

PLUG: MM-312-051-153-4400

RECEPTACLE: MK-322-051-235-2200

PLUG: MN-311-051-153-4400

RECEPTACLE: ML-321-051-235-2200

XX-XXX-XXX-XXX-XXXX-XXX

PLUG

RECEPTACLE

SERIES	
MM .050" Rugged Metal I/O Connector	MK .050" Rugged Metal PC Board Mount Connector
MN .050" Rugged Plastic I/O Connector	ML .050" Rugged Plastic PC Board Mount Connector
(MM & MN mate with MK, ML, MM, MN receptacles)	
(MK & ML mate with MK, ML, MM, MN plugs)	

BODY	
2 2-Row (Sizes 9 thru 37)	2 2-Row (Sizes 9 thru 37)
3 3-Row (Size 51)	3 3-Row (Size 51)
4 4-Row (Size 100)	4 4-Row (Size 100)
BODY STYLE: 1 Plug, straight, with ears	
BODY MATERIAL: 1 Polyphenylene Sulfide (MN only) 2 Polyphenylene Sulfide with electroless nickel shell 3 Polyphenylene Sulfide with electrodeposited cadmium shell ☒ 4 Polyphenylene Sulfide with hard anodized black shell 5 Polyphenylene Sulfide with stainless steel shell	
BODY STYLE: 2 Receptacle, straight, narrow footprint, w/ mtg holes	
BODY MATERIAL: 1 Polyphenylene Sulfide (ML only) 2 Polyphenylene Sulfide with electroless nickel shell 3 Polyphenylene Sulfide with electrodeposited cadmium shell ☒ 4 Polyphenylene Sulfide with hard anodized black shell 5 Polyphenylene Sulfide with stainless steel shell	

SIZE	
XXX 009, 015, 021, 025, 031, 037, 051, 100	XXX 009, 015, 021, 025, 031, 037, 051, 100

CONTACTS	
TYPE CONTACTS/TERMINATIONS: 11 Pin, straight, solder cup 14 Pin, straight, .500" pigtails (.018 dia) 15 Pin, straight, 1.000" pigtails (.018 dia) 16 Pin, straight, crimped wire	TYPE CONTACTS/TERMINATIONS: 22 Socket, straight, PCB leads, .109" 23 Socket, straight, PCB leads, .140" 24 Socket, straight, PCB leads, .172"
PLATING OPTIONS: 1 50 μ" Au contacts (crimp wire) 3 50 μ" Au contacts; 10 μ" Au terminations (solder cup, pigtail) 5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtail) ☒ 7 50 μ" Au contacts; SAC305 terminations (pigtail)	PLATING OPTIONS: 3 50 μ" Au contacts; 10 μ" Au terminations 5 50 μ" Au contacts; Sn/Pb alloy terminations ☒ 7 50 μ" Au contacts; SAC305 terminations

HARDWARE	
STYLE OF HARDWARE: 00 None 22 Two fixed jacknut assemblies (62*) 41 Two turning jackscrews, allen head, retaining ring (81*) Two long turning jackscrews, allen head, retaining ring (82*) 43 Two turning jackscrews, slot head, retaining ring (83*) 44 Two long turning jackscrews, slot head, retaining ring (84*) 45 Two turning jackscrews, allen head, captivated** (85*) 99 Keying hardware, see options below (Body material 2, 3 and 4 only)	STYLE OF HARDWARE: 00 None 22 Two fixed jacknut assemblies (62*) 99 Keying hardware, see options below (Body material 2, 3 and 4 only)
POLARIZATION / WIRING: 00 None XX For wiring codes, see page MA-3 & MA-4	POLARIZATION / WIRING: 00 None

OPTIONS	
KSXX Two turning jackscrews. See page MA-6 for keying options (KJ*)	KPXX Two fixed jacknuts and interfacial sealing gasket. See page MA-6 for keying options (KN*)
	900 Interfacial sealing gasket
	0B7 Threaded inserts and interfacial sealing gasket

* = Use numbers or letters in parenthesis when ordering size 100.

** = Captive hardware is factory installed and non-removable.

☒ = Option not RoHS compliant



Cable to Board (Narrow Footprint)

.050"

9 thru 100 Contacts

Rugged Cable

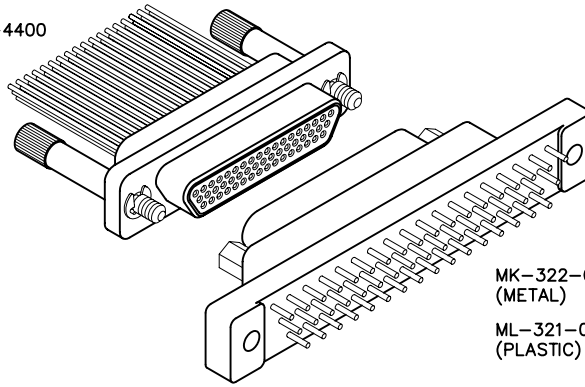
MM, MN

Rugged Board Mount

MK, ML

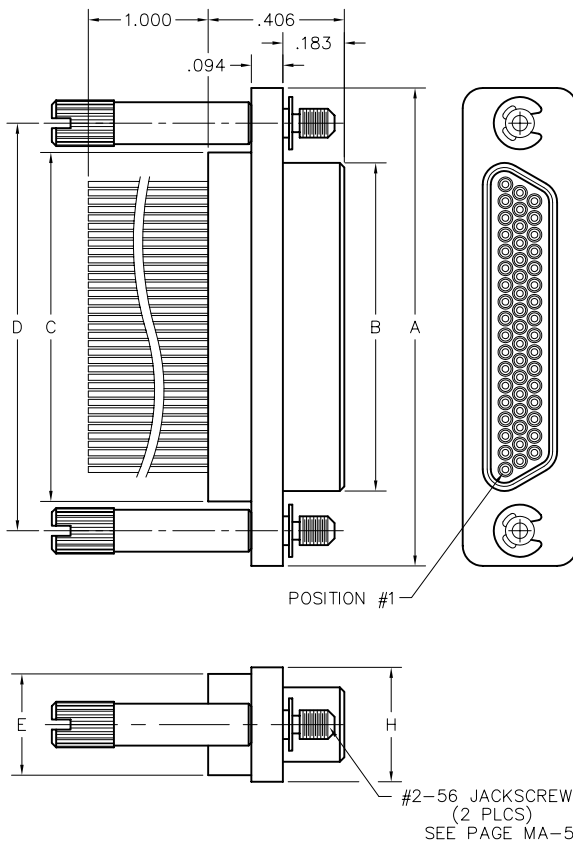
MM-312-051-153-4400
(METAL)

MN-311-051-153-4400
(PLASTIC)

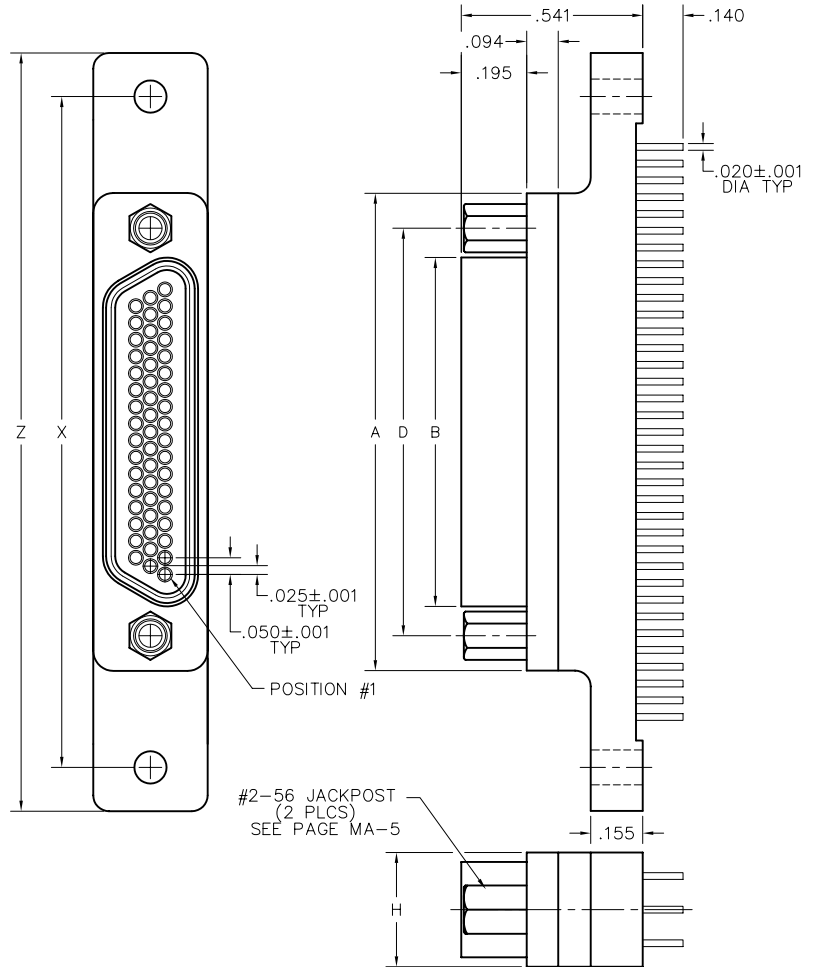


MK-322-051-235-2200
(METAL)

ML-321-051-235-2200
(PLASTIC)



PLUG



RECEPTACLE

DIMENSIONS													
SIZE	CONTACT ROWS	A	B		C	D	E		H	X	Z MAX	HARDWARE	MOUNTING HOLE
			PLUG MAX	RCPT MAX			POTTING	WELL MAX					
9	2	.775	.334	.400	.390	.565	.270	.298	1.150	1.390	#2-56 UNC THD (.092 DIA THRU)	.096 DIA OR #2-56 UNC THREADED INSERT	
15		.925	.484	.550	.540	.715							
21		1.075	.634	.700	.690	.865							
25		1.175	.734	.800	.790	.965							
31		1.325	.884	.950	.940	1.115							
37		1.475	1.034	1.100	1.090	1.265							
51	3	1.425	.984	1.050	1.040	1.215	.310	.341	2.000	2.270			
100	4	2.160	1.384	1.508	1.432	1.800	.360	.384	2.800	3.240	#4-40 UNC THD (.147 DIA THRU)	.125 DIA OR #2-56 UNC THREADED INSERT	