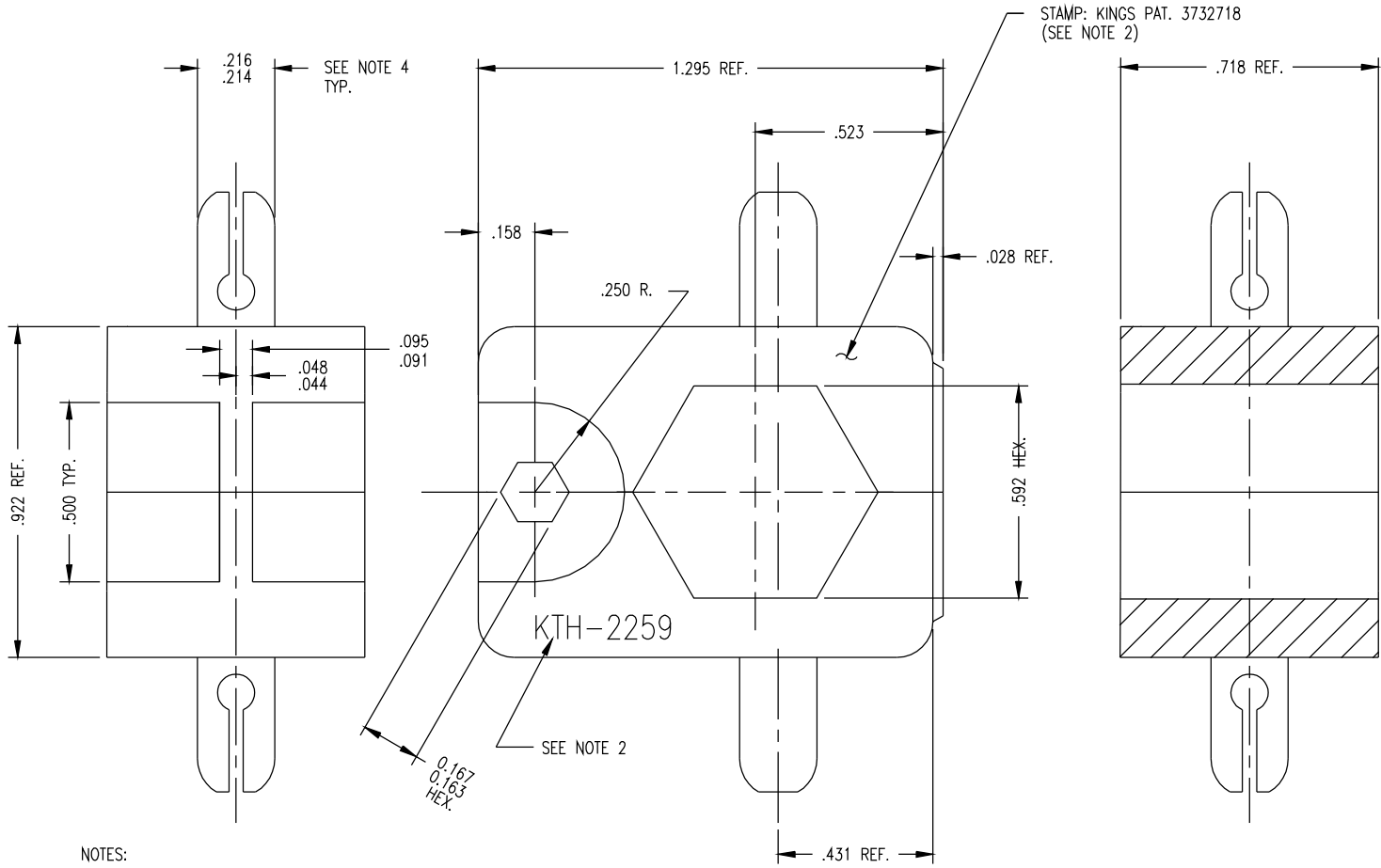


DASH NO.	M CODE	MADE FROM
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NOTES:

- MAT'L: BAR STOCK 4340 ALLOY STEEL
- STAMP AS INDICATED ON BOTH DIE HALVES USING 1/16 HIGH CHARACTERS.
- HEAT TREAT TO ROCKWELL C/50-54.
- FLARE .216 DIA. TO .224 DIA. AFTER HEAT TREATING.
- FINISH: BLACK OXIDE (AFTER HEAT TREATING).
- FOR USE WITH TIMES LMR 600 CABLES.

UNLESS OTHERWISE SPECIFIED:

- TOLERANCES: FRACTIONS & 2 PLACE DECIMALS $\pm$.010
3 PLACE DECIMALS $\pm$.004 ANGLES $\pm$ 0° 30'
- T.I.R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.

- REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
- NO FILLETS PERMITTED.
- SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
- ALL DIMENSIONS PRIOR TO PLATING.
- ALL PLATING IN ACCORDANCE WITH KER 10004.

- ALL LEAD THREADS TO BE CHAMFERED 45° TO ROOT DIAMETER.
- ★ CRITICAL DIMENSIONS

REVISIONS

ISSUE	CHANGES
0	ER 37870 DCT 07/13/99
1	CN 37887 C DCT 08/24/99
2	CN 37989 C DCT 3/23/00
3	CN 39625 C DCT 9/13/6

KTH-2259

KTH-2259

SCALE 3:1

APPROX SURFACE AREA

WAS: E-19664-5

USED ON 2225-5-9

REF:

CRIMP DIE

DRAWN KVH	DATE 03/15/94
DESIGN DCT	DATE 06/11/99
APPR.	DATE

KINGS

ELECTRONICS CO., INC.
ROCK HILL, SOUTH CAROLINA 29730

KTH-2259