

DASH NO.

M CODE

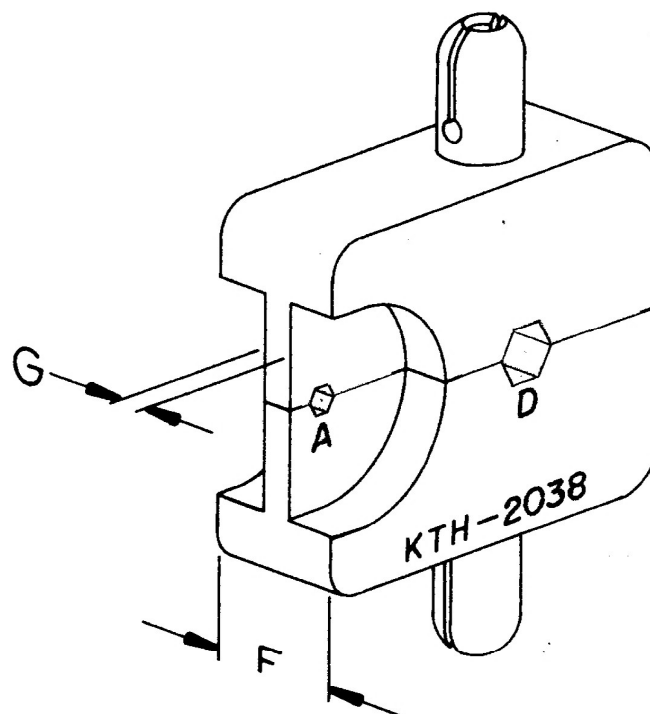
MADE FROM

S-D

KTH-2038

REVISIONS

ISSUE	CHANGES
1.	CN 21048C GG 18 SEP 80
2	CN 27545 C SD 7 NOV 85



NOTES:

1. FOR USE WITH IBM 5353914 CABLE (FILOTEX).

HEX SIZES (ACROSS FLATS)				DIE WIDTH		DIE WIDTH		
A	B	C	D	F	G	H	I	
.064	—	—	.160	—	.375	.080	—	—

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS $\pm .010$
 3 PLACE DECIMALS $\pm .004$ ANGLES $\pm 0^{\circ}30'$
 T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY
 NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.

2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
 3. NO FILLETS PERMITTED.
 4. SURFACE ROUGHNESS 83 MICROINCHES RMS MAX.
 5. ALL DIMENSIONS PRIOR TO PLATING.
 6. ALL PLATING IN ACCORDANCE WITH KER 10004.

S-D

SCALE 2:1

USED ON:

REF

CRIMP DIE

DRAWN MJB

DATE 28 APR 81

APPR.

DATE 28 Apr 81

KINGS
 ELECTRONICS CO., INC.
 TUCKAHOE, NEW YORK 10707

KTH-2038

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