



Board (Standard Footprint) to Cable

.050"

9 thru 100 Contacts

Rugged Board Mount

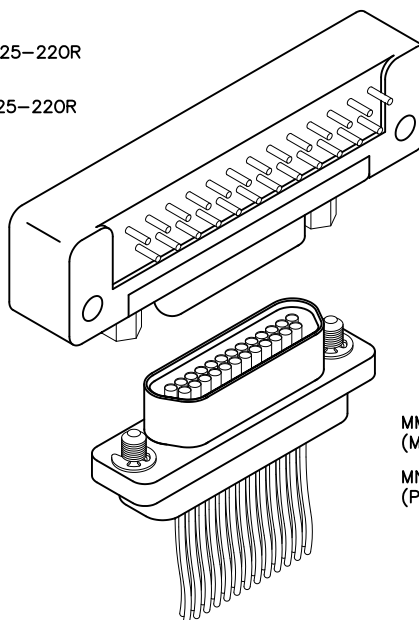
MK, ML

Rugged Cable

MM, MN

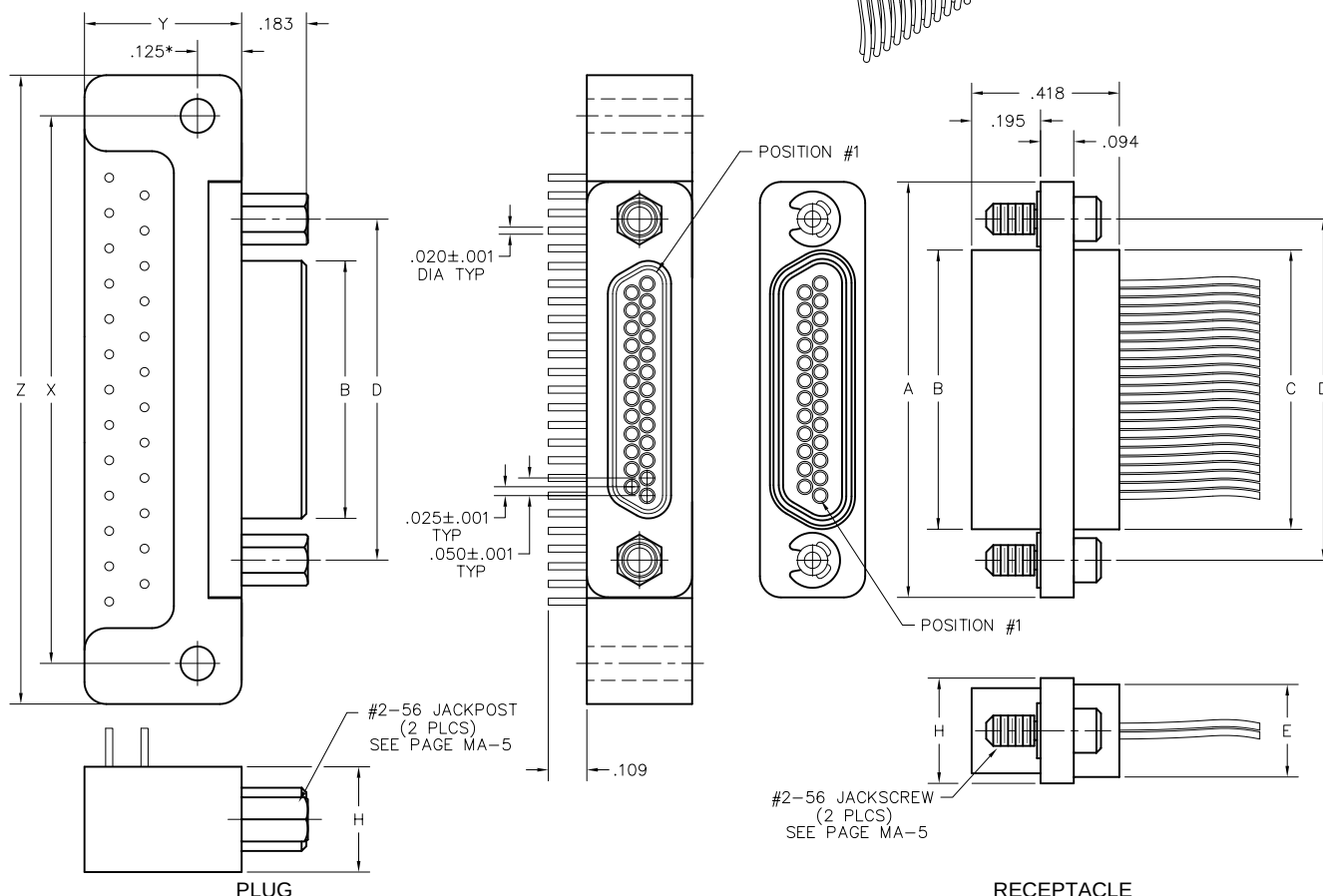
MK-273-025-325-220R
(METAL)

ML-271-025-325-220R
(PLASTIC)



MM-223-025-261-41WQ
(METAL)

MN-221-025-261-41WQ
(PLASTIC)



DIMENSIONS														
SIZE	CONTACT ROWS	A	B		C	D	E	H	X	Y MAX	Z MAX	HARDWARE	MOUNTING HOLE	
			PLUG MAX	RCPT MAX			POTTING WELL MAX							
9	2	.775	.334	.400	.390	.565	.270	.298	1.150	.455	1.390	#2-56 UNC THD	.096 DIA OR #2-56 UNC THREADED INSERT	
15		.925	.484	.550	.540	.715			1.300		1.540			
21		1.075	.634	.700	.690	.865			1.450		1.690			
25		1.175	.734	.800	.790	.965			1.550		1.790			
31		1.325	.884	.950	.940	1.115			1.800		2.040			
37	3	1.475	1.034	1.100	1.090	1.265	.310	.341	1.600	.565	1.875			
51		1.425	.984	1.050	1.040	1.215								
100		4	2.160	1.384	1.508	1.432								1.800
* = .225 FOR "-05K" AND "0BJ" SPECIAL CODES (MIL-SPEC FOOTPRINT FOR 100 POSITION ONLY)												#4-40 UNC THD	.125 DIA OR #4-40 UNC THREADED INSERT	
** = .765 MAX FOR "-05K" AND "0BJ" SPECIAL CODES (MIL-SPEC FOOTPRINT FOR 100 POSITION ONLY)														

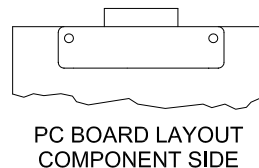
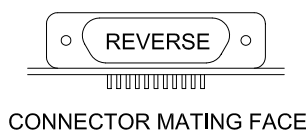
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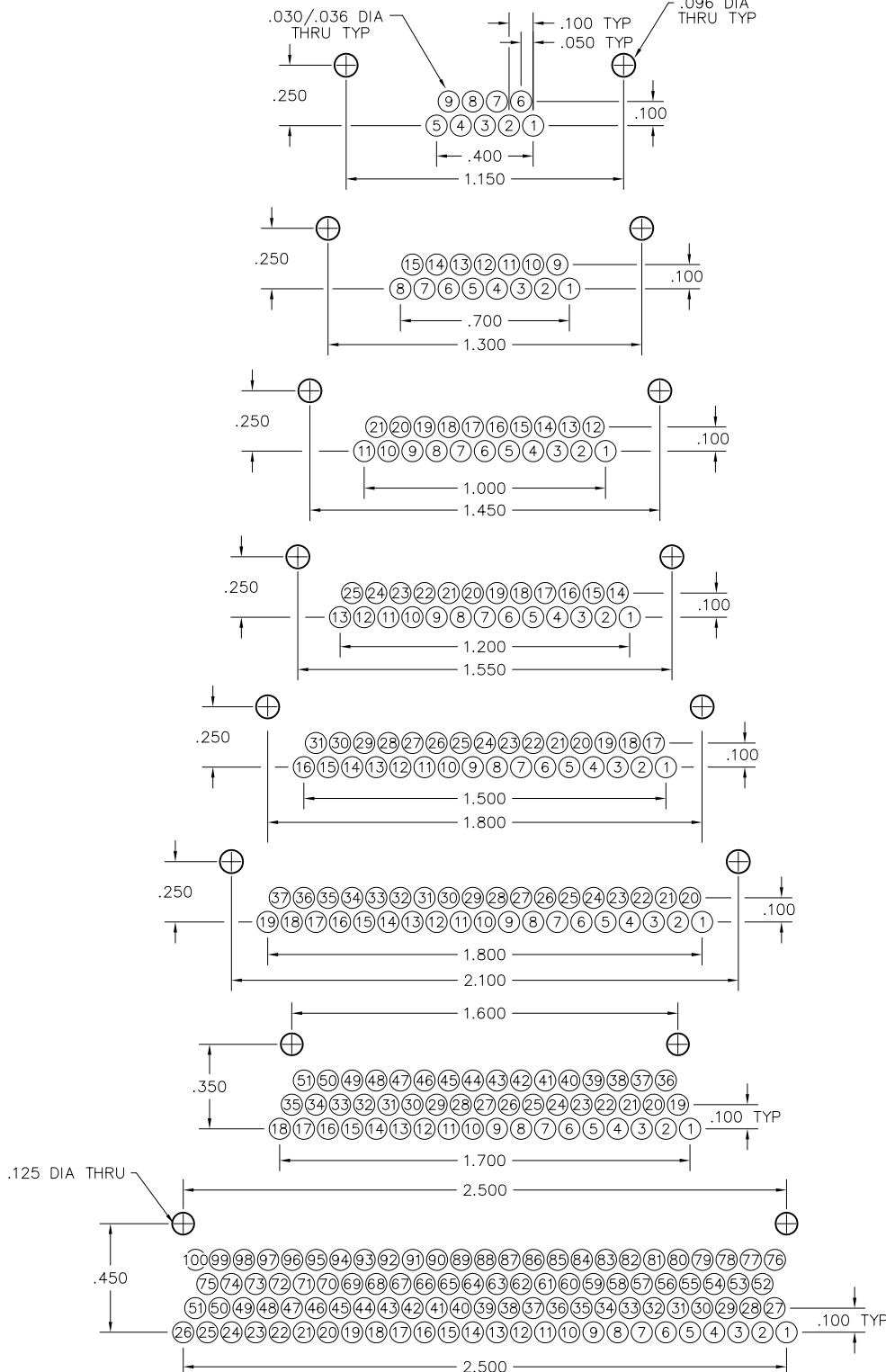


Recommended PC Board Layout

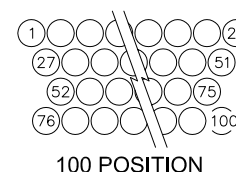
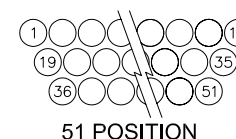
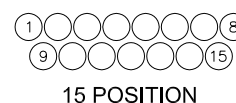
Right Angle, Standard Footprint
Reverse Polarization



PLUG PC BOARD LAYOUT COMPONENT SIDE



CONNECTOR MATING FACE (PLUG)



PLUG: MK-273-025-325-220R
RECEPTACLE: MM-223-025-261-41WQ
PLUG: ML-271-025-325-220R
RECEPTACLE: MN-221-025-261-41WQ
 XX-XXX-XXX-XXX-XXXX-XXX

PLUG
RECEPTACLE

SERIES	
MK .050" Rugged Metal PC Board Mount Connector	MM .050" Rugged Metal I/O Connector
ML .050" Rugged Plastic PC Board Mount Connector (MK & ML mate with MK, ML, MM, MN receptacles)	MN .050" Rugged Plastic I/O Connector (MM & MN mate with MK, ML, MM, MN plugs)

BODY	
2 2-Row (Sizes 9 thru 37)	2 2-Row (Sizes 9 thru 37)
3 3-Row (Size 51)	3 3-Row (Size 51)
4 4-Row (Size 100)	4 4-Row (Size 100)
BODY STYLE: 7 Plug, right angle, standard footprint, w/ mtg holes	BODY STYLE: 2 Receptacle, straight, with ears
BODY MATERIAL: 1 Polyphenylene Sulfide (ML only) 2 Polyphenylene Sulfide with electroless nickel shell 3 Polyphenylene Sulfide with electrodeposited cadmium shell ☒ 4 Polyphenylene Sulfide with hard anodized black shell 5 Polyphenylene Sulfide with stainless steel shell	BODY MATERIAL: 1 Polyphenylene Sulfide (MN only) 2 Polyphenylene Sulfide with electroless nickel shell 3 Polyphenylene Sulfide with electrodeposited cadmium shell ☒ 4 Polyphenylene Sulfide with hard anodized black shell 5 Polyphenylene Sulfide with stainless steel shell

SIZE	
XXX 009, 015, 021, 025, 031, 037, 051, 100	XXX 009, 015, 021, 025, 031, 037, 051, 100

CONTACTS	
TYPE CONTACTS/TERMINATIONS: 32 Pin, right angle, PCB leads, .109" 33 Pin, right angle, PCB leads, .140" 34 Pin, right angle, PCB leads, .172"	TYPE CONTACTS/TERMINATIONS: 21 Socket, straight, solder cup 24 Socket, straight, .500" pigtails (.018 dia) 25 Socket, straight, 1.000" pigtails (.018 dia) 26 Socket, straight, crimped wire
PLATING OPTIONS: 3 50 μ" Au contacts; 10 u" Au terminations 5 50 μ" Au contacts; Sn/Pb alloy terminations ☒ 7 50 μ" Au contacts; SAC305 terminations	PLATING OPTIONS: 1 50 μ" Au contacts (crimp wire) 3 50 μ" Au contacts; 10 μ" Au terminations (solder cup, pigtail) 5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtail) ☒ 7 50 μ" Au contacts; SAC305 terminations (pigtail)

HARDWARE	
STYLE OF HARDWARE: 00 None 22 Two fixed jacknut assemblies (62*) 99 Keying hardware, see options below (Body material 2, 3 and 4 only)	STYLE OF HARDWARE: 00 None 22 Two fixed jacknut assemblies (62*) 41 Two turning jackscrews, allen head, retaining ring (81*) 42 Two long turning jackscrews, allen head, retaining ring (82*) 43 Two turning jackscrews, slot head, retaining ring (83*) 44 Two long turning jackscrews, slot head, retaining ring (84*) 45 Two turning jackscrews, allen head, captivated** (85*) 99 Keying hardware, see options below (Body material 2, 3 and 4 only)
POLARIZATION / WIRING: 0R Reversed body polarization	POLARIZATION / WIRING 00 None XX For wiring codes, see page MA-3 & MA-4

OPTIONS	
KPXX Two fixed jacknuts. See page MA-6 for keying options (KN*) 05K Mil-Spec footprint (size 100 only) 0B7 Threaded inserts 0BJ Mil-Spec footprint (size 100 only) with threaded inserts	KSXX Two turning jackscrews and interfacial sealing gasket. See page MA-6 for keying options (KJ*) 900 Interfacial sealing gasket

* = Use numbers or letters in parenthesis when ordering size 100.

** = Captive hardware is factory installed and non-removable.

☒ = Option not RoHS compliant