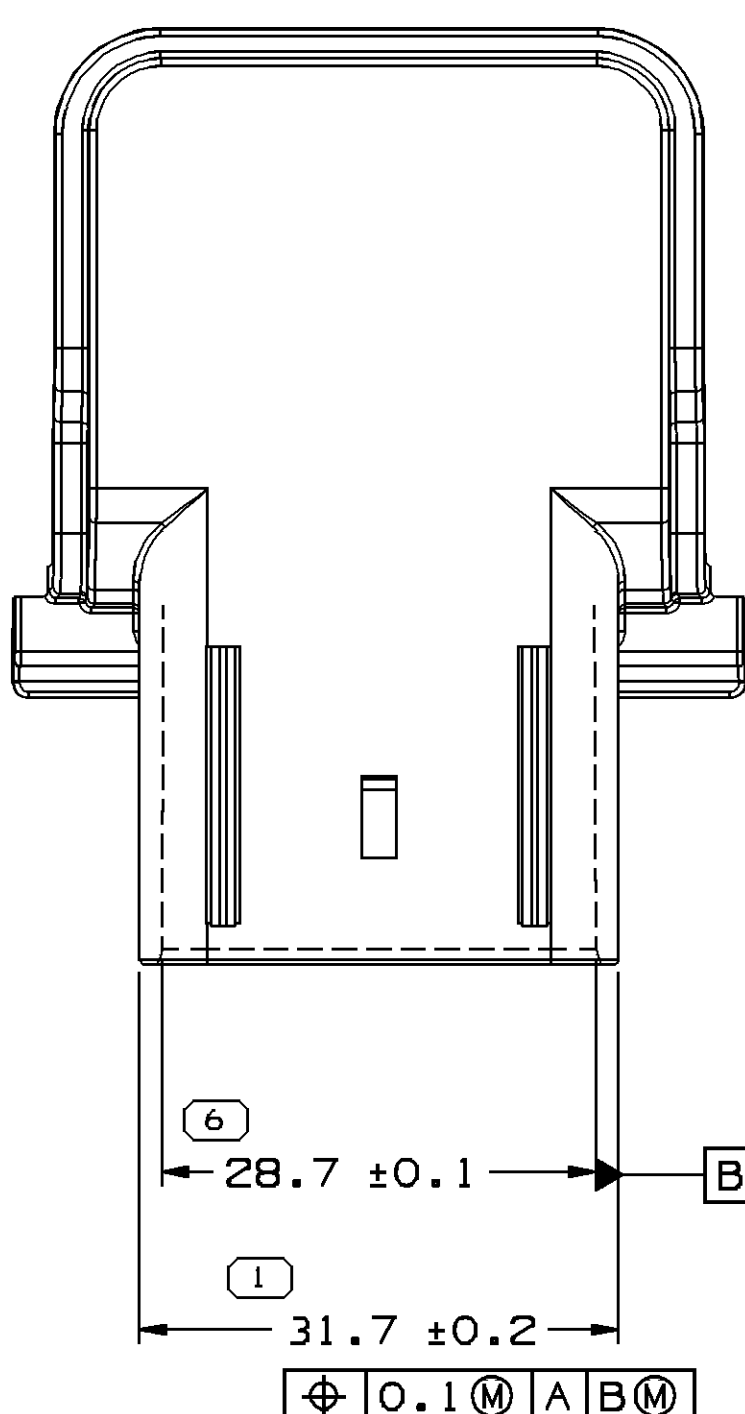


SECTION A-A



SECTION E-E

MATING HOUSING



A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.

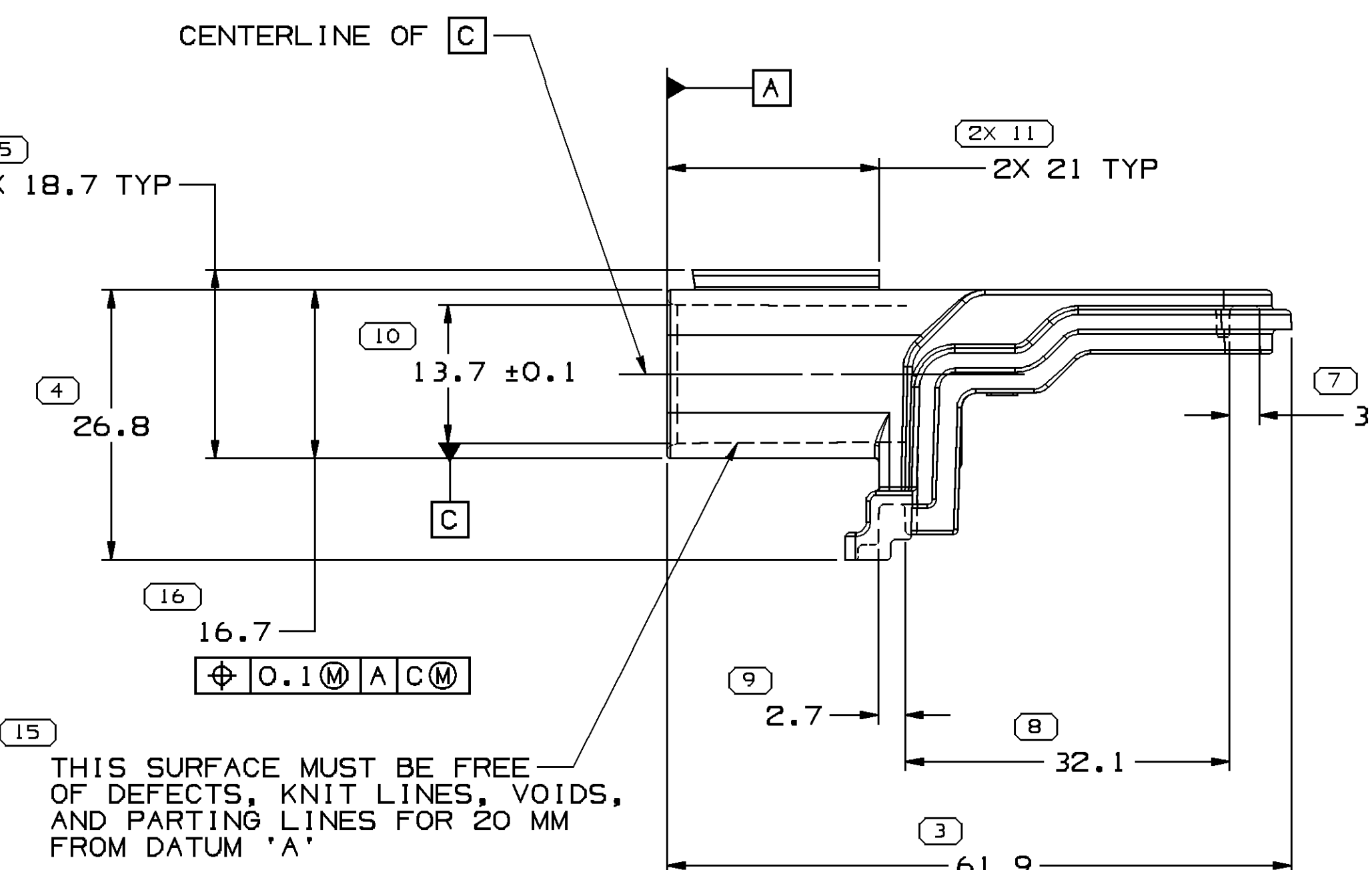
TOTAL NO OF INSPECTIONS REQUIRED

MISSING SYMBOLS

LAST NO. USED

NO MISSING SYMBOL NUMBER

DATE	STG	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	AP/D
17AU07	R	01	-	-	-	WAS PE160330 AND RELEASED	402108	EES	AP/D 1
10JA08	R	02	-	-	-	REVISED GRAPHICS AND DIMENSIONS TO REFLECT RE-DESIGN OF PART	403440	WWW	AP/D 2
03MR08	R	03	-	-	-	UPDATED PDM ATTRIBUTES	403985	JS	AP/D 3



THIS SURFACE MUST BE FREE OF DEFECTS, KNIT LINES, VOIDS, AND PARTING LINES FOR 20 MM FROM DATUM 'A'.

THESE SURFACES MUST BE FREE OF DEFECTS, KNIT LINES, VOIDS, PARTING LINES AND EJECTOR PADS.

NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- THIS PART USED IN ASSEMBLY 28085610.
- REFERENCE MATING COMPONENTS OR EQUIVALENT:
CONNECTOR 15454440
COATED DIE CAST HOUSING 13662481
- THIS PART ACCEPTS THE FOLLOWING COMPONENTS OR EQUIVALENT:
MBS 13662479
CIRCUIT BOARD ASSEMBLY 13662485
- THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM, MINOR IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR BLEMISHES, GATE VESTIGES, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER NAP 4.10-18.
- PARTS MUST BE FREE OF DUST, DIRT, CARDBOARD FIBER, AND LOOSE METAL SLIVERS.
- PARTS MUST BE FREE OF OILS, LUBRICANTS, PROCESSING CHEMICALS, AND RESIDUES.
- CLEANLINESS MUST BE SUCH THAT THE CURE AND ADHESION OF M3445 SILICONE ADHESIVE IS NOT ADVERSELY AFFECTED. PART MUST EXHIBIT MINIMUM 90% COHESIVE FAILURE.
- PARTS MUST BE PACKAGED IN CLEAN POLYETHYLENE BAGS, CLOSED DURING STORAGE AND SHIPMENT.

FROM	TO	TOLERANCE UNLESS OTHERWISE SPECIFIED	ANGULAR TOLERANCE
> 0	> 20	±0.1	±1
> 20	> 30	±0.2	±1
> 30	> 40	±0.3	±1
> 40	> 50	±0.4	±1
> 50	> 60	±0.5	±1
> 60	> 70	±0.6	±1
> 70	> 80	±0.7	±1
> 80	> 90	±0.8	±1
> 90	> 100	±0.9	±1
> 100	> 120	±1.0	±1
> 120	> 150	±1.2	±1
> 150	> 200	±1.5	±1
> 200	> 250	±1.8	±1
> 250	> 300	±2.0	±1
> 300	> 400	±2.5	±1

DATE	STG	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	AP/D
17AU07	R	01	-	-	-	WAS PE160330 AND RELEASED	402108	EES	AP/D 1
10JA08	R	02	-	-	-	REVISED GRAPHICS AND DIMENSIONS TO REFLECT RE-DESIGN OF PART	403440	WWW	AP/D 2
03MR08	R	03	-	-	-	UPDATED PDM ATTRIBUTES	403985	JS	AP/D 3

DELPHI	
DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE WARREN, OH	
DR	DATE
AP/D1 E. SEIDEL	17AU07
AP/D2 E. SEIDEL	17AU07
AP/D3 RAY BLASKO	20AU07
AP/D4	
AP/D5	
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001	
MATERIAL: POLYESTER COMPOUND BLACK	
DRAWING NAME: COV SHROUD BLK	
DRAWING NUMBER: 13662478	
SIZE: A0	SCALE: 2:1
FRAME NO: 1	SHEET NO: 1 OF 1
STG: R	REV: 03