

Performance

N SERIES SPECIFICATIONS:

Contact Rating: 1 amperes maximum.

Solderability: Terminals, except crimp, tested in accordance with Method 208 MIL-STD-202.

Wire Size: Stranded #30 & #32 AWG or solid #30 AWG standard (consult factory for other

sizes and types).

Test Voltage: 250 V, RMS, 60 Hz.

Operating Temperature: -55 degree C to +125 degree C.

Insulation Resistance: 5000 megohms minimum at 100 vdc.

Durability: 200 connector mating cycles.

Vibration: Tested in accordance with Method 2005, Condition IV, of MIL-STD-1344.

Shock: Tested in accordance with Method 2004, Condition G, of MIL-STD-1344.

Salt Spray: Mated connectors tested in accordance with Method 1001, Test Condition B

of MIL-STD-1344.

Humidity: Mated connectors tested in accordance with Method 1002, Type II, of

MIL-STD-1344 (except steps 7a and 7b).

Thermal Shock: Tested to the temperature extremes of Method 1003, Test Condition A of

MIL-STD-1344 (except step 3, temperature shall be 125° C).

Contact Resistance: 0.071-volt maximum drop @ 1.0 amps (.071 ohms).

Contact Engaging Force: 5.0-ounce maximum, with minimum diameter test sleeve.

Contact Separating Force: 0.4-ounce minimum, with maximum diameter test sleeve.

Crimp Strength: 1.0-pound minimum tensile strength.



Specifications

Materials and Finish

Contacts: Pins: BeCu alloy strip per IAW ASTM-B-194.

Sockets: BeCu or NiAg per IAW ASTM-B-194.

Embedment: Insulating compound per MIL-I-16923.

Contact Finish: Gold plate per MIL-G-45204.

Molded Insulators: Glass filled LCP per MIL-M-24519.

Hardware: Corrosion-resistant steel in accordance with ASTM-A-582,

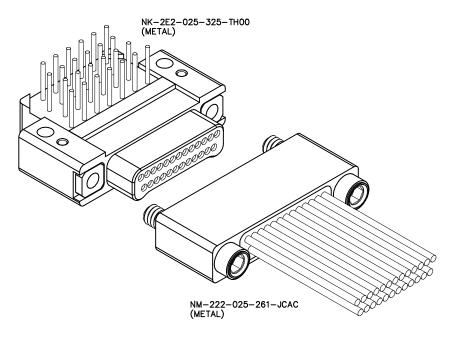
passivated in accordance with ASTM-A-967.

Tolerances: Unless otherwise specified: Decimals = \pm .005";

Angles = ± 2 degrees;

Wire Lengths: Insulated stranded + 1.0" - 0.0";

Uninsulated solid + 0.2" - 0.0".



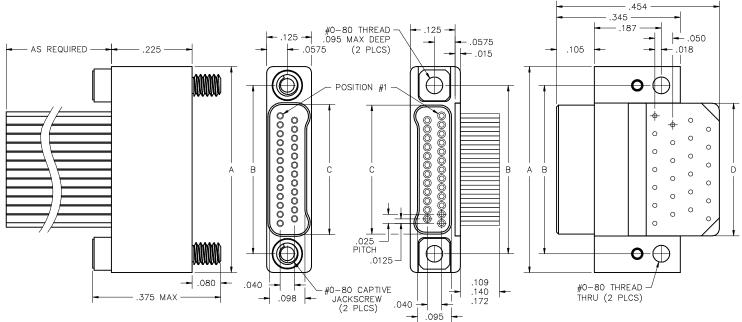


2 · ROW
Cable to Board
Right Angle PTH

.025"

NM, NK

9 thru 51 Contacts





PLUG RIGHT ANGLE PTH



SOCKE	T CON	NTACT
DRAWN	TUBE,	CRIMP

DIMENSIONS							
SIZE	ROWS	Α	В	C		D	
SIZE				PLUG	RCPT	יט	
9	2	.375	.270	.160	.163	.170	
15		.450	.345	.235	.238	.245	
21		.525	.420	.310	.313	.320	
25		.575	.470	.360	.363	.370	
31		.650	.545	.435	.438	.445	
37		.725	.620	.510	.513	.520	
51		.900	.795	.685	.688	.695	
65		1.075	.970	.860	.863	.870	
69		1.125	1.020	.910	.913	.920	

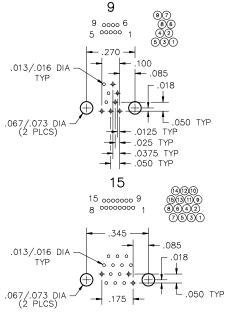


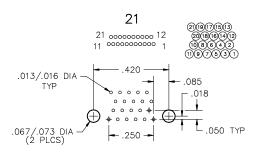
PIN CONTACT 3 TINE SPRING MEMBER, CRIMP

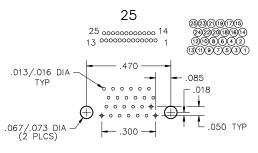


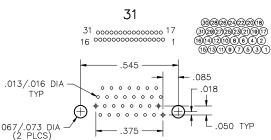
Recommended PC Board Layout

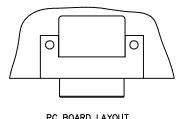
Right Angle PTH Plug Footprint



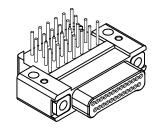




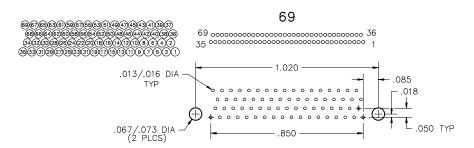


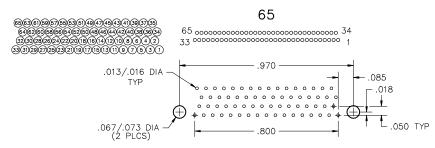


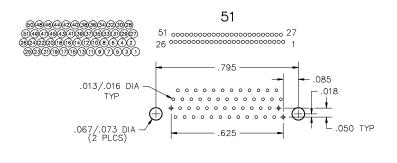
PC BOARD LAYOUT COMPONENT SIDE

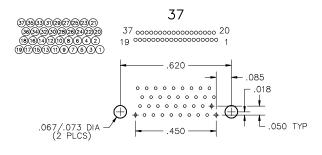


CONNECTOR MATING FACE











AirBorn Standard Nano Wiring Codes (In accordance with MIL-W-16878)

WIRE CODE	WIRE SIZE	WIRE TYPE	WIRE COLOR	WIRE LENGTH (Stranded: +1.0"/-0.0")
AA	30 AWG	TFE 7-strand	Per MIL-STD-681	6.0
AB	30 AWG	TFE 7-strand	Per MIL-STD-681	12.0
AC	30 AWG	TFE 7-strand	Per MIL-STD-681	18.0
AD	30 AWG	TFE 7-strand	Per MIL-STD-681	36.0
AE	30 AWG	TFE 7-strand	White	6.0
AF	30 AWG	TFE 7-strand	White	12.0
AG	30 AWG	TFE 7-strand	White	18.0
AH	30 AWG	TFE 7-strand	White	36.0
AJ	30 AWG	TFE 7-strand	Yellow	6.0
AK	30 AWG	TFE 7-strand	Yellow	12.0
AL	30 AWG	TFE 7-strand	Yellow	18.0
AM	30 AWG	TFE 7-strand	Yellow	36.0
AN	32 AWG	TFE 7-strand	Per MIL-STD-681	6.0
AP	32 AWG	TFE 7-strand	Per MIL-STD-681	12.0
AQ	32 AWG	TFE 7-strand	Per MIL-STD-681	18.0
AR	32 AWG	TFE 7-strand	Per MIL-STD-681	36.0
AS	32 AWG	TFE 7-strand	White	6.0
AT	32 AWG	TFE 7-strand	White	12.0
AU	32 AWG	TFE 7-strand	White	18.0
AV	32 AWG	TFE 7-strand	White	36.0
AW	32 AWG	TFE 7-strand	Yellow	6.0
AX	32 AWG	TFE 7-strand	Yellow	12.0
AY	32 AWG	TFE 7-strand	Yellow	18.0
AZ	32 AWG	TFE 7-strand	Yellow	36.0
ВА	34 AWG	TFE 7-strand	Per MIL-STD-681	6.0
BB	34 AWG	TFE 7-strand	Per MIL-STD-681	12.0
BC	34 AWG	TFE 7-strand	Per MIL-STD-681	18.0
BD	34 AWG	TFE 7-strand	Per MIL-STD-681	36.0
BE	34 AWG	TFE 7-strand	White	6.0
BF	34 AWG	TFE 7-strand	White	12.0
BG	34 AWG	TFE 7-strand	White	18.0
BH	34 AWG	TFE 7-strand	White	36.0
BJ	34 AWG	TFE 7-strand	Yellow	6.0
BK	34 AWG	TFE 7-strand	Yellow	12.0
BL	34 AWG	TFE 7-strand	Yellow	18.0
ВМ	34 AWG	TFE 7-strand	Yellow	36.0